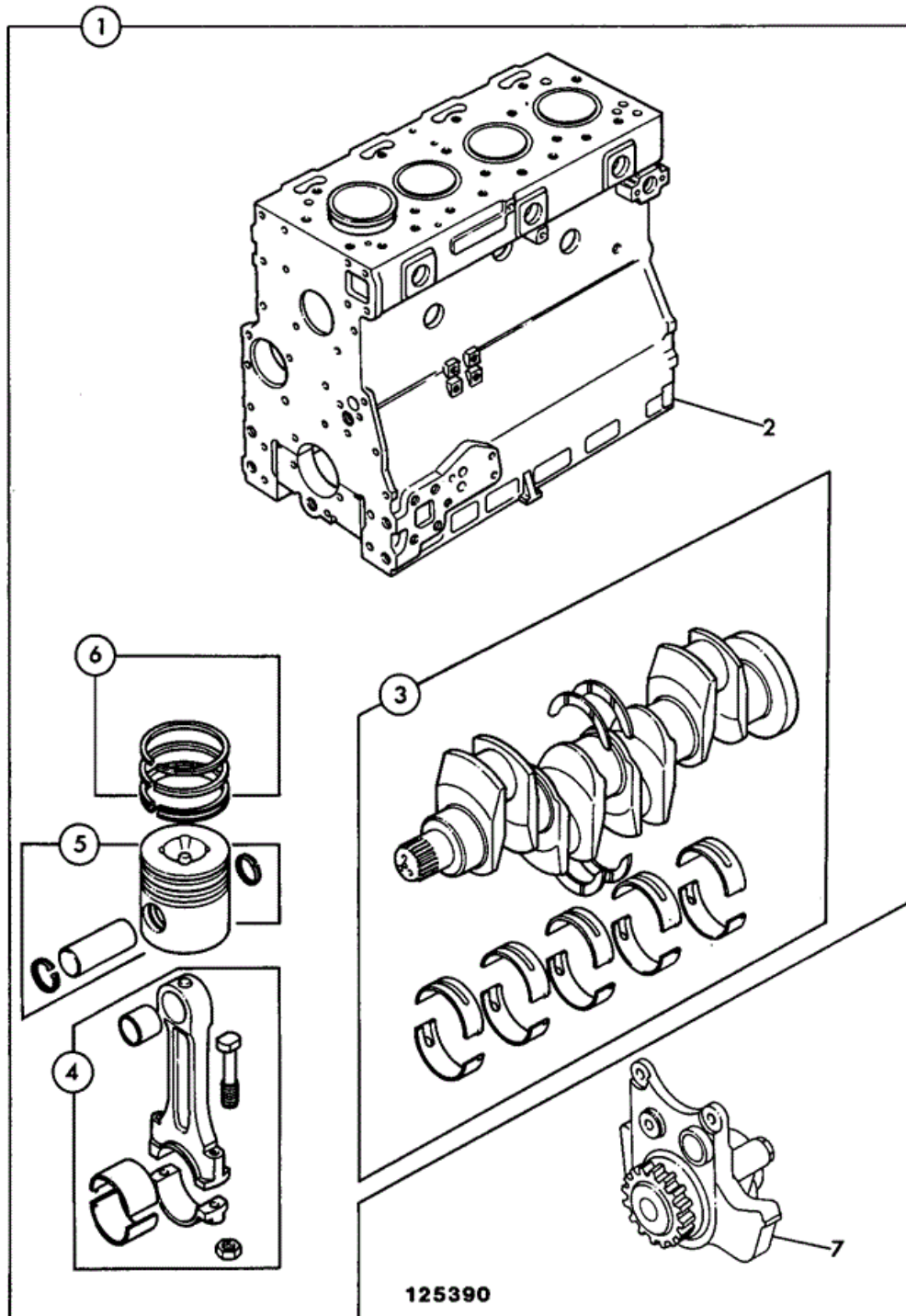




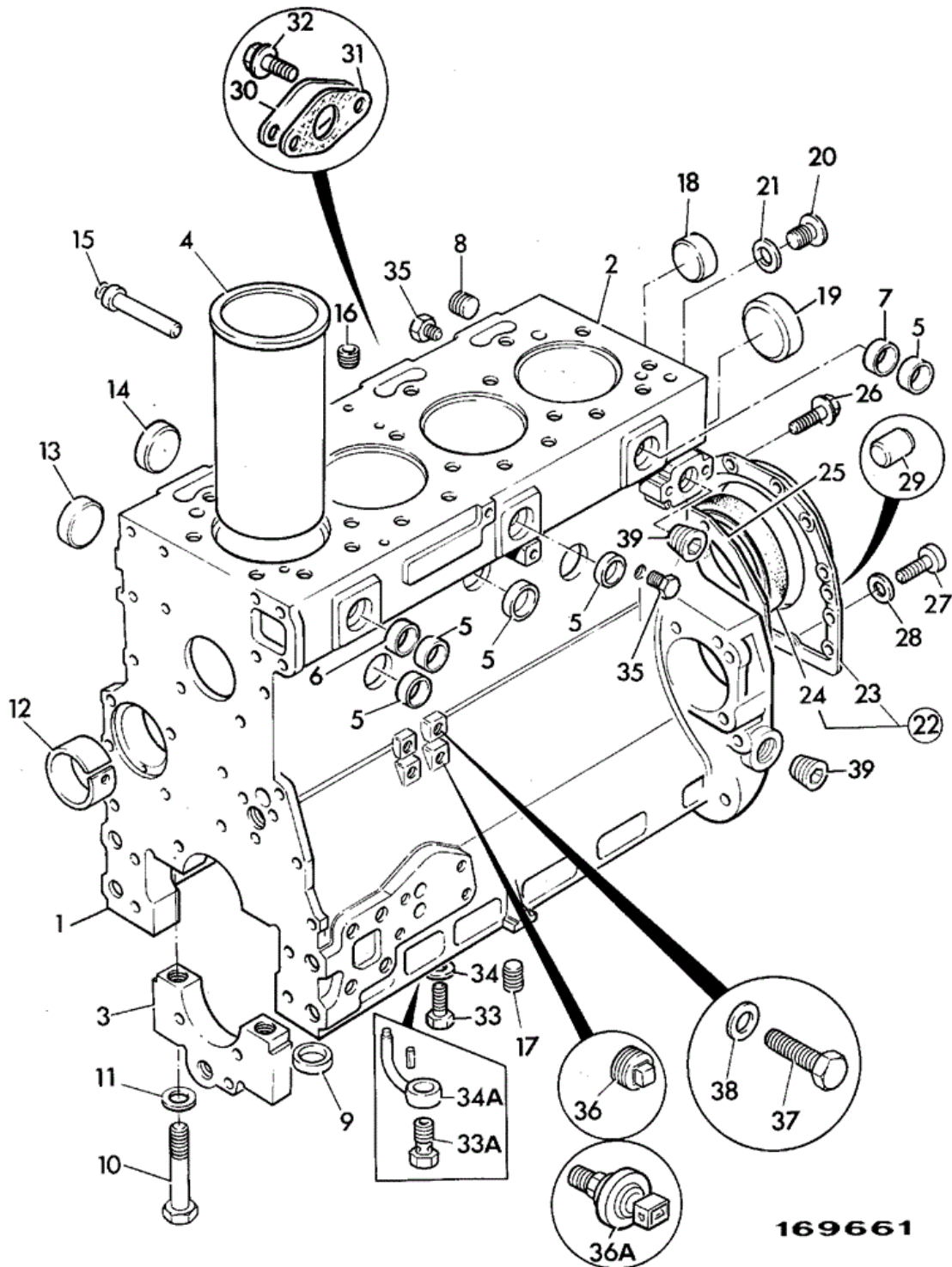
9802/2260 N1-2-4 ENGINE, SHORT AB BUILD



Item	Part #	Change No	Description	Usage Code	QTY
1	02/200444		Engine short, 1004-4T		1
2	****		'See Remark' <i>See frame N1-3-2 - Block assembly</i>		1
3	****		'See Remark' <i>See frame N1-4-4 - Crankshaft assembly</i>		1
4	****		'See Remark' <i>See frame N1-4-4 - Con-rod assembly</i>		4
5	****		'See Remark' <i>See frame N1-4-4 - Piston assembly</i>		4
6	****		'See Remark' <i>See frame N1-4-4 - Piston ring kit</i>		4
7	****		'See Remark' <i>See frame N5-2-2 - Oil pump</i>		1



9802/2260 N1-3-1 BLOCK ASSEMBLY AA & AB BUILDS

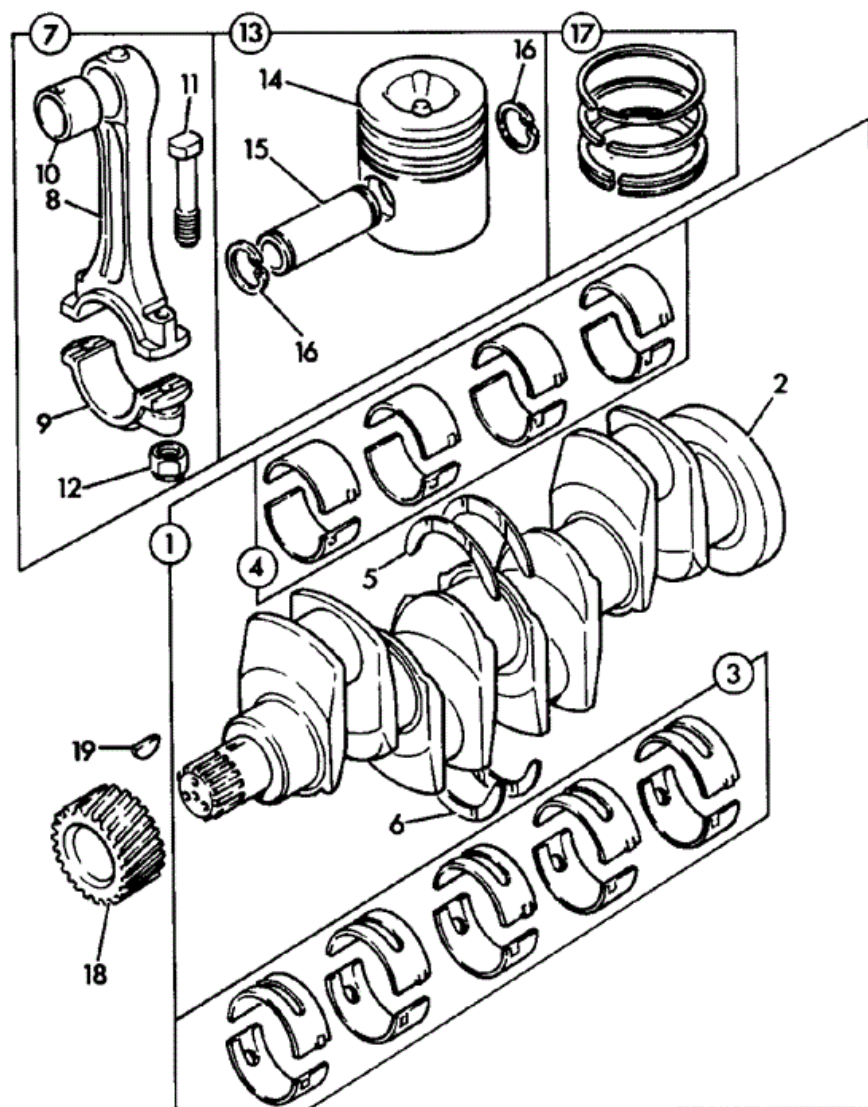


Item	Part #	Change No	Description	Usage Code	QTY
1	02/200190		Block cylinder assembly <i>AA Build only</i>		1
1	02/200470	Superseded	Block cylinder assembly		1

			<i>AB Build only - Includes items 33A,34A</i>		
1	02/201300		Block assembly, cylinder		1
2	****		None serviced part <i>Block</i>		1
3	****		None serviced part <i>Bearing Cap</i>		5
4	:02/200949		Liner cylinder, press fit <i>Refer to Service Workshop Manual</i> <i>See Note 1</i>		4
4	02/200002		Liner cylinder, slip fit		0
5	:02/100396		Plug core D=32mm		6
6	:02/201304		Plug		1
7	:02/200003		Plug core" D=26mm <i>Quantity was 2 off</i>		1
8	:02/100134		Plug		1
9	:02/100101		Thimble		10
10	:02/100102		Bolt		10
11	:02/100615		Washer		10
12	:02/192001		Bush camshaft		1
13	:02/100397		Plug core D=38mm		4
14	:02/100397		Plug core D=38mm		2
15	:02/101827		Plug		1
16	02/100108		Plug		1
17	02/100582		Plug core D=16mm		1
18	02/100397		Plug core D=38mm		4
19	02/100107		Plug core D=50mm		1
20	02/100111		Plug		1
21	823/00276		Washer		1
22	02/200223	Superseded	Housing rear seal		1
22	M.S.S		Multi Supersession <i>Part N/A use 22A with 27A</i>		1
22A	02/200523	Superseded	Housing rear seal		1
22A	M.S.S	<EU619893X	Multi Supersession <i>See Note 2</i>		1
22B	02/200958	>EU619894X	Housing rear seal		1
23	****		None serviced part <i>Cover</i>		1
24	:02/101436		Seal rear oil		1
25	02/100113	<EU619893X	Gasket rear seal housing		1
25A	02/201092	<EU619894X	Gasket rear seal housing		1
26	826/00869		Screw flange head		10
26A	826/00869	>EU619894X	Screw flange head		2
27	02/291063		Screw		2
27A	1391/3307Z		Capscrew M8x25mm <i>Used only with item 22A</i>		2
28	02/100307		Washer		2
29	02/100308		Dowel		2
30	02/200004		Plate <i>AA Build only</i>		1
31	02/200005		Gasket <i>AA Build only</i>		1
32	02/291031		Bolt <i>AA Build only</i>		2
33	02/101756		Plug <i>AA Build only</i>		4

33A	****		'See Remark' <i>AB Build only - See frame N5-3-1</i>		4
34	823/00287		Washer spacer <i>AA Build only</i>		4
34A	****		'See Remark' <i>AB Build only - See frame N5-3-1</i>		1
35	02/100132		Plug drain <i>Water drain</i>		2
35	02/100335		Tap drain <i>Alternative</i>		0
36	826/00765		Plug		1
37	1315/0401Z		Bolt M10 x 10		1
38	823/00273		Washer		1

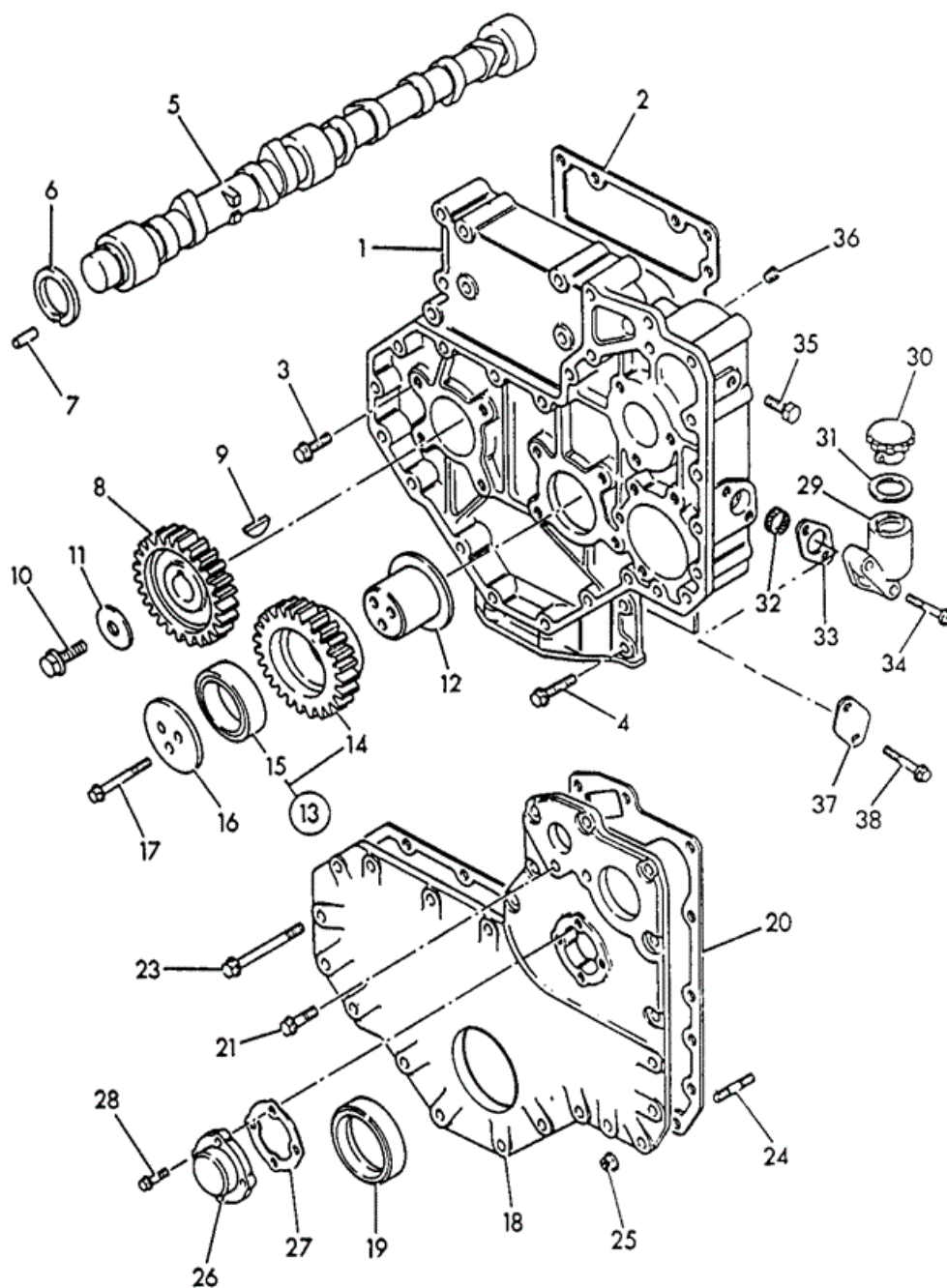
Note 1: Special tools required for fitting, boring and honing, For General Service use slip-fit type
Note 2: Part No Longer Available, use 22B with items 25A, 26A and 1 off bridge piece 02/201094.



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Item	Part #	Change No	Description	Usage Code	QTY
1	02/101825		Crankshaft assembly	P/Ex	1
2	****		None serviced part <i>Crankshaft</i>		1
3	:02/192002		Kit-bearing Main Standard		1
3	02/192003		Kit-bearing Main Undersize - .010inch		1
3	02/192004		Kit-bearing Main Undersize - .020inch		1

3	02/192005		Kit-bearing Main Undersize - .030inch		1
4	:02/192006		Kit-bearing big end standard		1
4	02/192007		Kit-bearing Big end Undersize - .010inch		1
4	02/192008		Kit-bearing Big end Undersize - .020inch		1
4	02/192009		Kit-bearing Big end Undersize - .030inch		1
5	:02/192083		Washer thrust top - standard		2
5	02/192011		Washer thrust top-oversize 0.19mm		2
6	:02/192084		Washer thrust bottom - standard		2
6	02/192013		Washer thrust btm-oversize 0.19mm		2
7	02/101440		Rod assembly Connecting		4
8	****		None serviced part <i>Con-rod</i>		1
9	****		None serviced part <i>Cap</i>		1
10	:02/192015		Bush small end		1
11	:02/291072		Bolt		2
12	:02/100128		Nut		2
13	02/200191	Superseded	Piston assembly		4
13	N.L.A		No longer available <i>Part N.L.A use 13A in sets of 4 ONLY</i>		4
13A	02/200849		Piston assembly		4
14	****		None serviced part <i>Piston</i>		1
15	****		None serviced part <i>Gudgeon pin</i>		1
16	:2203/1040		Circlip		2
17	02/200192		Kit-piston ring		4
18	02/290001		Gear		1
19	02/100038		Key		1



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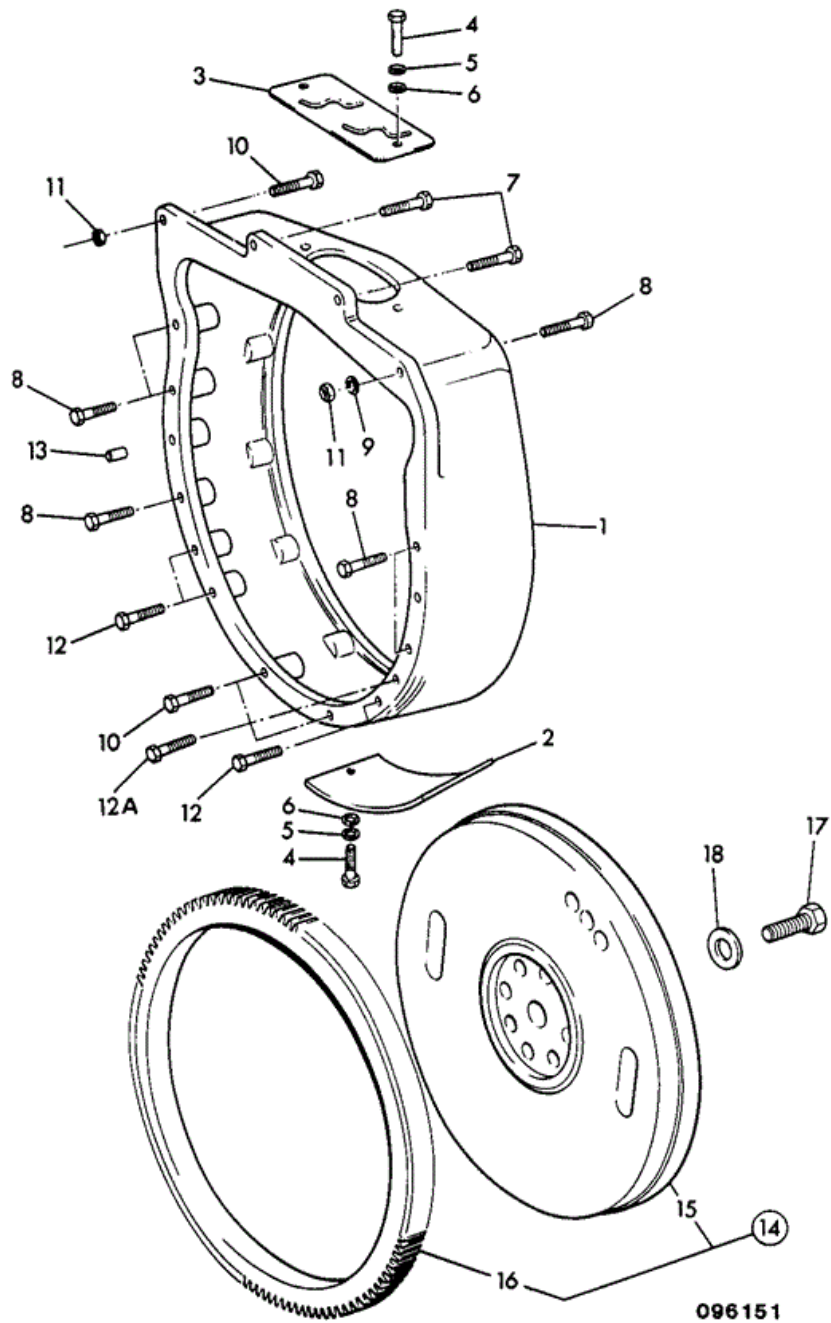
Item	Part #	Change No	Description	Usage Code	QTY
1	02/200193	Superseded	Casing timing		1
1	02/200378	Superseded	Casing timing <i>See Note 1</i>		1
1	M.S.S		Multi Supersession		1
1A	02/200830		Case timing		1
2	02/200022		Gasket t/case to block		1

3	826/00869		Screw flange head		8
4	02/291033		Bolt		4
5	02/200023		Camshaft		1
6	02/192046		Washer thrust		1
7	2102/0604		Dowel		1
8	02/190032		Gear camshaft <i>AA Build</i>		1
8	02/190034		Gear camshaft <i>AB Build</i>		1
9	02/100038		Key		1
10	02/291047		Bolt		1
11	02/291065		Washer		1
12	02/100041		Hub		1
13	02/190033		Gear idler assembly		1
14	****		None serviced part <i>Gear</i>		1
15	:02/192016		Bush		2
16	02/100042		Plate		1
17	02/291073		Screw		3
18	02/200194		Cover timing		1
19	:02/101435		Seal front oil		1
20	02/200195	Superseded	Gasket timing cover		1
20	02/200728		Gasket timing cover		1
21	02/291026		Bolt		7
22	02/291037		Bolt		1
23	02/291017		Screw		9
24	02/291051		Stud		2
25	02/291058		Nut flanged M8		2
26	02/200028		Cover inspection		1
27	02/200029		Gasket inspection cover		1
28	02/291014		Bolt		4
29	02/200036	<EU503049S	Tube oil filler		1
30	02/200039	<EU503049S	Cap oil filler		1
31	02/200040	<EU503049S	Seal		1
32	02/200037		Strainer		1
33	02/200038		Gasket		1
34	02/291023	<EU503049S	Bolt		2
35	02/291074		Bolt		1
35	02/200043		Plug <i>Used only with T/Case 02/200378</i>		1
36	02/100409		Plug taper threaded		1
37	02/200313		Plate blanking		1
38	02/291016		Screw		2

Note 1: Part no longer available use item 1A with 1 off 02/200829, 02/291017 and 6 off 02/291018.



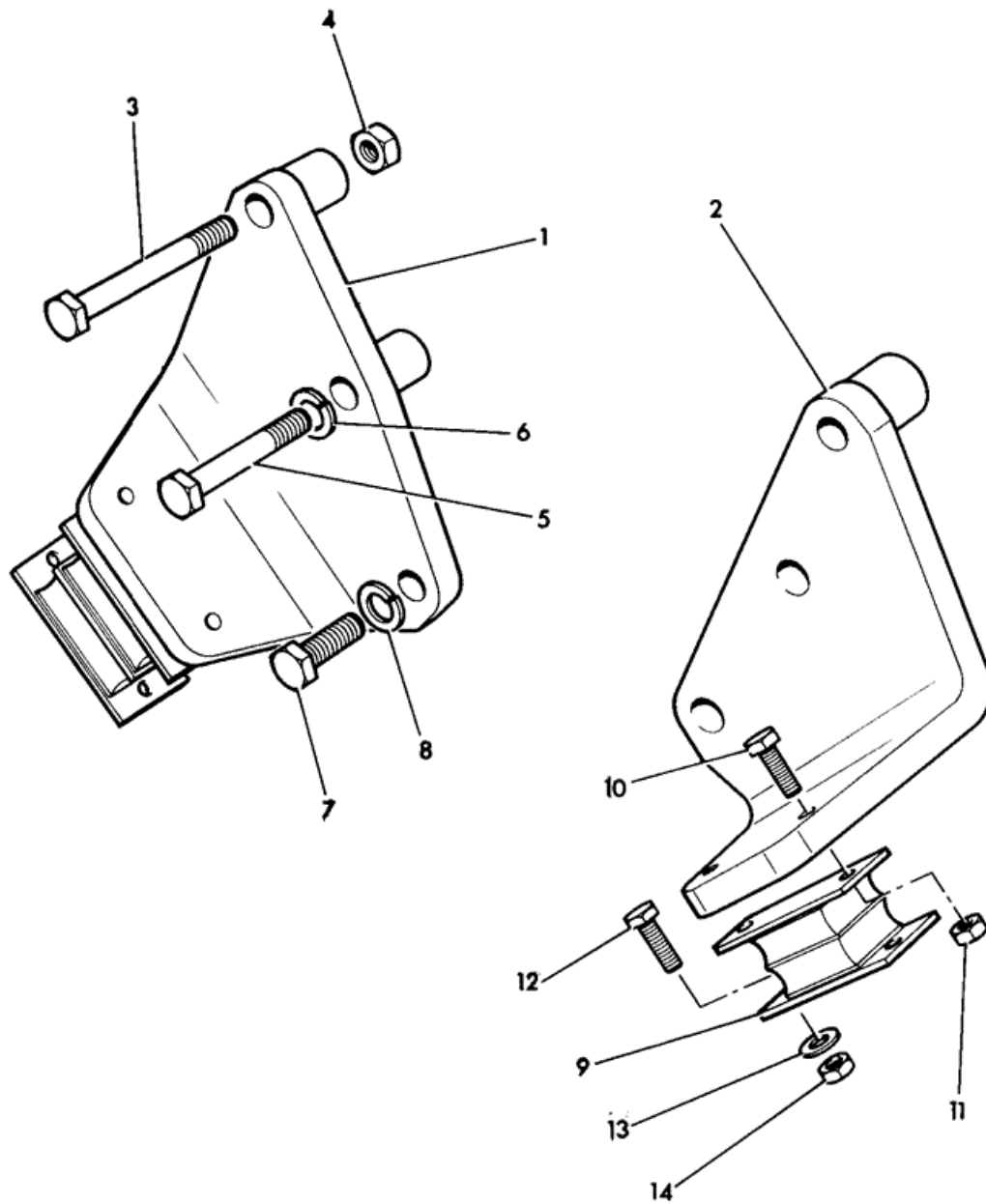
9802/2260 N1-7-1 FLYWHEEL & HOUSING AA & AB BUILDS



Item	Part #	Change No	Description	Usage Code	QTY
1	259/27203		Housing flywheel		1
2	259/27202		Plate cover - bottom		1
3	259/55000		Plate cover - top		1
4	1305/1502Z		Bolt		4
5	1416/0004Z		Washer spring		4
6	1411/0001Z		Washer (1/4" Medium)		4
7	1315/0509Z		Setscrew M12 x 35mm		2
8	1315/3514Z		Bolt M12 x 60mm		6
9	1425/0009Z		Washer Spring M12		1
10	1315/0511Z		Bolt M12 x 45mm		3
11	1370/0403Z		Nut Lock, M12		2
12	1315/3516Z		Bolt M12 x 70mm		3
12A	1315/3517Z		Bolt (M12 x 75)		1
13	02/101370		Dowel		2
14	02/200197		Flywheel assembly		1
15	:N.S.P.		None serviced part <i>Flywheel</i>		1
16	:02/100078		Gear starter ring		1
17	1305/3410		Bolt		6
18	02/100614	Superseded	Washer		6
18	02/200725		Washer		6



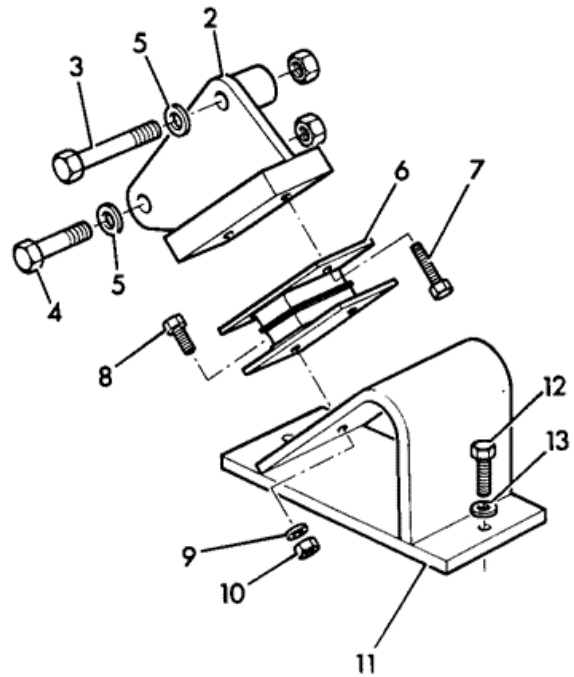
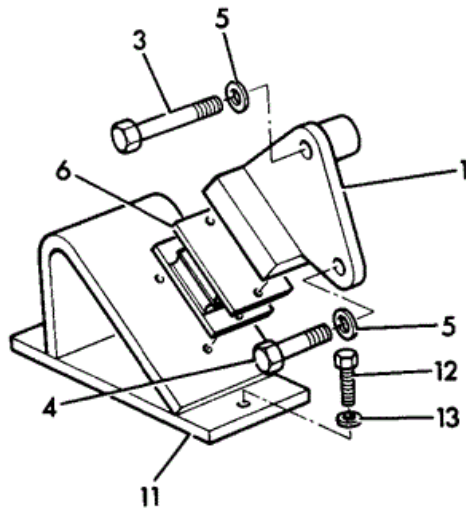
9802/2260 N1-8-1 ENGINE MOUNTINGS AA & AB BUILDS



Item	Part #	Change No	Description	Usage Code	QTY
1	259/22300		Bracket mounting, left hand		1
2	259/22200		Bracket mounting, right hand		1
3	1315/3721Z		Bolt M16 x 110		2
4	1370/0603Z		Nut lock M16		2
5	1315/3717Z		Bolt M16 x 75mm		2
6	823/00603		Washer hardened M16		2
7	1315/0710Z		Setscrew		2
8	823/00603		Washer hardened M16		2
9	204/71900		Mounting Rubber		2
10	1305/0210Z		Bolt		4
11	1340/0203Z		Nut Lock 3/8" UNF		4
12	1305/0208Z		Bolt		4
13	1413/0003Z		Washer		4
14	1340/0203Z		Nut Lock 3/8" UNF		4



9802/2260 N1-8-2 ENGINE MOUNTINGS AA & AB BUILDS

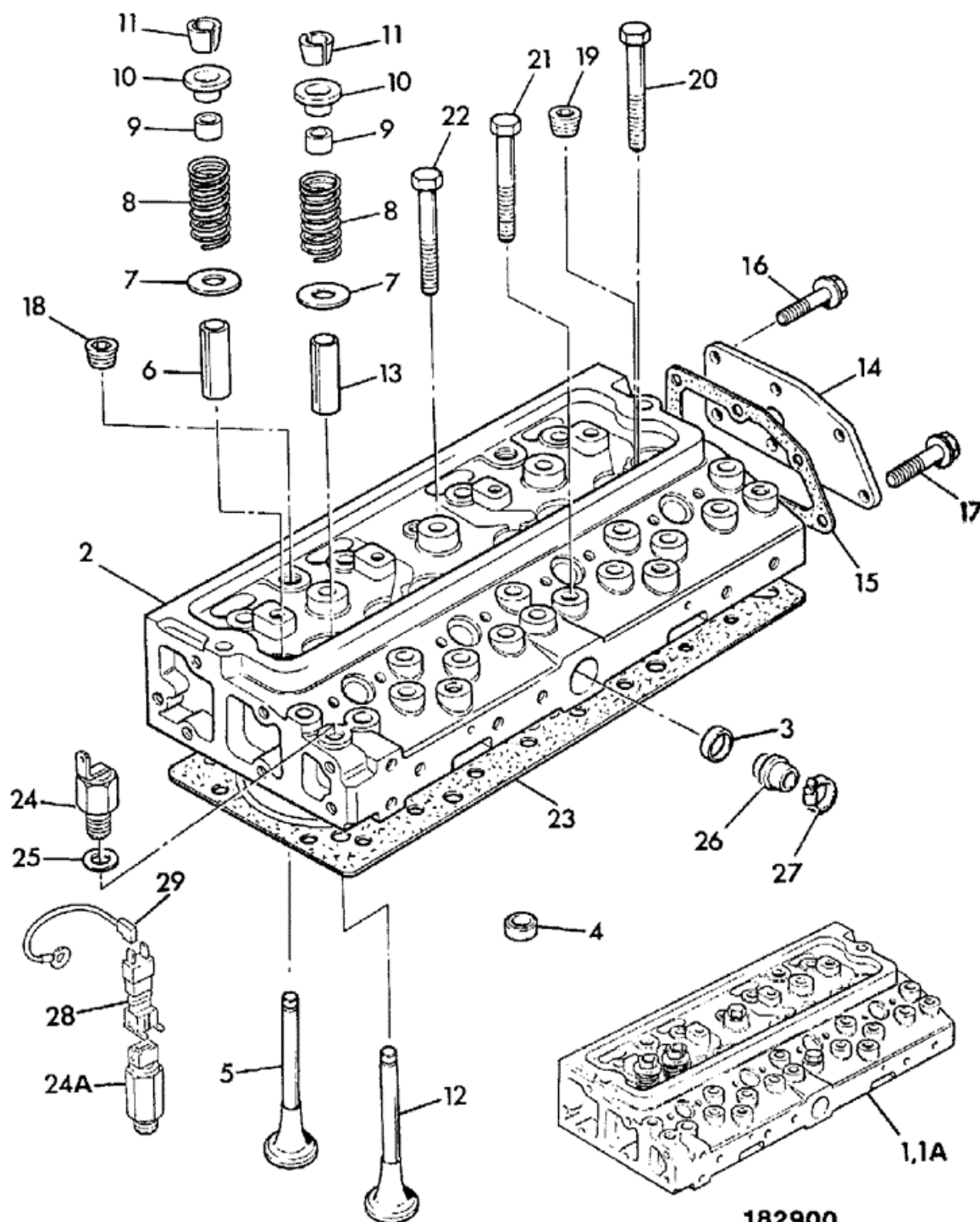


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Item	Part #	Change No	Description	Usage Code	QTY
1	262/57700		Bracket engine mounting left hand		1
2	262/57800		Bracket engine mounting right hand		1
3	1315/3717Z		Bolt M16 x 75mm		2
4	1315/0710Z		Setscrew		2
5	823/00603		Washer hardened M16		4
6	204/71900		Mounting Rubber		2
7	1305/0206Z		Setscrew (3/8" UNF x1")		4
8	1305/0210Z		Bolt		4
9	1413/0003Z		Washer		4
10	1340/0203Z		Nut Lock 3/8" UNF		4
11	262/60900		Bracket mounting		2
12	1305/0406Z		Bolt 1/2" x 1" long		4
13	1411/0005Z		Washer (1/2" Medium)		4



9802/2260 N2-1-1 CYLINDER HEAD AA BUILD



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