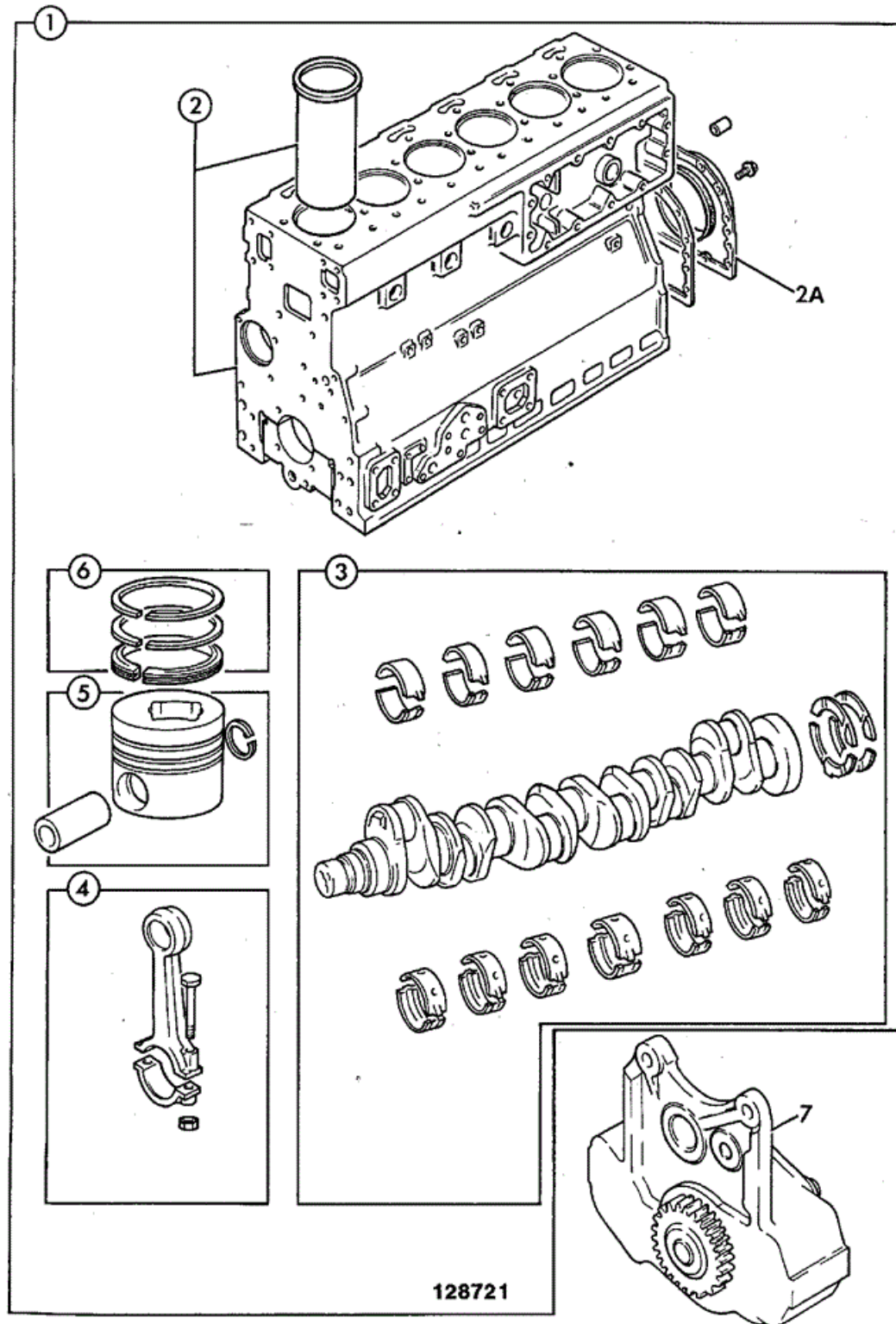




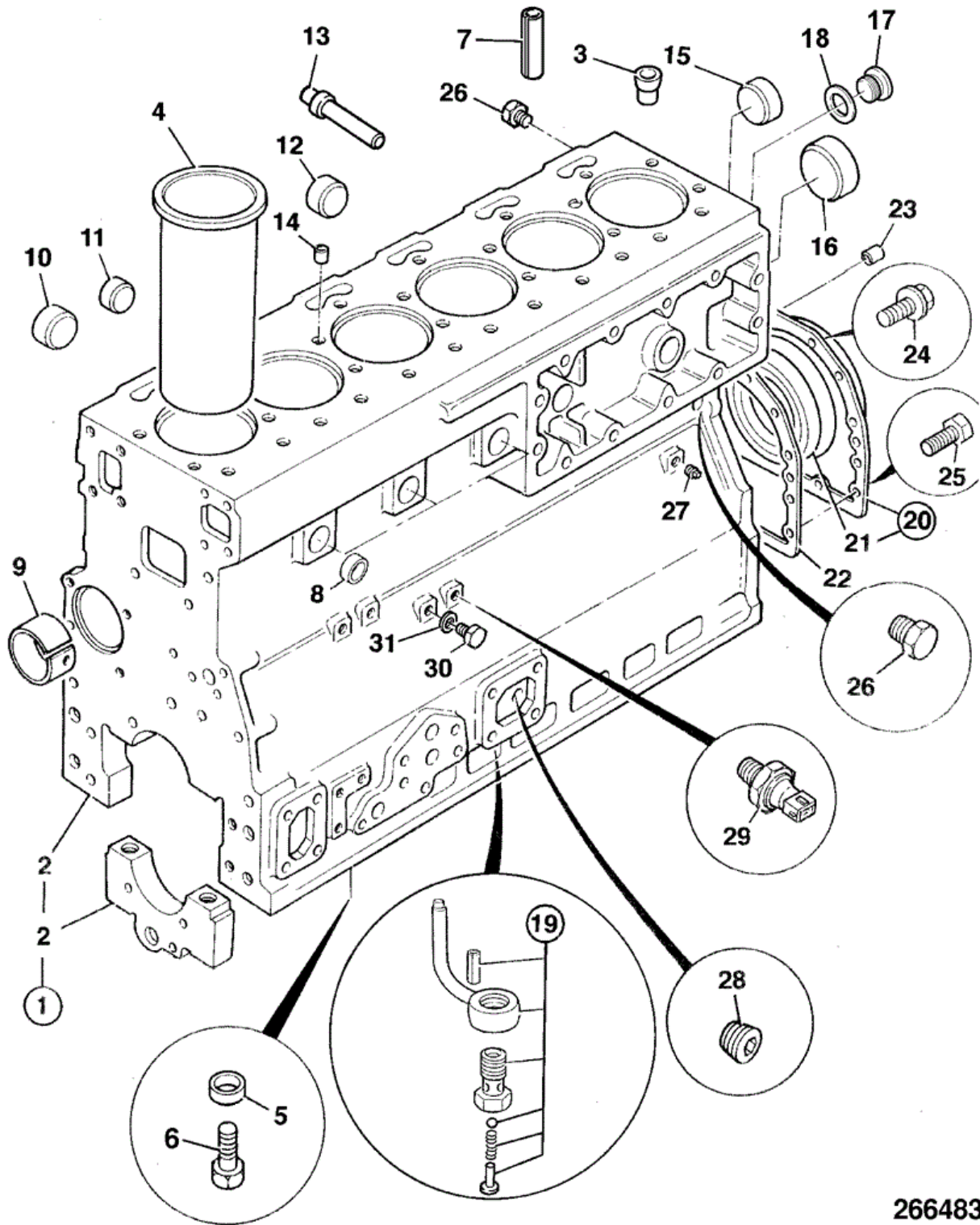
9802/2640 T1-2-1 ENGINE, SHORT YH BUILD



Item	Part #	Change No	Description	Usage Code	QTY
1	02/200667		Engine short	P/Ex	1
2	****		'See Remark' <i>See frame T1-3-1, Block assembly</i>		1
2A	****		'See Remark' <i>See frame T1-3-1, Housing, rear seal assy</i>		1
3	****		'See Remark' <i>See frame T1-4-1, Crankshaft assembly</i>		1
4	****		'See Remark' <i>See frame T1-4-1, Con-rod assembly</i>		6
5	****		'See Remark' <i>See frame T1-4-1, Piston assembly</i>		6
6	****		'See Remark' <i>See frame T1-4-1, Piston ring kit</i>		6
7	****		'See Remark' <i>See frame T5-2-1, Oil pump</i>		1



9802/2640 T1-3-1 BLOCK ASSEMBLY YH BUILD



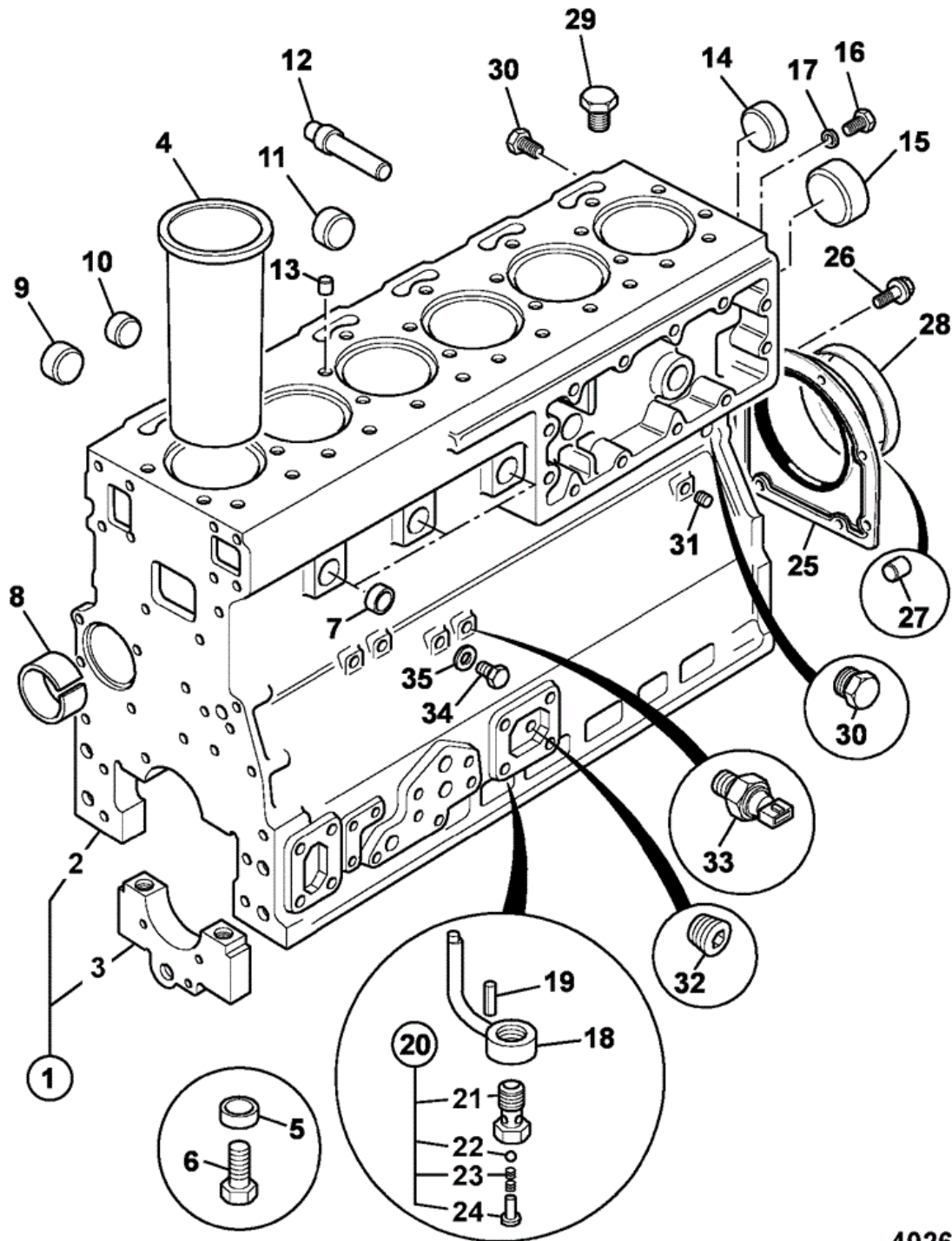
266483

Item	Part #	Change No	Description	Usage Code	QTY
1	02/201771		Block cylinder		1
2	****		None serviced part		1

			<i>Block</i>		
3	:02/201706		Dowel <i>Cap</i>		7
4	:02/201141		Liner press-fit		6
4	02/201142		Liner slip-fit		0
4	02/202226		Liner cylinder oversize - 0.010"		0
5	:02/100101		Thimble		14
6	:02/100102		Bolt		14
7	:02/201302		Dowel		2
8	:02/200454		Plug core D=38mm		6
9	:02/192094		Bush camshaft		1
10	:02/200454		Plug core D=38mm		3
11	:02/200454		Plug core D=38mm		3
12	:02/201361		Plug core D=38mm		6
13	:02/101827		Plug		1
14	:02/100108		Plug		1
15	:02/200454		Plug core D=38mm		1
16	:02/201362		Plug core D=50mm		1
17	02/100111		Plug		1
18	02/200828		Washer		1
19	****		'See Remark' <i>See frame T5-3-1</i>		6
20	:02/200958		Housing rear seal		1
21	:02/101436		Seal rear oil		1
22	02/201092		Gasket rear seal housing		1
23	02/100308		Dowel		2
24	826/00869		Screw flange head		12
25	02/291185		Capscrew		2
26	02/100132		Plug drain <i>Water drain</i>		2
26	02/100335		Tap drain <i>Alternative</i>		0
27	826/00765		Plug		2
28	02/100409		Plug taper threaded		2
29	701/80225		Switch oil pressure 1/8" NPTF,AMP		1
30	1315/0402Z		Setscrew		1
31	823/00273		Washer		1



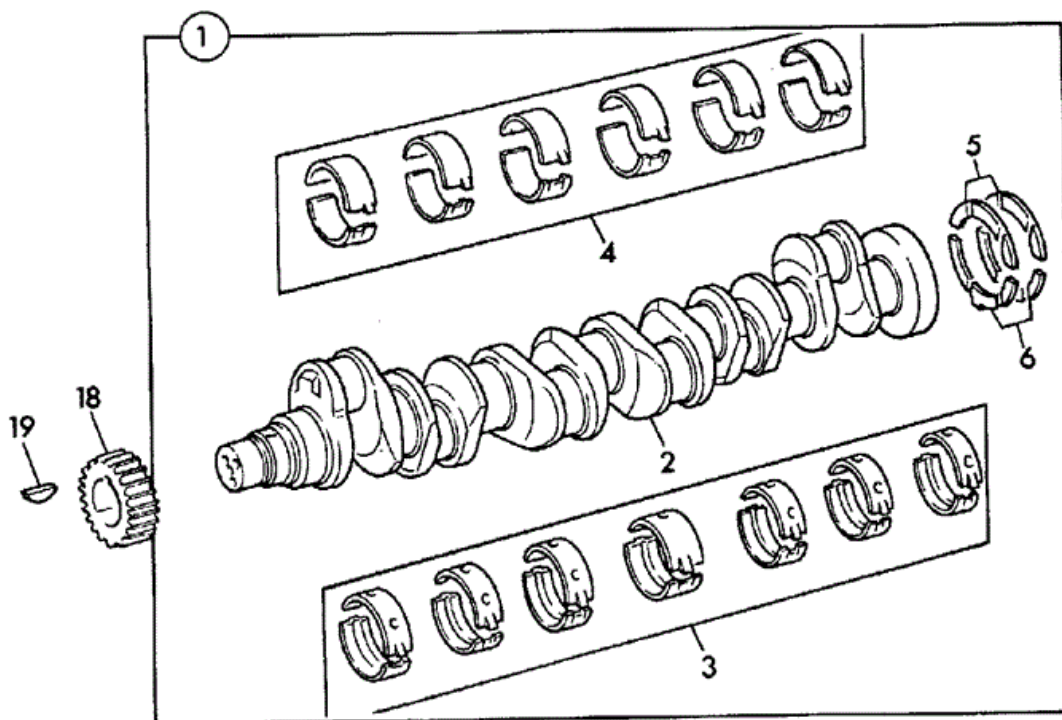
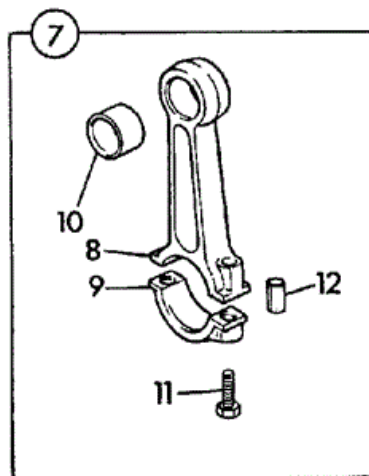
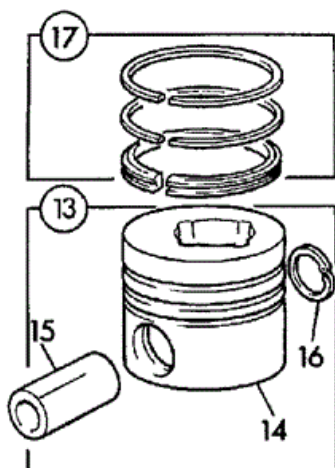
9802/2640 T1-3-2 BLOCK ASSEMBLY YH BUILD



402671

Item	Part #	Change No	Description	Usage Code	QTY
1	02/201771		Block cylinder		1
2	****		None serviced part		1
3	****		None serviced part		1

4	:02/201141		Liner press-fit	4
4	02/201142		Liner slip-fit	0
4	02/202226		Liner cylinder oversize - 0.010"	0
5	:02/100101		Thimble	14
6	:02/100102		Bolt	14
7	:02/200454		Plug core D=38mm	5
8	:02/192094		Bush camshaft	1
9	:02/200454		Plug core D=38mm	3
10	:02/200454		Plug core D=38mm	3
11	:02/201361		Plug core D=38mm	6
12	:02/101827		Plug	1
13	:02/100108		Plug	1
14	:02/200454		Plug core D=38mm	1
15	:02/201362		Plug core D=50mm	1
16	:02/100111		Plug	1
17	:02/200828		Washer	1
18	:02/101615		Jet piston cooling	6
19	::02/200101		Dowel	1
20	:02/101898		Valve	6
21	****		None serviced part	1
22	::02/200099		Ball	1
23	::02/200098		Spring	1
24	::02/200097		Retainer	1
25	02/202370		Housing & rear oil seal assembly	1
26	826/10721		Bolt torx head drive	10
27	02/100308		Dowel	2
28	02/202422		Sleeve speedy	1
29	02/201706		Dowel	2
30	02/100132		Plug drain	2
31	826/00765		Plug	2
32	02/100409		Plug taper threaded	2
33	701/80225	<M537331	Switch oil pressure 1/8" NPTF,AMP	1
33	701/80327		Switch Engine Oil Pressure	1
34	1315/0402Z		Setscrew	1
35	823/00273		Washer	1



168380

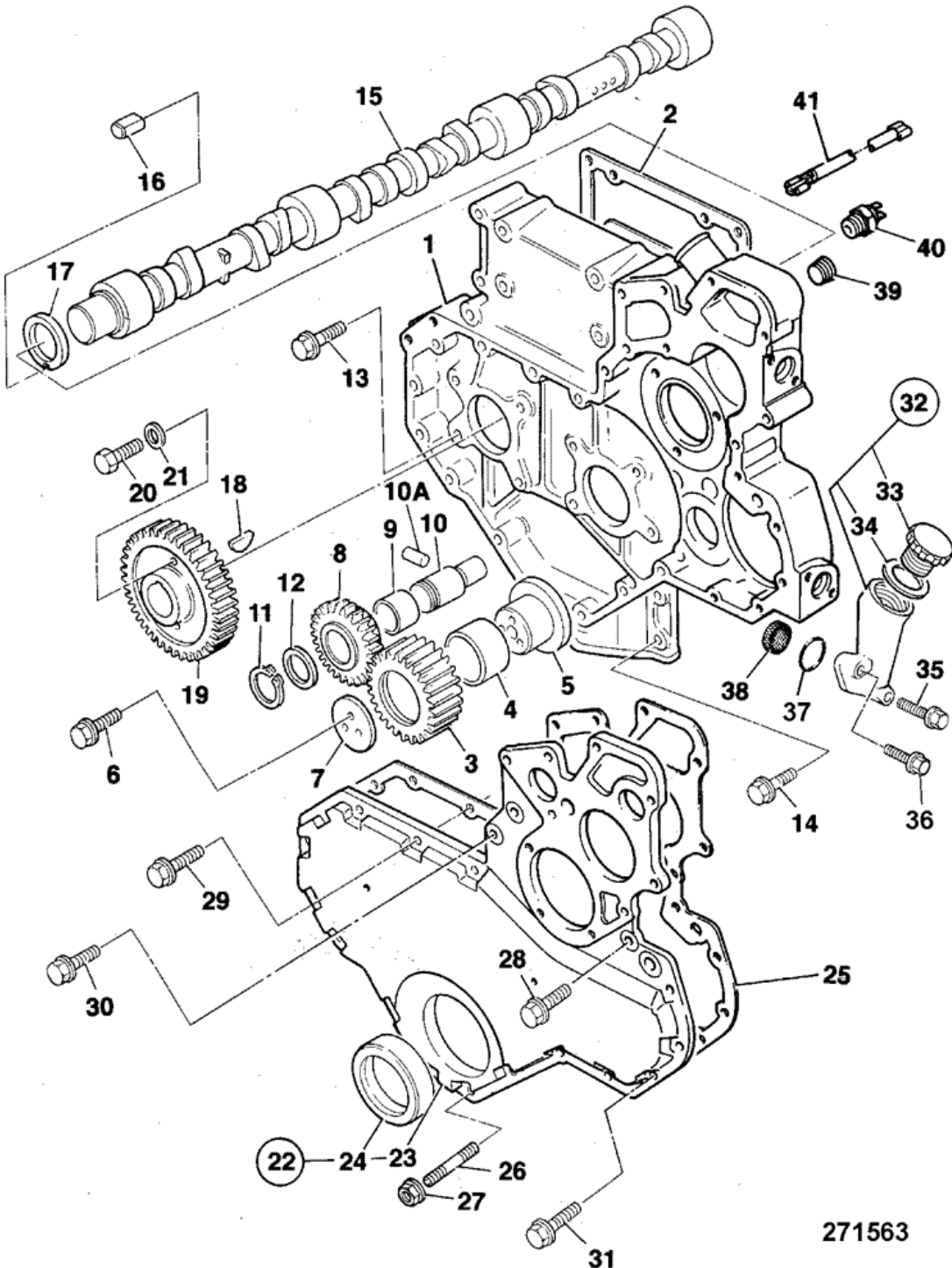
Item	Part #	Change No	Description	Usage Code	QTY
1	02/200385	Superseded	Crankshaft assembly	P/Ex	1
1	02/202492		Crankshaft assembly		1
2	****		None serviced part <i>Crankshaft</i>		1
3	:02/290010		Kit-bearing main standard		1
3	02/290011		Kit-bearing main undersize - 0.25mm		1

3	02/290012		Kit-bearing main undersize - 0.50mm	1
3	02/290013		Kit-bearing main undersize - 0.75mm	1
4	:02/290018		Kit-bearing big end standard	1
4	02/290019		Kit-bearing big end undersize - 0.25mm	1
4	02/290020		Kit-bearing big end undersize - 0.50mm	1
4	02/290021		Kit-bearing big end undersize - 0.75mm	1
5	:02/192083		Washer thrust top - standard	2
5	02/192011		Washer thrust top-oversize 0.19mm	2
6	:02/192084		Washer thrust bottom - standard	2
6	02/192013		Washer thrust btm-oversize 0.19mm	2
7	02/201976		Rod connecting grade 'H' <i>See Note 1</i>	0
7	02/201977		Rod connecting grade 'L' <i>See Note 1</i>	0
8	****		None serviced part <i>Rod</i>	1
9	****		None serviced part <i>Cap</i>	1
10	:02/192095		Bush small end	1
11	:02/291141		Screw	2
12	:02/200754		Dowel	2
13	02/201505		Piston assembly	6
14	****		None serviced part <i>Piston</i>	1
15	****		None serviced part <i>Gudgeon pin</i>	1
16	:02/201151		Circlip	2
17	02/201504		Kit-piston ring	6
18	02/290001		Gear	1
19	02/100038		Key	1

Note 1: TO ENSURE THE CORRECT GRADE IS FITTED, REFERTO THE SERVICE WORKSHOP MANUAL.



9802/2640 T1-6-1 TIMING CASE CAMSHAFT & GEARS YH
BUILDS

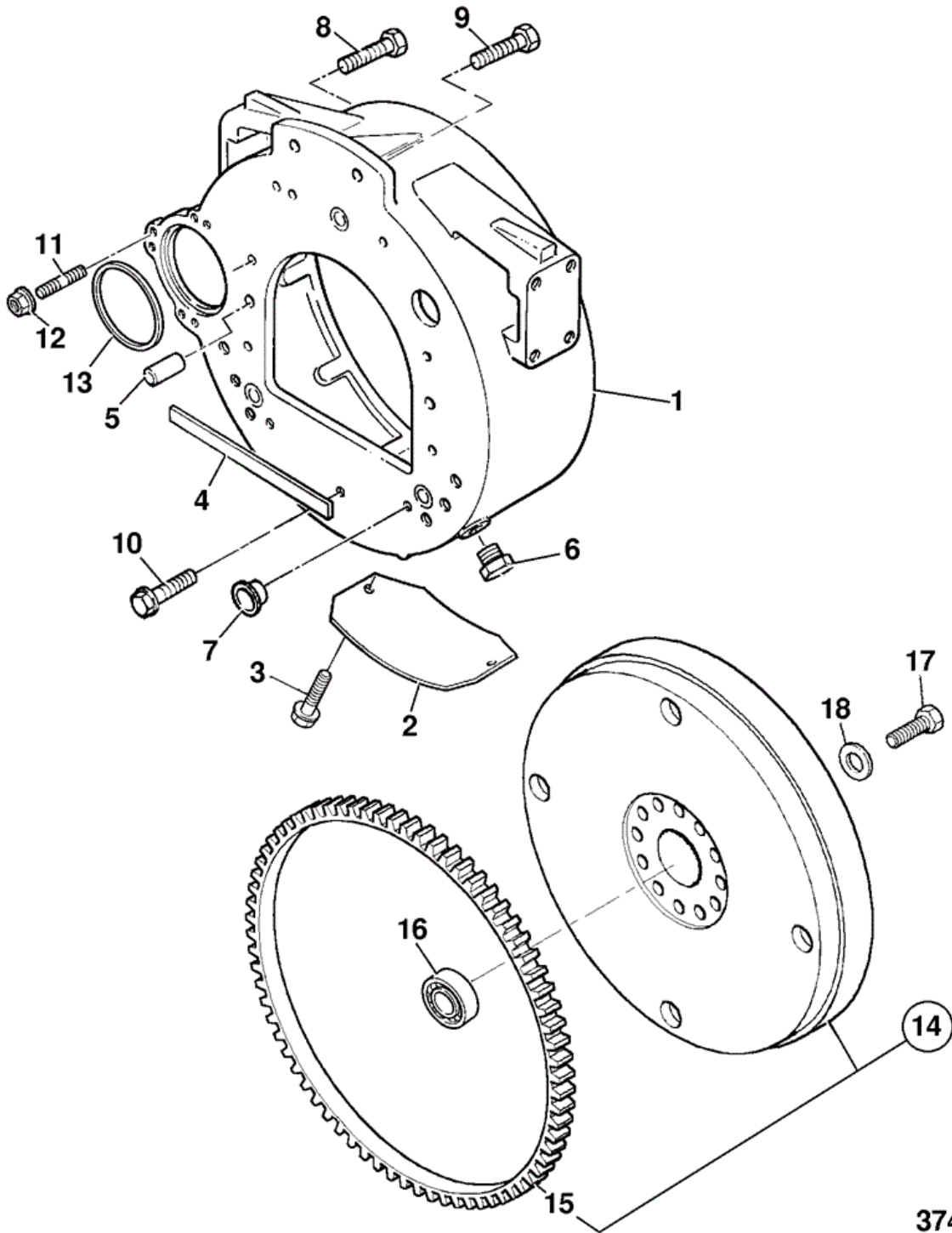


Item	Part #	Change No	Description	Usage Code	QTY
1	02/202237		Case timing single pto		1

2	02/200872		Gasket t/case to block	1
2	02/202326		Gasket t/case to block <i>Alternative</i>	1
3	02/190033		Gear idler assembly	1
4	:02/192016		Bush	1
5	02/100041		Hub	1
6	02/291073		Screw	3
7	02/201288		Plate	1
8	02/290014		Gear idler, oil pump	1
9	:02/290006		Bush	1
10	02/201131		Shaft	1
10A	2102/0813		Pin tension	1
11	02/100328		Circlip	1
12	02/200104		Washer	1
13	826/00869		Screw flange head	8
14	02/291017		Screw	4
15	02/201529		Camshaft	4
16	2102/0604		Dowel	1
17	02/192046		Washer thrust	1
18	02/100038		Key	1
19	02/190034		Gear camshaft	1
20	02/291196		Screw	1
21	02/291065		Washer	1
22	02/201198		Cover Cover, timing	1
23	****		None serviced part <i>Cover</i>	1
24	:02/101435		Seal front oil	1
25	02/201721		Gasket timing cover	1
26	02/291017		Screw	1
27	02/291018		Bolt	6
28	02/291026		Bolt	6
29	02/291018		Bolt	3
30	02/291033		Bolt	2
31	02/100095		Plug taper	1
32	02/201899		Tube oil filler	1
33	:02/201343		Cap oil filler	1
34	::02/201098		O Ring	1
35	:02/201097		O Ring	1
36	02/291104		Screw	1
37	02/291020		Bolt	1
38	701/60014		Sender cold start	1
39	721/00919		Harness cold start	1
40	02/201556		Plate cover	1
41	02/202334		Gasket aux/drive cover	1
42	02/291031		Bolt	5
43	826/00901		Screw	1
44	02/291037		Bolt	1



9802/2640 T1-7-1 FLYWHEEL & HOUSING YH BUILD



374240

Item	Part #	Change No	Description	Usage Code	QTY
1	02/202238		Housing flywheel		1
2	02/101283		Plate		1
3	02/291217		Screw		2

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