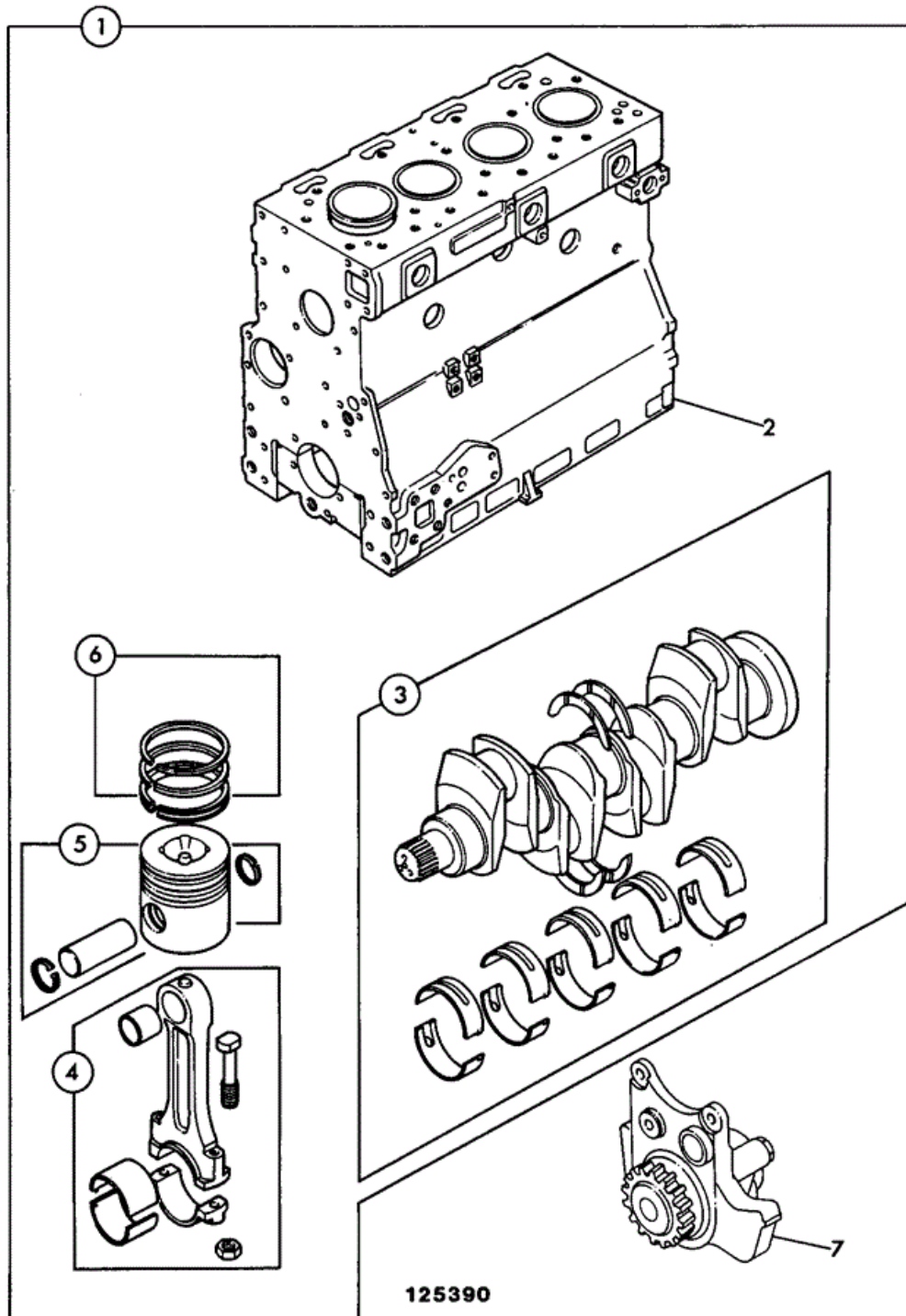




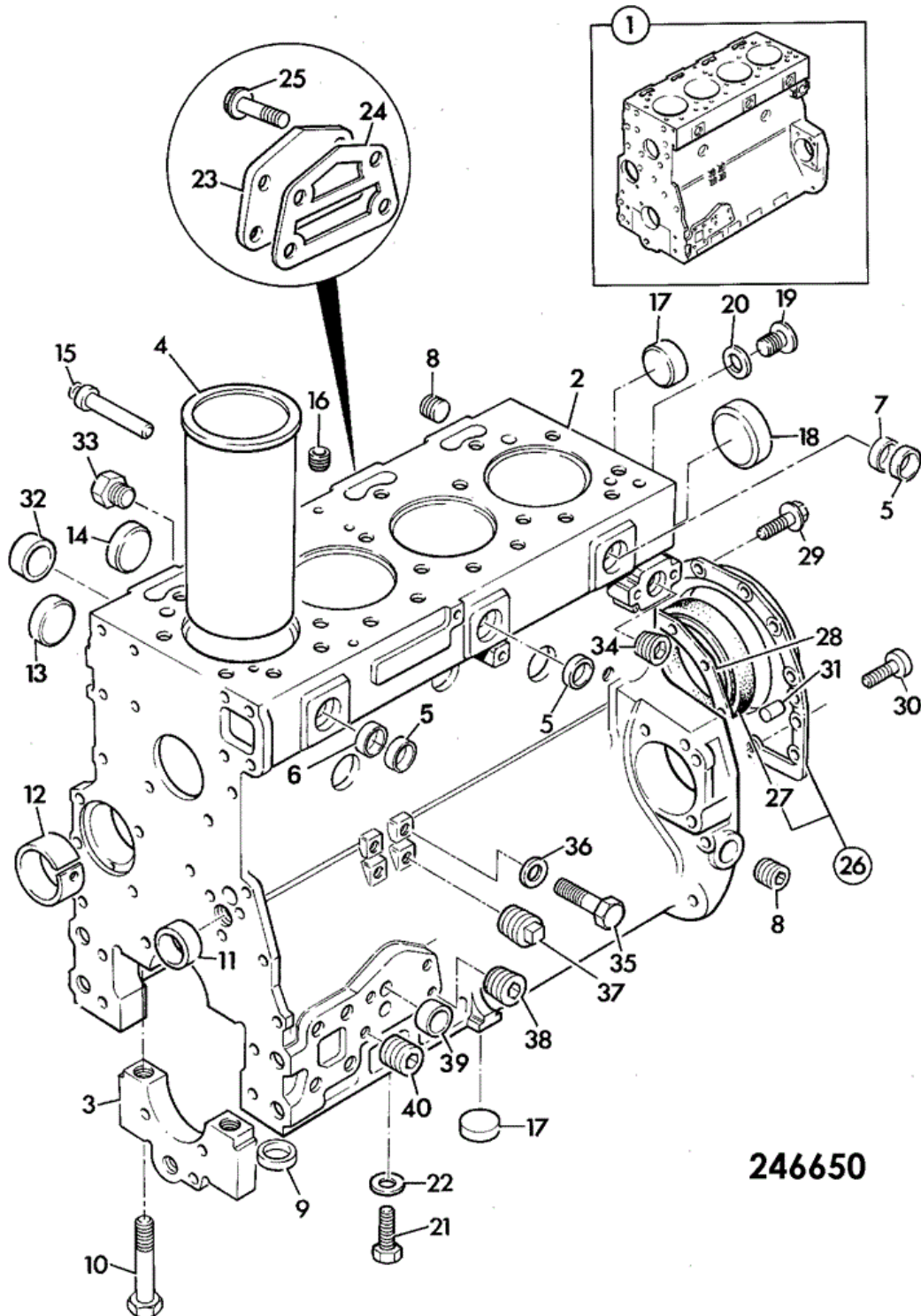
9802/2530 N1-2-1 ENGINE, SHORT AG BUILD



Item	Part #	Change No	Description	Usage Code	QTY
1	02/200440		Engine short, nat/asp		1
2	****		'See Remark' <i>See frame N1-3-1 - Block assembly</i>		1
3	****		'See Remark' <i>See frame N1-4-1 - Crankshaft assembly</i>		1
4	****		'See Remark' <i>See frame N1-4-1 - Con-rod assembly</i>		4
5	****		'See Remark' <i>See frame N1-4-1 - Piston assembly</i>		4
6	****		'See Remark' <i>See frame N1-4-1 - Piston ring kit</i>		4
7	****		'See Remark' <i>See frame N5-2-1 - Oil pump</i>		1



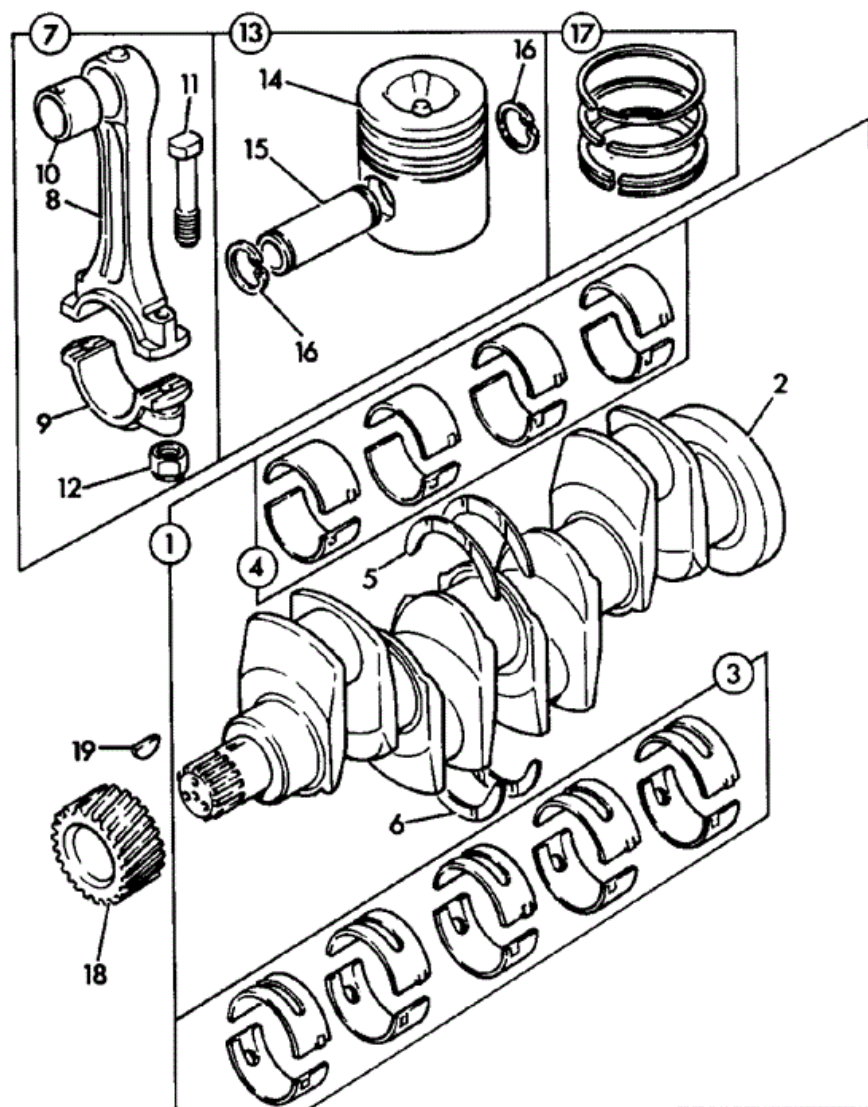
9802/2530 N1-3-1 BLOCK ASSEMBLY AG BUILD



246650

Item	Part #	Change No	Description	Usage Code	QTY
1	02/201360		Block cylinder, assembly		1
2	****		None serviced part <i>Block</i>		1

3	****		None serviced part <i>Bearing Cap</i>		5
4	:02/200949		Liner cylinder, press fit		4
4	02/200002		Liner cylinder, slip fit		0
5	:02/100396		Plug core D=32mm		6
6	:02/201304		Plug		1
7	:02/200003		Plug core" D=26mm		1
8	:02/100134		Plug		2
9	:02/100101		Thimble		10
10	:02/100102		Bolt		10
11	:02/200003		Plug core" D=26mm		2
12	:02/192001		Bush camshaft		1
13	:02/200454		Plug core D=38mm		4
14	:02/201361		Plug core D=38mm		3
15	:02/101827		Plug		1
16	:02/100108		Plug		1
17	:02/200454		Plug core D=38mm		2
18	:02/201362		Plug core D=50mm		1
19	:02/100111		Plug		1
20	:02/200828		Washer		1
21	:02/101756		Plug		4
22	:823/00287		Washer spacer		4
23	:02/200826		Plate		1
24	:02/200484		Gasket		1
25	:02/291042		Bolt		4
26	02/200958		Housing rear seal		1
27	:02/101436		Seal rear oil		1
28	02/201092		Gasket rear seal housing		1
29	826/00869		Screw flange head		12
30	02/291185		Capscrew		2
31	02/100308		Dowel		2
32	02/201361		Plug core D=38mm		1
33	02/100132		Plug drain <i>Water drain</i>		1
33	02/100335		Tap drain <i>Alternative</i>		1
34	02/100134		Plug		1
35	1315/0402Z		Setscrew		1
36	823/00273		Washer		1
37	826/00765		Plug		1
38	02/201364		Plug parallel threaded		2
39	02/100409		Plug taper threaded		1
40	02/201363		Plug core D=14mm		1



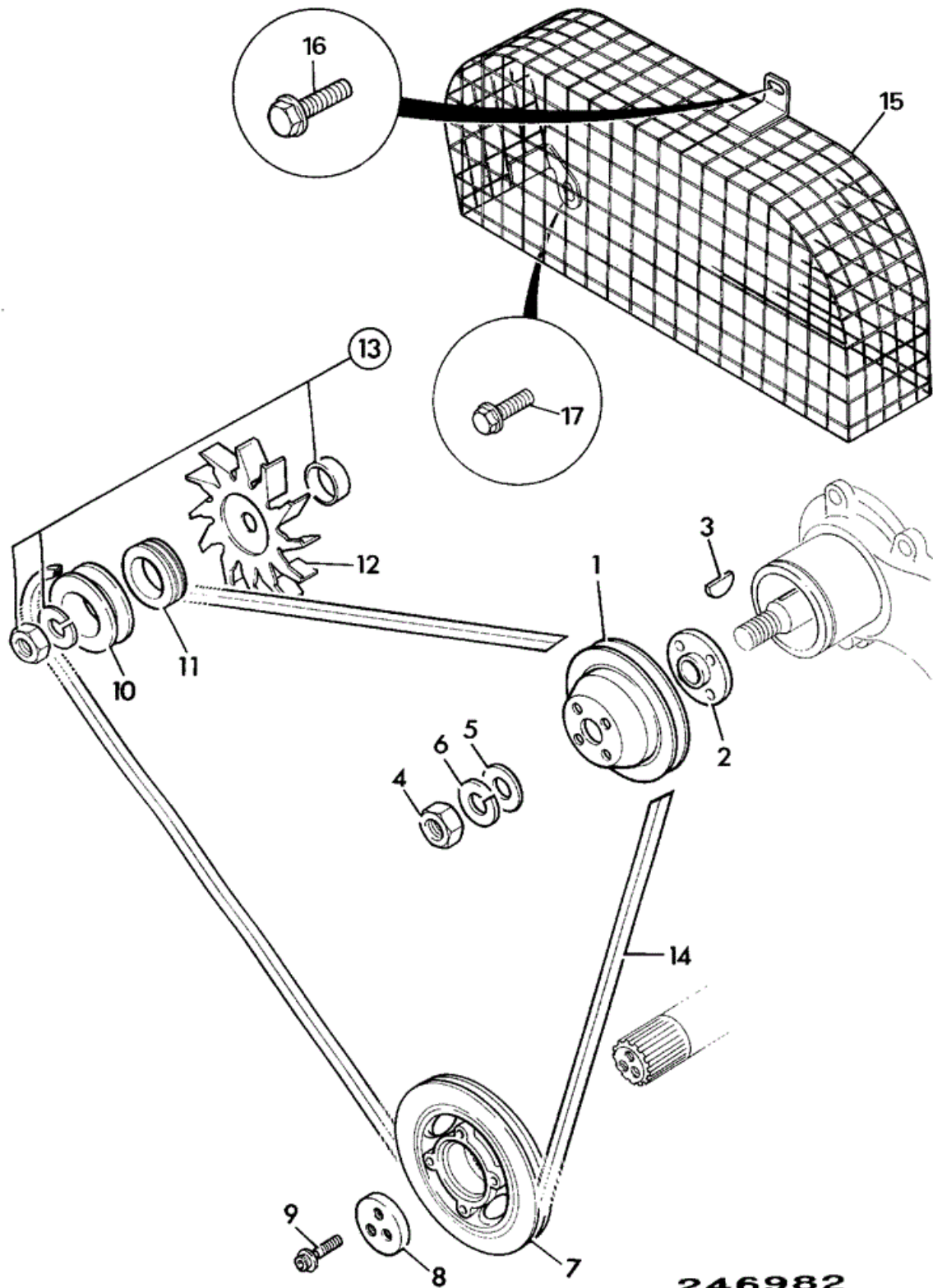
095660

Item	Part #	Change No	Description	Usage Code	QTY
1	02/201287		Crankshaft assembly		1
2	****		None serviced part <i>Crankshaft</i>		1
3	:02/192002		Kit-bearing Main Standard		1
3	02/192003		Kit-bearing Main Undersize - .010inch		1
3	02/192004		Kit-bearing Main Undersize - .020inch		1

3	02/192005		Kit-bearing Main Undersize - .030inch	1
4	:02/192006		Kit-bearing big end standard	1
4	02/192007		Kit-bearing Big end Undersize - .010inch	1
4	02/192008		Kit-bearing Big end Undersize - .020inch	1
4	02/192009		Kit-bearing Big end Undersize - .030inch	1
5	:02/192083		Washer thrust top - standard	2
5	02/192011		Washer thrust top-oversize 0.19mm	2
6	:02/192084		Washer thrust bottom - standard	2
6	02/192013		Washer thrust btm-oversize 0.19mm	2
7	02/101440		Rod assembly Connecting	4
8	****		None serviced part <i>Con-rod</i>	1
9	****		None serviced part <i>Cap</i>	1
10	:02/192015		Bush small end	1
11	:02/291072		Bolt	2
12	:02/100128		Nut	2
13	02/200849		Piston assembly	1
14	****		None serviced part <i>Piston</i>	1
15	****		None serviced part <i>Gudgeon pin</i>	1
16	:2203/1040		Circlip	2
17	02/200192		Kit-piston ring	4
18	02/190001		Gear crankshaft	1
19	02/100038		Key	1



9802/2530 N1-5-1 FANS, PULLEYS & FAN BELT AG BUILD

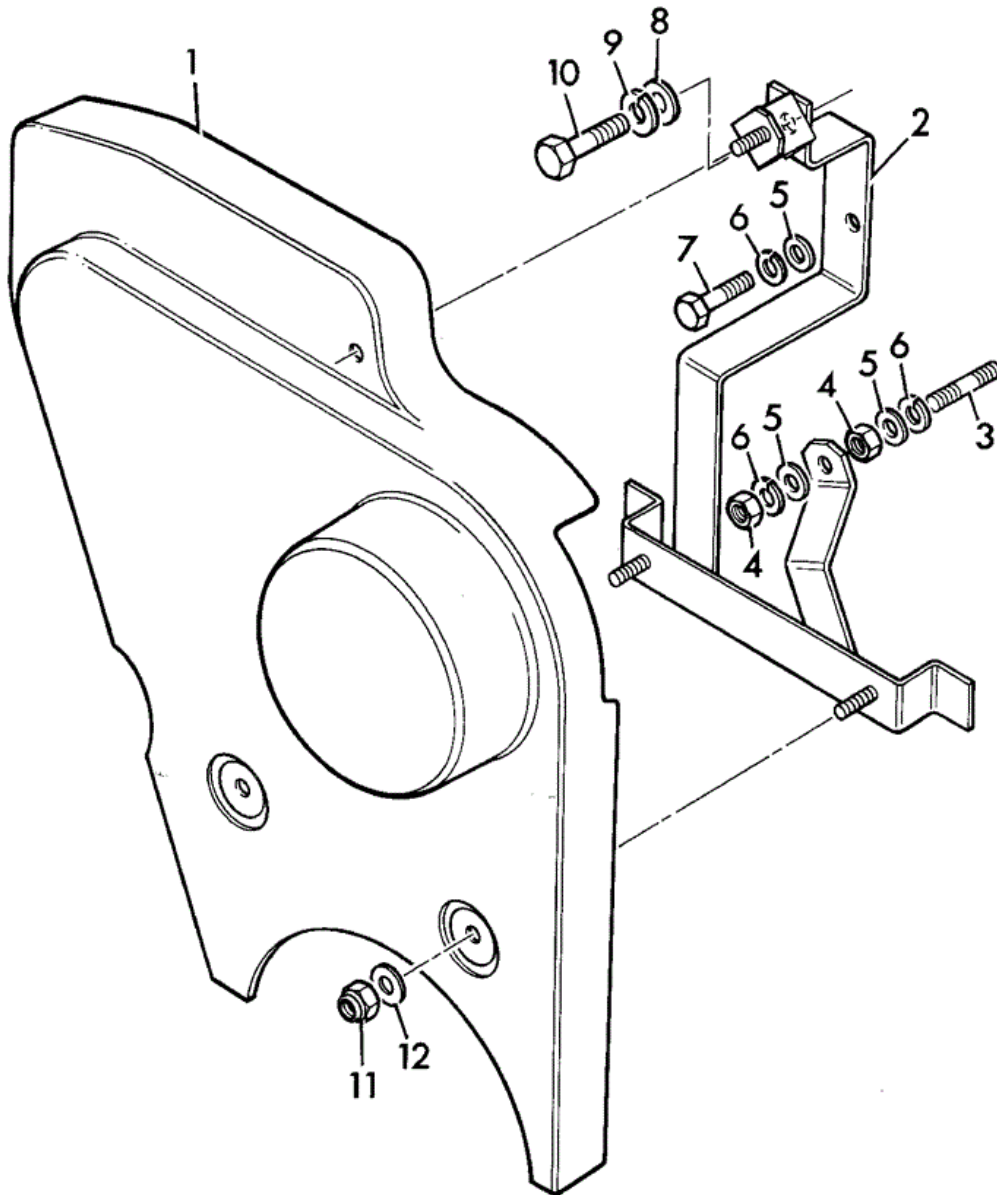


246982

Item	Part #	Change No	Description	Usage Code	QTY
1	02/101362		Pulley		1
2	02/201381		Hub w/pump pulley		1
3	02/100096		Key		1
4	1340/0601Z		Nut		1
5	1410/0007		Washer		1
6	823/00270		Washer spring		1
7	02/101736		Pulley Crankshaft		1
8	02/101812		Block Thrust		1
9	02/101813		Capscrew		3
10	02/102012		Pulley single D=83mm		1
11	02/201382		Spacer alternator pulley		1
12	02/200452		Fan alternator		1
13	714/20405		Kit-sundry parts		1
14	02/201366		Belt drive belt		1
15	274/36100		Guard pulley		1



9802/2530 N1-5-2 PULLEY GUARD



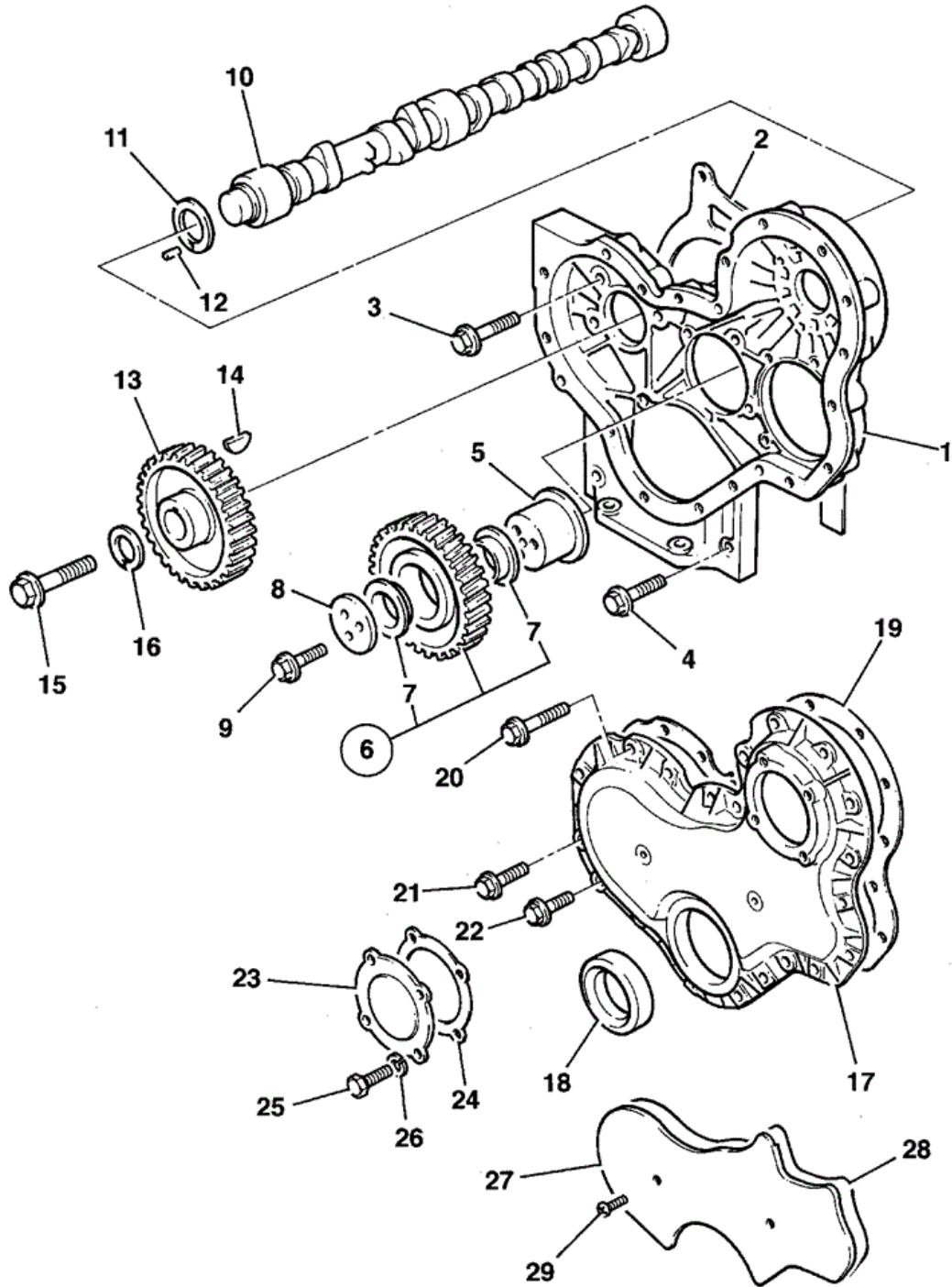
285450

Item	Part #	Change No	Description	Usage Code	QTY
1	274/00940		Guard pulley		1
2	275/30100		Bracket guard mounting		1
3	02/291201		Stud		1

4	1370/0201Z		Nut Standard M8		2
5	1420/0007Z		Washer (M8)		3
6	1425/0007Z		Washer Washer		3
7	1315/0405Z		Setscrew M10 x 20 mm		1
8	1420/0008Z		Washer (M10)		1
9	1425/0008Z		Spring Washer		1
10	1315/0305Z		Setscrew M8 x 20		1
11	1370/0103Z		Nut Self Lock M6		3
12	1412/0001Z		Washer 1/4" Large		1



9802/2530 N1-6-1 TIMING CASE CAMSHAFT & GEARS AG BUILD



247390

Item	Part #	Change No	Description	Usage Code	QTY
1	02/201352		Case timing		1

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