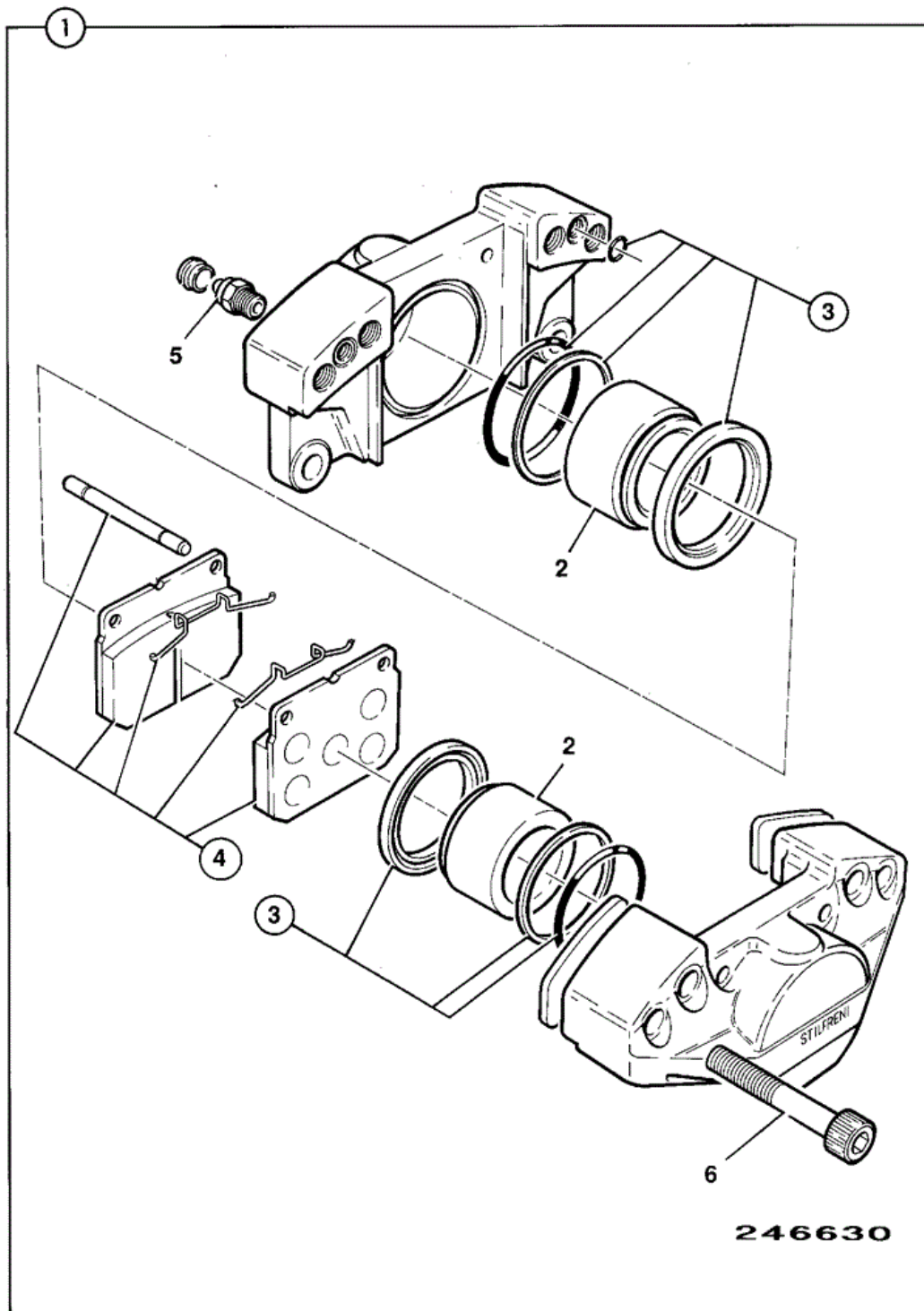




9802/2535 G1-3-1 BRAKE CALIPER

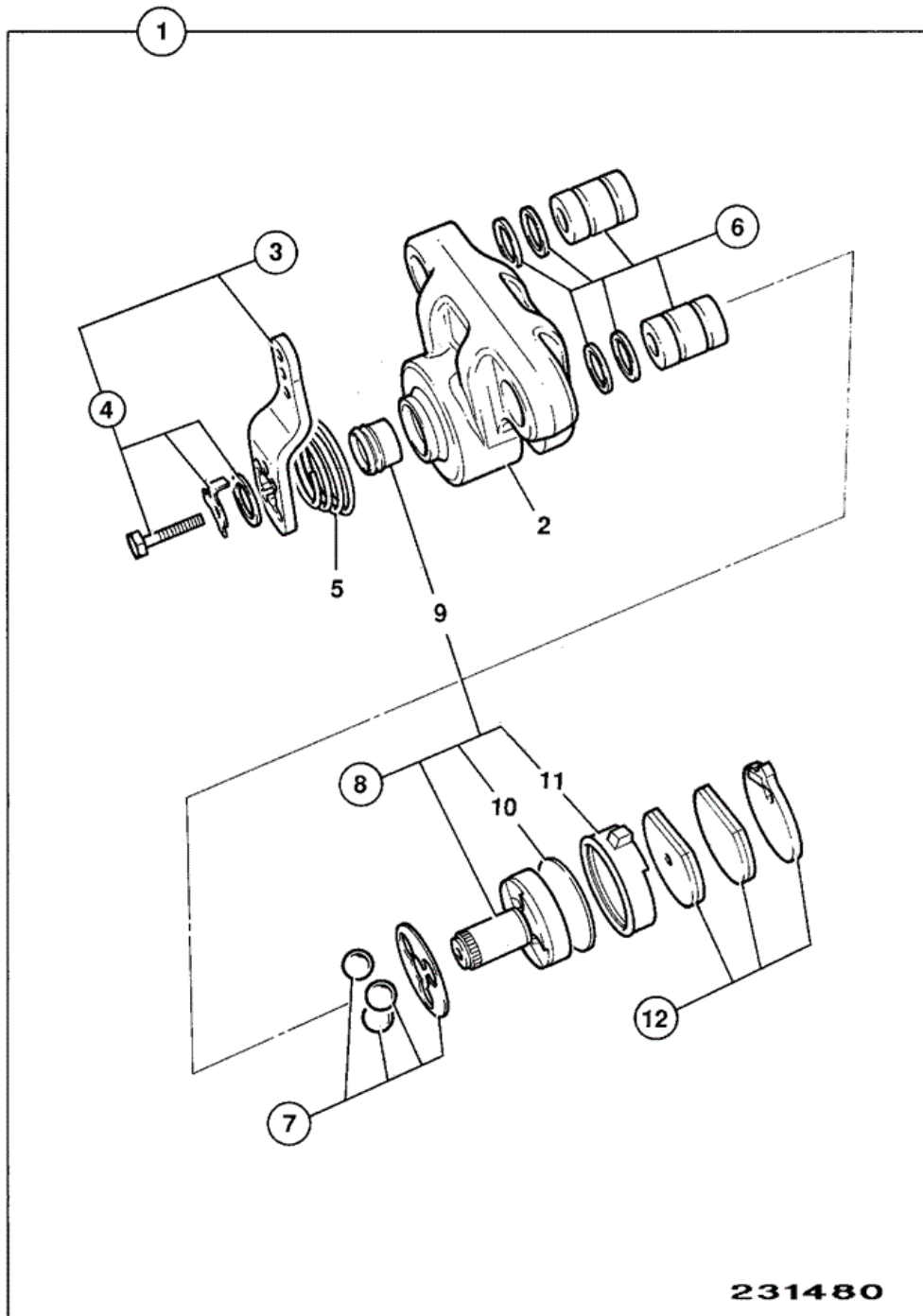


Item	Part #	Change No	Description	Usage Code	QTY
1	478/32100	Superseded	Brake caliper assembly CORAM	A	1
1	:15/920411		Caliper brake 60mm mineral fluid EUROTUBI	B	1
2	:477/01011		Piston		2

3	:997/02400		Kit seal	A	1
3	:332/F6686		Kit-seal c/w bolts	B	1
4	:997/02300		Kit-brake pad c/w pins & springs one axle set	A	1
5	:477/01008		Nipple grease		1
6	:477/01012		Capscrew		4



9802/2535 G1-4-1 BRAKE CALIPER PARKING

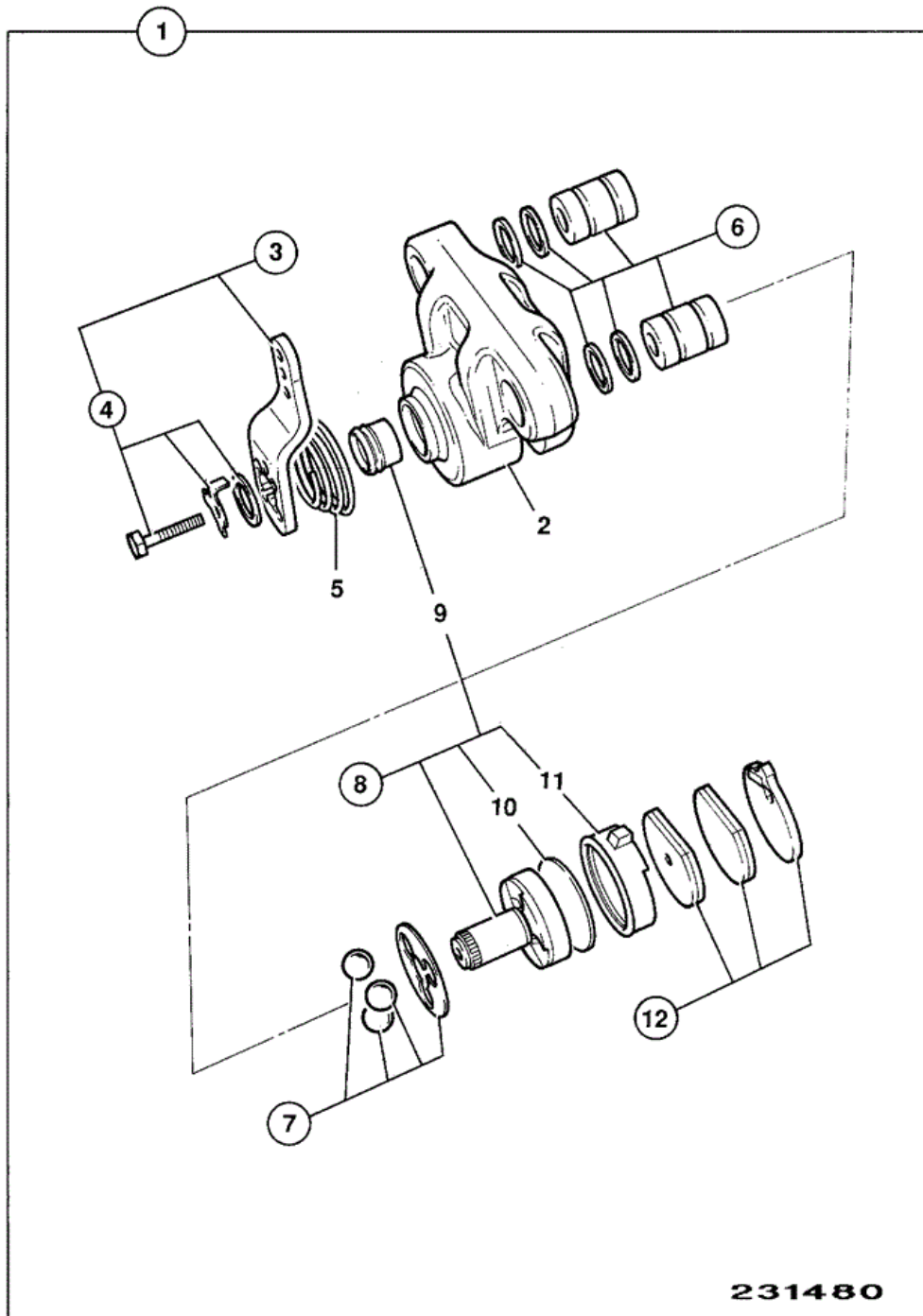


Item	Part #	Change No	Description	Usage Code	QTY
1	15/920090		Brake caliper, parkbrake Hayes		1
2	****		None serviced part		1
3	:478/00840		Kit-lever		1

4	::478/00841		Kit-clip anti-rotation		1
5	:15/915203		Kit spring		1
6	:478/00843		Kit-bush		1
7	:478/00844		Kit-bearing		1
8	:478/00845		Kit-rotor		1
9	::478/19950		Kit-seals & bearing		1
10	:::N.L.A		No longer available <i>Use item 9</i>		1
11	:::N.L.A		No longer available <i>Use item 9</i>		1
12	:15/920087		Pad brake, right hand cam side <i>CAM SIDE</i>		1
12	:15/920088		Pad brake, left hand carrier side <i>CARRIER SIDE</i>		1



9802/2535 G1-4-2 BRAKE CALIPER PARKING

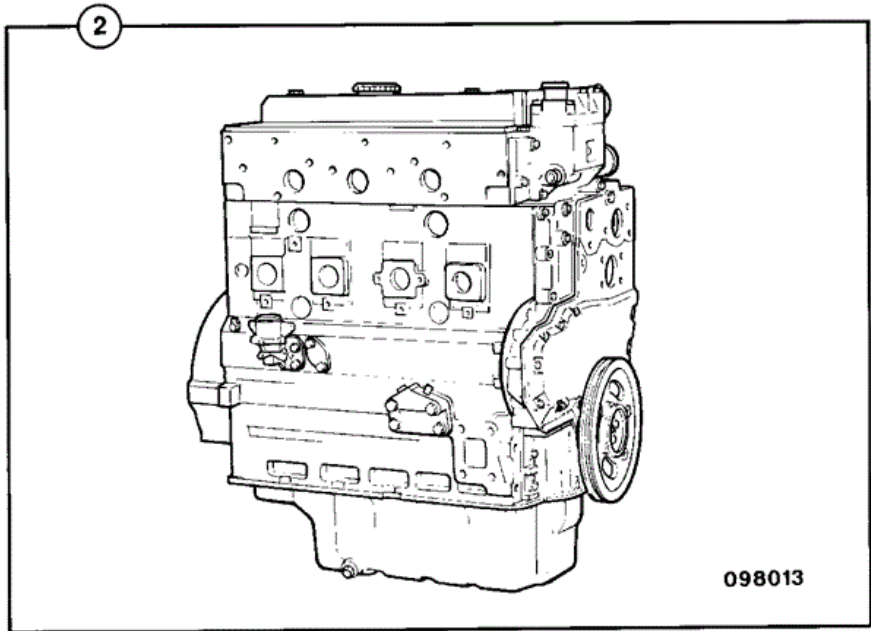
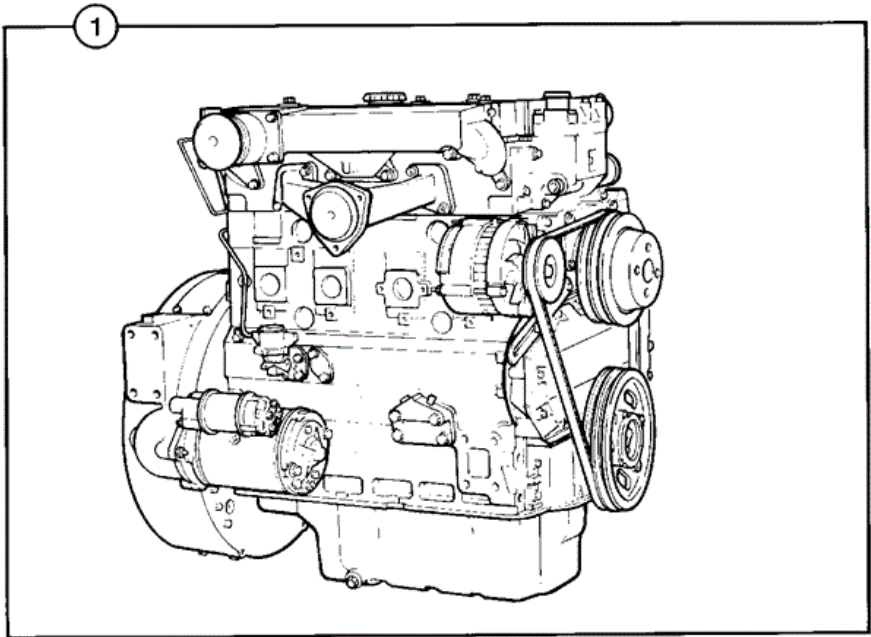


Item	Part #	Change No	Description	Usage Code	QTY
1	15/920247		Brake caliper		1
2	****		None serviced part		1
3	:340/00287		Kit lever		1

4	::478/00841		Kit-clip anti-rotation		1
5	:340/00288		Kit spring		1
6	:478/00843		Kit-bush		1
7	:478/00844		Kit-bearing		1
8	:15/920294		Kit-rotor assembly		1
9	::478/19950		Kit-seals & bearing		1
10	:::N.L.A		No longer available <i>Use item 9</i>		1
11	:::N.L.A		No longer available <i>Use item 9</i>		1
12	:15/920087		Pad brake, right hand cam side <i>CAM SIDE</i>		1
12	:15/920088		Pad brake, left hand carrier side <i>CARRIER SIDE</i>		1



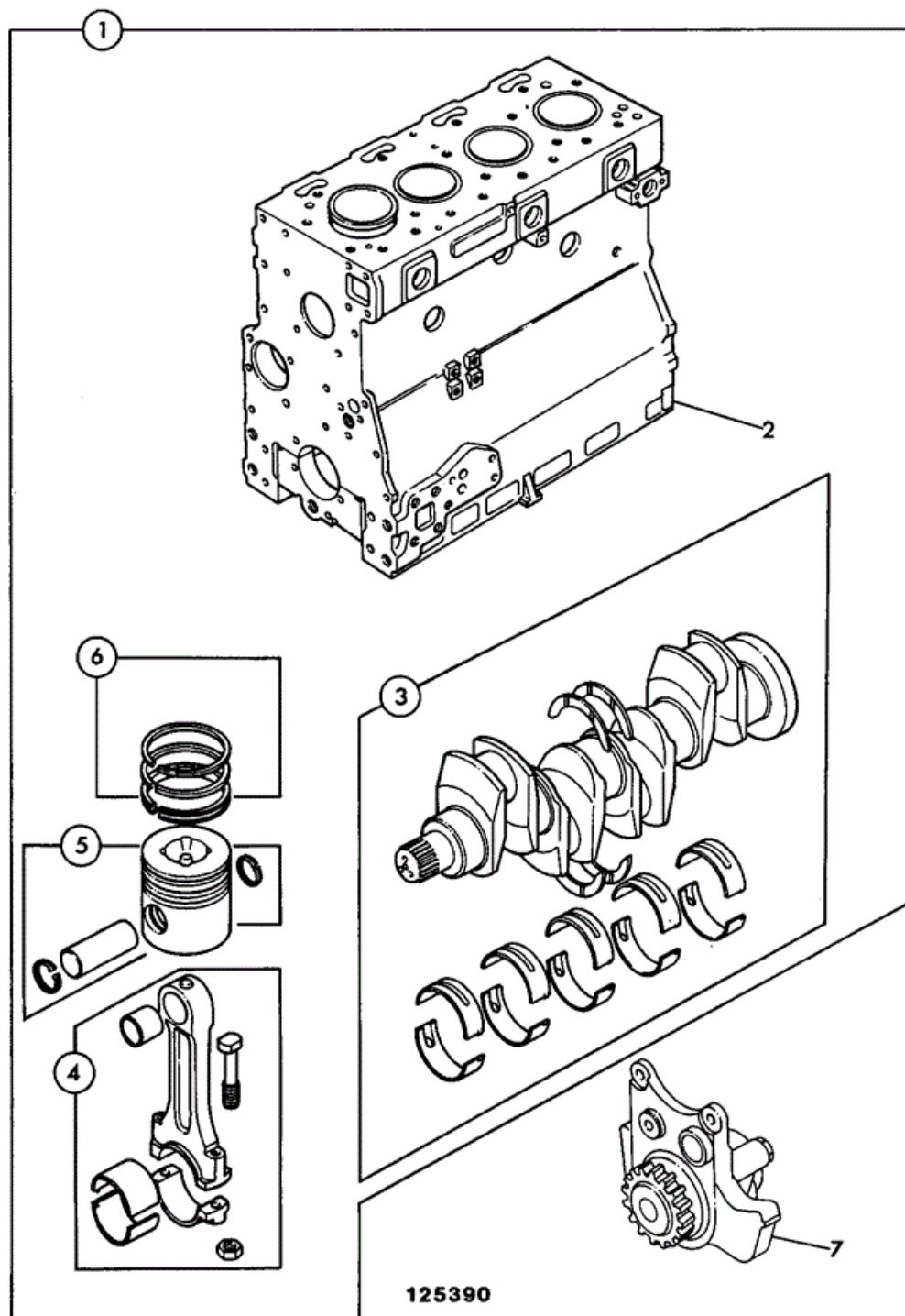
9802/2535 P1-1-1 ENGINE, COMPLETE AS BUILD



Item	Part #	Change No	Description	Usage Code	QTY
1	01/145154		Engine complete, 1004-4 nat/aspirated, 77bhp		1



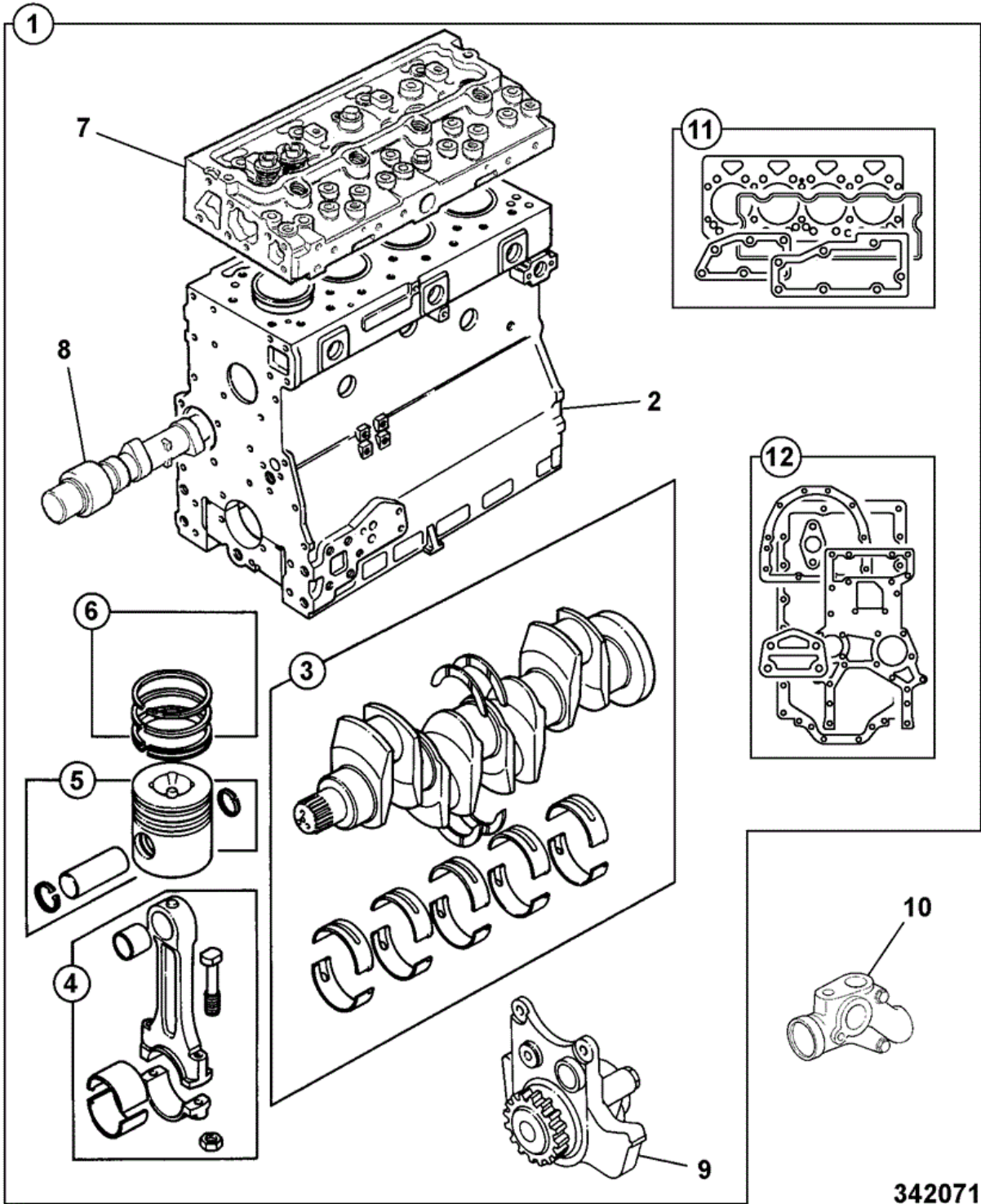
9802/2535 P1-2-1 ENGINE, SHORT AS BUILD



Item	Part #	Change No	Description	Usage Code	QTY
1	02/201800	Superseded	Engine short nat/asp		1
1	02/202382		Engine short		1
2	****		'See Remark' <i>See frame P1-3-1, Block assembly</i>		1
3	****		'See Remark' <i>See frame P1-4-1, Crankshaft assembly</i>		1
4	****		'See Remark' <i>See frame P1-4-1, Con-rod assembly</i>		4
5	****		'See Remark' <i>See frame P1-4-1, Piston assembly</i>		4
6	****		'See Remark' <i>See frame P1-4-1, Piston ring kit</i>		4
7	****		'See Remark' <i>See frame P5-2-1, Oil pump</i>		1



9802/2535 P1-2-2 ENGINE, LONG AS BUILD



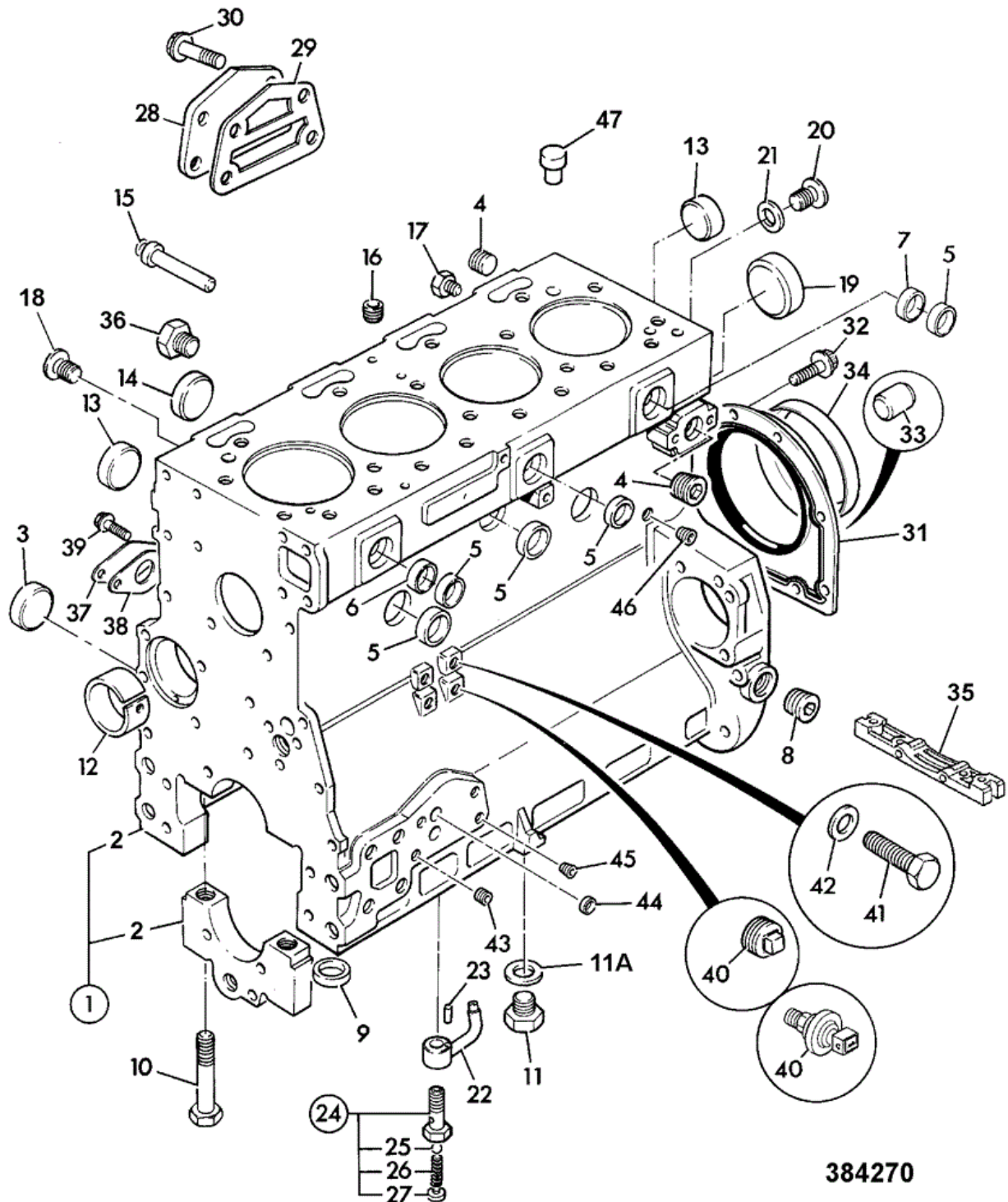
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Item	Part #	Change No	Description	Usage Code	QTY
1	02/202542		Engine engine short		1
2	****		'See Remark' <i>See frame P1-3-1, Block Assembly</i>		1

3	****		'See Remark' <i>See frame P1-4-1, Crankshaft assembly</i>		1
4	****		'See Remark' <i>See frame P1-4-1, Con-rod assembly</i>		4
5	****		'See Remark' <i>See frame P1-4-1, Piston assembly</i>		4
6	****		'See Remark' <i>See frame P1-4-1, Piston ring kit</i>		4
7	****		'See Remark' <i>See frame P2-1-1, Cylinder head</i>		1
8	****		'See Remark' <i>See frame P1-6-1, Timing case</i>		1
9	****		'See Remark' <i>See frame P5-2-1, Oil pump</i>		1
10	****		'See Remark' <i>See frame P5-2-1 Oil relief valve</i>		1
11	****		'See Remark' <i>See frame P8-1-1, Gasket set top</i>		1
12	****		'See Remark' <i>See frame P8-2-1, Gasket set bottom</i>		1



9802/2535 P1-3-1 BLOCK ASSEMBLY AS BUILD

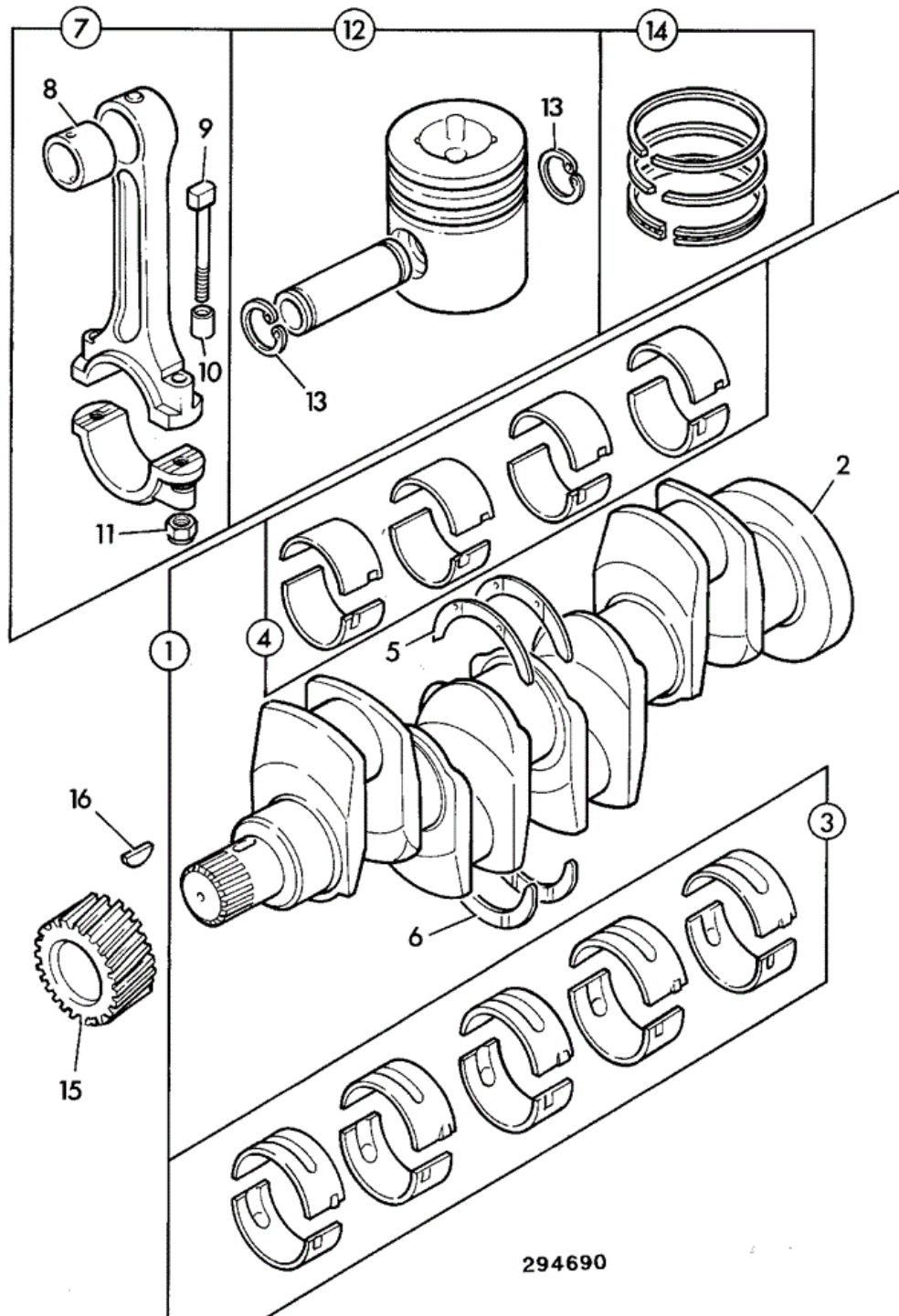


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Item	Part #	Change No	Description	Usage Code	QTY
1	02/201801		Block cylinder assembly		1
2	****		None serviced part <i>Block</i>		1

3	****		None serviced part <i>Bearing cap</i>		5
4	:02/100134		Plug		2
5	:02/100396		Plug core D=32mm		5
6	:02/201802		Plug		1
7	****		'See Remark' <i>Not fitted or required</i>		0
8	:02/100134		Plug		1
9	:02/100101		Thimble		10
10	:02/100102		Bolt		10
11	:02/201803		Plug		3
12	:02/192001		Bush camshaft		1
13	:02/200454		Plug core D=38mm		4
14	:02/201361		Plug core D=38mm		4
15	:02/101827		Plug		1
16	:02/100108		Plug		1
17	:02/100132		Plug drain		1
18	02/200454		Plug core D=38mm		2
19	:02/201362		Plug core D=50mm		1
20	:02/200827		Plug		1
21	:02/200828		Washer		1
22	:02/201734		Jet piston cooling		1
23	:02/201731		Pin roll		1
24	::02/101898		Valve		1
25	::02/200099		Ball		1
26	::02/200098		Spring		1
27	::02/200097		Retainer		1
28	:02/200826		Plate		1
29	:02/200484		Gasket		1
30	:02/291042		Bolt		4
31	:02/202370		Housing & rear oil seal assembly		1
32	:826/10721		Bolt torx head drive		10
33	02/100308		Dowel		2
34	02/202422		Sleeve speedy		1
35	02/202369		Piece bridge		1
36	02/100132		Plug drain		1
37	02/200004		Plate		1
38	02/200475		Gasket		1
39	02/291031		Bolt		2
40	701/41600		Switch oil pressure M12 red body, AMP		1
41	1315/0402Z		Setscrew		1
42	823/00273		Washer		1
43	02/201364		Plug parallel threaded		2
44	02/201363		Plug core D=14mm		1
45	02/100409		Plug taper threaded		1
46	02/100134		Plug		1
47	02/201706		Dowel		2

9802/2535 P1-4-1 CRANKSHAFT, BEARINGS PISTONS & CON-RODS AS BUILD



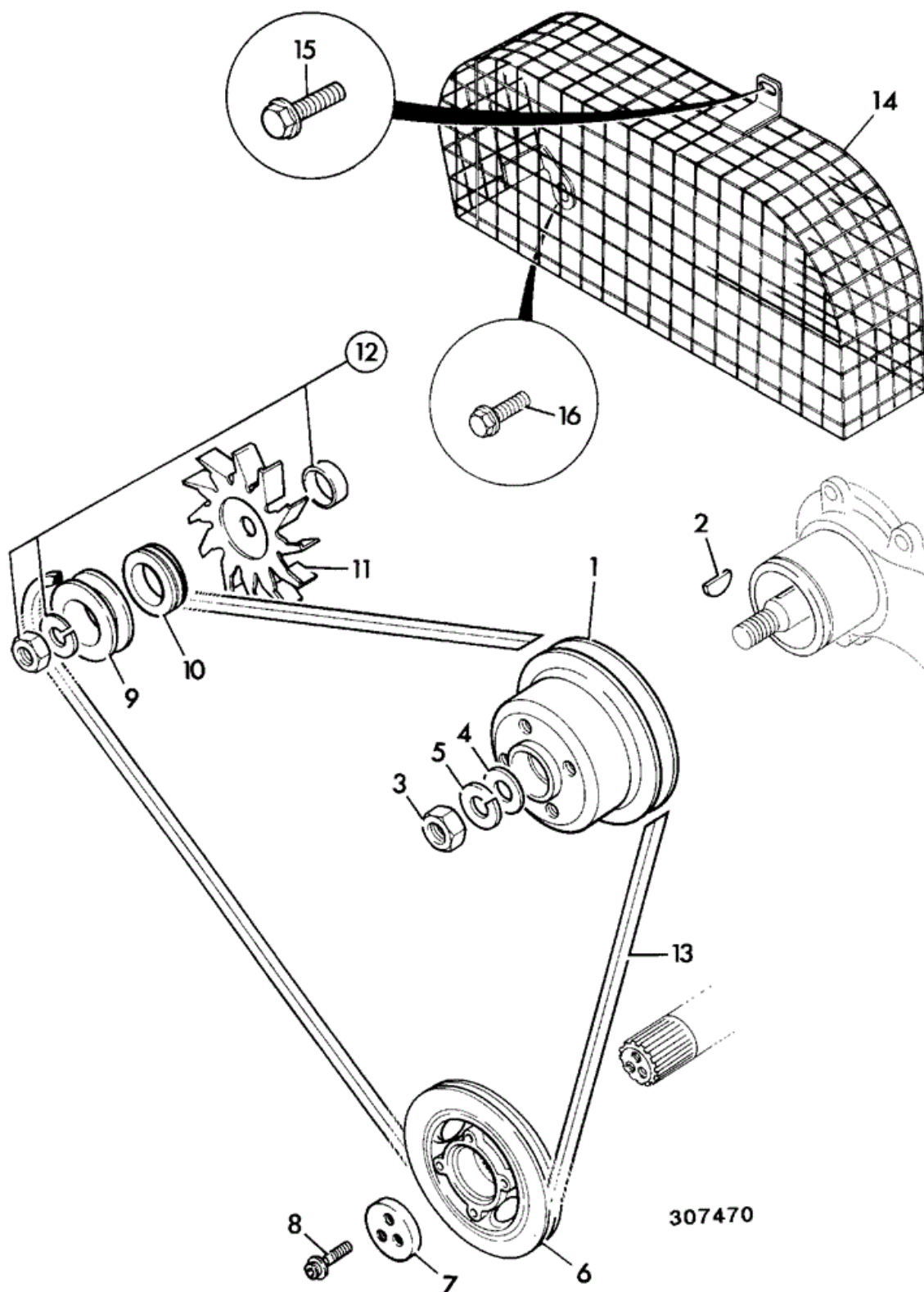
Item	Part #	Change No	Description	Usage Code	QTY
1	02/200915		Crankshaft assembly		1

2	****		None serviced part <i>Crankshaft</i>		1
3	:02/192002		Kit-bearing Main Standard		1
3	02/192003		Kit-bearing Main Undersize - .010inch		1
3	02/192004		Kit-bearing Main Undersize - .020inch		1
3	02/192005		Kit-bearing Main Undersize - .030inch		1
4	:02/192085		Kit-bearing 4 Pairs Standard		1
4	02/192086		Kit-bearing 4 Pairs Undersize - .010inch		1
4	02/192087		Kit-bearing 4 Pairs Undersize - 0.20inch		1
4	02/192088		Kit-bearing 4 Pairs Undersize - 0.30inch		1
5	:02/192083		Washer thrust top - standard		2
5	02/192011		Washer thrust top-oversize 0.19mm		2
6	:02/192084		Washer thrust bottom - standard		2
6	02/192013		Washer thrust btm-oversize 0.19mm		2
7	02/201972		Rod connecting grade 'H' <i>See Note 1</i>		0
7	02/201973		Rod connecting grade 'J' <i>See Note 1</i>		0
7	02/201974		Rod connecting grade 'K' <i>See Note 1</i>		0
7	02/201975		Rod connecting grade 'L' <i>See Note 1</i>		0
8	:02/192095		Bush small end		1
9	:02/291072		Bolt		2
10	:02/201808		Thimble		2
11	:02/100128		Nut		2
12	02/201805		Piston assembly		4
12A	02/201790		Piston assembly oversize - +0.5mm		0
12B	02/201792		Piston assembly oversize - +1.00mm		0
13	:02/201151		Circlip		2
14	02/201804		Kit-piston ring		4
14A	02/201791		Kit-piston ring oversize - +0.5mm		0
14B	02/201793		Kit-piston ring oversize - +1.00mm		0
15	02/190001		Gear crankshaft		1
16	02/100038		Key		2

Note 1: TO ENSURE CORRECT GRADE IS SELECTED AND FITTED, REFER TO THE SERVICE WORKSHOP MANUAL.



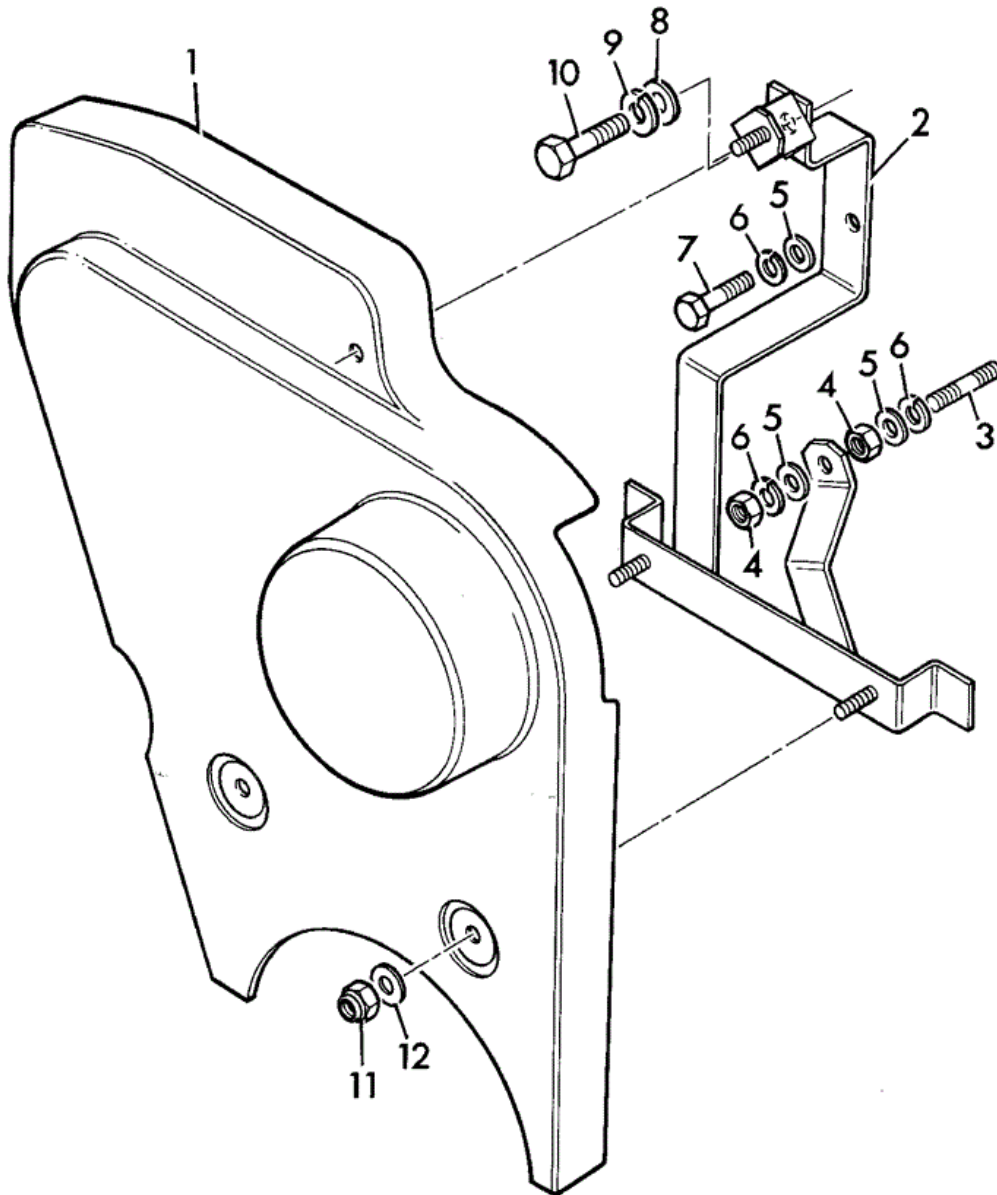
9802/2535 P1-5-1 FANS, PULLEYS & FAN BELT AS BUILDS



Item	Part #	Change No	Description	Usage Code	QTY
1	02/101575		Pulley		1
2	02/100096		Key		1
3	1340/0601Z		Nut		1
4	1410/0007Z		Washer (5/8" Small)		1
5	823/00270		Washer spring		1
6	02/101736		Pulley Crankshaft		1
7	02/101812		Block Thrust		1
8	02/101813		Capscrew		3
9	02/102012		Pulley single D=83mm		1
10	02/201382		Spacer alternator pulley		1
11	02/200452		Fan alternator		1
12	714/20405		Kit-sundry parts		1
13	02/201366		Belt drive belt		1
14	274/36100		Guard pulley		1



9802/2535 P1-5-2 PULLEY GUARD

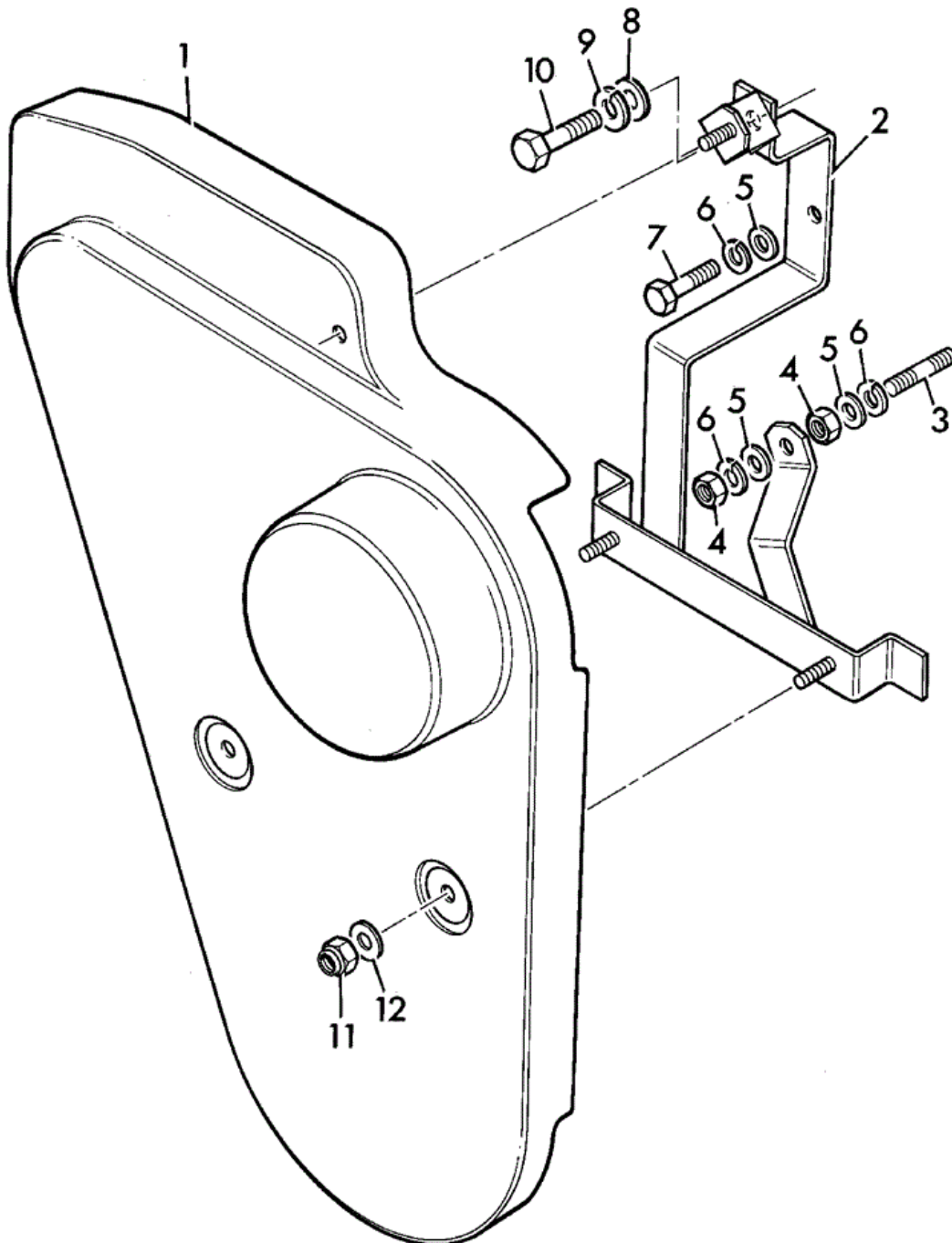


285450

Item	Part #	Change No	Description	Usage Code	QTY
1	275/00623		Guard pulley		1
2	275/40200		Bracket mounting pulley guard		1
3	02/291201		Stud		1

4	1370/0201Z		Nut Standard M8		2
5	1420/0007Z		Washer (M8)		3
6	1425/0007Z		Washer Washer		3
7	1315/0410Z		Setscrew Screw		1
8	1420/0008Z		Washer (M10)		1
9	1425/0008Z		Spring Washer		1
10	1315/0305Z		Setscrew M8 x 20		1
11	1370/0103Z		Nut Self Lock M6		3
12	1412/0001Z		Washer 1/4" Large		1
13	274/00398		Spacer		1

9802/2535 P1-5-3 PULLEY GUARD OPTIONAL AIR CONDITIONING



285440

Item	Part #	Change No	Description	Usage Code	QTY
1	331/35993		Guard pulley air conditioning		1

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