

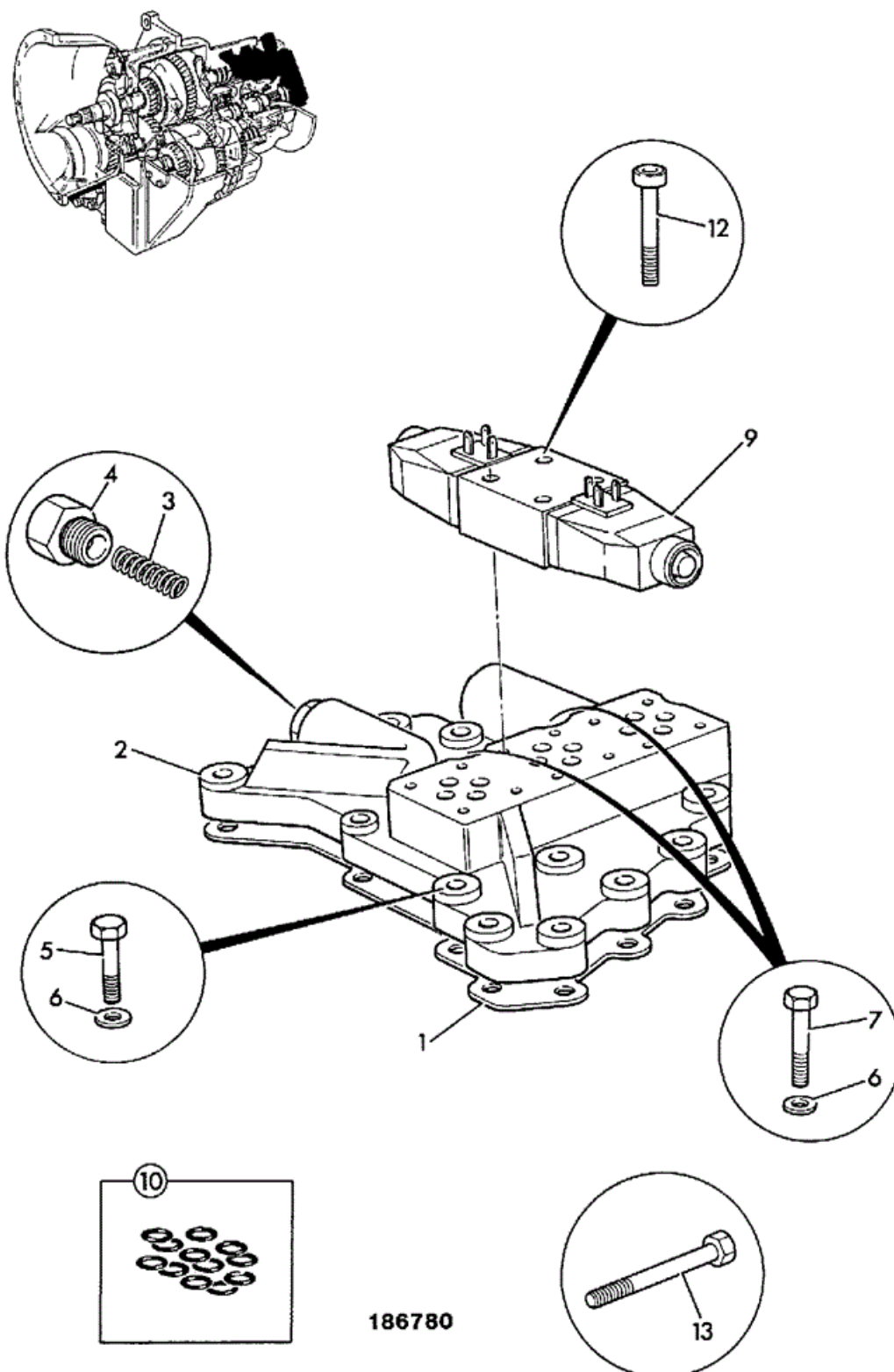
Item	Part #	Change No	Description	Usage Code	QTY
A	445/36800		Gearbox assembly		1

1	:445/36903		Casing front		1
17	02/100284		Element oil filter canister type-short <i>Not included in main assembly</i>		1
45	:1321/0408Z		Setscrew		19
52	:1406/0015		Washer Bonded 3/8"		1
57	:445/34503		Plate baffle		1
58	:813/50046		Gasket		1
59	:1321/0405Z		Bolt		15
63	:1606/0017		Adapter 5/8" x 1/2" M/M		1
64	:1406/0018		Washer Bonded (1/2" BSP)		2
65	:816/80041		Plug 1/2"BSP 25.65mm A/F		1
66	:814/00222		Spring		1
67	:916/00008		Bearing 14diameter Ball		1
68	:813/50027		Gasket		1
69	:1321/0303Z		Screw M8 x 16		2
70	:32/902200		Strainer Suction		1
71	:816/80047		Plug 1"BSP 42.42mm A/F		1
72	:1406/0026		Washer Seal		1
74	:816/17099		Adapter 1/2"BSP x 3/4"UNF		1
76	:1321/3420Z		Bolt		2
78	:816/80051		Plug 1/8" Tapered		7
79	:445/14001		Dowel		6
82	:1321/0409Z		Screw M10 x 35		11
83	:828/00236		O Ring		3
84	:816/80053		Plug 3/8" tapered		9
87	701/43700		Switch oil pressure 3/8"BSP. grey colour <i>Not included in main assembly. Uses 1406/0015</i>		1
88	:45/908300		Plug test point		1
99H	:445/35904		Housing flywheel		1
99J	:445/37401		Casing rear NLA see TI GEN108		1



9802/2510 F6-2-1 CLUTCH, INPUT POWERSHIFT TRANSMISSION

6	:445/12313	Liner piston 9 - 10 MM long	2
7	:445/12305	Baffle Plate, Oil	2
8	:814/00297	Spring Compression	2
9	:445/12304	Retainer spring	2
10	:821/00265	Circlip	2
11	:445/18600	Disc spring	2
12	:445/12703	Plate pressure, 4mm	2
13	:445/30011	Plate friction	12
14	:445/12307	Plate Counter	10
15	:2203/1115	Circlip	2
16	:445/12314	Shim plate, Toothed	0
17	:445/12303	Washer Thrust	2
18	:917/02800	Bearing Thrust	4
19	:823/00341	Washer thrust	4
20	:445/12500	Housing plate carrier assy 31T & 45T	1
21	:445/12600	Housing plate carrier assy 22T & 45T	1
22	:917/02700	Bearing Needle Roller	2
23	:445/03209	Washer Thrust (40.05mm x 60mm 3.5mm)	2
24	:907/10000	Bearing 60mm x 35mm x 16mm	2
25	:904/50020	Seal Ring 35mm Dia	4
26	:445/12703	Plate pressure, 4mm	2
27	:921/02000	Kit-shim	1
28	20/900400	Pump oil (rear seal not supplied)	1
29	:20/900401	Seal shaft	1
29	:04/500219	Seal oil	1
30	:813/50041	Seal Rear	1
31	1315/3310Z	Bolt (M8 x 40)	4
32	823/00291	Washer Copper M8	4
33	1321/3311Z	Bolt M8 x 45	6

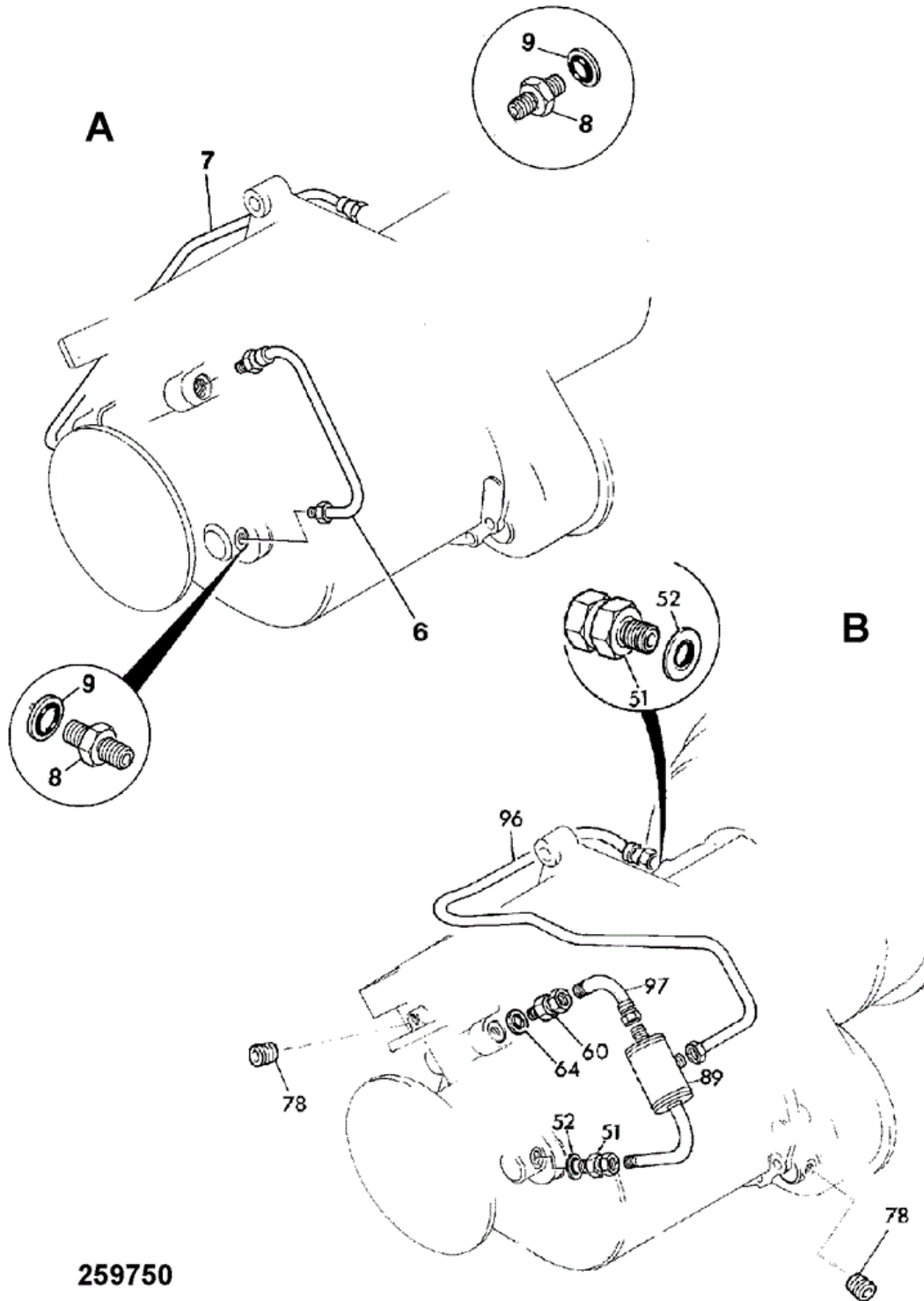


Item	Part #	Change No	Description	Usage Code	QTY
1	813/50051		Gasket		1
2	445/34600		Adapter block assembly		1
2A	:445/04602		Spool		1
3	:814/00307		Spring		1
4	:445/34602		Plug		1

5	1321/0308Z		Bolt		14
6	1420/0007Z		Washer (M8)		16
7	1321/3311Z		Bolt M8 x 45		2
9	25/103000		Valve solenoid		3
10	:25/918804		Kit-seal		1
12	1391/3108Z		Capscrew M5 X 30mm		12
13	1315/3420Z		Bolt (M10 X 100)		1



9802/2510 F6-7-1 PIPEWORK POWERSHIFT TRANSMISSION



259750

Item	Part #	Change No	Description	Usage Code	QTY
6	445/39300		Pipe short Layshaft feed <i>See Note 1</i>		1

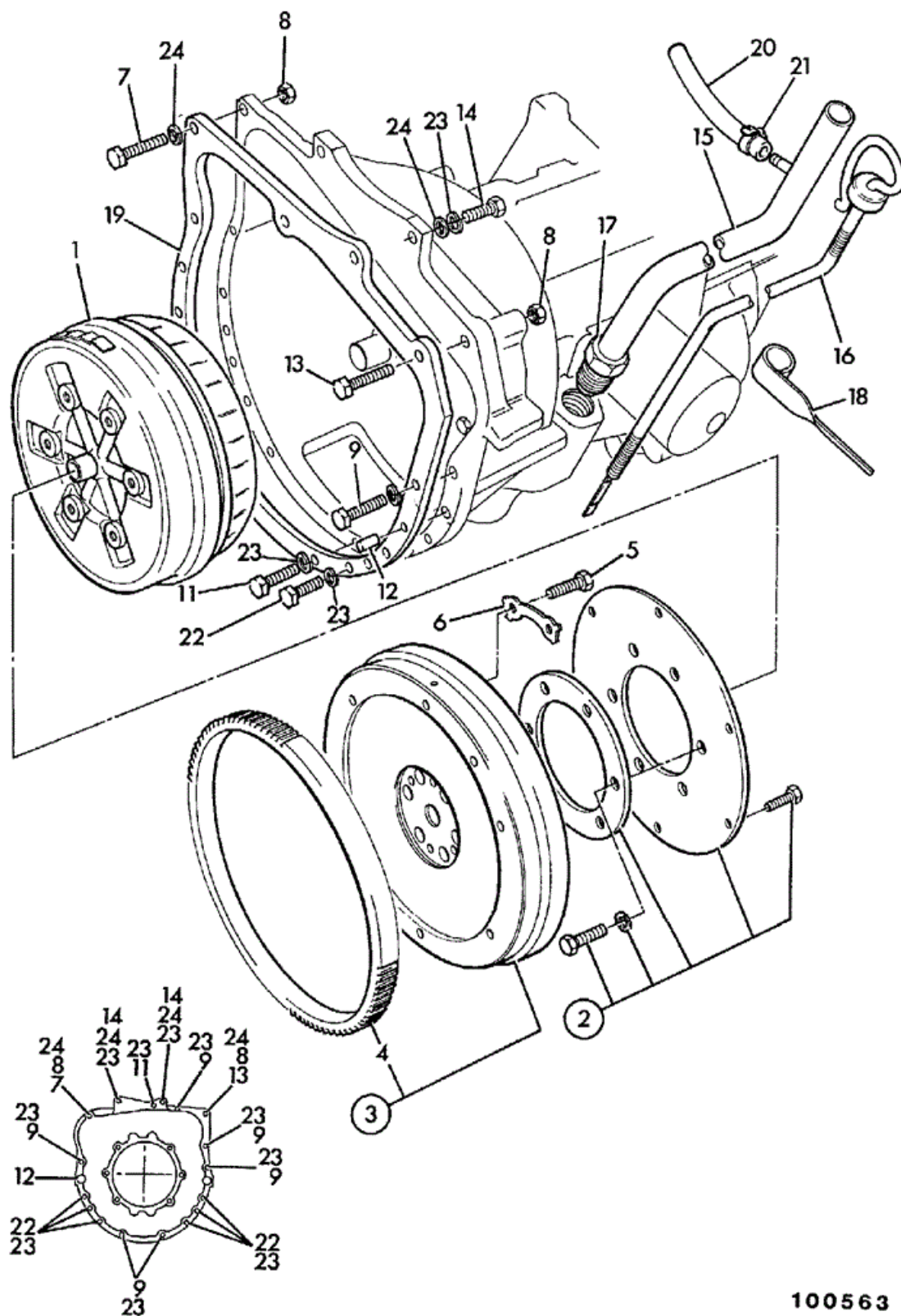
7	445/39400		Pipe long		1
8	1603/0003		Adapter		4
9	1406/0018		Washer Bonded (1/2" BSP)		1
51	816/20064		Adapter <i>See Note 2</i>		2
52	1406/0015		Washer Bonded 3/8"		2
60	816/20001		Adapter		1
63	1606/0017		Adapter 5/8" x 1/2" M/M		2
64	1406/0018		Washer Bonded (1/2" BSP)		2
78	816/80051		Plug 1/8" Tapered		8
89	445/35500		Manifold 4 way		1
96	445/35600		Pipe mainshaft		1
97	445/35700		Pipe forward/reverse		1

Note 1: Items 6 to 9 refer to arrangement "A"

Note 2: Items 51 to 97 refer to arrangement "B"



9802/2510 F6-8-1 TORQUE CONVERTER 2.4:1 RATIO DRIVE PLATE & TRANSMISSION DIPSTICK



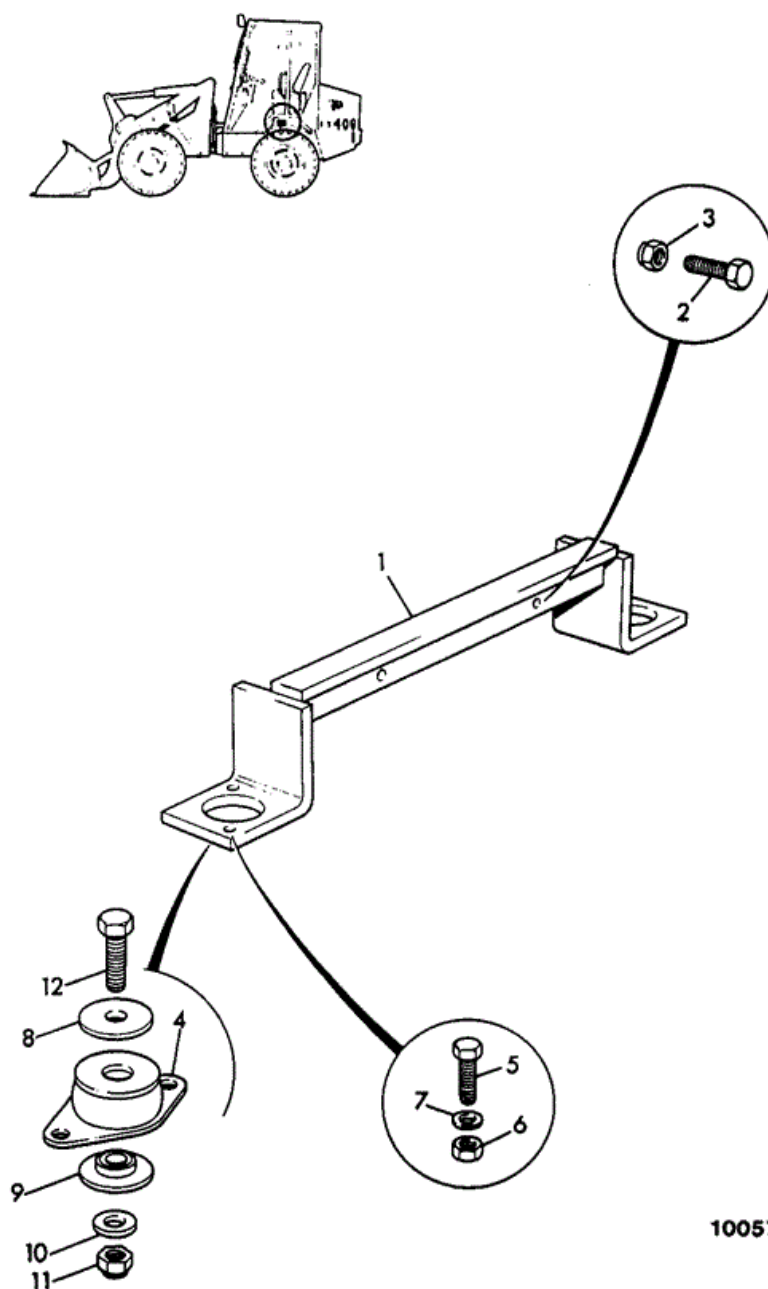
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Item	Part #	Change No	Description	Usage Code	QTY
1	04/501000		Converter 2.78:1 ratio 1 yellow 1 pink spot 407		1
1	03/300001		Converter 2.67:1 ratio 3 brown spots 409	P/Ex	1
2	04/500300		Kit-drive plate		1
3	****		'See Remark'		1

			<i>Flywheel assy see section L</i>		
4	****		'See Remark' <i>Gear Starter Ring see section L</i>		0
5	****		'See Remark' <i>Bolt see section L</i>		6
6	****		'See Remark' <i>Tab Washer see section L</i>		3
7	1315/3512Z		Bolt M12 x 50mm		1
8	1370/0403Z		Nut Lock, M12		2
9	1315/3516Z		Bolt M12 x 70mm		6
11	1315/0511Z		Bolt M12 x 45mm		1
12	02/101370		Dowel		2
13	1315/3519Z		Bolt M12x90mm		1
14	1315/0508Z		Setscrew M12 X 30		2
15	830/00572		Tube filler		1
16	267/23800		Dipstick assembly		1
17	155/10600		Nut Male 1"		1
17A	:904/20334		Kit-seal & ferrule		1
18	267/23401		Bracket retaining <i>Approx. 150 mm total length</i>		1
18	267/23402		Bracket retaining <i>Approx. 130mm total length</i>		1
20	647/02110		Hose		1
21	2201/0001		Clip Worm Drive 8/16mm		2
22	1315/3518Z		Bolt M12 x 80mm		6
23	1425/0009Z		Washer Spring M12		15
24	1420/0009Z		Washer (M12)		4



9802/2510 F6-10-1 TRANSMISSION MOUNTING

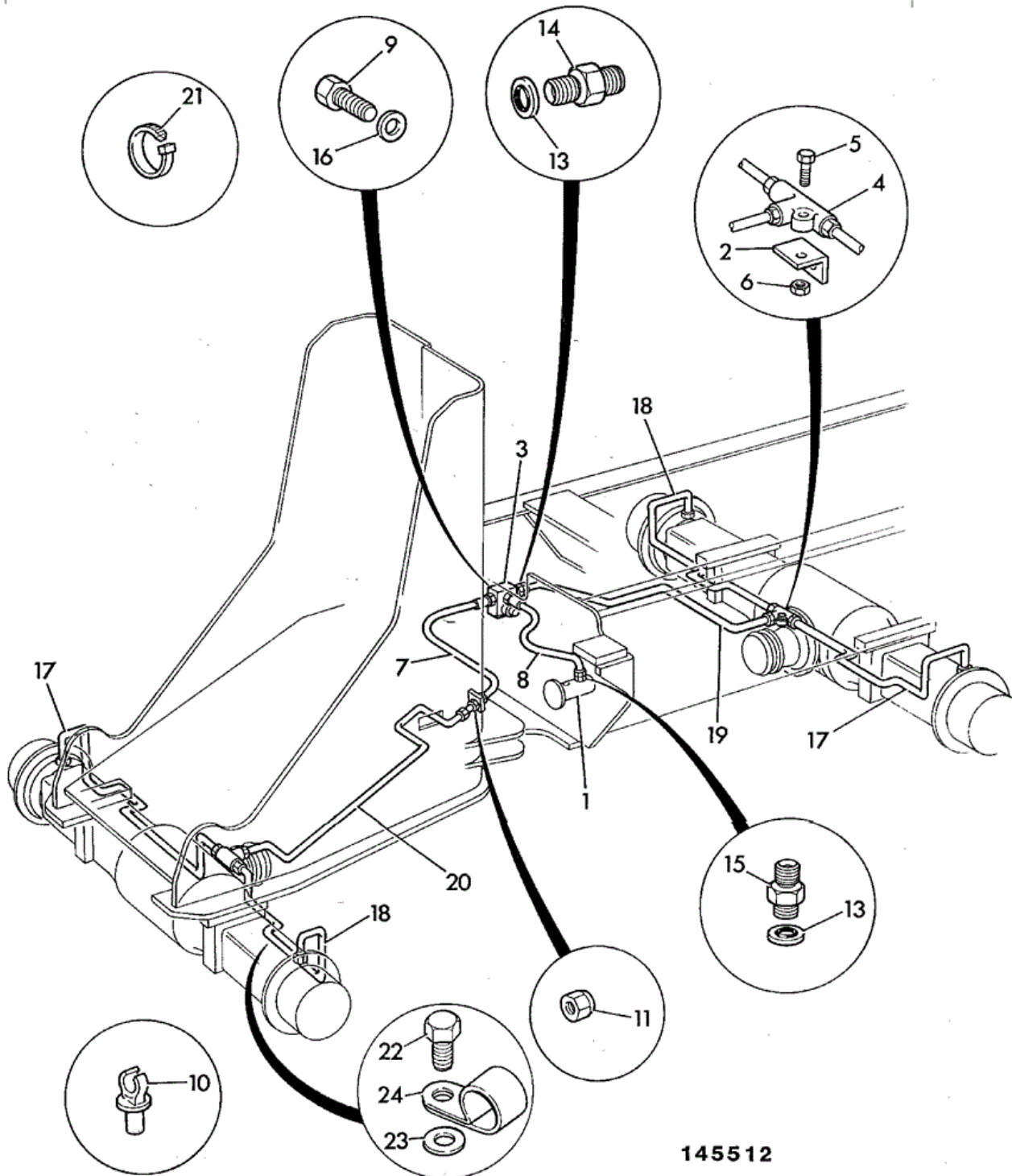


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Item	Part #	Change No	Description	Usage Code	QTY
1	267/32900	Superseded	Bracket transmission		1
1	267/77600		Bracket transmission		1
2	1315/3716Z		Bolt M16 x 70mm		2
3	1370/0603Z		Nut lock M16		2
4	267/28602		Mounting metalastic		2
5	1315/3410Z		Bolt M10 x 40		8
6	1370/0303Z		Nut lock M10		8
7	1420/0008Z		Washer (M10)		4
8	120/16902		Plate Rebound		2
10	1420/0009Z		Washer (M12)		2
11	1370/0603Z		Nut lock M16		4
12	1315/3519Z		Bolt M12x90mm		2



9802/2510 G1-1-1 BRAKE, SYSTEM

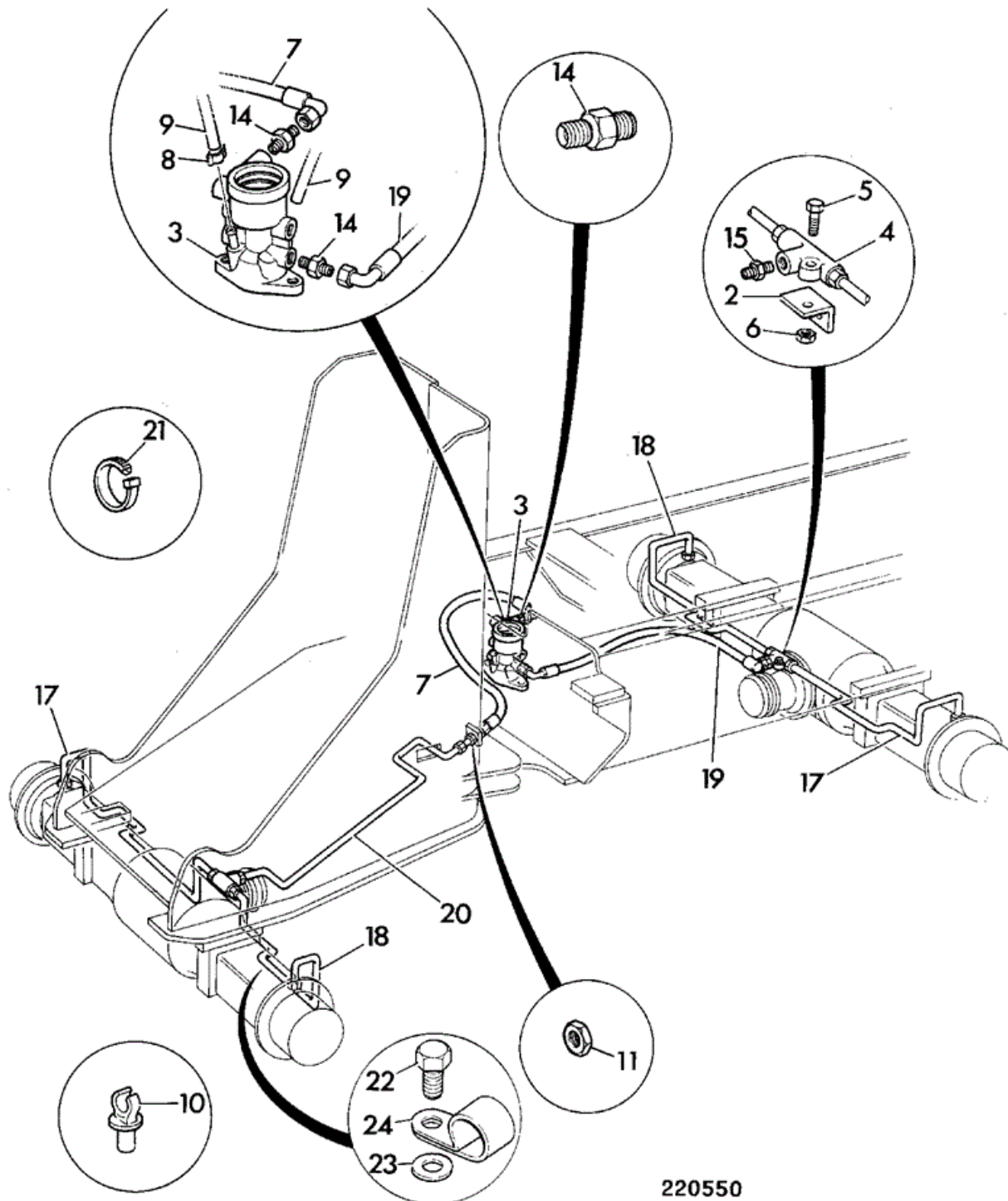


Item	Part #	Change No	Description	Usage Code	QTY
1	****		'See Remark' <i>For Master Cylinder see index G</i>		1
2	267/05701		Bracket tee piece mounting		2

3	267/05704	Adapter 3 way	1
4	15/105400	Adapter 'T'	2
5	1315/0308Z	Setscrew M8 x 30	2
6	1370/0203Z	Nut Nut M8	2
7	649/18300	Hose brake <i>900mm Lg</i>	1
8	649/14300	Hose	1
9	1315/3312Z	Bolt M8x50	1
10	821/00069	Clip pipe	2
11	826/00622	Nut <i>Was 826/00622</i>	1
13	1406/0011	Washer Bonded (1/4")	3
14	1604/0002	Adapter	1
15	816/15133	Adapter 1/4 BSP x M12	1
16	1420/0007Z	Washer (M8)	1
17	266/39400	Pipe brake <i>L.H. Rear & R.H. Front</i>	2
18	266/39500	Pipe brake <i>L.H. Front & R.H. Rear</i>	2
19	266/39600	Pipe brake <i>Rear axle to 4 way block</i>	1
20	266/39700	Pipe brake <i>Front axle to centre pivot</i>	1
21	121/77603	Tie Cable 300mm	5
22	1315/0401Z	Bolt M10 x 10	8
23	1420/0008Z	Washer (M10)	8
24	821/00331	Clip P	8



9802/2510 G1-1-3 BRAKE, SYSTEM

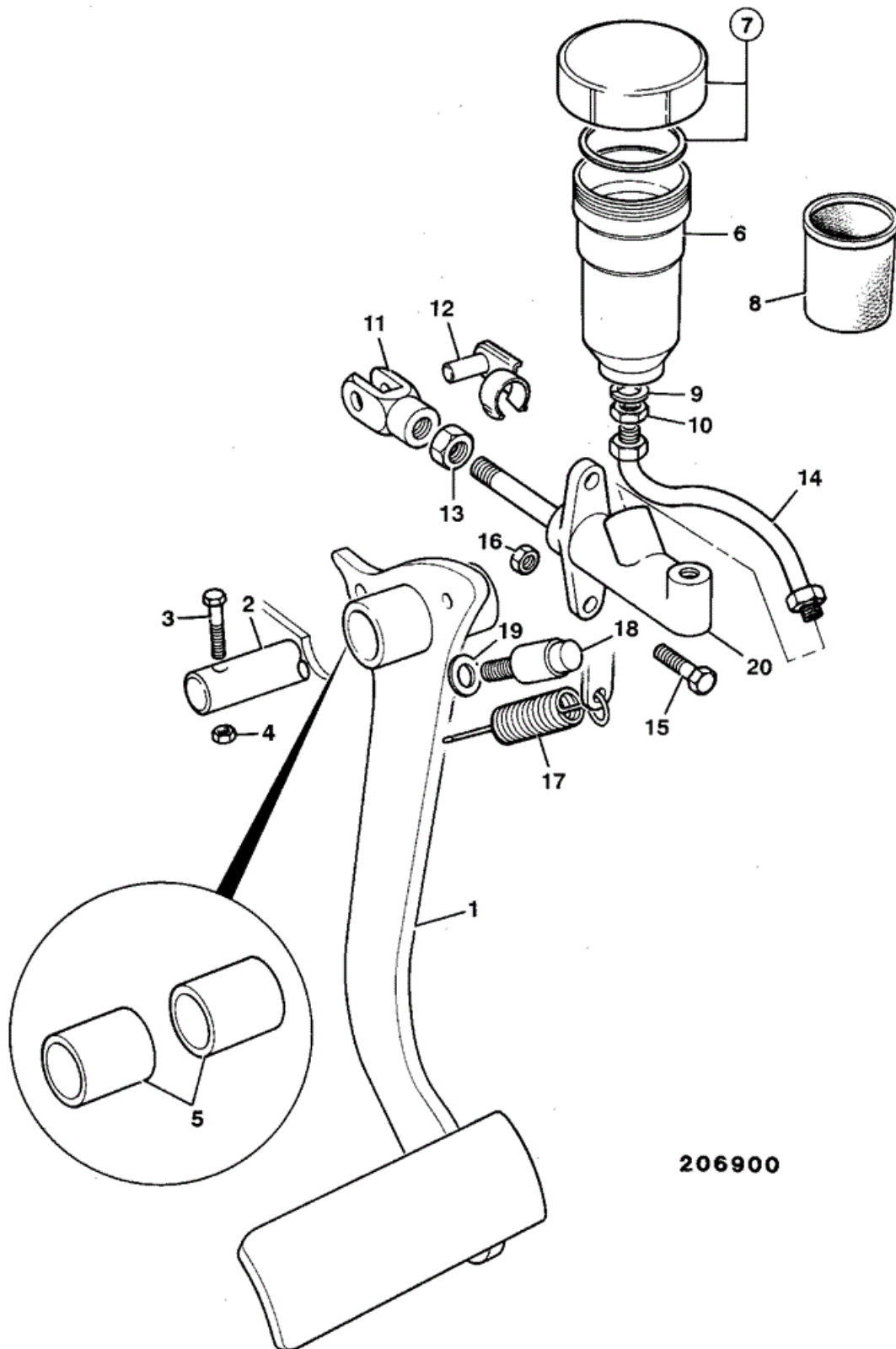


Item	Part #	Change No	Description	Usage Code	QTY
2	267/05701		Bracket tee piece mounting		2
3	15/910500		No longer available See TI 2/548 for 2CX or 5/400 for 520-50 <i>See Note 1</i>		1
4	15/105400		Adapter 'T'		2
5	1315/0308Z		Setscrew M8 x 30		2
6	1370/0203Z		Nut Nut M8		2
7	649/30100		Hose brake		1
8	821/00280		Clamp Hose		2
9	647/02100		Tube PVC 6.3x9.5mm		0
10	821/00069		Clip pipe		2
11	826/00622		Nut		1
14	816/15155		Adapter		2
15	816/15133		Adapter 1/4 BSP x M12		1
17	266/39400		Pipe brake		2
18	266/39500		Pipe brake		2
19	649/30300		Hose brake		1
20	266/39700		Pipe brake		1
21	121/77603		Tie Cable 300mm		5
22	1315/0401Z		Bolt M10 x 10		8
23	1420/0008Z		Washer (M10)		8
24	821/00331		Clip P		8

Note 1: There are NO serviceable items in this assembly and it must NOT be dismantled.



9802/2510 G1-2-1 BRAKE PEDAL & MASTER CYLINDER



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