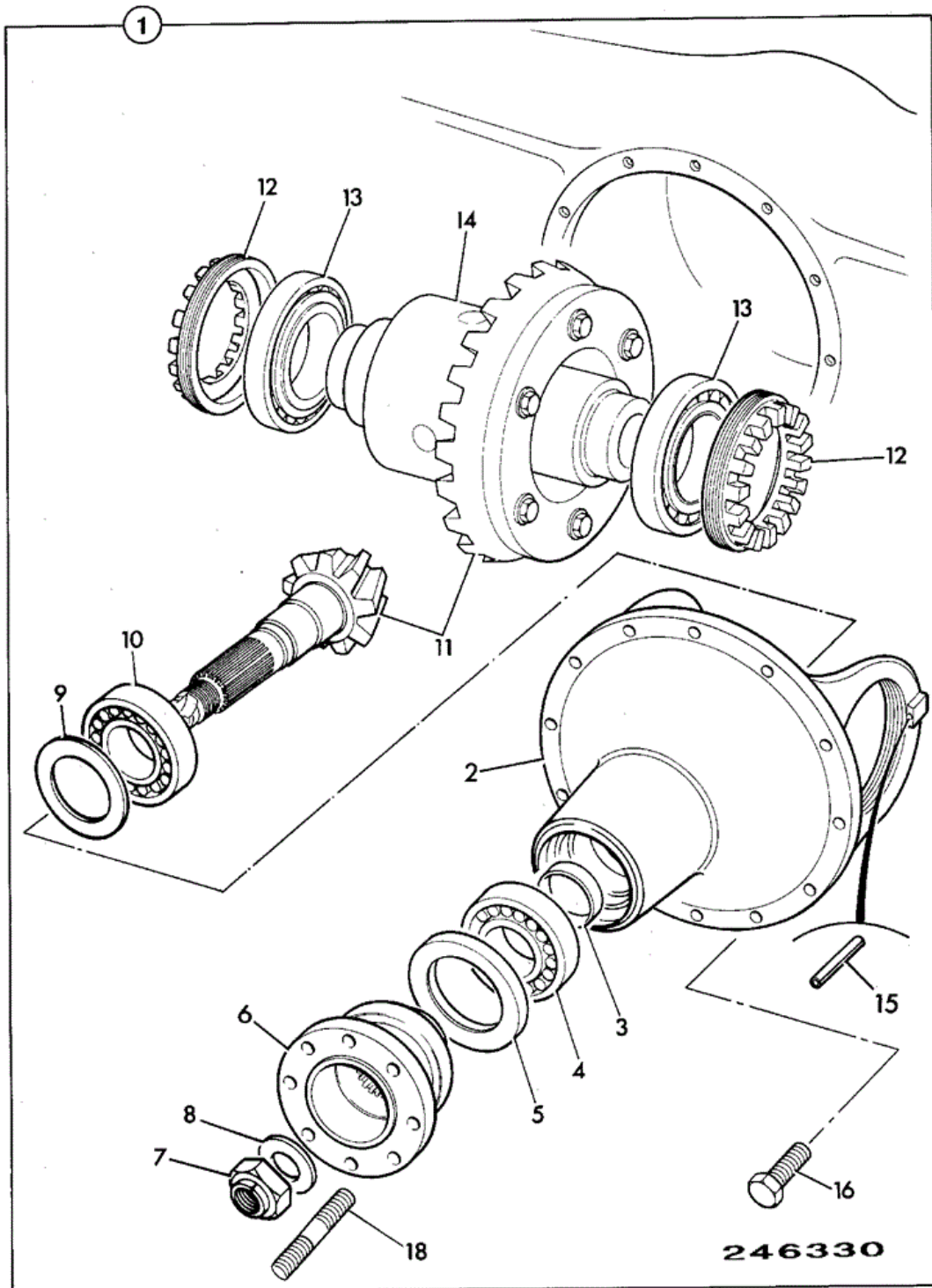




9802/2530 F1-3-2 DIFFERENTIAL ASSEMBLY, 25 KPH

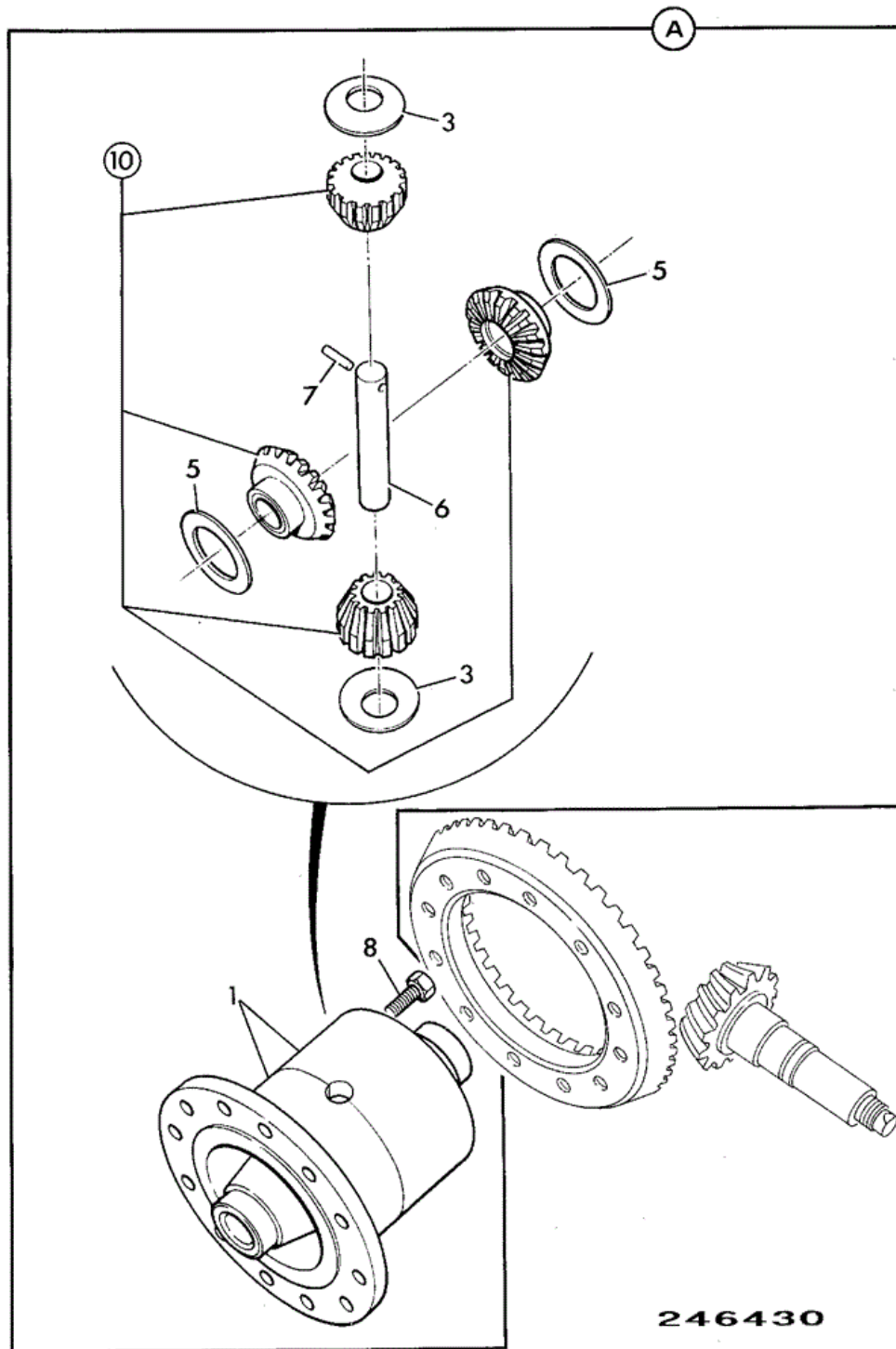


Item	Part #	Change No	Description	Usage Code	QTY
1	448/52100		Differential drivehead assembly		1
2	:448/16200		Casing outer		1
3	:448/05402		Spacer Collapsible		1

4	:907/09100		Bearing Taper Roller		1
5	:904/50023		Seal Triple Lip, To Suit 55.0/54.81 Shaft Blue		1
6	:448/35701		Flange		1
7	:826/01483		Nut stake and washer M24		1
9	:921/01900		Kit-shim		1
10	:907/09000		Bearing Roller		1
11	:448/11200		Gear crown wheel & pinion 9T/31T		1
12	:448/05405		Nut Side Diff		2
13	:907/09200		Bearing Taper Roller		2
14	:448/35900	Superseded	Differential Assembly <i>See components page for breakdown</i>		1
14	:448/56080		Differential assembly		1
15	:826/00818		Pin Tension		2
16	:826/01084		Bolt		12
17	:826/01118		Bolt		4
18	:826/01618		Stud		8



9802/2530 F1-4-1 DIFFERENTIAL COMPONENTS

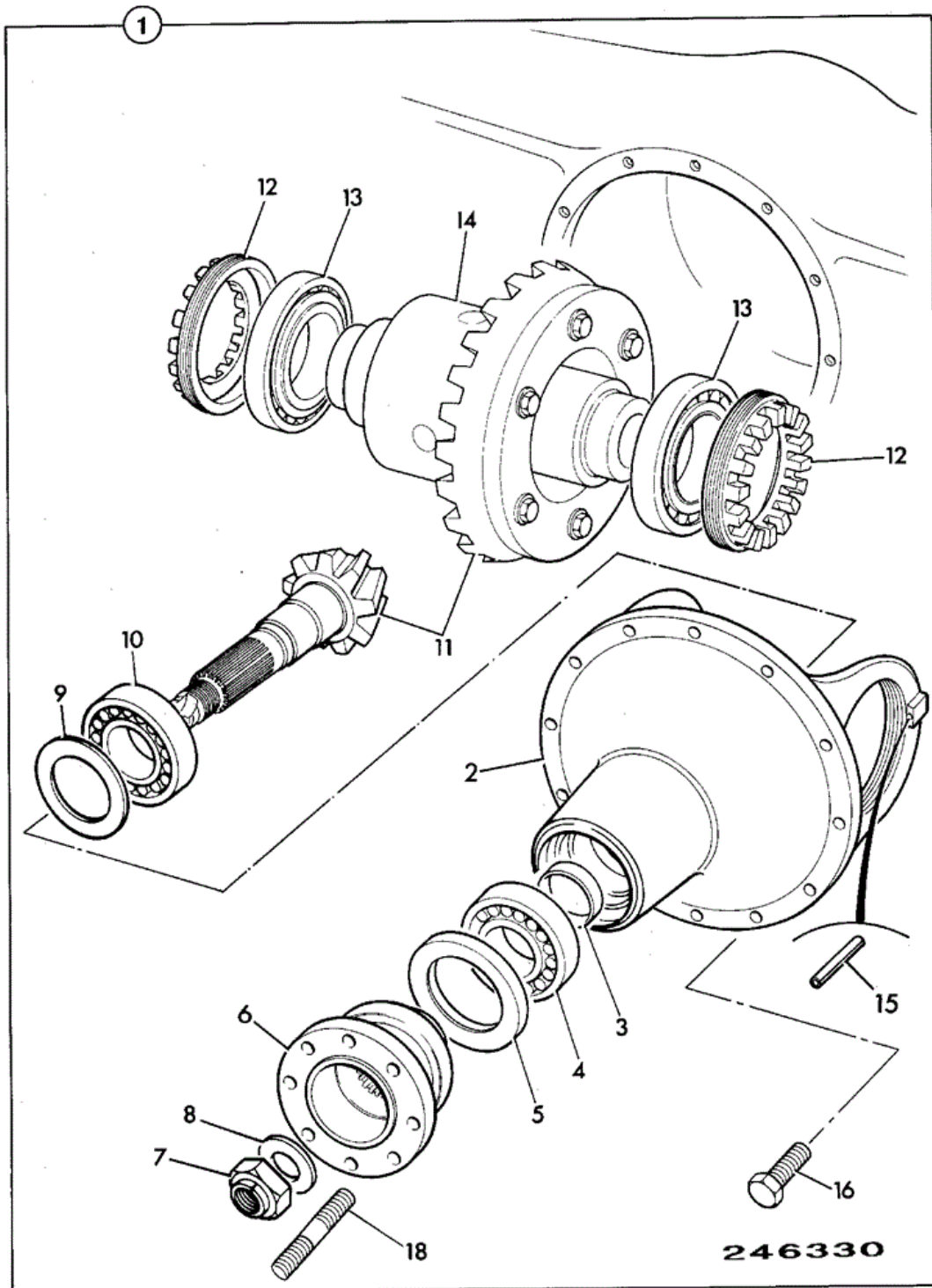


Item	Part #	Change No	Description	Usage Code	QTY
A	448/35900	Superseded	Differential Assembly		1
A	448/56080		Differential assembly		1
1	:448/37800	Superseded	Casing assembly		1

1	448/56080		Differential assembly	1
3	:808/00210		Washer thrust Pinion	2
5	:808/00209		Washer Thrust Side Gear	2
6	:448/05408		Pin Trunnion	1
7	:2102/0816		Pin Tension	1
8	:1315/3419Z		Bolt M10x90mm	8
8	:826/01634		Bolt <i>100mm lg. used with 448/56080</i>	8
10	:448/36400		Kit-gear Differential	1



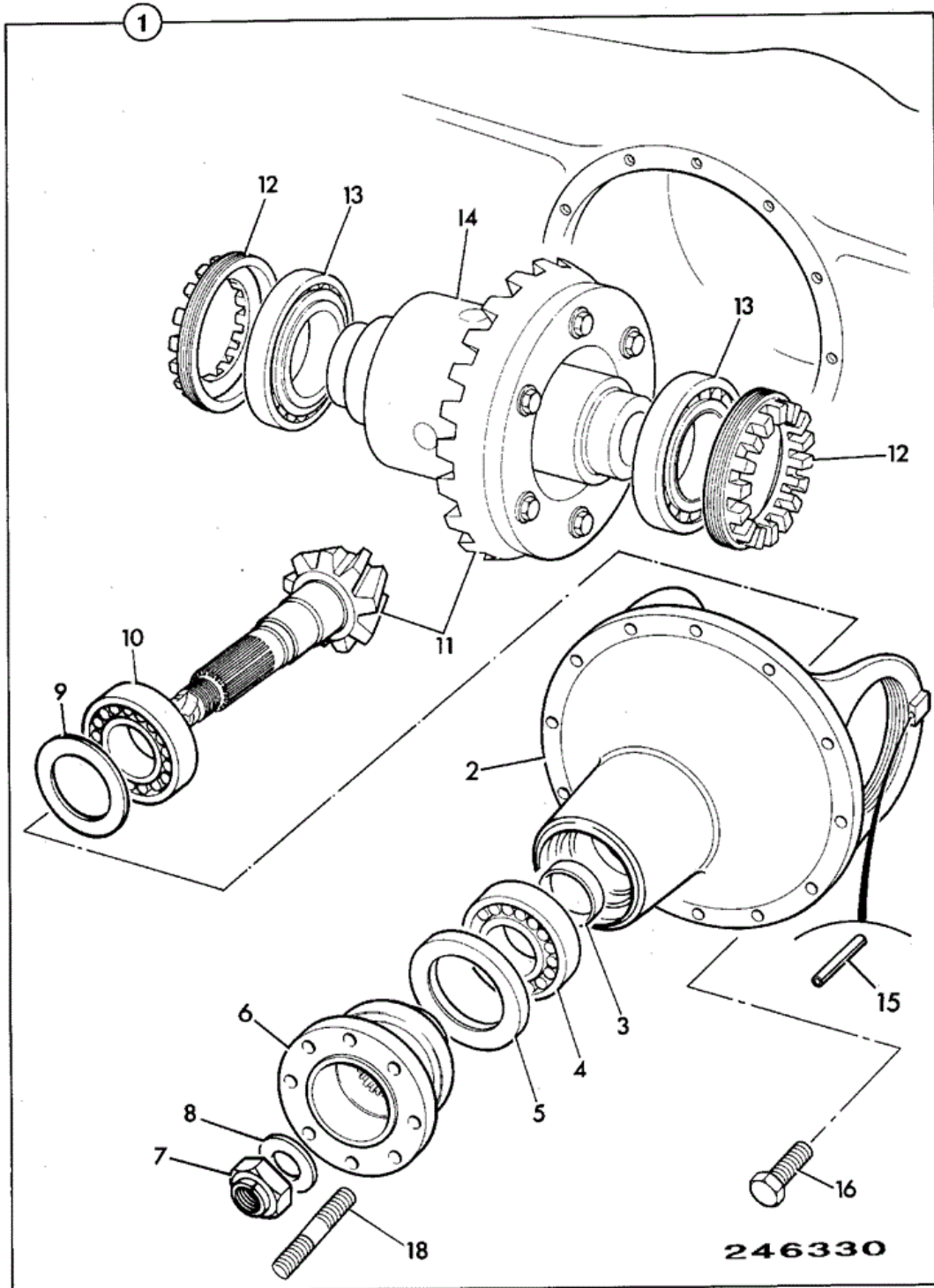
9802/2530 F1-5-1 DIFFERENTIAL ASSEMBLY LIMITED SLIP



Item	Part #	Change No	Description	Usage Code	QTY
1	448/35700		Differential drivehead assembly L. S. Differential		1
2	:448/16200		Casing outer		1
3	:448/05402		Spacer Collapsible		1

4	:907/09100	Bearing Taper Roller	1
5	:904/50023	Seal Triple Lip, To Suit 55.0/54.81 Shaft Blue	1
6	:448/35701	Flange	1
7	:826/01483	Nut stake and washer M24	1
9	:921/01900	Kit-shim	1
10	:907/09000	Bearing Roller	1
11	:448/37700	Gear crownwheel & pinnion 8T/35T	1
12	:448/05405	Nut Side Diff	2
13	:907/09200	Bearing Taper Roller	2
14	:448/35500	Differential assembly	1
15	:826/00818	Pin Tension	2
16	:826/01084	Bolt	12
17	:826/01118	Bolt	4
18	:826/01618	Stud	4

JCB 9802/2530 F1-5-2 DIFFERENTIAL ASSEMBLY LIMITED SLIP,
25 KPH



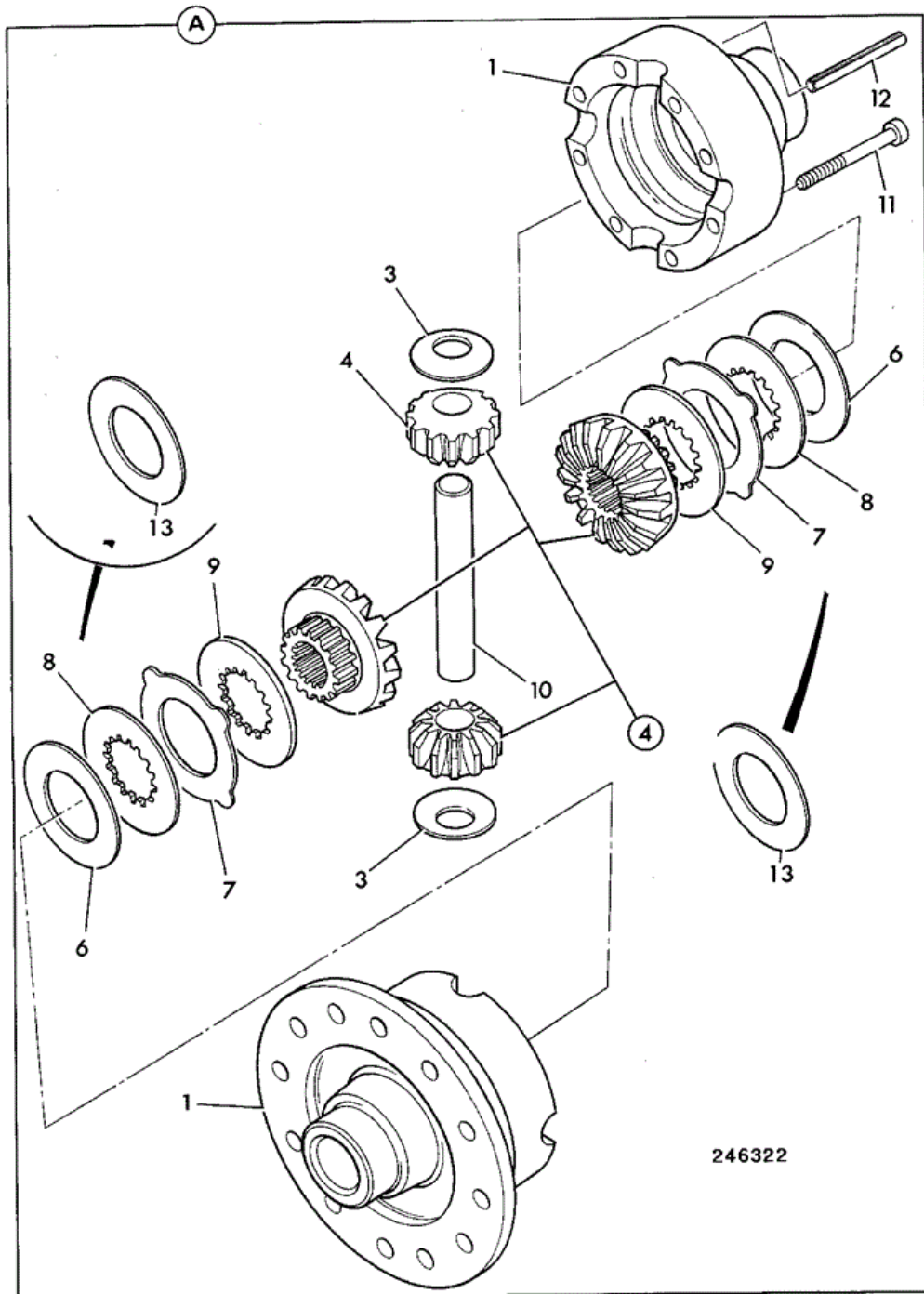
Item	Part #	Change No	Description	Usage Code	QTY
1	448/51900		Differential drivehead assembly L.S.Differential		1

2	:448/16200	Casing outer	1
3	:448/05402	Spacer Collapsible	1
4	:907/09100	Bearing Taper Roller	1
5	:904/50023	Seal Triple Lip, To Suit 55.0/54.81 Shaft Blue	1
6	:448/35701	Flange	1
7	:826/01483	Nut stake and washer M24	1
9	:921/01900	Kit-shim	1
10	:907/09000	Bearing Roller	1
11	:448/11200	Gear crown wheel & pinion 9T/31T	1
12	:448/05405	Nut Side Diff	2
13	:907/09200	Bearing Taper Roller	2
14	:448/35500	Differential assembly	1
15	:826/00818	Pin Tension	2
16	:826/01084	Bolt	12
17	:826/01118	Bolt	4
18	:826/01618	Stud	4



9802/2530 F1-6-1 DIFFERENTIAL COMPONENTS LIMITED

SLIP

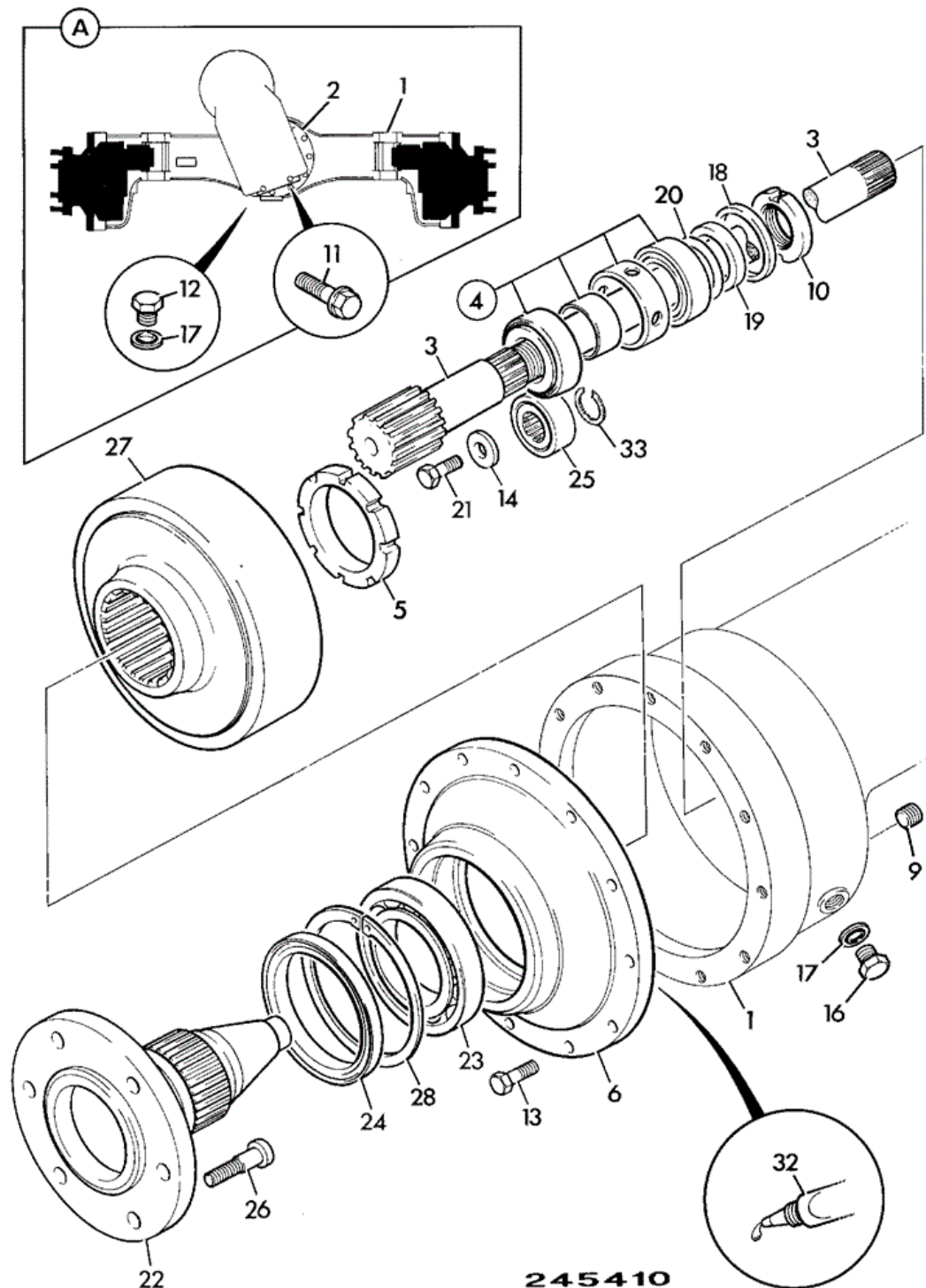


Item	Part #	Change No	Description	Usage Code	QTY
A	448/35500		Differential assembly		1

1	:448/37100		Case differential		1
3	:808/00210		Washer thrust Pinion		2
4	:448/35800		Pinion gear diff assy		1
6	:921/52100		Kit shim		2
7	:450/20403		Plate counter		6
8	:450/20402		Plate friction		4
9	:450/20401		Plate pressure		2
10	:448/05408		Pin Trunnion		1
11	:826/01634		Bolt		8
12	:2102/0816		Pin Tension		1
13	:450/26201		Spacer		4



9802/2530 F2-1-1 AXLE ASSEMBLY REAR



Item	Part #	Change No	Description	Usage Code	QTY
A	448/31400		Axle assembly		1
1	:448/31101	Superseded	Case axle		1
1	::M.S.S.		Multi Supersession		1

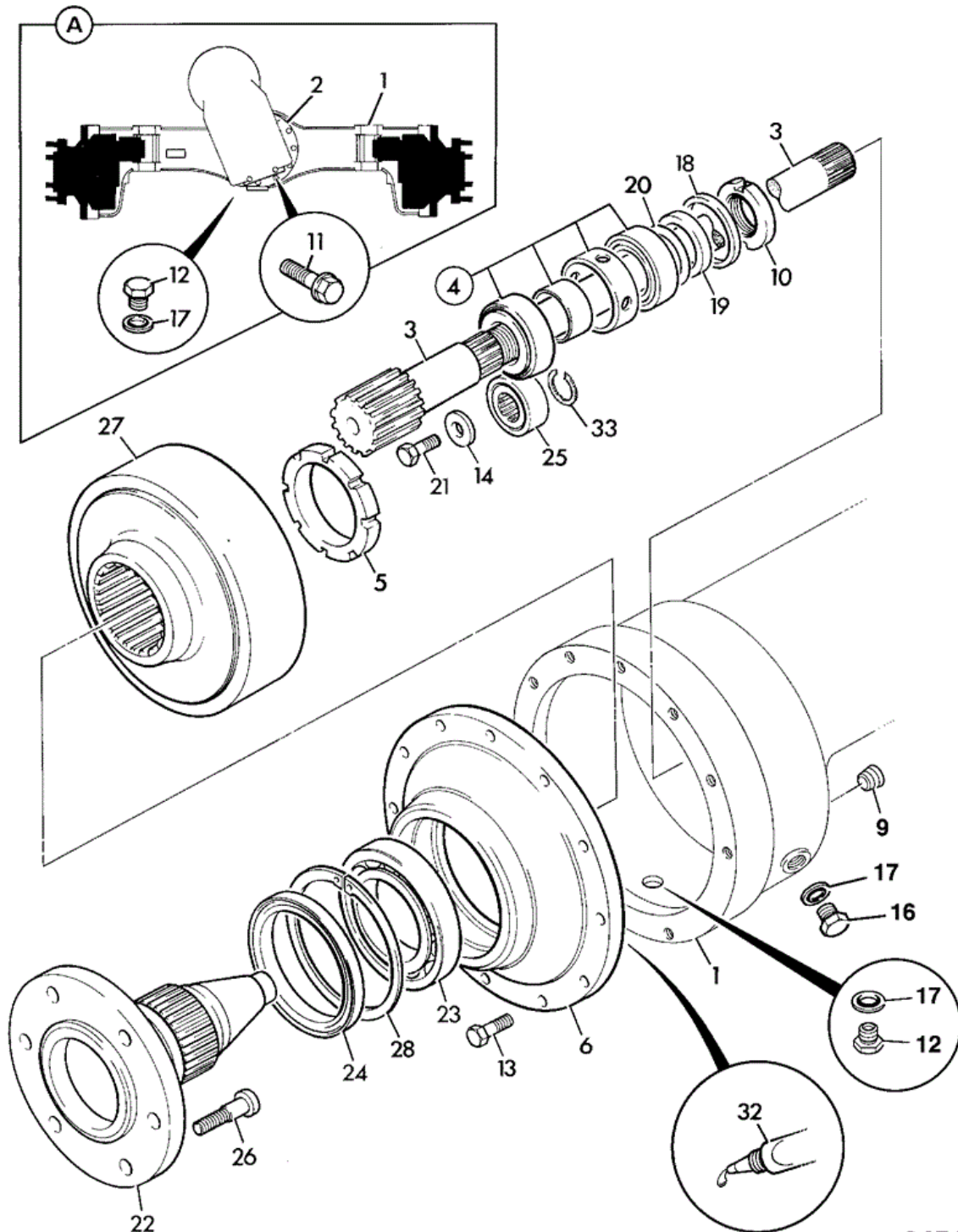
1	::458/20708		Case axle		1
1	::816/80012		Plug Magnetic 3/4"BSP		2
1	::1406/0021		Washer Bonded		2
2	:448/37500		Gearbox transfer including drivehead		1
3	:448/31104		Driveshaft	997/24000	2
4	:448/36000		Kit bearing and spacer	997/24000	2
5	:448/31107	Superseded	Nut stake	997/24100	2
5	::M.S.S		Multi Supersession	997/24100	1
5	::458/20700		Nut stake <i>Use locking fluid 4101/0602</i>		2
5	::4101/0602		Fluid locking		1
6	:448/31102		Carrier wheel bearing	997/24100	2
9	:826/00425		Plug tapered 3/4"-14PTF <i>Use with 448/31101 without washer</i>		2
10	:448/31108		Nut stake	997/24000	2
11	:826/01434		Bolt Verbus Ripp M10 x 35mm		12
12	:816/80012		Plug Magnetic 3/4"BSP		3
13	:1315/0510Z		Bolt M12x40		24
14	:823/00553	Superseded	Washer retaining		8
14	:823/10627		Washer retaining		8
15	:4000/0301		Oil JCB HP 90 gear oil 5 litre <i>9.5 Litres approx</i>		0
15	:4000/0302		Oil HD90 gear 25 litre		0
15	4000/0303		Oil JCB HP 90 gear oil 200 Litres		0
16	:816/80037		Plug Filler 33mm Head, see TI GEN245		3
17	:1406/0021		Washer Bonded		6
18	:904/16200		Seal	997/24000	2
19	:448/31106		Ring	997/24000	2
20	:828/00380		O Ring	997/24000	2
21	:1321/0405Z		Bolt		8
22	:448/31103		Shaft stub	997/24100	2
23	:916/06100		Bearing	997/24100	2
24	:904/50033		Seal - Cassette	997/24100	2
25	:907/12000		Bearing roller	997/24100	2
26	:826/00923		Stud Wheel	997/24100	12
27	:448/31105	Superseded	Gear internal	997/24100	2
27	:448/31109		Gear internal		2
28	:2203/1123		Circlip	997/24100	2
32	:4102/1204		Sealant multi-gasket		0
33	821/00463		Ring bearing retaining		2
50	997/24100		Kit Output shaft <i>Contains all parts shown in "usage code"</i> <i>See Note 1</i>		2
51	997/24000		Kit driveshaft <i>Contain all parts shown in "usage code"</i> <i>See Note 2</i>		2

Note 1: 2 kits per axle

Note 2: 2 kits per axle 3



9802/2530 F2-1-2 AXLE ASSEMBLY REAR, 25 KPH

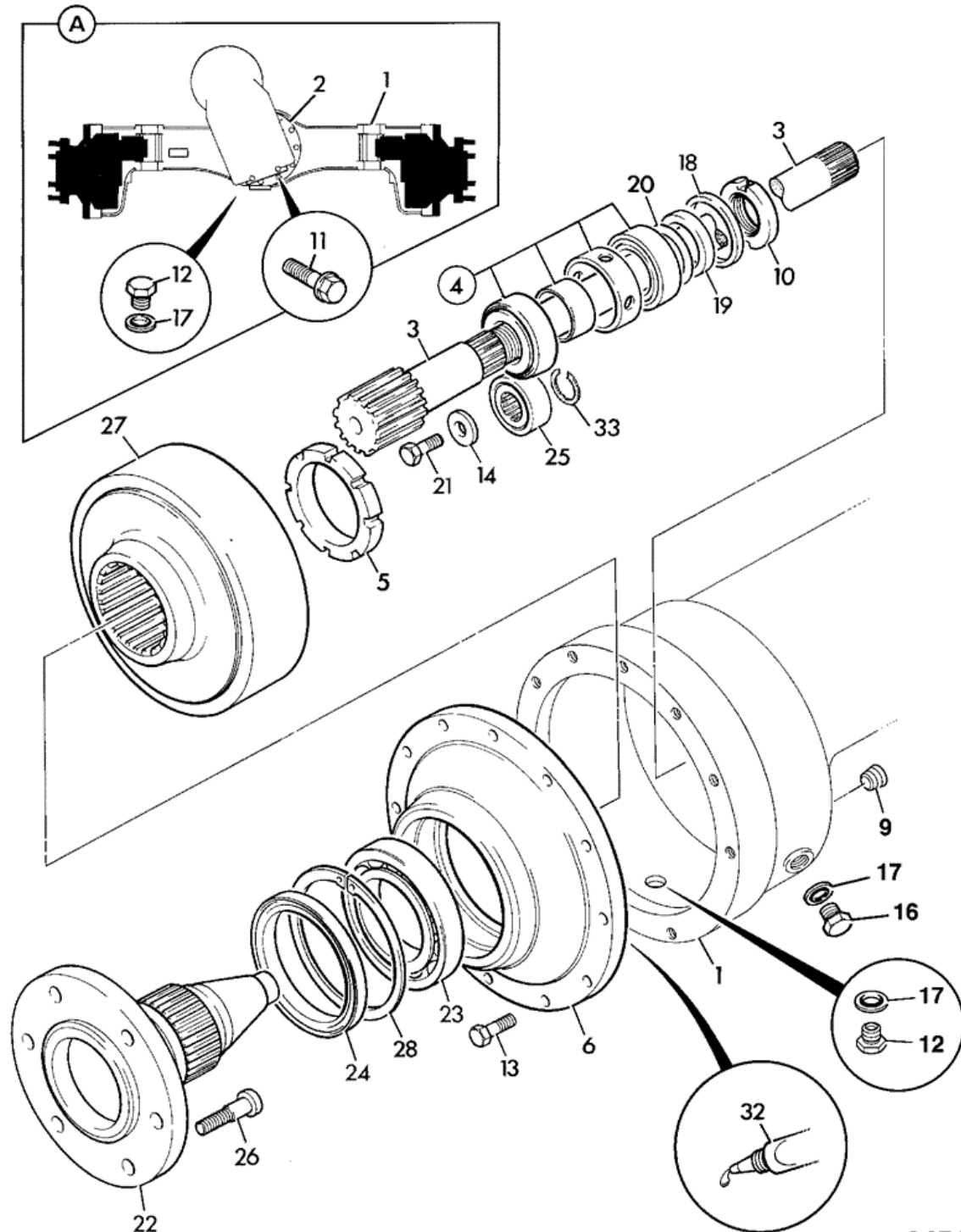


245411

Item	Part #	Change No	Description	Usage Code	QTY
A	448/51800		Axle assembly		1
1	:448/31101	Superseded	Case axle		1
1	::M.S.S.		Multi Supersession		1

1	::458/20708		Case axle	1
1	::816/80012		Plug Magnetic 3/4"BSP	2
1	::1406/0021		Washer Bonded	2
2	:448/52200		Gearbox transfer including drivehead	1
3	:448/31104		Driveshaft	2
4	:448/36000		Kit bearing and spacer	2
5	:448/31107	Superseded	Nut stake	2
5	::M.S.S		Multi Supersession	1
5	::458/20700		Nut stake <i>Use locking fluid 4101/0602</i>	2
5	::4101/0602		Fluid locking	1
6	:448/31102		Carrier wheel bearing	2
9	:826/00425		Plug tapered 3/4"-14PTF <i>Use with 448/31101 without washer</i>	2
10	:448/31108		Nut stake	2
11	:826/01434		Bolt Verbus Ripp M10 x 35mm	12
12	:816/80012		Plug Magnetic 3/4"BSP	3
13	:1315/0510Z		Bolt M12x40	24
14	:823/00553	Superseded	Washer retaining	8
14	:823/10627		Washer retaining	8
15	:4000/0301		Oil JCB HP 90 gear oil 5 litre <i>9.5 Litres approx</i>	0
15	:4000/0302		Oil HD90 gear 25 litre	0
15	4000/0303		Oil JCB HP 90 gear oil 200 Litres	0
16	:816/80037		Plug Filler 33mm Head, see TI GEN245	3
17	:1406/0021		Washer Bonded	6
18	:904/16200		Seal	2
19	:448/31106		Ring	2
20	:828/00380		O Ring	2
21	:1321/0405Z		Bolt	8
22	:448/31103		Shaft stub	2
23	:916/06100		Bearing	2
24	:904/50033		Seal - Cassette	2
25	:907/12000		Bearing roller	2
26	:826/00923		Stud Wheel	12
27	:448/31109		Gear internal	2
28	:2203/1123		Circlip	2
32	:4102/1204		Sealant multi-gasket	0
33	:821/00463		Ring bearing retaining	2

JCB 9802/2530 F2-2-1 AXLE ASSEMBLY REAR LIMITED SLIP DIFFERENTIAL

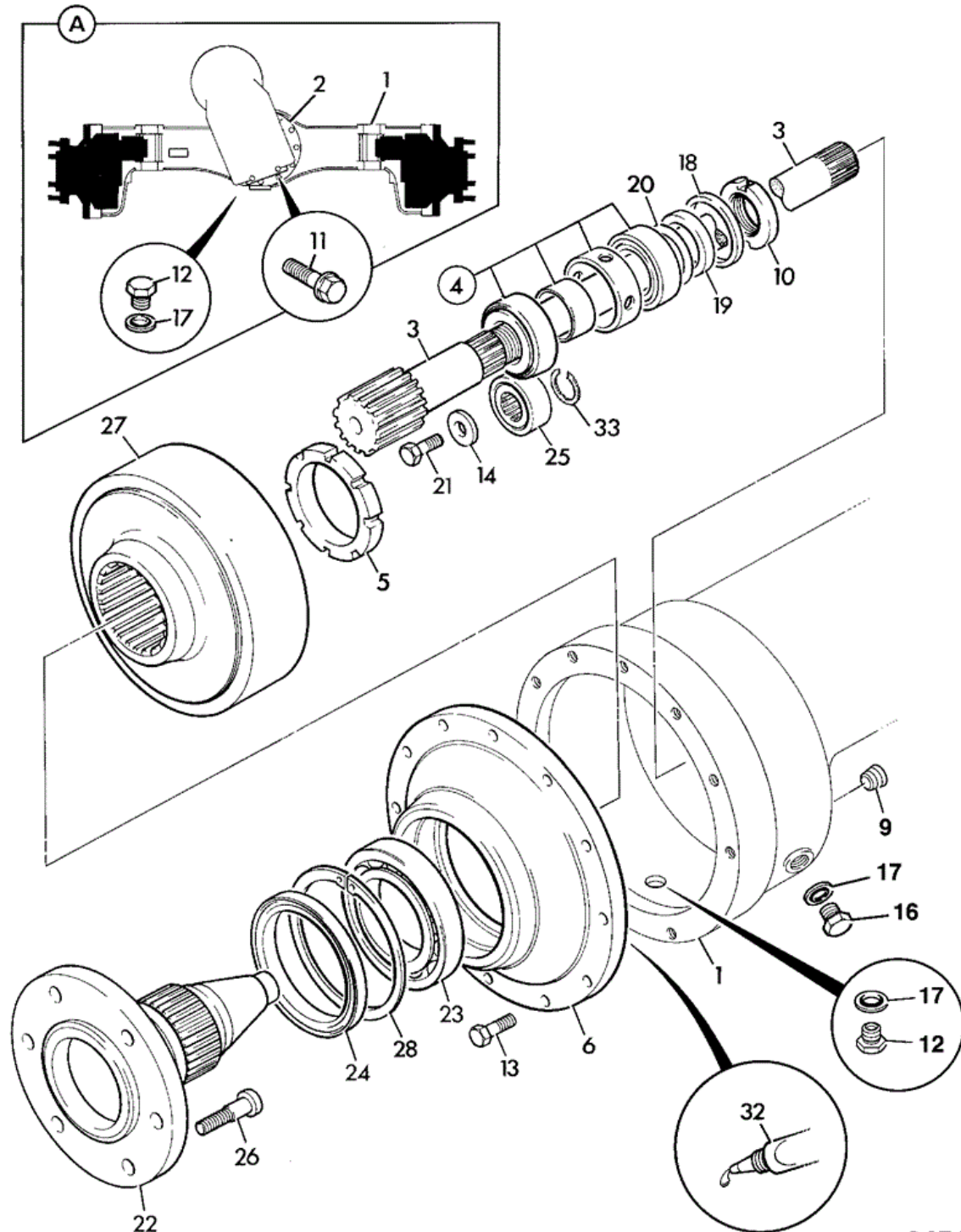


245411

Item	Part #	Change No	Description	Usage Code	QTY
A	448/31200		Axle assembly L.Slip. Differential		1

1	:448/31101	Superseded	Case axle	1
1	::M.S.S.		Multi Supersession	1
1	::458/20708		Case axle	1
1	::816/80012		Plug Magnetic 3/4"BSP	2
1	::1406/0021		Washer Bonded	2
2	:448/37300		Gearbox transfer, L.Slip including drivehead	1
3	:448/31104		Driveshaft	2
4	:448/36000		Kit bearing and spacer	2
5	:448/31107	Superseded	Nut stake	2
5	::M.S.S		Multi Supersession	1
5	::458/20700		Nut stake <i>Use locking fluid 4101/0602</i>	2
5	::4101/0602		Fluid locking	1
6	:448/31102		Carrier wheel bearing	2
9	:826/00425		Plug tapered 3/4"-14PTF <i>Use with 448/31101 without washer</i>	2
9	816/80012		Plug Magnetic 3/4"BSP <i>Replaces 816/80012</i>	2
10	:448/31108		Nut stake	2
11	:826/01434		Bolt Verbus Ripp M10 x 35mm	12
12	:816/80012		Plug Magnetic 3/4"BSP	3
13	:1315/0510Z		Bolt M12x40	24
14	:823/00553	Superseded	Washer retaining	8
14	:823/10627		Washer retaining	8
15	:4000/0301		Oil JCB HP 90 gear oil 5 litre <i>9.5 Litres approx</i>	0
15	:4000/0302		Oil HD90 gear 25 litre	0
15	4000/0303		Oil JCB HP 90 gear oil 200 Litres	0
16	:816/80037		Plug Filler 33mm Head, see TI GEN245	3
17	:1406/0021		Washer Bonded	6
18	:904/16200		Seal	2
19	:448/31106		Ring	2
20	:828/00380		O Ring	2
21	:1321/0405Z		Bolt	8
22	:448/31103		Shaft stub	2
22	:458/20732		Shaft stub <i>Replaces 448/31103</i>	2
23	:916/06100		Bearing	2
24	:904/50033		Seal - Cassette	2
25	:907/12000		Bearing roller	2
26	:826/00923		Stud Wheel	12
27	:448/31105	Superseded	Gear internal	2
27	:448/31109		Gear internal	2
28	:2203/1123		Circlip	2
32	:4102/1204		Sealant multi-gasket	0
34	4101/0600		Sealant	0

JCB 9802/2530 F2-2-2 AXLE ASSEMBLY REAR LIMITED SLIP DIFFERENTIAL 25 KPH



245411

Item	Part #	Change No	Description	Usage Code	QTY
A	448/51600		Axle assembly L.Slip Differential		1

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