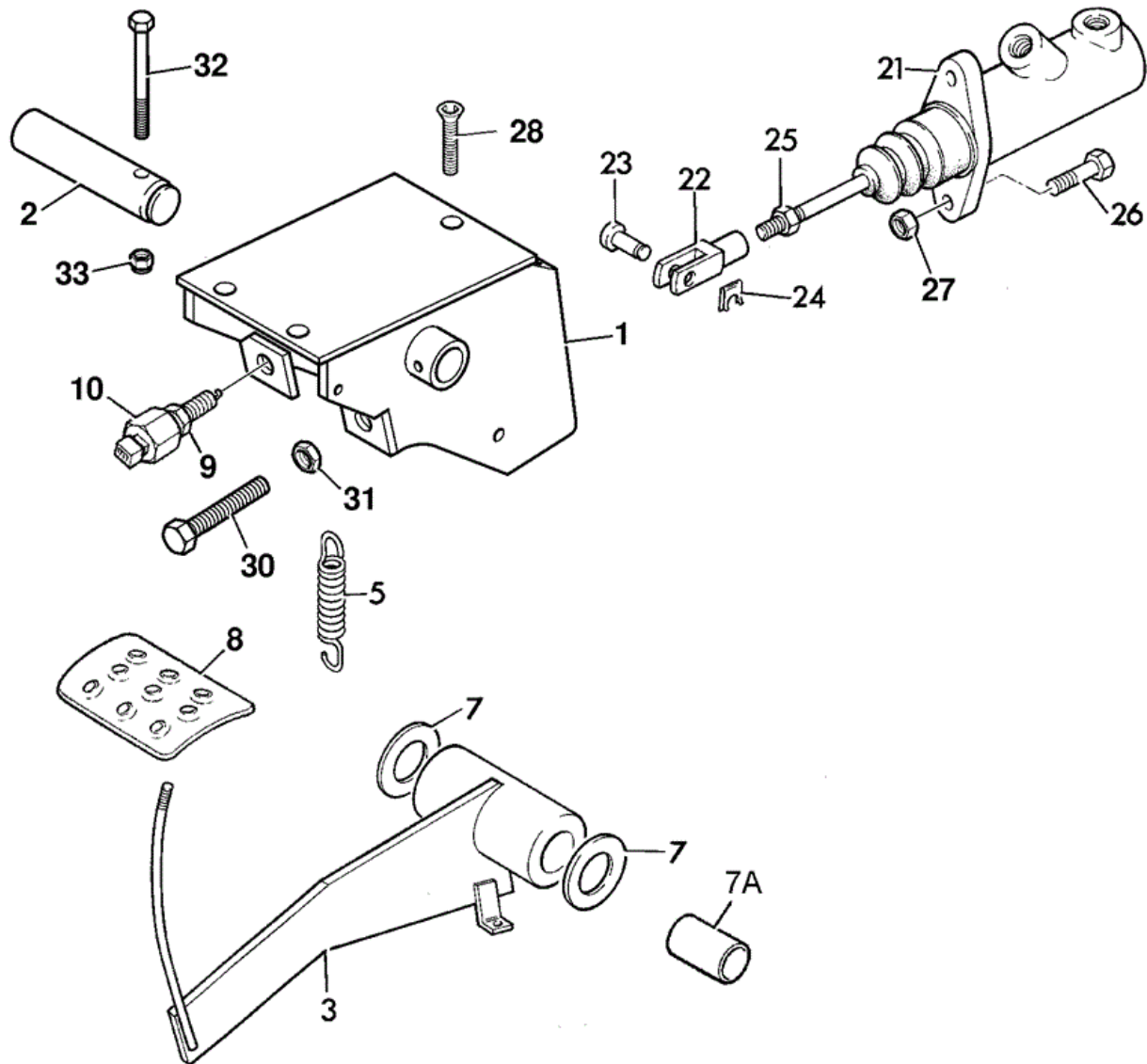




9802/2540 G1-1-1 BRAKE PEDAL & MASTER CYLINDER

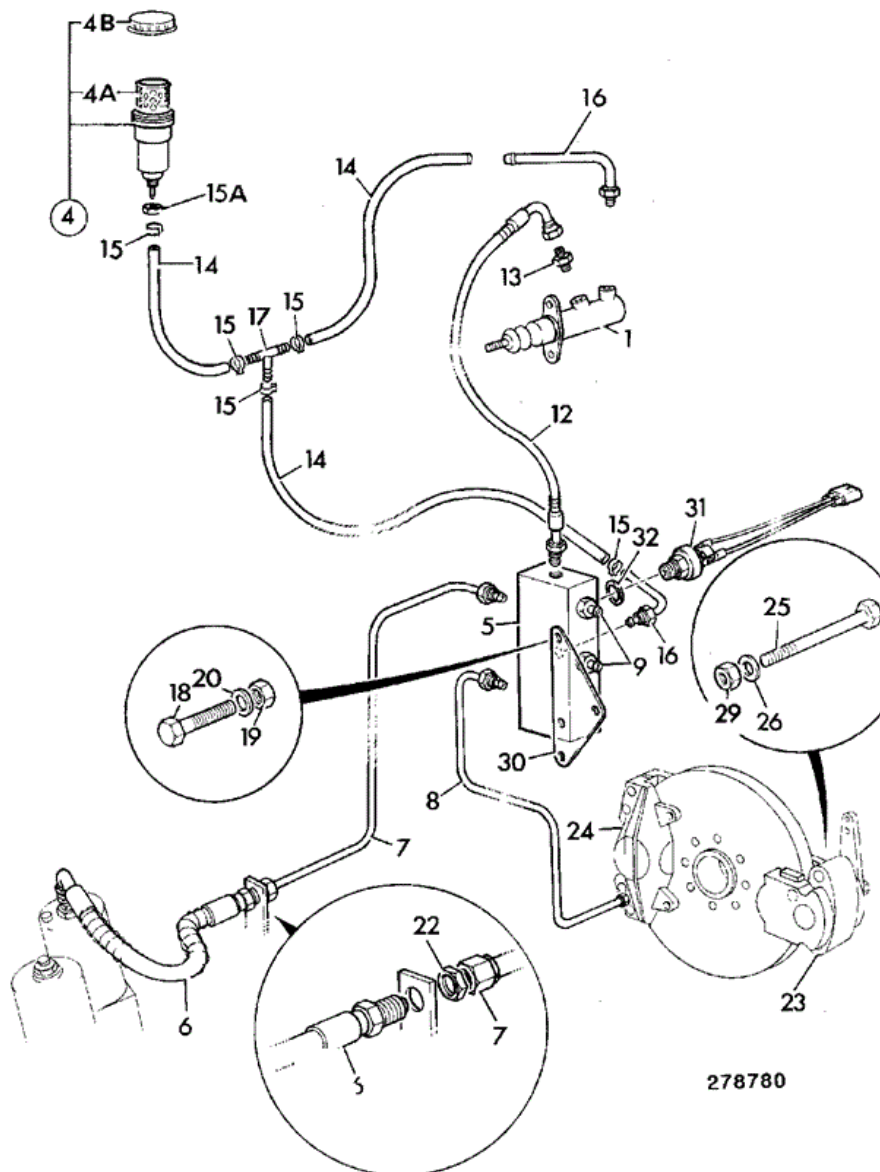


245422

Item	Part #	Change No	Description	Usage Code	QTY
1	275/35400		Bracket Inch pedal mounting		1
2	811/50485		Pin pivot		1
3	274/39800		Bracket brake pedal		1

5	814/00410		Spring		1
7	819/00047		Shim 35mm o/d x 21mm i/d		2
7A	831/00065		Bearing		2
8	274/39900		Pad brake pedal		1
9	1340/0402Z		Nut THIN NUT (1/2" UNF)		2
10	701/44800	Superseded	Switch brake light/Dump black top		1
10	701/80191	Superseded	Switch brake light 12 volt green top		1
10	701/80266		Switch footbrake white top		1
21	15/106100		Cylinder master		1
22	913/00013		Clevis		1
23	913/00014		Pin Clevis		1
24	913/00005		Clip Clevis		1
25	1340/0102Z		Nut		1
26	1315/0308Z		Setscrew M8 x 30		2
28	826/01814		Screw Countersunk M8x35		3
30	1315/0409D		Setscrew M10 x 35mm		1
31	1370/0302D		Nut thin		1
32	1315/0210D		Setscrew M6 x 40mm		1
33	1370/0103D		Nut (M6)		1

9802/2540 G1-2-1 BRAKE, SYSTEM EARLY ARRANGEMENT SINGLE PEDAL

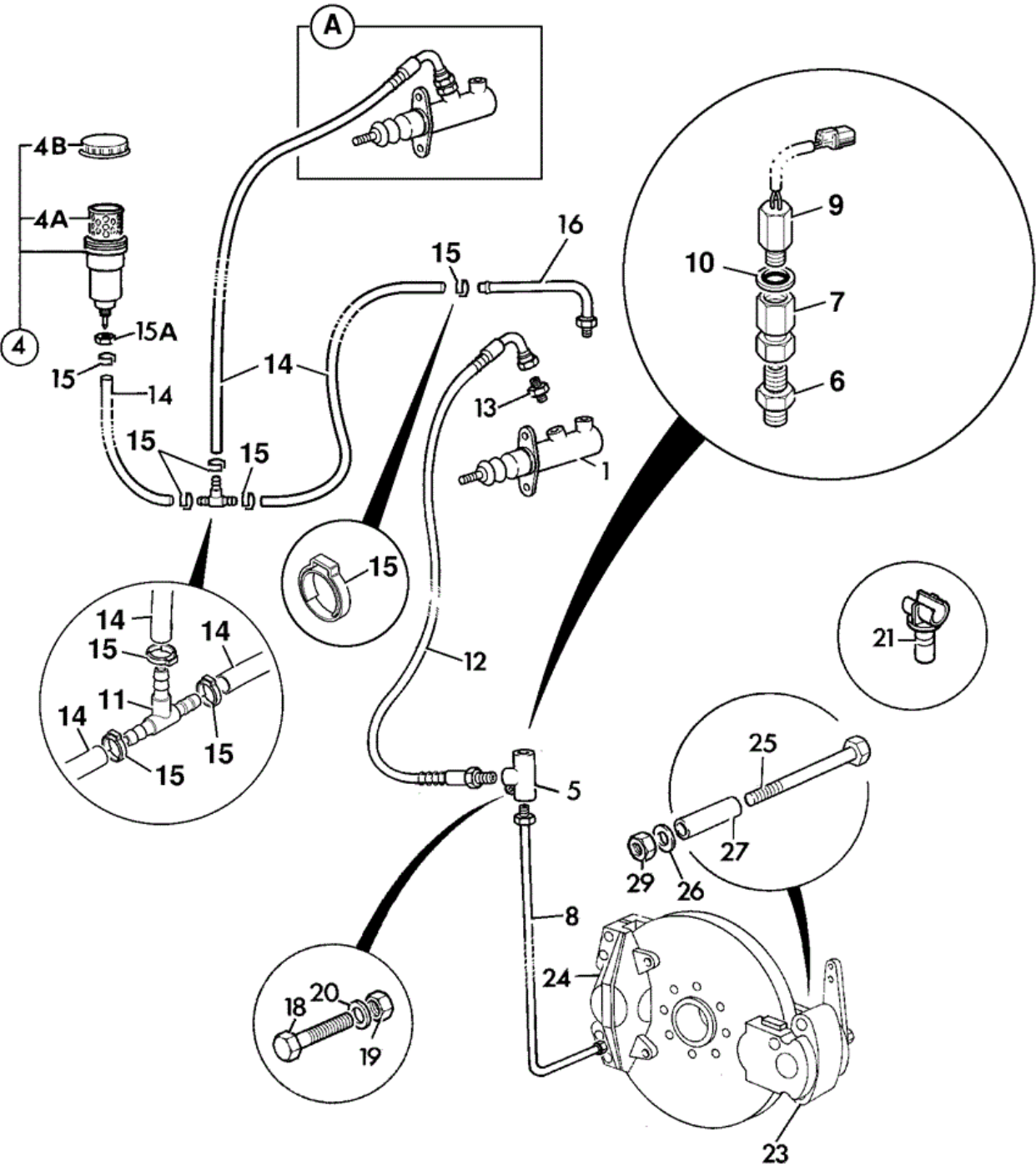


Item	Part #	Change No	Description	Usage Code	QTY
1	****		'See Remark' <i>Brake master cylinder</i>		1

3	274/00779		Bracket <i>Fitted to rear axle</i>		1
4	15/904900		Reservoir brake fluid		1
4A	:121/34401		Filter		1
4B	:121/34600		Cap reservoir		1
5	25/203300		Valve press. differential		1
6	649/41200		Hose brake		1
7	275/00492		Pipe brake		1
7A	275/00505		Pipe brake		1
8	275/00491		Pipe brake		1
9	816/60040		Nipple Screw		2
10	274/00667		Seal foam		4
11	831/00098		Bearing		4
12	649/45300		Hose		1
12A	816/15197		Adapter m/m 1/4BSP-M12 <i>item 12 to item 5</i>		1
13	816/15133		Adapter 1/4 BSP x M12		1
14	647/02100		Tube PVC 6.3x9.5mm <i>1650 lg</i>		0
15	821/00280		Clamp Hose		5
16	191/61100		Pipe brake		2
17	275/00490		Adapter tee		1
18	1315/0317Z		Setscrew (M8 x 75)		2
19	1370/0203Z		Nut Nut M8		5
20	1420/0007Z		Washer (M8)		8
21	821/00331		Clip P		1
22	826/00622		Nut		3
23	274/34800	Superseded	Brake caliper assembly parking <i>NLA</i>		1
23	M.S.S		Multi Supersession		1
23	15/920247		Brake caliper		1
23	910/60161		Cable parkbrake		1
23	826/11140		Screw shoulder		1
23	335/06334		Bracket parkbrake		1
24	478/32100		Brake caliper assembly CORAM		1
25	1315/3422Z		Bolt M10 x 120		2
26	1420/0008Z		Washer (M10)		2
27	655/00667		Spacer		2
29	1370/0304Z		Nut		2
30	275/00493		Plate mounting		1
31	701/60028		Switch pressure		1
32	1406/0011		Washer Bonded (1/4")		1
33	1315/0308Z		Setscrew M8 x 30		3
34	1420/0007Z		Washer (M8)		3
35	1370/0203Z		Nut Nut M8		3
36	816/15125		Connector bulkhead		1



9802/2540 G1-2-3 BRAKE, SYSTEM TWIN PEDAL



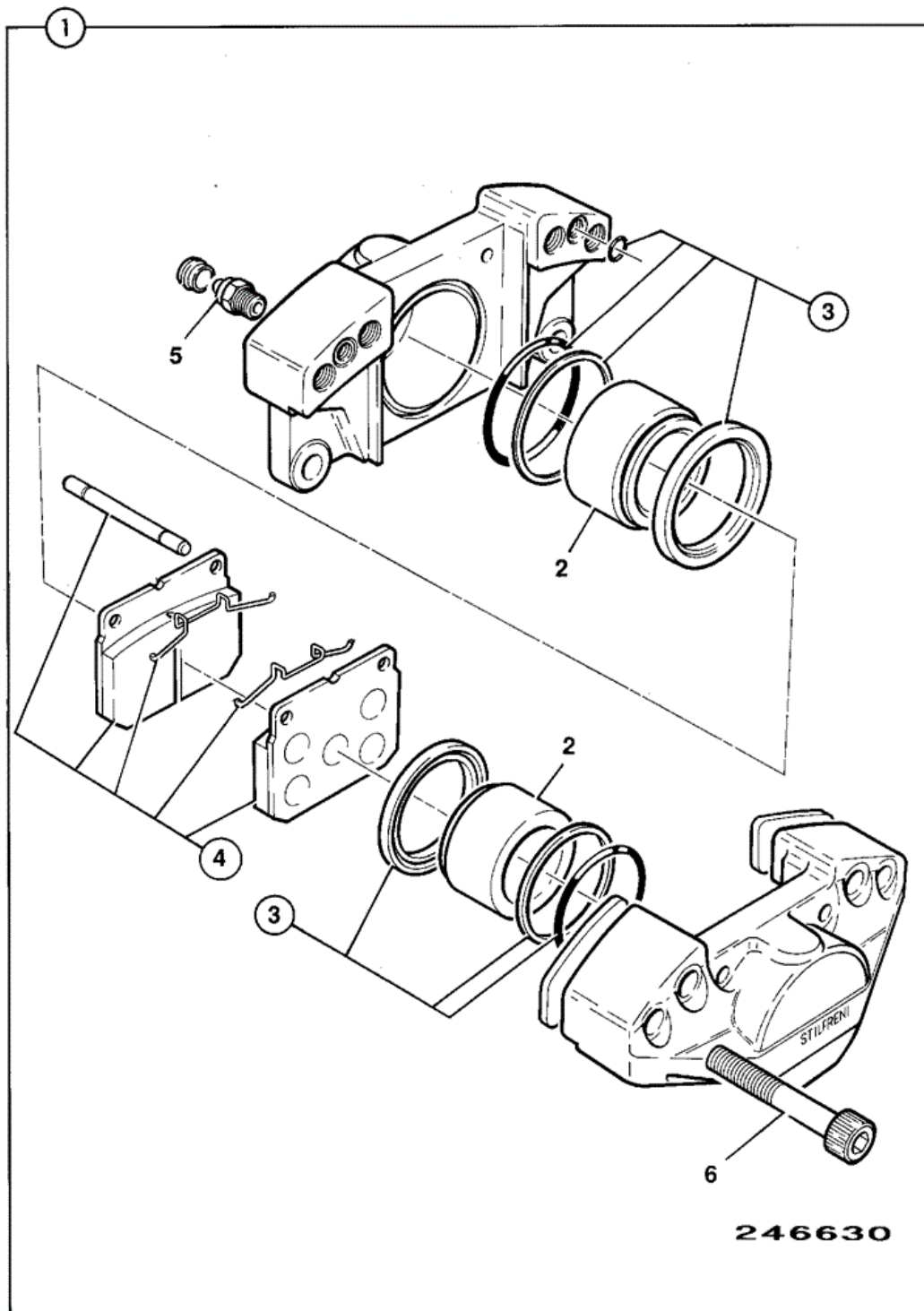
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Item	Part #	Change No	Description	Usage Code	QTY
A	****		'See Remark' <i>See inching valve</i>		1
1	15/106100		Cylinder master		1

4	15/904900		Reservoir brake fluid	1
4A	:121/34401		Filter	1
4B	:121/34600		Cap reservoir	1
5	15/105400		Adapter 'T'	1
6	816/15133		Adapter 1/4 BSP x M12	1
7	816/30002		Adapter	1
8	275/00635		Pipe brake	1
8A	:478/00845		Kit-rotor	1
9	701/80266		Switch footbrake white top	1
10	1406/0011		Washer Bonded (1/4") <i>Plug</i>	1
11	275/00490		Adapter tee	1
12	649/32600		Hose brake	1
13	816/15133		Adapter 1/4 BSP x M12	1
14	647/02100		Tube PVC 6.3x9.5mm	1
15	821/00280		Clamp Hose	4
16	191/61100		Pipe brake	1
18	1315/0317Z		Setscrew (M8 x 75)	1
19	1370/0203Z		Nut Nut M8	1
20	1420/0007Z		Washer (M8)	1
21	821/00331		Clip P	4
23	15/920090		Brake caliper, parkbrake Hayes	1
24	478/32100		Brake caliper assembly CORAM	1
25	1316/3722		Bolt	2
26	1420/0011D		Washer (M16)	2
27	****		'See Remark' <i>Spacer supplied with caliper</i>	1
29	1371/0603		Nut	2



9802/2540 G1-3-1 BRAKE CALIPER

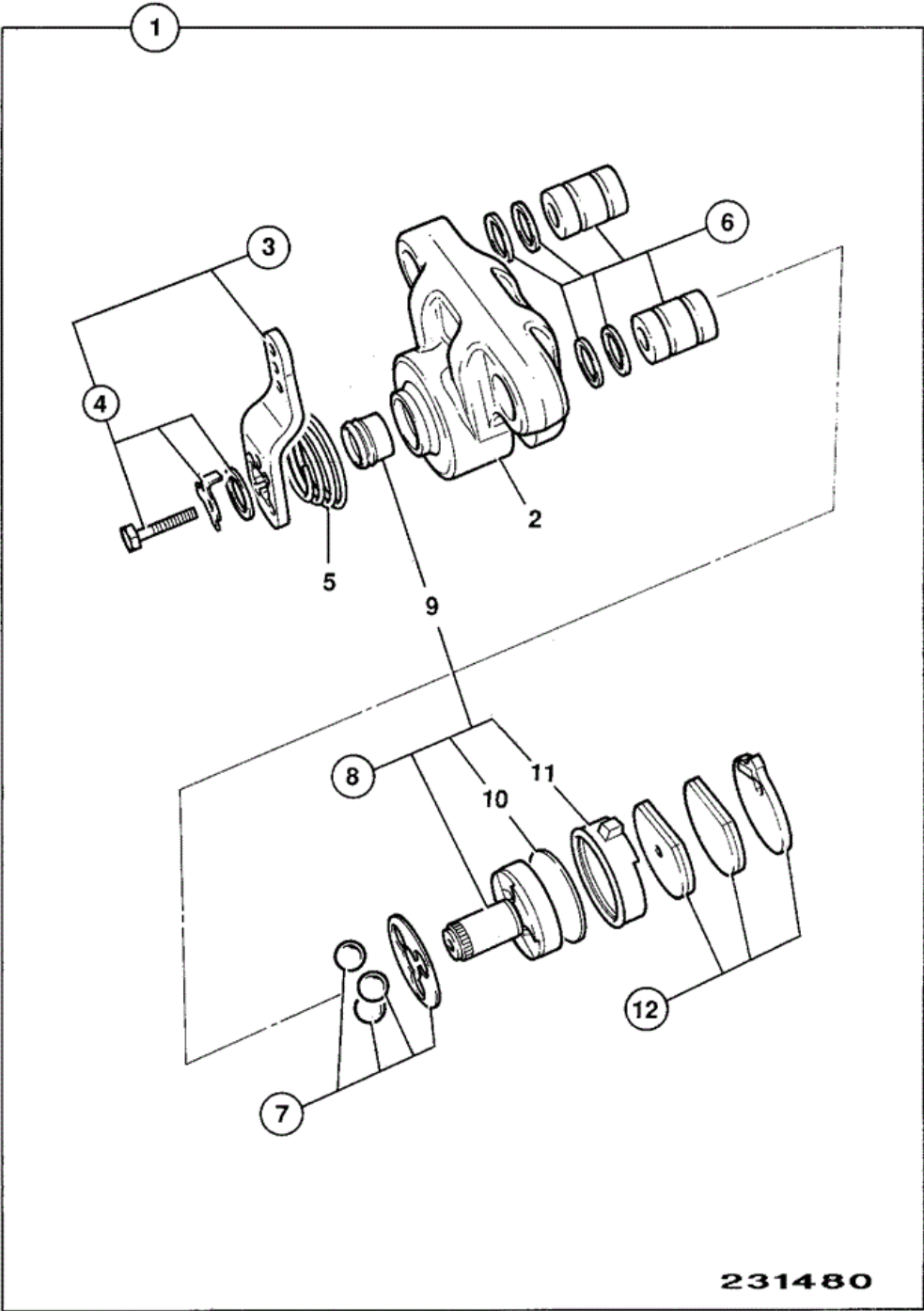


Item	Part #	Change No	Description	Usage Code	QTY
1	478/32100		Brake caliper assembly CORAM		1
2	:477/01011		Piston		2
3	:997/02400		Kit seal		1

4	:997/02300		Kit-brake pad c/w pins & springs one axle set		1
5	:477/01008		Nipple grease		1
6	:477/01012		Capscrew		4

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9802/2540 G1-4-1 BRAKE CALIPER PARKING

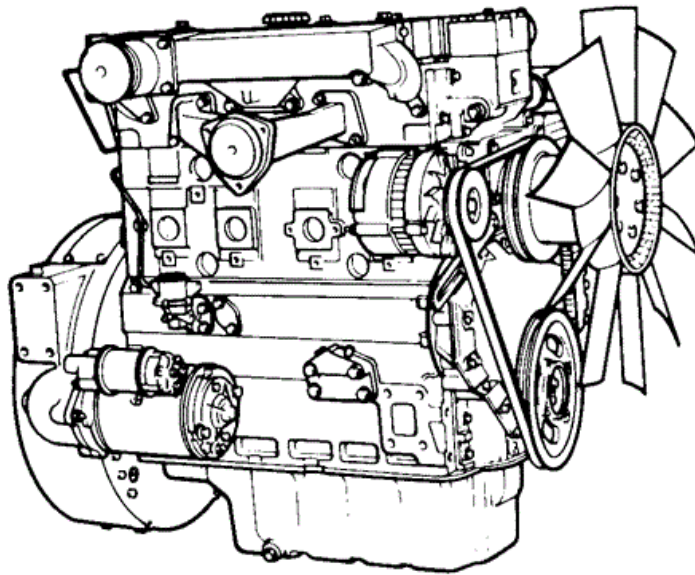


Item	Part #	Change No	Description	Usage Code	QTY
1	275/28100		Brake caliper		1
2	****		None serviced part		1
3	:478/00840		Kit-lever		1

4	::478/00841		Kit-clip anti-rotation		1
5	:478/00842		Kit-spring		1
6	****		'See Remark' <i>Not applicable</i>		1
7	:478/00844		Kit-bearing		1
8	:478/00845		Kit-rotor		1
9	::478/19950		Kit-seals & bearing		1
10	:::N.L.A		No longer available		1
11	:::N.L.A		No longer available		1
12	:15/913501		Kit-brake pad		1



9802/2540 N1-1-1 ENGINE, COMPLETE AG BUILD

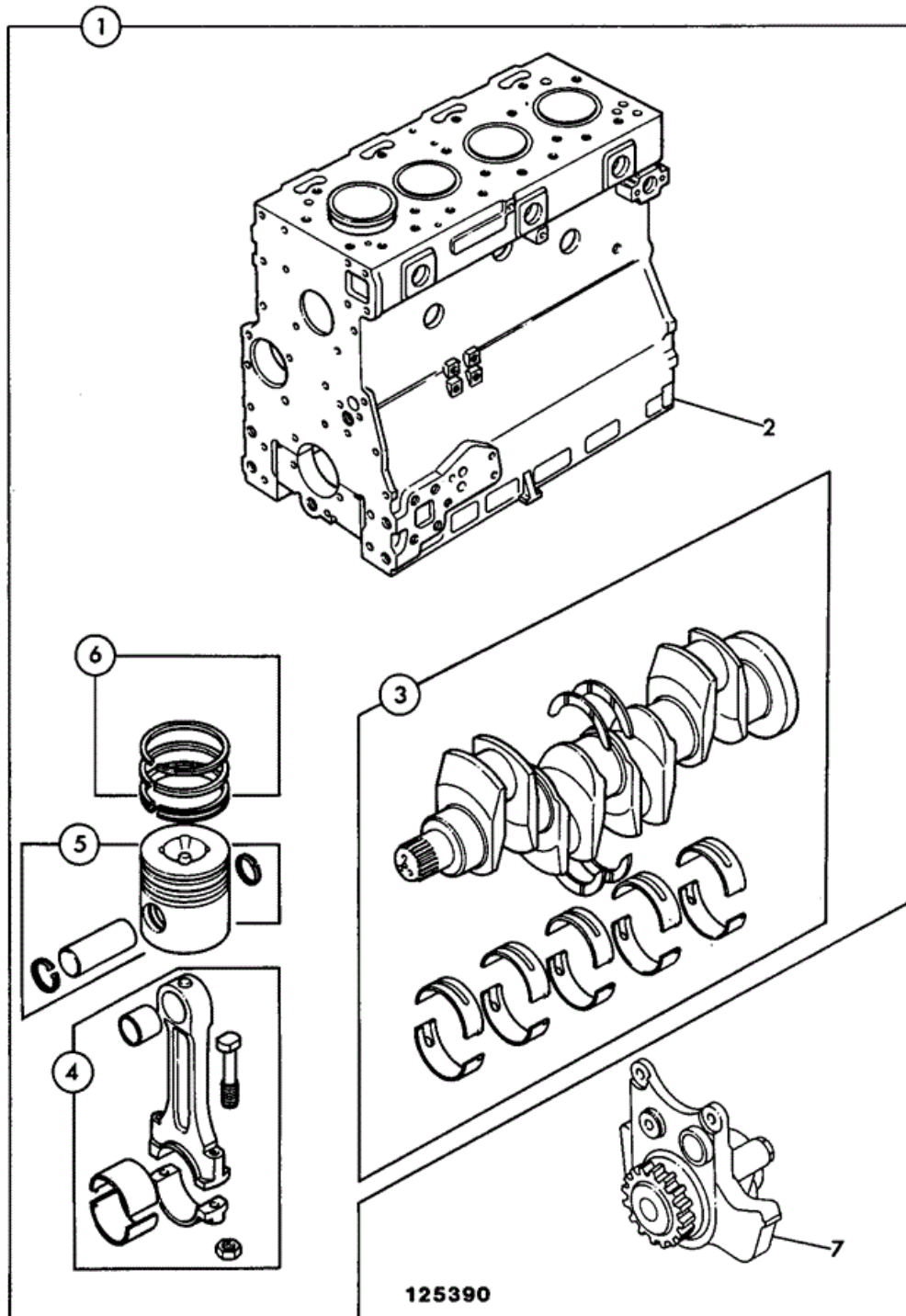


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Item	Part #	Change No	Description	Usage Code	QTY
1	01/133100		Engine complete 1004-4 nat/aspirated, 80bhp		1



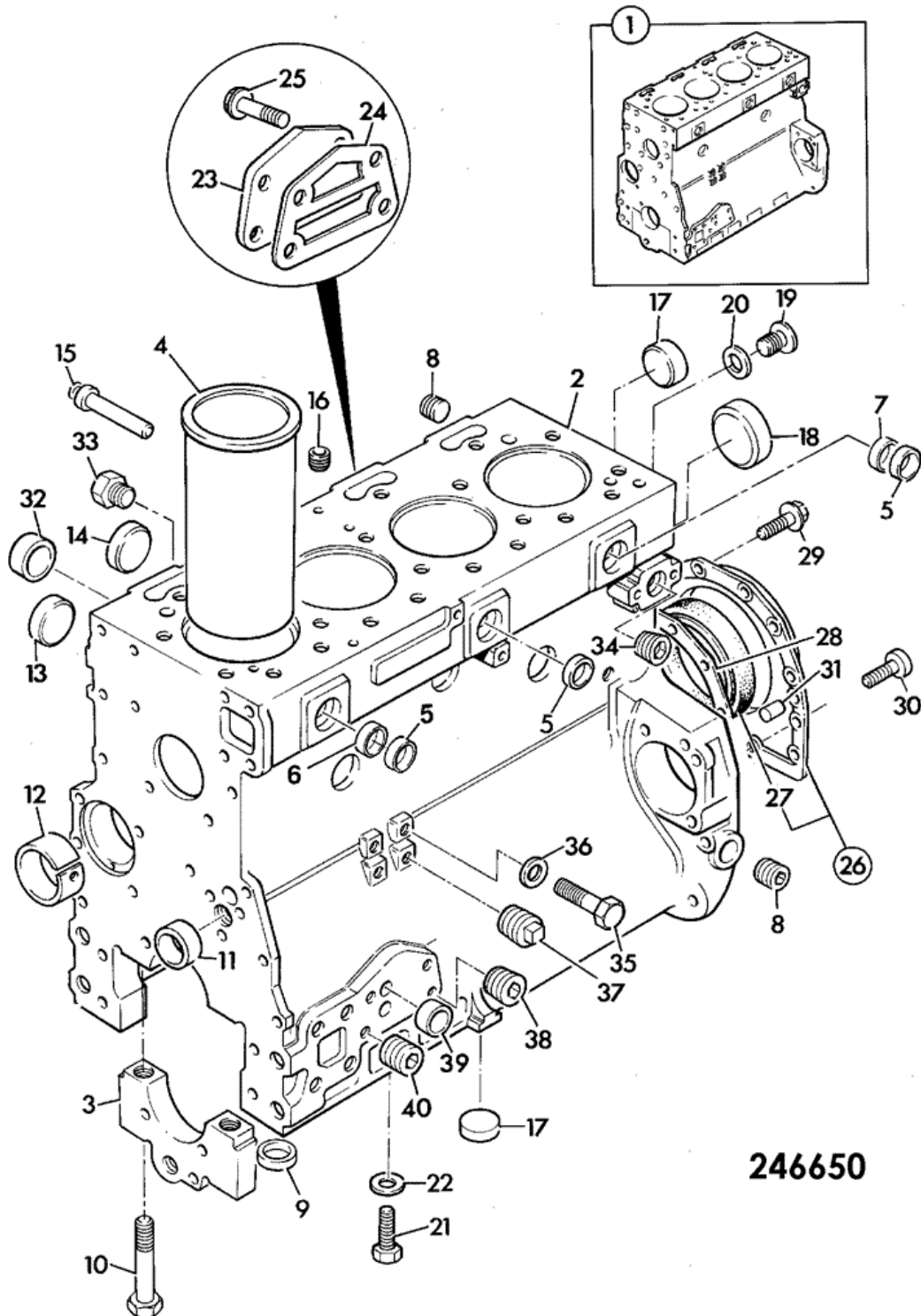
9802/2540 N1-2-1 ENGINE, SHORT AG BUILD



Item	Part #	Change No	Description	Usage Code	QTY
1	02/200440		Engine short, nat/asp		1
2	****		'See Remark' <i>See frame N1-3-1 - Block assembly</i>		1
3	****		'See Remark' <i>See frame N1-4-1 - Crankshaft assembly</i>		1
4	****		'See Remark' <i>See frame N1-4-1 - Con-rod assembly</i>		4
5	****		'See Remark' <i>See frame N1-4-1 - Piston assembly</i>		4
6	****		'See Remark' <i>See frame N1-4-1 - Piston ring kit</i>		4
7	****		'See Remark' <i>See frame N5-2-1 - Oil pump</i>		1



9802/2540 N1-3-1 BLOCK ASSEMBLY AG BUILD



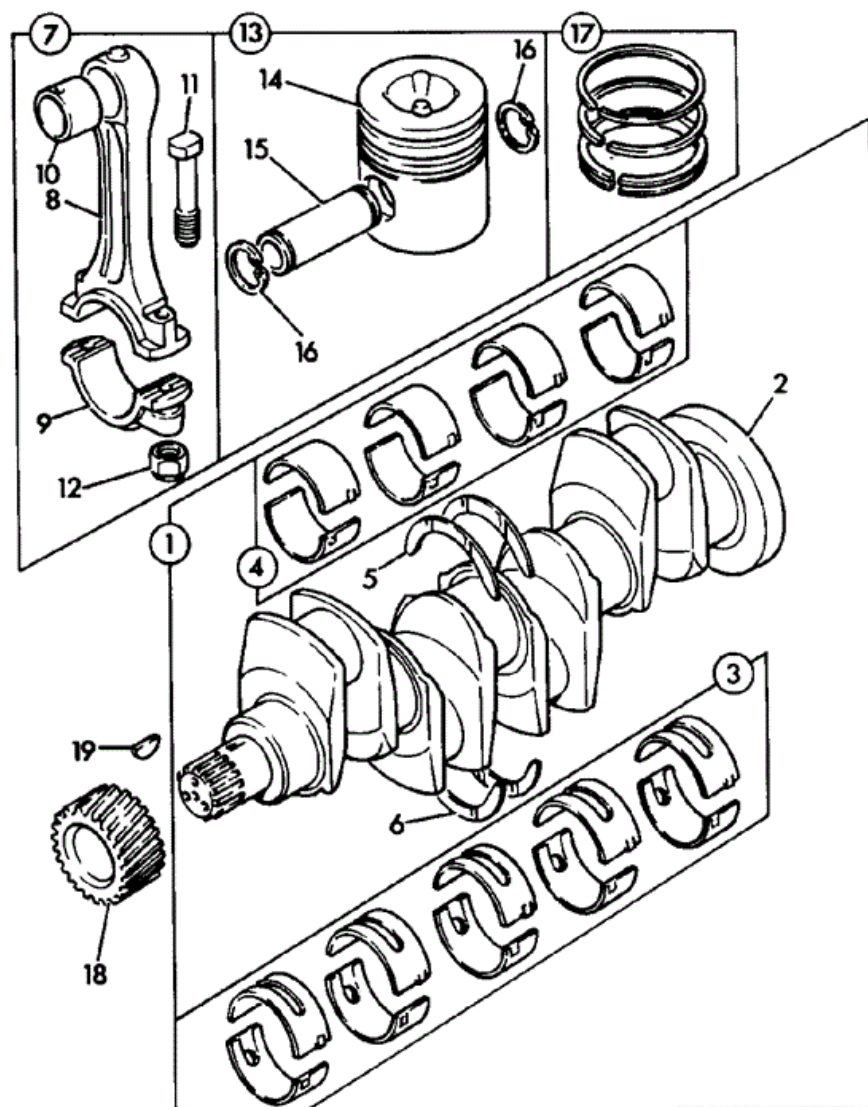
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Item	Part #	Change No	Description	Usage Code	QTY
1	02/201360		Block cylinder, assembly		1
2	****		None serviced part <i>Block</i>		1

3	****		None serviced part <i>Bearing Cap</i>		5
4	:02/200949		Liner cylinder, press fit		4
4	02/200002		Liner cylinder, slip fit		0
5	:02/100396		Plug core D=32mm		6
6	:02/201304		Plug		1
7	:02/200003		Plug core" D=26mm		1
8	:02/100134		Plug		2
9	:02/100101		Thimble		10
10	:02/100102		Bolt		10
11	:02/200003		Plug core" D=26mm		2
12	:02/192001		Bush camshaft		1
13	:02/200454		Plug core D=38mm		4
14	:02/201361		Plug core D=38mm		3
15	:02/101827		Plug		1
16	:02/100108		Plug		1
17	:02/200454		Plug core D=38mm		2
18	:02/201362		Plug core D=50mm		1
19	:02/100111		Plug		1
20	:02/200828		Washer		1
21	:02/101756		Plug		4
22	:823/00287		Washer spacer		4
23	:02/200826		Plate		1
24	:02/200484		Gasket		1
25	:02/291042		Bolt		4
26	02/200958		Housing rear seal		1
27	:02/101436		Seal rear oil		1
28	02/201092		Gasket rear seal housing		1
29	826/00869		Screw flange head		12
30	02/291185		Capscrew		2
31	02/100308		Dowel		2
32	02/201361		Plug core D=38mm		1
33	02/100132		Plug drain <i>Water drain</i>		1
33	02/100335		Tap drain <i>Alternative</i>		1
34	02/100134		Plug		1
35	1315/0402Z		Setscrew		1
36	823/00273		Washer		1
37	826/00765		Plug		1
38	02/201364		Plug parallel threaded		2
39	02/100409		Plug taper threaded		1
40	02/201363		Plug core D=14mm		1



9802/2540 N1-4-1 CRANKSHAFT, BEARINGS PISTONS & CON-RODS AG BUILD



095660

Item	Part #	Change No	Description	Usage Code	QTY
1	02/201287		Crankshaft assembly		1
2	****		None serviced part <i>Crankshaft</i>		1
3	:02/192002		Kit-bearing Main Standard		1
3	02/192003		Kit-bearing Main Undersize - .010inch		1
3	02/192004		Kit-bearing Main Undersize - .020inch		1

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