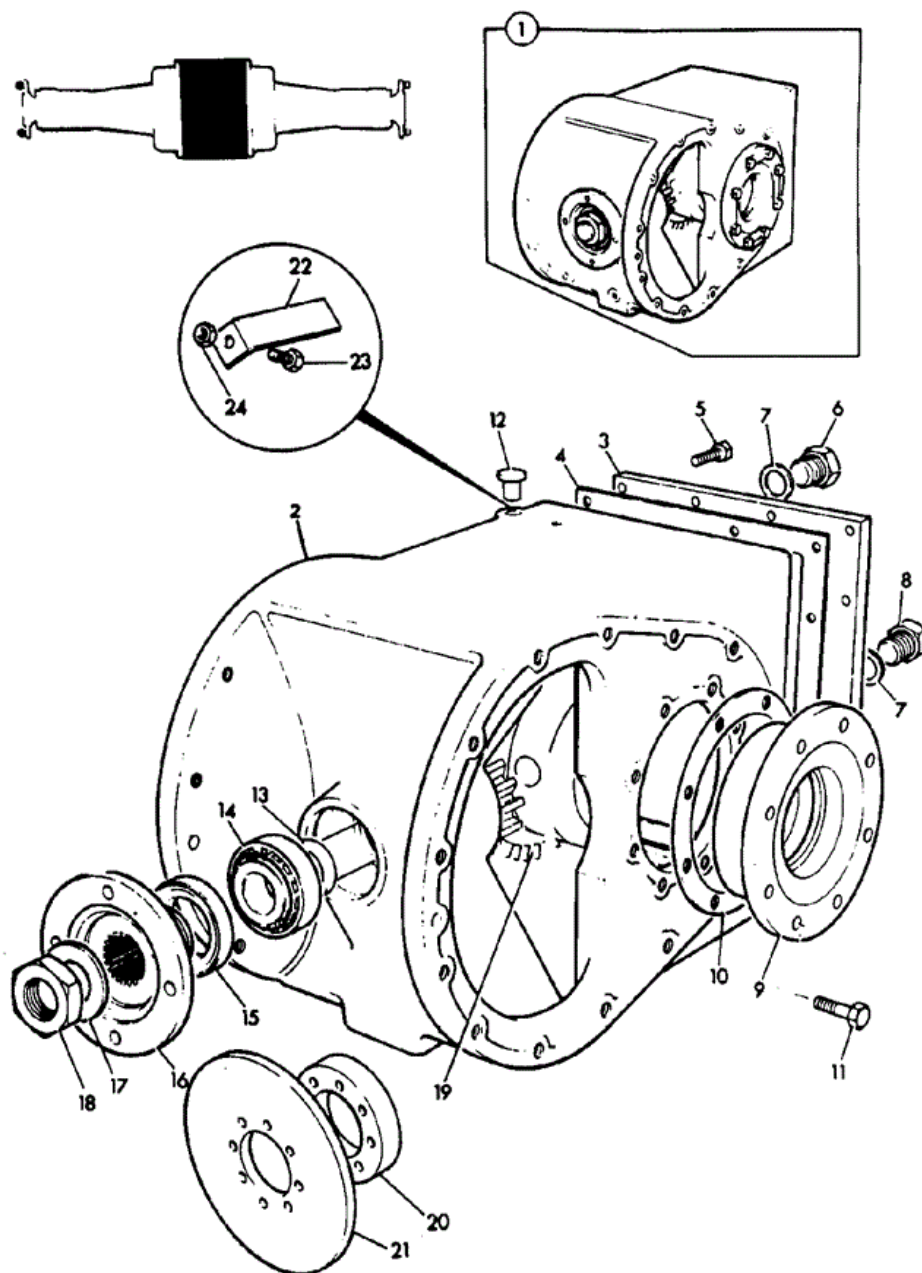




9802/2260 F1-1-3 DIFFERENTIAL ASSEMBLY 24.494:1 RATIO



063271

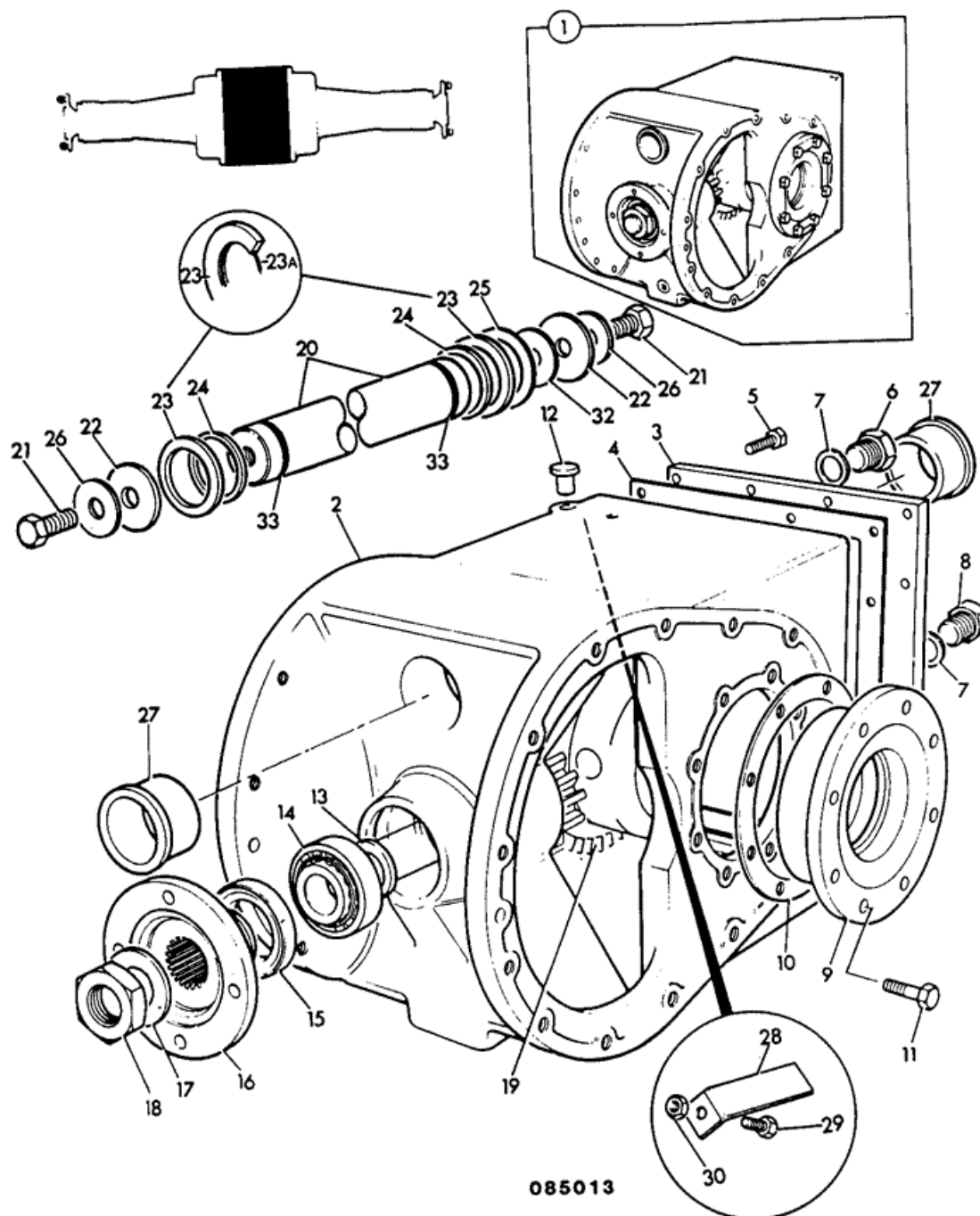
Item	Part #	Change No	Description	Usage Code	QTY
1	451/12800		Differential assembly		1

1	451/13000		Differential assembly 24.494:1 <i>German 410 only</i>		1
2	:451/07301		Housing		1
3	:451/04501	<M	Plate cover		1
3	:451/27600		Plate cover assembly		1
4	****		'See Remark' <i>Use 4102/0502 see workshop manual</i>		1
5	:1315/0405		Screw M10x20mm		14
6	:816/80037		Plug Filler 33mm Head, see TI GEN245		1
7	:823/00308	Superseded	Washer		2
7	:1406/0021		Washer Bonded		2
8	:826/80012	Superseded	Plug drain magnetic		1
8	:816/80012		Plug Magnetic 3/4"BSP		1
9	:451/08102		Housing		2
10	:921/00501		Shim 0.15		0
10	:921/00502		Shim 0.20		0
10	:921/00503		Shim 0.25		0
10	:921/00504		Shim 0.50		0
10	:921/00505		Shim 1.00		0
11	:1315/3509		Bolt		16
12	:450/00101	Superseded	Cap breather metal, 5mm hole		1
12	:453/11701		Cap breather, 2mm hole press fit		1
13	:921/00101		Spacer 10.575		0
13	:921/00102		Spacer 10.625		0
13	:921/00103		Spacer 10.626		0
13	:921/00104		Spacer 10.650		0
13	:921/00105		Spacer 10.675		0
13	:921/00106		Spacer 10.700		0
13	:921/00107		Spacer 10.725		0
13	:921/00108		Spacer 10.750		0
13	:921/00109		Spacer 10.775		0
13	:921/00110		Spacer 10.800		0
13	:921/00111		Spacer 10.825		0
13	:921/00112		Spacer 10.850		0
13	:921/00113		Spacer 10.875		0
13	:921/00114		Spacer 10.900		0
13	:921/00115		Spacer 10.925		0
13	:921/00116		Spacer 10.950		0
13	:921/00117		Spacer 10.975		0
13	:921/00118		Spacer 11.00		0
13	:921/00119		Spacer 11.025		0
13	:921/00120		Spacer 11.050		0
13	:921/00121		Spacer 11.075		0
13	:921/00122		Spacer 11.100		0
13	:921/00123		Spacer 11.125		0
14	:907/04800		Bearing		1
15	:904/05100		Seal		1
16	:451/12801		Flange drive		1
17	:1420/0015		Washer		1
18	:826/00528		Nut 1" U.N.F		1
19	****		'See Remark' <i>See Index crown wheel & pinion</i>		1

20	****		'See Remark'		1
21	****		'See Remark' <i>See index G park brake components</i>		1
22	451/03401		Plate baffle		1
23	1315/0307		Bolt M8 x 25		1
24	1370/0203		Nut Lock Nut (M8)		1



9802/2260 F1-1-4 DIFF. HOUSING ASSY 1 8.295:1 RATIO



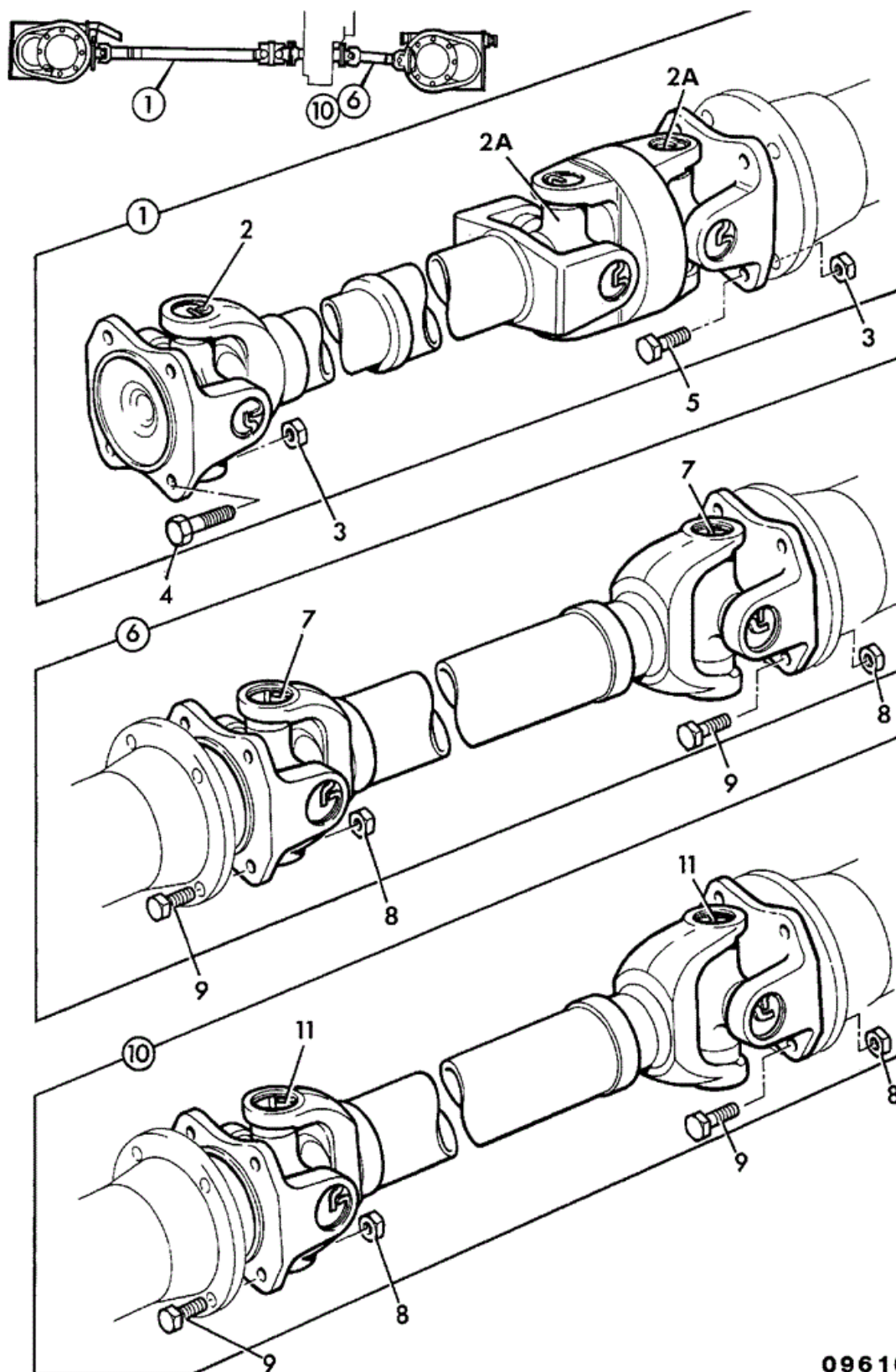
Item	Part #	Change No	Description	Usage Code	QTY
1	451/19600		Differential assembly 18.295 : 1		1
1	451/19900		Differential assembly 24.494:1 <i>German 410 only</i>		1
2	451/19602		Housing <i>20 bolt fixing</i>		1
3	:451/07700		Plate cover		1
4	:813/00185		Gasket		1
5	:1315/0407		Setscrew (M10 x 25)		14
6	:816/80037		Plug Filler 33mm Head, see TI GEN245		1
7	:823/00308	Superseded	Washer		2
7	:1406/0021		Washer Bonded		2
8	:826/80012	Superseded	Plug drain magnetic		1
8	:816/80012		Plug Magnetic 3/4"BSP		1
9	:451/08102		Housing		2
10	:921/00501		Shim 0.15		0
10	:921/00502		Shim 0.20		0
10	:921/00503		Shim 0.25		0
10	:921/00504		Shim 0.50		0
10	:921/00505		Shim 1.00		0
11	:1315/3509		Bolt		16
12	:450/00101	Superseded	Cap breather metal, 5mm hole		1
12	:453/11701		Cap breather, 2mm hole press fit		1
13	:921/00101		Spacer 10.575		0
13	:921/00102		Spacer 10.625		0
13	:921/00103		Spacer 10.626		0
13	:921/00104		Spacer 10.650		0
13	:921/00105		Spacer 10.675		0
13	:921/00106		Spacer 10.700		0
13	:921/00107		Spacer 10.725		0
13	:921/00108		Spacer 10.750		0
13	:921/00109		Spacer 10.775		0
13	:921/00110		Spacer 10.800		0
13	:921/00111		Spacer 10.825		0
13	:921/00112		Spacer 10.850		0
13	:921/00113		Spacer 10.875		0
13	:921/00114		Spacer 10.900		0
13	:921/00115		Spacer 10.925		0
13	:921/00116		Spacer 10.950		0
13	:921/00117		Spacer 10.975		0
13	:921/00118		Spacer 11.00		0
13	:921/00119		Spacer 11.025		0
13	:921/00120		Spacer 11.050		0
13	:921/00121		Spacer 11.075		0
13	:921/00122		Spacer 11.100		0
13	:921/00123		Spacer 11.125		0
14	:907/04800		Bearing		1
15	:904/05100		Seal		1
16	:451/07001		Flange drive 24.494:1		1
17	:1420/0015		Washer		1
18	:826/00538	Superseded	Nut M30		1
18	:826/01551		Nut Stake M30 (46mm Head)		1

19	****		'See Remark' <i>See Index crown wheel & pinion</i>		1
20	811/60010		Pin pivot axle <i>use 451/24400 rear axle</i> <i>See Note 1</i>		1
20	811/60011		Pin pivot axle <i>use with 451/23800 rear axle (Note 1)</i>		1
21	1305/3922Z		Bolt		2
22	823/00359		Washer		2
23	823/00360		Washer special		2
23A	2401/0217		O Ring		2
24	813/00248		Seal V		2
25	819/00033		Shim		0
26	1410/0010Z		Washer plain		2
27	808/00178	<M	Bush <i>Refer to TI F112/H</i>		2
27	808/00278		Bush liner <i>Refer to TI F112/H</i>		2
28	451/03401		Plate baffle		1
29	1315/0307		Bolt M8 x 25		1
30	1370/0203		Nut Lock Nut (M8)		1
31	2104/1506		Dowel		1
32	819/00057		Shim 0.5mm		0
32	819/00046		Shim 3.0mm		0
32	819/00044		Shim 0.5mm		0
32	819/00045		Shim 1.0mm		0
33	2401/0127		O Ring		2

Note 1: See page F1-1-22 for pivot clamp



9802/2260 F1-1-5 PROPSHAFTS TRANSMISSION

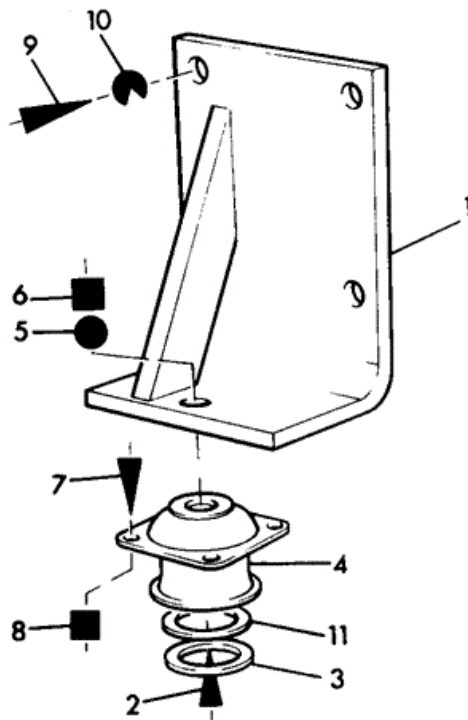


096101

Item	Part #	Change No	Description	Usage Code	QTY
1	914/32600		Shaft propeller front		1
1	:914/32603		Joint universal, double with centring device		1
2	914/23002		Kit-spider		2
2A	:914/31701		Kit-spider cap D=42mm		2
3	1370/0403Z		Nut Lock, M12		8
4	1315/0511Z		Bolt M12 x 45mm		4
5	1315/0510Z		Bolt M12x40		4
6	914/34000		Propshaft <i>(Rear) standard machine</i>		1
7	914/30901		Kit-spider cap D=35mm x 125		2
8	1370/0403Z		Nut Lock, M12		8
9	1315/0510Z		Bolt M12x40		8
10	914/34200		Propshaft <i>On M/cs with disconnect</i>		1
10A	:914/47901		Yoke flange		2
11	914/30901		Kit-spider cap D=35mm x 125		2



9802/2260 F1-1-7 TRANSMISSION MOUNTING

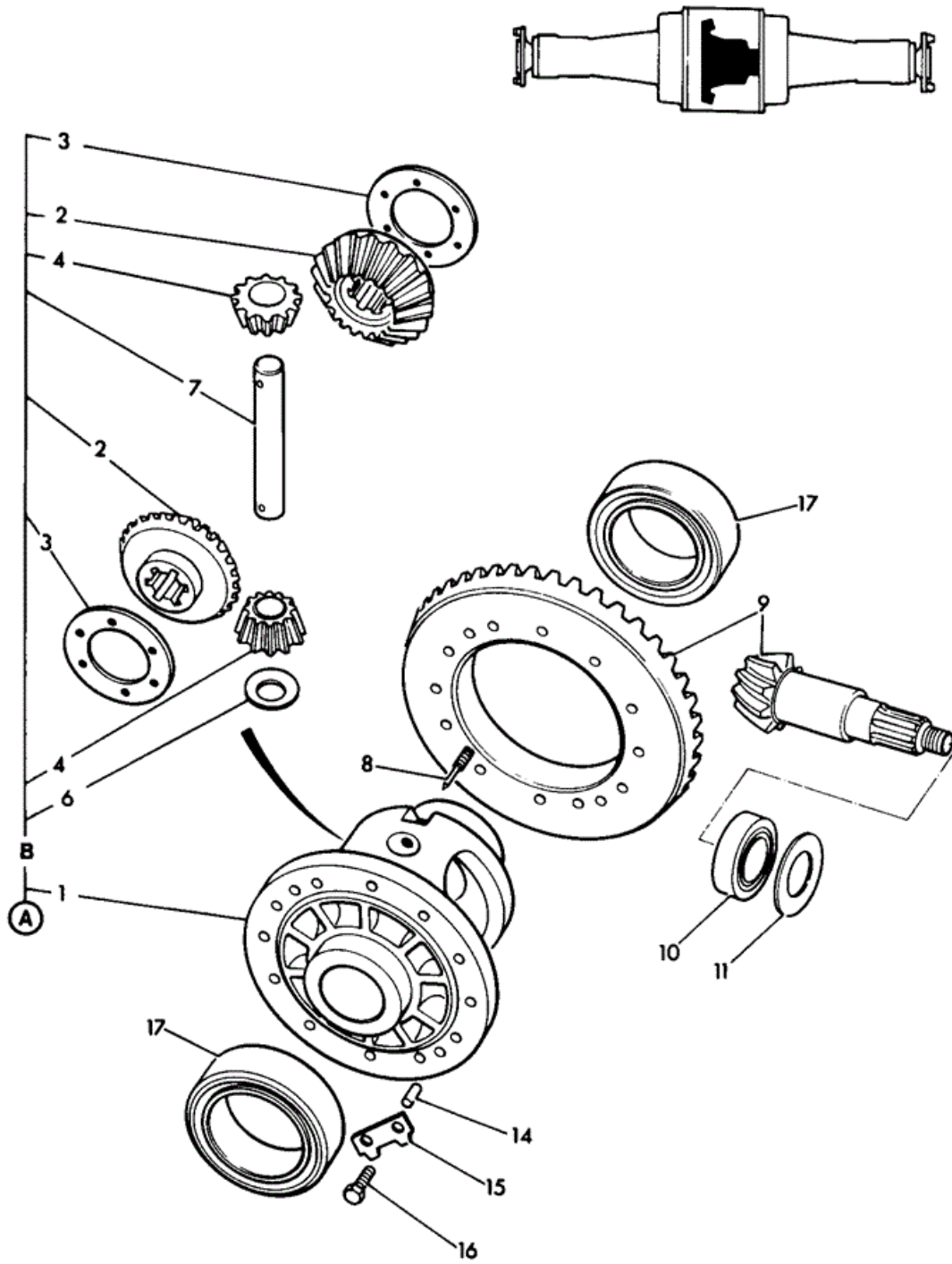


070431

Item	Part #	Change No	Description	Usage Code	QTY
1	259/71600		Mounting bracket		2
2	1305/3632Z		Bolt		2
3	120/16902		Plate Rebound		2
4	270/15801		Mounting metalastik		2
5	1411/0007		Washer		2
6	1340/0603Z		Nut lock		2
7	1305/0206Z		Setscrew (3/8" UNF x1")		8
8	1340/0203Z		Nut Lock 3/8" UNF		8
9	1305/2212Z		Bolt		8
10	823/00353	Superseded	Washer Hardened M20		8
10	823/00604		Washer hardened,zinc plated M20		8
11	1410/0007Z		Washer (5/8" Small)		4



9802/2260 F1-1-8 CROWN WHEEL & PINION FRONT & REAR



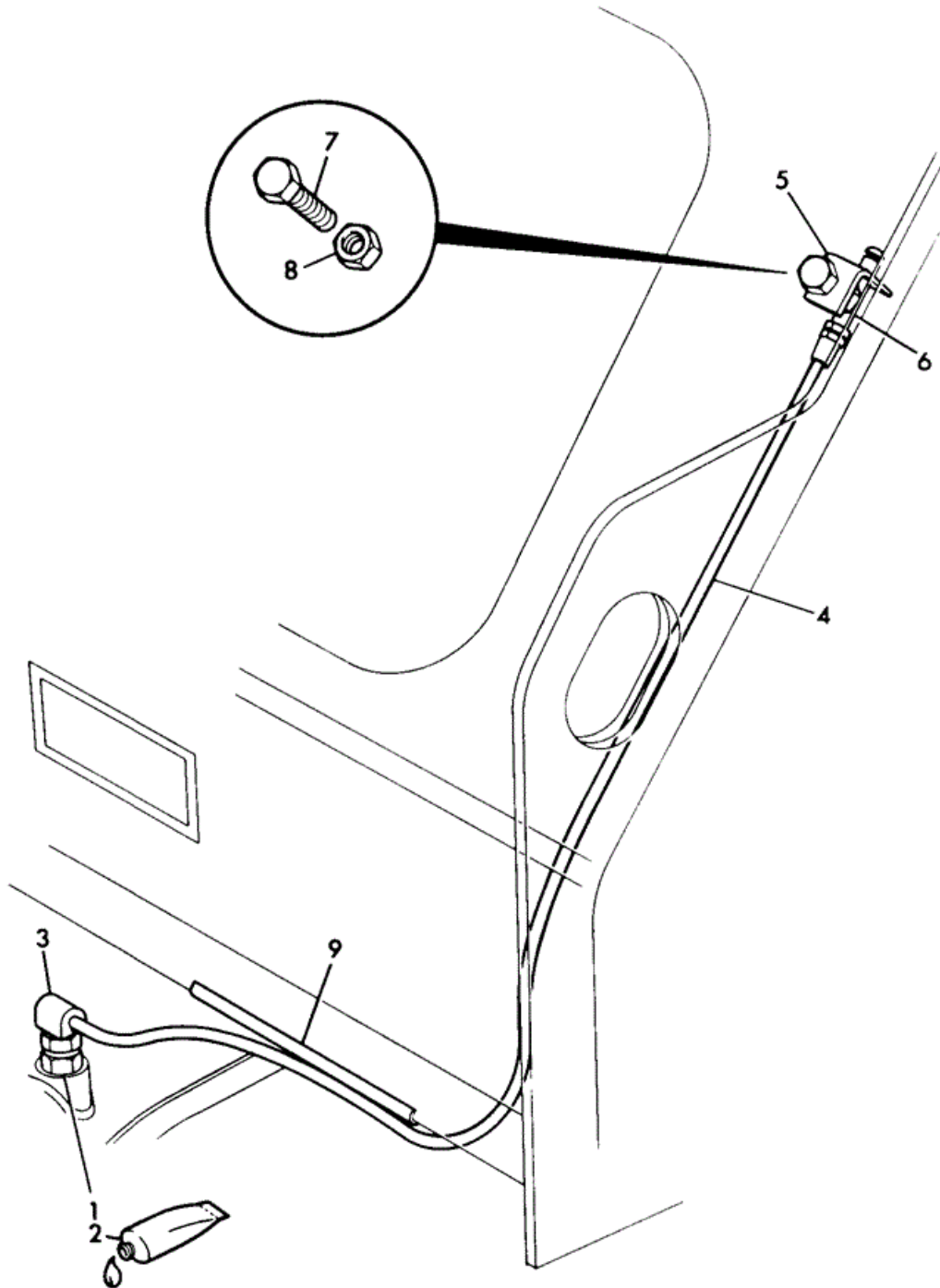
080280

Item	Part #	Change No	Description	Usage Code	QTY
A	990/71300		Differential assembly		1
B	:990/98300		Kit-gear differential		1
1	:990/71301		Housing		1
2	::N.S.P.		None serviced part		2
3	::808/00180		Washer		2

4	::N.S.P.		None serviced part		2
6	::808/00181		Washer		2
7	::451/08103		Pin		1
8	:451/08105		Pin lock		1
9	451/02000		Gear crownwheel/pinion 35T/8T		1
9	451/02100		Gear crownwheel/pinion 41T/7T		1
10	907/05500		Bearing		1
11	921/00601		Shim 0.15		0
11	921/00602		Shim 0.20		1
11	921/00603		Shim 0.25		0
11	921/00604		Shim 0.50		0
11	921/00605		Shim 1.00		0
14	826/00439		Dowel		2
15	823/00194		Washer tab		6
16	1315/0508		Bolt M12 x 30mm		12
16A	826/00921		Bolt <i>use when bolt is not drilled for dowel</i>		12
17	907/07400		Bearing		1



9802/2260 F1-1-10 AXLE BREATHER OPTIONAL

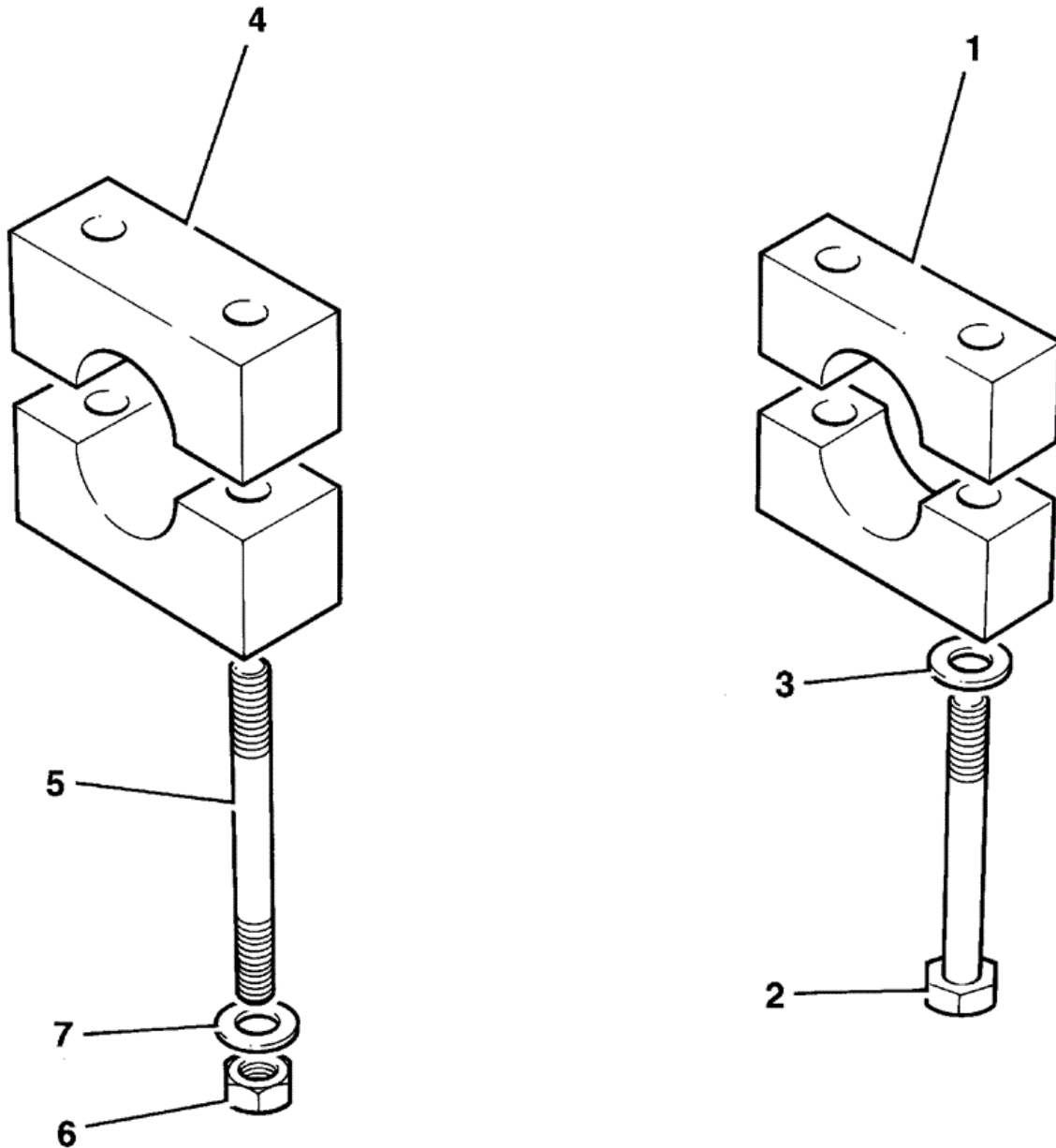


101800

Item	Part #	Change No	Description	Usage Code	QTY
1	816/00094		Adapter		1
2	4101/0602		Fluid locking		0
3	816/00464		Adapter elbow - male/female		1
4	649/08800	Superseded	Hose breather		1
4	631/11100		Hose		1
5	259/42900		Bracket		1
6	450/00101	Superseded	Cap breather metal, 5mm hole		1
6	453/11701		Cap breather, 2mm hole press fit		1
7	1305/0206Z		Setscrew (3/8" UNF x1")		1
8	1340/0203Z		Nut Lock 3/8" UNF		1
9	926/08300		Strip Edging <i>160mm long</i>		0



9802/2260 F1-1-11 AXLE PIVOT CLAMP



247650

Item	Part #	Change No	Description	Usage Code	QTY
1	260/39502		Clamp pivot <i>410,412 & 415</i>		1
2	1305/3634Z		Bolt		2

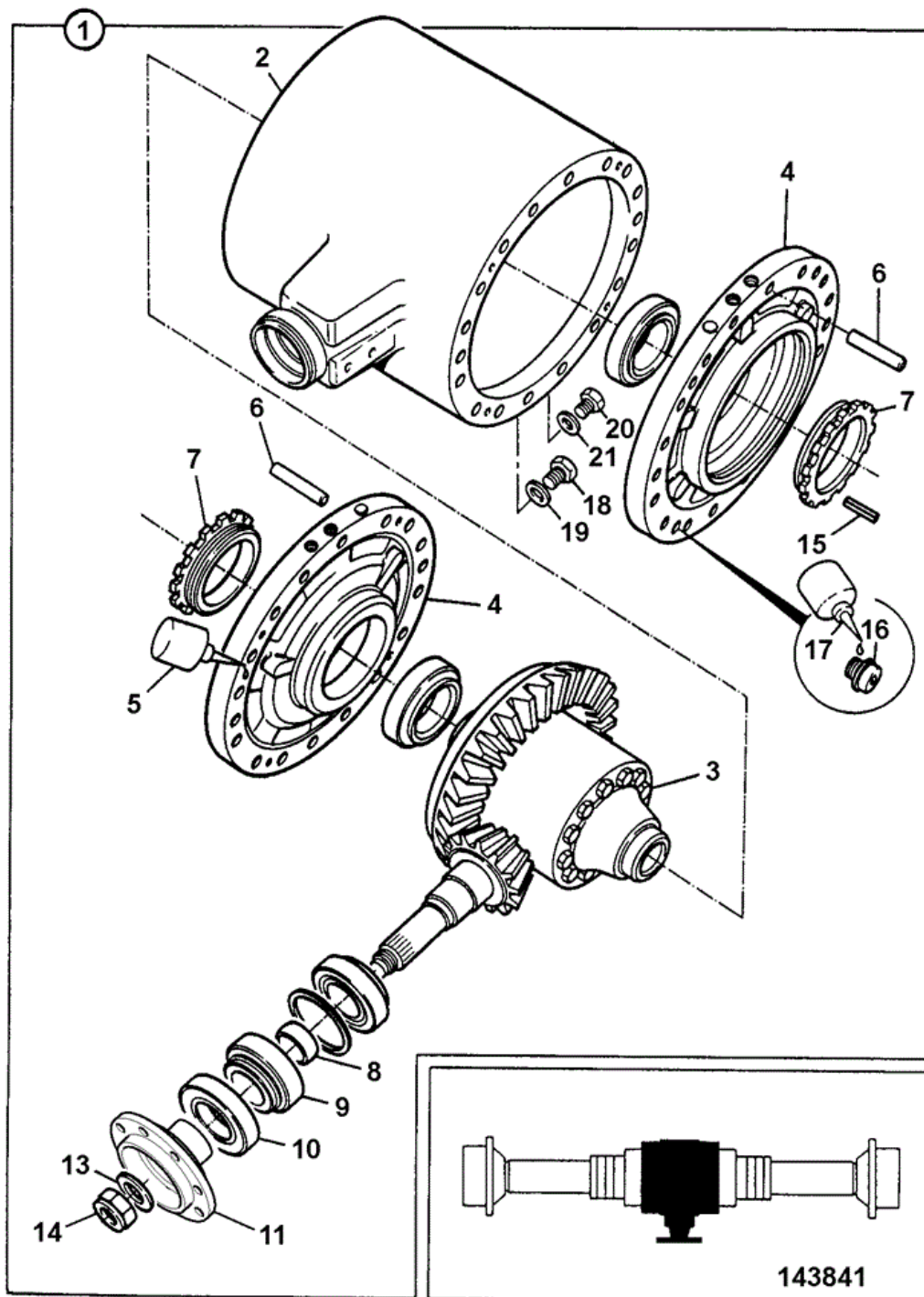
			<i>410,412 & 415</i>		
3	823/00352	Superseded	Washer <i>410,412 & 415</i>		2
3	823/00603		Washer hardened M16		2
4	260/39501		Clamp pivot <i>420,425 & 430</i>		1
5	826/00826		Stud <i>420,425 & 430</i>		2
6	1340/0603Z		Nut lock <i>420,425 & 430</i>		2
7	823/00352	Superseded	Washer <i>420,425 & 430</i>		2
7	823/00603		Washer hardened M16		2

098175

098175

Item	Part #	Change No	Description	Usage Code	QTY
1	450/12300		Axle 18.16:1 front PD70 E 5 STUD		1
2	:450/12402		Casing axle arm		2
3	:450/10209		Driveshaft		2
4	:821/00216		Circlip external		2
5	:450/00101	Superseded	Cap breather metal, 5mm hole		2
5	:453/11701		Cap breather, 2mm hole press fit		1
6	:828/00249	<G	O Ring	A	2
7	:826/00425		Plug tapered 3/4"-14PTF		2
8	:450/12401		Carrier planetary hub		2
9	:907/50200		Bearing Roller, Double Row		6
10	:821/00209		Circlip		12
11	:2203/0054		Circlip		6
12	:450/10206		Gear Planet		6
13	:450/12403	Superseded	Gear Sun		2
13	:454/07401		Gear sun 45mm long		2
14	:450/10208		Pad Thrust		2
15	:450/10205		Gear Annulus Ring		2
16	:821/00210		Circlip Internal Square Section		2
17	:450/12702		Carrier Annulus		2
18	:4102/0502		Gasket high strength, 50ml		0
19	:450/12703		Dowel Hollow		16
20	:826/01060		Bolt M14 x 70mm long		16
21	:828/00196		O Ring		2
21	:4102/0933		Sealant Clear Silicone <i>Alternative to O Ring</i>		0
22	:450/11100		Hub c/w studs		2
23	::826/00923		Stud Wheel		10
24	:1315/0407Z		Setscrew M10 x 25 mm		4
25	:904/50000	Superseded	Seal dual lip	A	2
25	:904/50021		Seal dual lip unitised	A	2
26	:450/10202	Superseded	Ring wear	A	2
26	:904/50021	Superseded	Seal dual lip unitised	B	2
26	:904/50033		Seal - Cassette	B	2
27	:1315/3716Z		Bolt M16 x 70mm		32
28	:4101/0302	Superseded	Sealant 50ml		0
28	:4101/0202		Sealant Locking		0
29	:907/50000	Superseded	Bearing		4
29	:907/52200		Bearing Taper		4
30	1305/3950Z		Bolt 1" x 9" long		4
31	1340/0901Z		Nut		4

9802/2260 F1-1-13 DIFFERENTIAL HOUSING ASSEMBLY FRONT 18.16:1 RATIO



Item	Part #	Change No	Description	Usage Code	QTY
1	450/12500		Differential assembly front		1

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