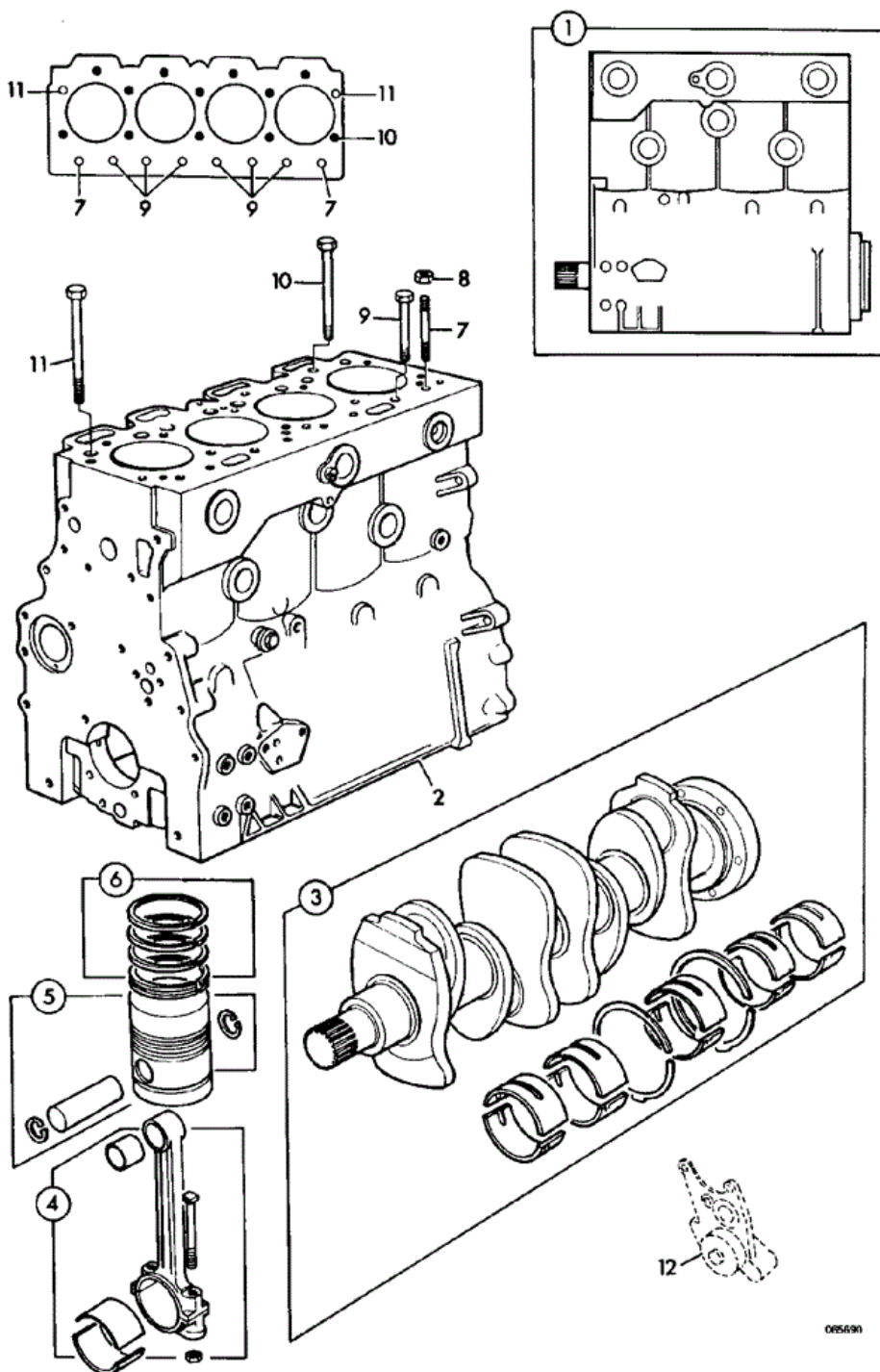


9802/8000 L1-8-3 ENGINE, SHORT IMPERIAL LH & LJ BUILDS

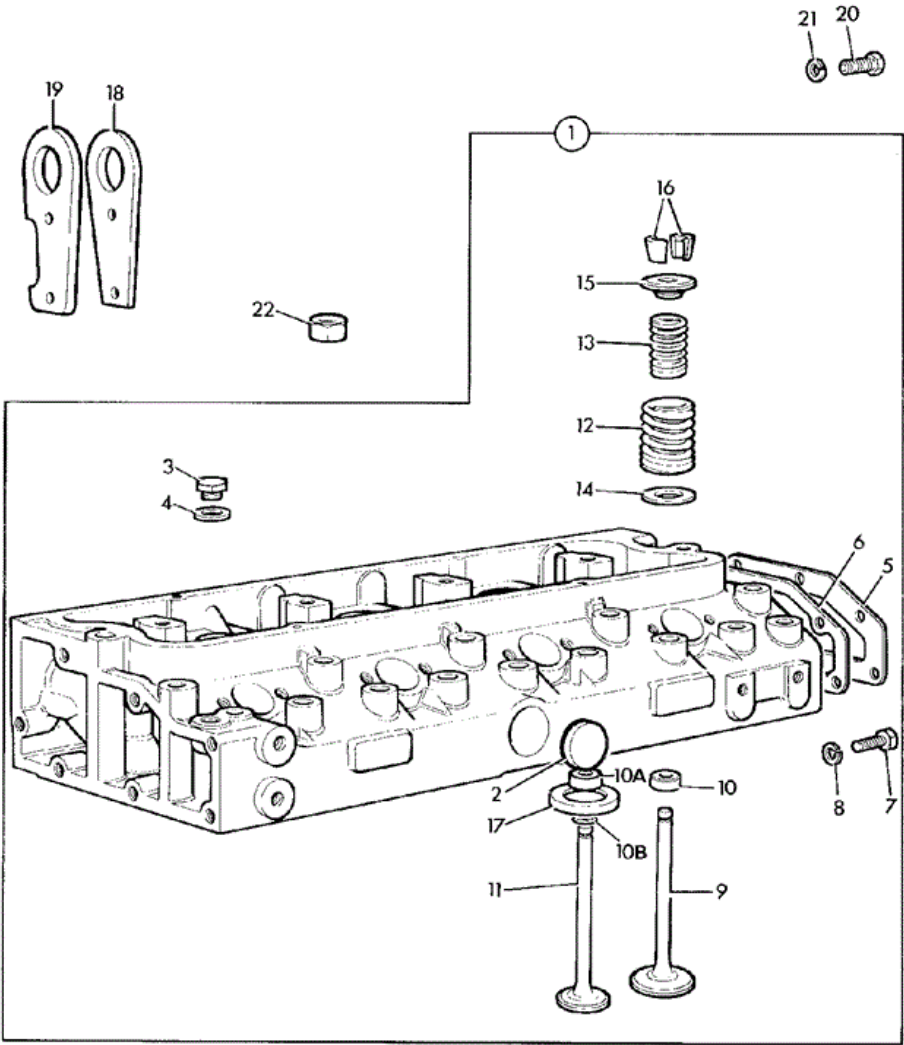


Item	Part #	Change No	Description	Usage Code	QTY
1	02/101909		Engine short imperial		1

2	****		'See Remark' <i>See frame L1-1-3</i>		1
3	****		'See Remark' <i>See frame L1-2-3</i>		1
4	****		'See Remark' <i>See frame L1-2-3</i>		4
5	****		'See Remark' <i>See frame L1-2-3</i>		4
6	****		'See Remark' <i>See frame L1-2-3</i>		4
7	****	<EU874811J	'See Remark' <i>See frame L1-1-3</i>		2
8	****	<EU874811J	'See Remark' <i>See frame L1-1-3</i>		2
9	****	<EU874811J	'See Remark' <i>See frame L1-1-3</i>		6
9	****		'See Remark' <i>Bolt,Cyl/Head-See frame L1-1-3</i>		8
10	****		'See Remark' <i>See frame L1-1-3</i>		12
11	****		'See Remark' <i>See frame L1-1-3</i>		2
12	****		'See Remark' <i>Oil Pump, Not included with item 1</i>		1



9802/8000 L2-1-1 CYLINDER HEAD LD BUILD



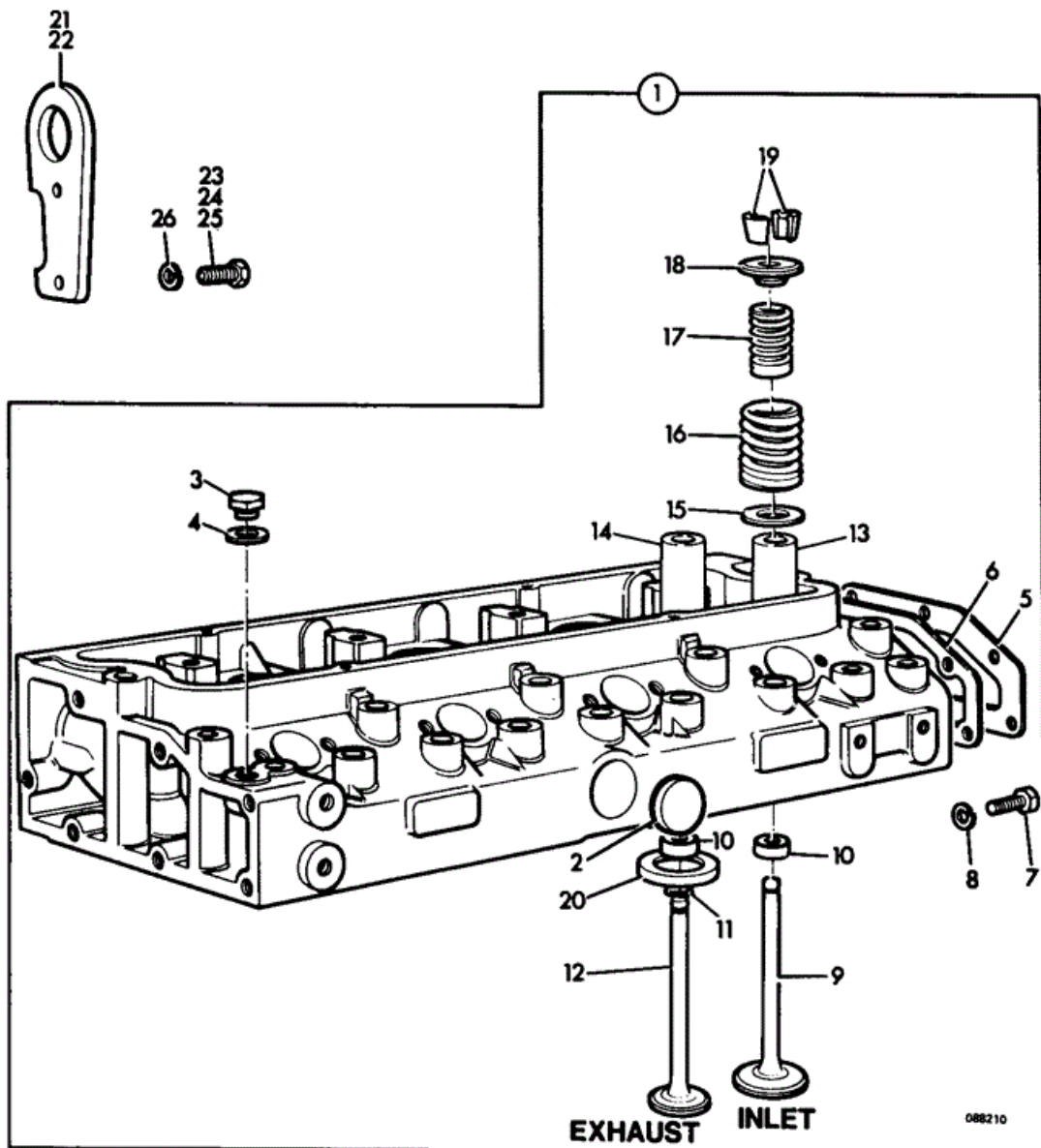
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Item	Part #	Change No	Description	Usage Code	QTY
1	02/100014	Superseded	Head assembly, cylinder		1
1	02/101584	Superseded	Head assembly, cylinder		1

1	02/101748		Head assembly, cylinder <i>REFER TO FRAME L2-1-3</i>		1
2	:02/100105		Plug core D=32mm		1
3	:02/100148		Plug		1
4	:823/00264		Washer Aluminium (I/D=16mm)		1
5	:02/100149		Cover End		1
6	:02/100150		Gasket		1
7	:1305/0104		Bolt		6
8	:823/00268		Washer spring		6
9	:02/100022		Valve Inlet Standard		4
9	:02/100085		Valve Inlet Oversize - .003inch		4
9	:02/100086		Valve Inlet Oversize - .015inch		4
9	:02/100087		Valve Inlet Oversize - .030inch		4
10	:02/100025		Seal Valve Inlet		4
10A	:02/100539		Seal Valve Exhaust		4
10B	:02/100026		O Ring		4
11	:02/100090		Valve Exhaust Oversize - .030inch		4
11	:02/100023		Valve Exhaust Standard		4
11	:02/100088		Valve Exhaust Oversize - .003inch		4
11	:02/100089		Valve Exhaust Oversize - .015inch		4
12	:02/100019		Spring valve outer		8
13	:02/100018		Spring valve, inner		8
14	:02/100020		Seat spring		8
15	:02/100021		Holder Collet		8
16	:02/100024		Collet		8
17	02/100621		Insert valve seat exhaust		0
18	02/100157		Plate lifting		1
19	02/100151		Plate lifting		1
20	1305/0205		Bolt		4
21	823/00269		Washer spring		4
22	02/100015		Nut		2



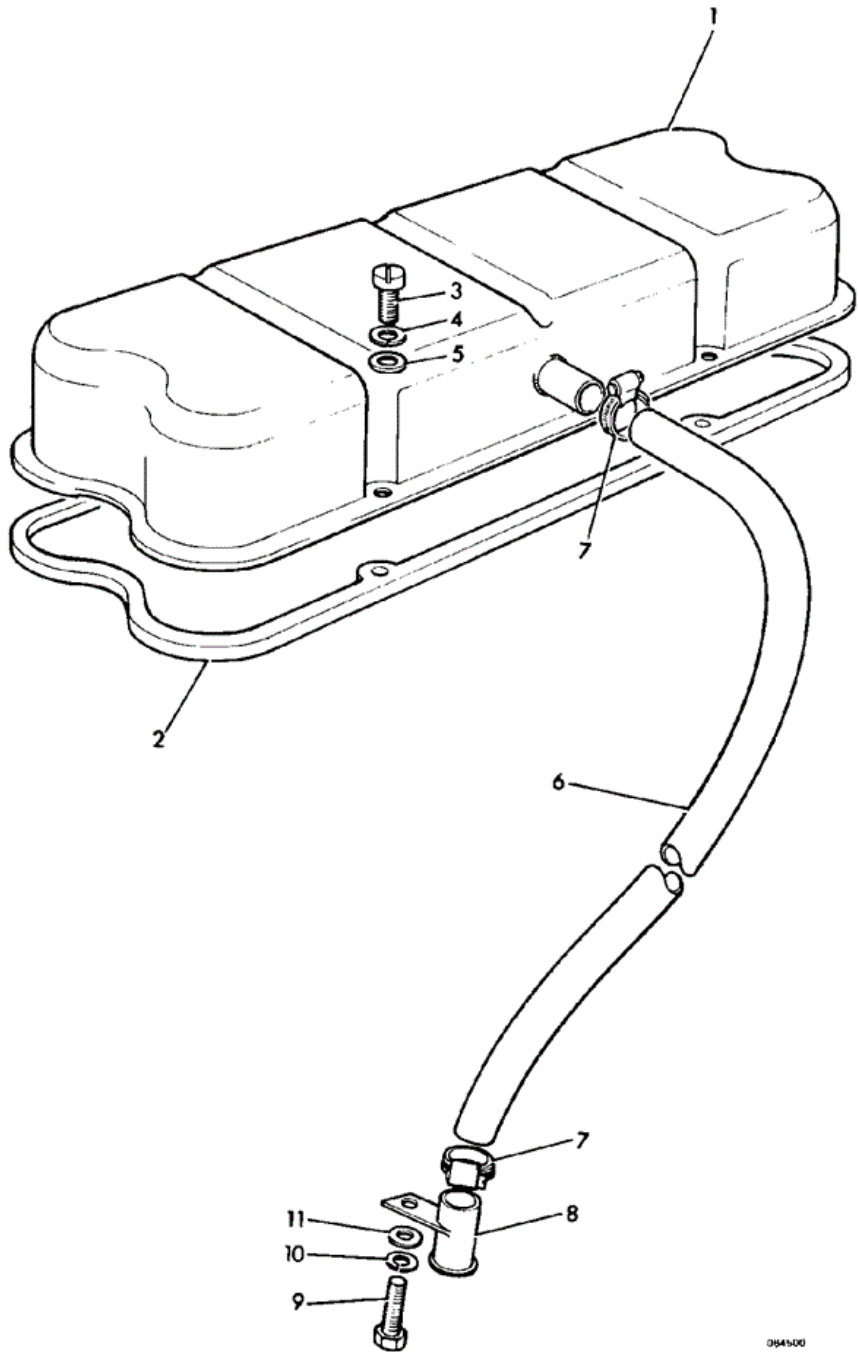
9802/8000 L2-1-3 CYLINDER HEAD LD & LH BUILDS



Item	Part #	Change No	Description	Usage Code	QTY
1	02/101748	Superseded	Head assembly, cylinder		1
1	02/102084		Head cylinder assembly <i>Refer to frame L2-1-4</i>		1
2	:02/100396		Plug core D=32mm		1
3	:02/100148		Plug		1
4	:823/00264		Washer Aluminium (I/D=16mm)		1
5	:02/101784		Cover		1
6	:02/101785		Gasket		1
7	:1305/0104Z		Setscrew (5/16" UNF x 3/4")		4
7	:1305/0204Z		Bolt 3/8"		2
8	:1416/0005Z		Washer spring - 5/16" Zinc plated		4
8	:1416/0006Z		Washer spring		2
9	:02/100212		Valve Inlet Standard		4
10	:02/100668		Seal valve		8
11	:02/100026		O Ring		4
12	:02/101607		Valve exhaust standard		4
13	:02/101883		Guide inlet valve		4
14	:02/101884		Guide exhaust valve		4
15	:02/100638		Seat spring		8
16	:02/101968		Spring Valve outer		8
17	:02/101969		Spring Valve inner		8
18	:02/101970		Holder Collet		8
19	:02/100024		Collet <i>Serviced in pairs</i>		8
20	02/100621		Insert valve seat exhaust		0
21	02/100157		Plate lifting <i>Rear</i>		1
22	02/100157		Plate lifting <i>Front</i>		1
23	1305/0205Z		Bolt <i>Rear plate bottom</i>		1
24	1305/0206Z		Setscrew (3/8" UNF x1") <i>Rear plate top</i>		1
25	1305/0210Z		Bolt <i>Front plate</i>		2
26	1416/0006Z		Washer spring		4



9802/8000 L2-2-1 ROCKER COVER LD BUILD



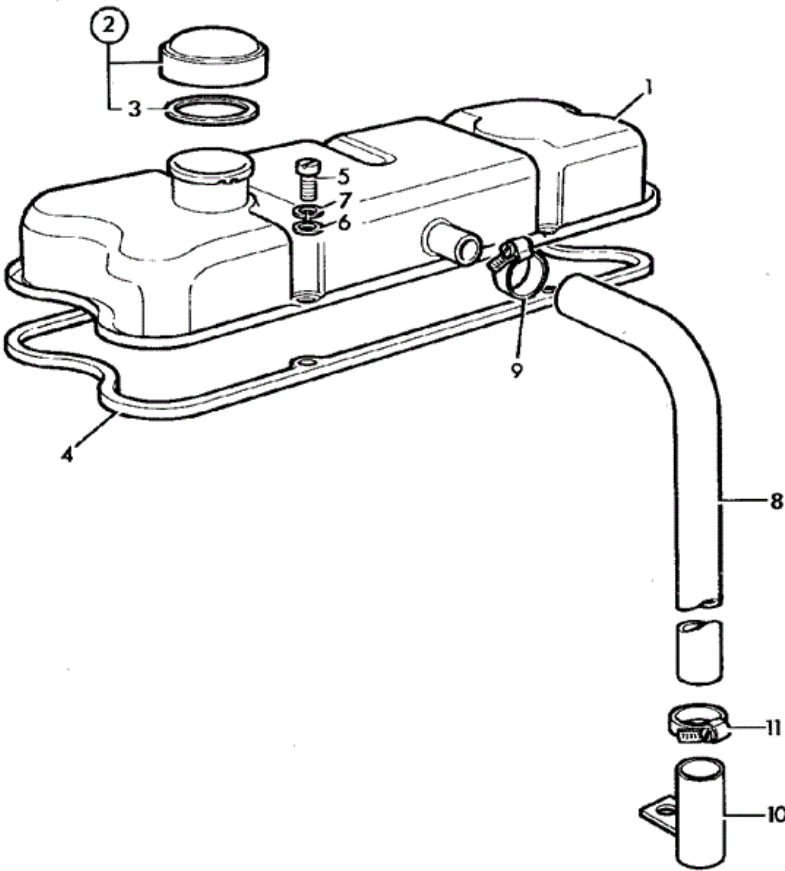
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Item	Part #	Change No	Description	Usage Code	QTY
1	02/100035		Cover rocker		1
2	02/100036	Superseded	Gasket rocker cover		1

2	02/101749	Superseded	Gasket rocker cover		1
2	02/102064		Gasket rocker cover		1
3	:1305/0003		Screw 1/4 UNF x .625		4
4	823/00267		Washer		4
5	1410/0001		Washer		4
6	647/02400		Tube		1
7	2201/0004		Clip Jubilee		2
8	02/100180		Pipe		1
9	826/00761		Bolt		1
10	823/00268		Washer spring		1
11	1410/0002		Washer		1



9802/8000 L2-2-2 ROCKER COVER LH & LJ BUILDS

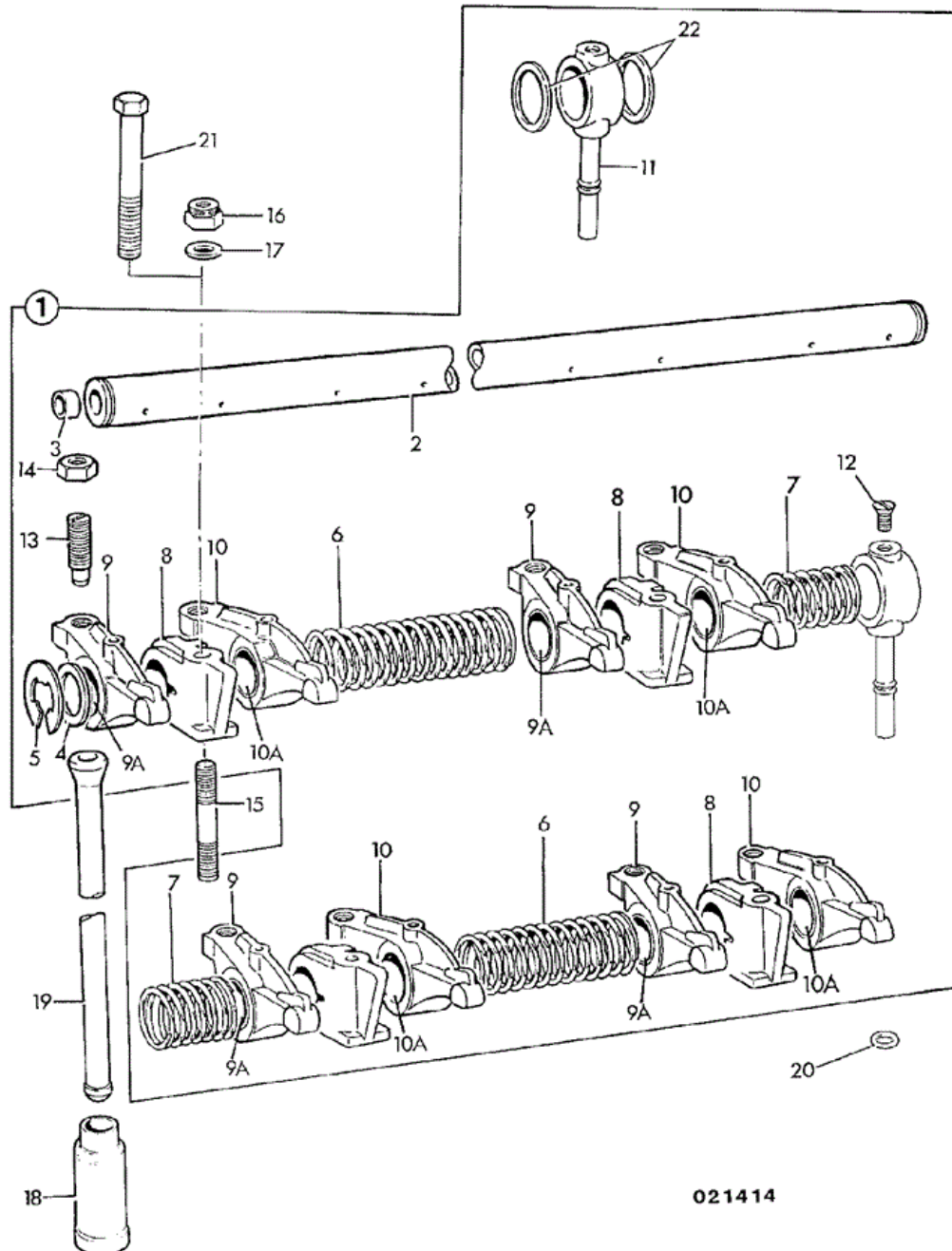


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Item	Part #	Change No	Description	Usage Code	QTY
1	02/100952		Cover Rocker		1
2	02/100037		Cap oil filler		1

3	:02/100422		Seal		1
4	02/101749	Superseded	Gasket rocker cover		1
4	02/102064		Gasket rocker cover		1
5	1305/0003		Screw 1/4 UNF x .625		4
6	1410/0001		Washer		4
7	823/00267		Washer		4
8	02/100691		Hose		1
9	2201/0004		Clip Jubilee		1
10	02/100180		Pipe		1
11	2201/0004		Clip Jubilee		1

JCB 9802/8000 L2-3-1 ROCKER ASSEMBLY PUSH RODS & TAPPETS LD BUILD

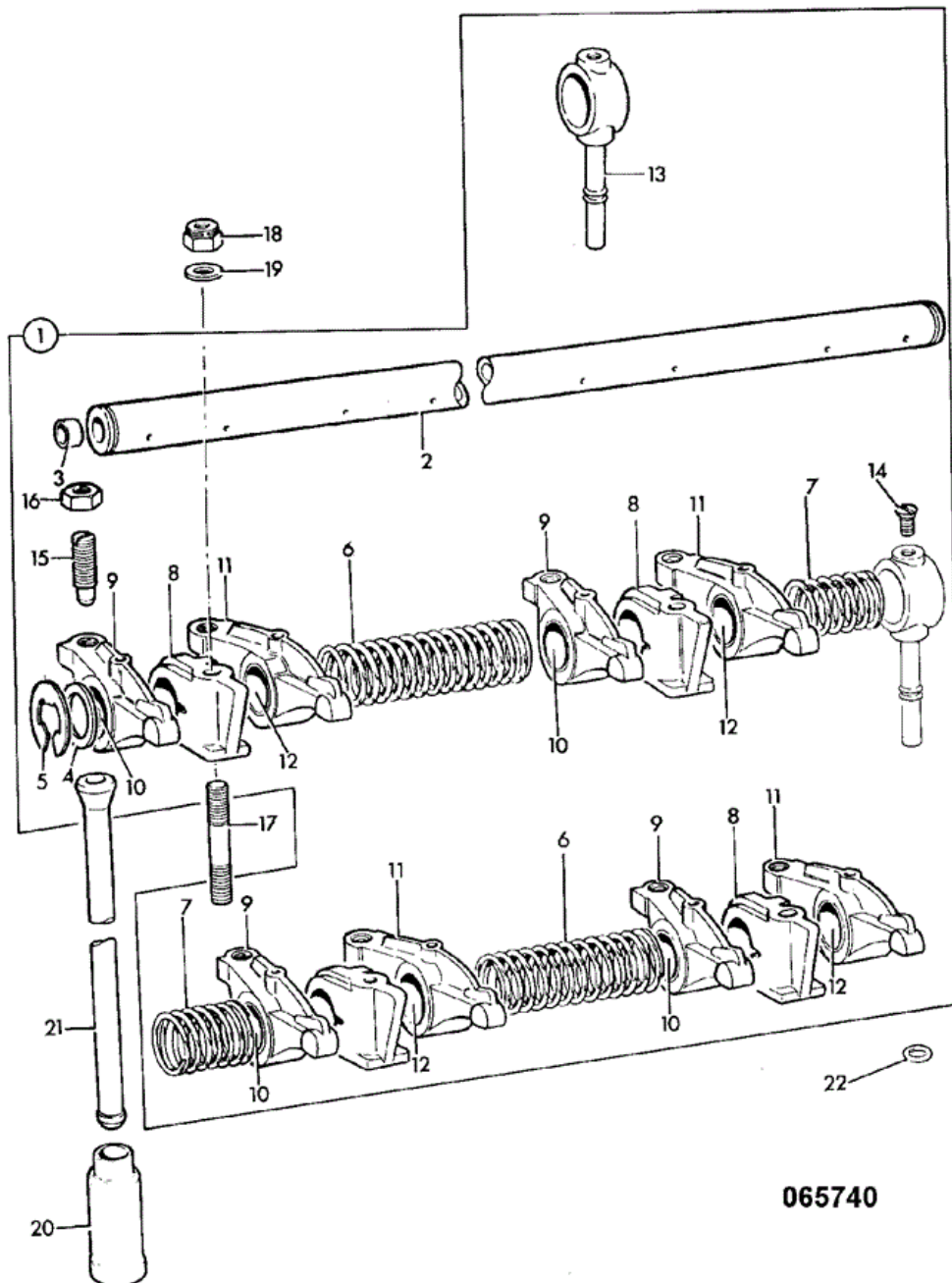


Item	Part #	Change No	Description	Usage Code	QTY
1	02/100155	Superseded	Shaft rocker assembly		1

1	02/101885	Superseded	Shaft assembly, rocker		1
1	02/101180	Superseded	Shaft assembly, rocker <i>SEE PAGE L2-3-2</i>		1
1	02/200070	Superseded	Shaft assembly, rocker		1
1	02/201139		Shaft rocker, assembly		1
2	:02/100027	Superseded	Shaft rocker		1
2	:02/101886		Shaft rocker		1
3	::02/100152		Plug core D=11mm		2
4	::02/100332	Superseded	Washer		2
4	:02/101889		Washer		2
5	:02/100287		Circlip		2
6	:02/100028		Spring long		2
7	:02/100029		Spring short		2
8	:02/100153	Superseded	Bracket		4
8	:02/200456	Superseded	Bracket rocker shaft		1
8	N.L.A		No longer available <i>Part N.L.A use item 8A in ENGINE SETS ONLY</i> <i>See Note 1</i>		4
8A	02/200069		Bracket		4
9	:02/100031	Superseded	Lever rocker, right hand		4
9	:02/200216		Lever rocker, right hand		4
10	:02/100030	Superseded	Lever rocker, left hand		4
10	:02/100217		Seal Front Oil		4
11	:02/100154	Superseded	Pipe Rocker feed		1
11	M.S.S		Multi Supersession <i>Part N.L.A use 11A with item 12A</i>		1
11A	:02/101713	Superseded	Pipe rocker feed <i>Part N.L.A use 11A with</i>		1
11A	M.S.S		Multi Supersession <i>Part N.L.A use 11B with item 12B</i>		1
11B	:02/200756		Pipe rocker feed		1
12	:826/00124		Screw		1
12A	:02/101714		Screw		1
12B	:02/291142		Screw		1
13	:02/100032		Screw		8
14	:02/101203		Nut lock		8
15	822/00121		Stud		4
16	02/100034		Nut		4
17	1410/0004		Washer		4
18	02/100044	Superseded	Tappet		8
18	02/201396		Tappet		8
19	02/100043		Rod push		8
20	02/100321		Olive		1

Note 1: REFER TO SERVICE WORKSHOP MANUAL FOR BOLTS TORQUE SETTING.

JCB 9802/8000 L2-3-2 ROCKER ASSEMBLY PUSH RODS &
 TAPPETS LD, LH & LJ BUILDS



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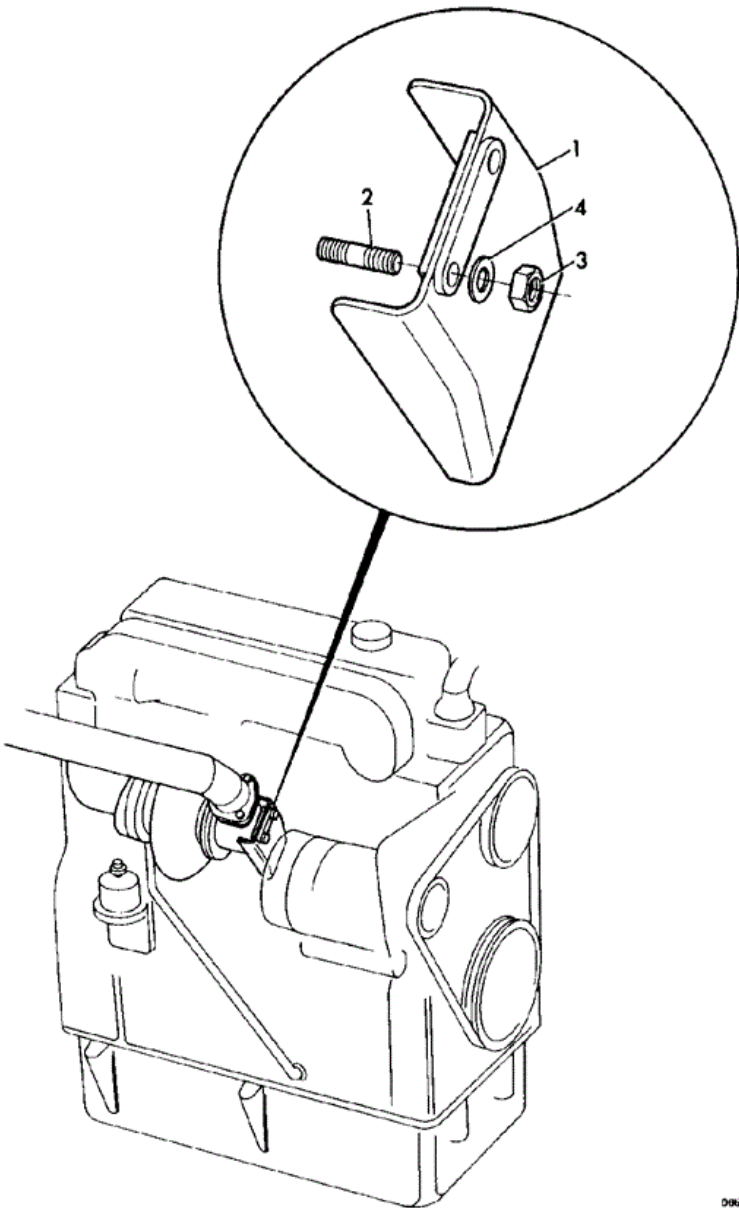
Item	Part #	Change No	Description	Usage Code	QTY
1	02/101180	Superseded	Shaft assembly, rocker		1

1	02/200070	Superseded	Shaft assembly, rocker		1
1	02/201139		Shaft rocker, assembly		1
2	:02/100156	Superseded	Shaft Rocker		1
2	:02/100027	Superseded	Shaft rocker		1
2	:02/101886		Shaft rocker		1
3	::02/100152		Plug core D=11mm		2
4	:02/100332	Superseded	Washer		2
4	:02/101889		Washer		2
5	:02/100287		Circlip		2
6	:02/100028		Spring long		2
7	:02/100029		Spring short		2
8	:02/100153	Superseded	Bracket		4
8	:02/200456	Superseded	Bracket rocker shaft		4
8	:N.L.A		No longer available <i>Part N.L.A use item 8A in ENGINE SETS ONLY</i> <i>See Note 1</i>		4
8A	02/200069		Bracket		4
9	:02/101068	Superseded	Lever rocker, right hand		4
9	:02/101070	Superseded	Lever rocker, right hand		4
9	:02/200216		Lever rocker, right hand		4
10	::02/192050		Bush		1
11	:02/101067	Superseded	Lever rocker, left hand		4
11	:02/101069	Superseded	Lever rocker, left hand		4
11	:02/200217		Lever rocker, left hand		4
12	::02/192050		Bush		1
13	:02/100154	Superseded	Pipe Rocker feed		1
13	:M.S.S		Multi Supersession <i>Part N/A use 13A with items 14A & 24</i>		1
13A	:02/101713	Superseded	Pipe rocker feed		1
13A	:M.S.S		Multi Supersession <i>Part N.L.A use 13B with item 14B</i>		1
13B	:02/200756		Pipe rocker feed		1
14	:826/00124		Screw <i>Used only with item 13</i>		1
14A	:02/101714		Screw <i>Used only with item 13A</i>		1
14B	:02/291142		Screw <i>Used only with item 13B</i>		1
15	:02/100032		Screw		8
16	:02/101203		Nut lock		8
17	822/00121	<EU948359L	Stud		4
18	1340/0301	<EU948359L	Nut		4
19	1410/0004		Washer		4
20	02/100044	Superseded	Tappet		8
20	02/201396		Tappet		4
21	02/100043		Rod push		8
22	02/100321	Superseded	Olive		1
22	816/60170		Olive		1
23	1305/3314	>EU948360L	Bolt		4
24	02/101804		Shim <i>Used only with item 13A</i>		2

Note 1: REFER TO SERVICE WORKSHOP MANUAL FOR BOLTS TORQUE SETTING.



9802/8000 L2-4-1 TURBO, HEATSHIELD LH & LJ BUILDS



090830

Item	Part #	Change No	Description	Usage Code	QTY
1	02/101215	Superseded	Guard Heat		1
1	02/101600	Superseded	Guard Heat		1

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