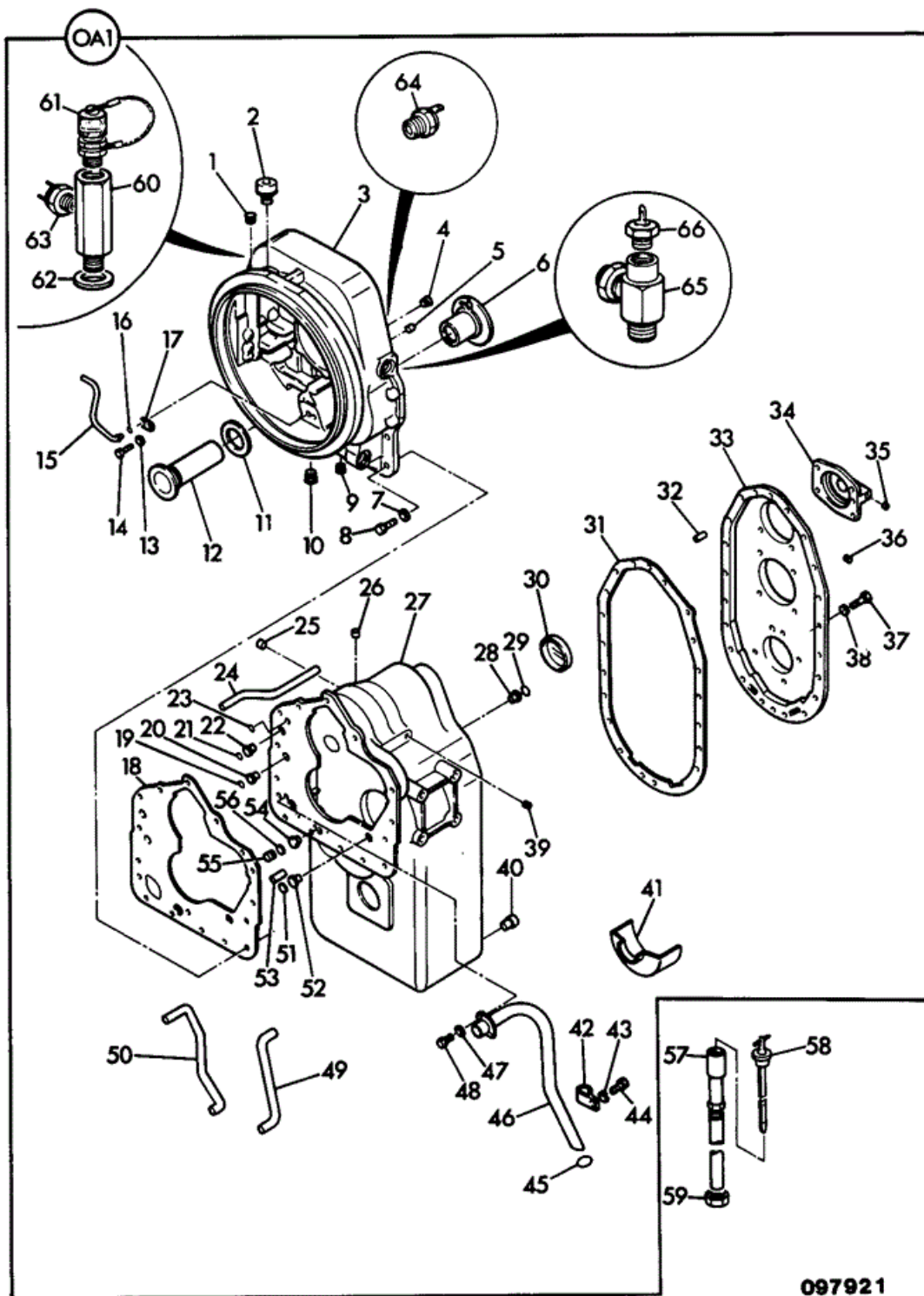




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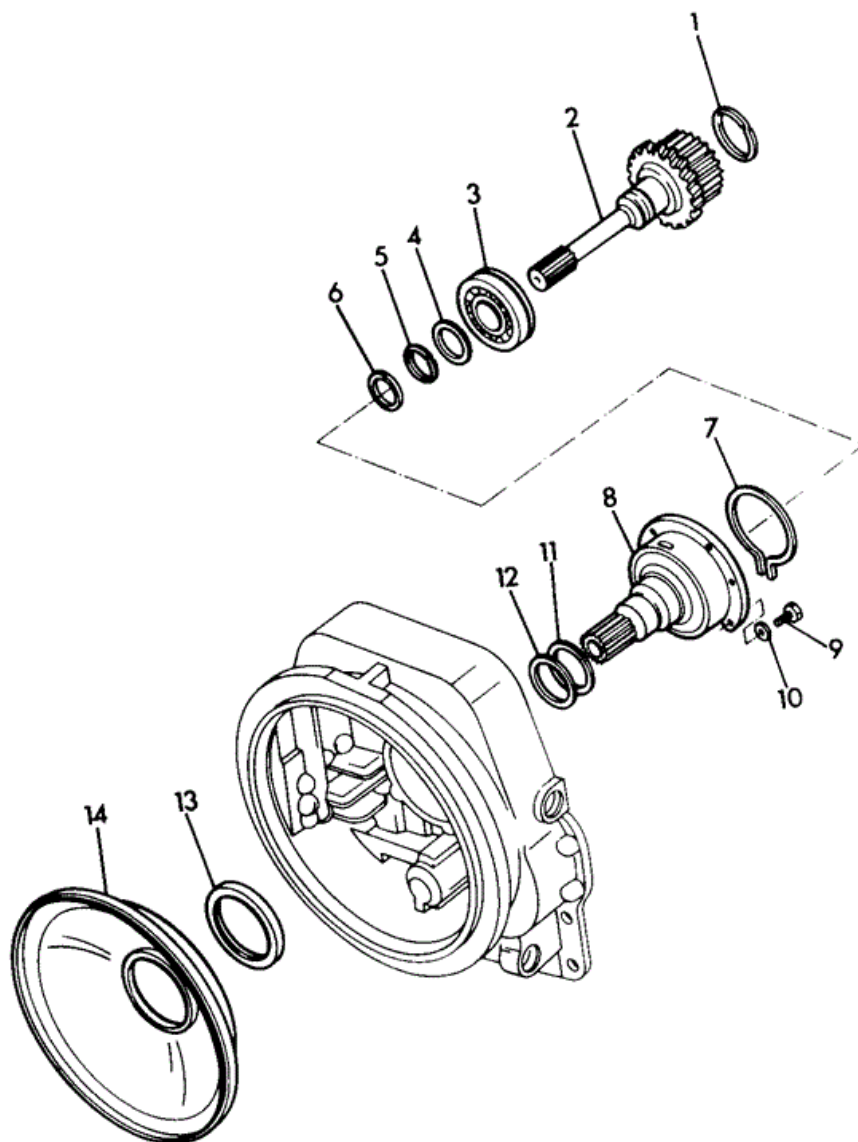
Item	Part #	Change No	Description	Usage Code	QTY
A	04/105100		Transmission standard 11.2 H.R 18325-22 410	P/Ex	1
A	04/105200		Transmission with disconnect 11.2 H.R 18325-21 410	P/Ex	1
A	04/105500		Transmission disconnect/E.S pump 11.6 HR.18624-6 412/415	P/Ex	1

A	04/106000	>M	Transmission 3 speed E.STEER 12.2.HR 18325-35		1
A	04/106100	>M	Transmission 3 speed disconnect E.S 12.2HR 18325-36		1
A	04/106200	>M	Transmission 6 speed disconnect E.S 11.6 HR 18624-7		1
A	04/105300		Transmission E.S pump 3 speed 12.2 H.R 18325-32 <i>415 without disconnect</i>	P/Ex	1
A	04/105400		Transmission disconnect/E.S pump 12.2 H.R 18325-31 <i>415 WITH disconnect</i>	P/Ex	1
A	04/106400	>M	Transmission standard 6 speed 11.6 HR 18624 <i>412 without disconnect</i>		1
1	239245		Plug		1
2	238535		Breather air		1
3	243556		Housing converter assy <i>This includes itemes 13 to 17</i>		1
4	11F/08		Plug		1
5	239244		Plug		1
6	234265		Sleeve		1
7	4E/07		Washer		16
8	1C/720		Bolt		16
9	239244		Plug		1
10	11F/08		Plug		1
11	219373		Gasket		1
12	231390		Strainer		1
13	4E/05		Washer		1
14	1C/510		Bolt		1
15	237441		Tube lower		1
16	60K/30016		O Ring		1
17	237515		Clip		1
18	235297		Gasket		1
19	60K/40026		O Ring		1
20	222067		Sleeve		1
21	60K/40026		O Ring		1
22	222067		Sleeve		1
23	60K/30018		O Ring		1
24	234157		Pipe		1
25	239245		Plug		1
26	16F/12		Plug dipstick hole		1
27	237890		Housing assembly <i>Inc items 20,22,24,28,45 to 50,52,54,55,55,56</i>		1
27	237894		Housing assembly disconnect <i>Inc items 20,22,24,28,45 to 50,52,54,55,56</i>		1
28	222067		Sleeve		1
29	60K/40026		O Ring		1
30	234999		Plug		1
31	236646		Gasket		1
32	214295		Dowel pin		2
33	236620		Cover assembly rear <i>Inc item 36</i>		1
33	237381		Cover assembly rear <i>Used on 11.6 H.R 18624-6 only</i>		1
34	244601		Casing bearing <i>Inc item 35</i>		1
35	24K/02		Plug <i>Inc item 34</i>		1
36	239244		Plug		1

37	1C/724		Bolt		20
38	4E/07		Washer		20
39	16F/06		Plug		1
40	215757		Plug drain		2
41	236651		Baffle oil		1
42	6H/24		Clip		1
43	4E/07		Washer		1
44	1C/712		Bolt		1
45	60K/40104		O Ring		1
46	236623		Tube assembly		1
47	4E/05		Washer		2
48	1C/510		Bolt		2
49	237860		Pipe		1
50	236624		Pipe		1
51	60K/40026		O Ring		1
52	222067		Sleeve		1
53	214295		Dowel pin		1
54	221871		Sleeve		1
55	236637		Plug		1
56	60K/40104		O Ring		1
57	260/30200		Tube assembly		1
58	260/30300		Dipstick		1
59	1340/0203Z		Nut Lock 3/8" UNF		1
60	816/55042	<M	Adapter tee		1
60	816/55048		Adapter tee		1
61	45/905000		Adapter Pressure Test 1/4BSP Male		1
62	1406/0011		Washer Bonded (1/4")		1
63	04/800297		Switch transmission pressure		1
64	716/04200	Superseded	Switch temperature transmission oil		1
64	M.S.S		Multi Supersession		1
64	:701/34600		Switch temperature transmission oil		1
64	:718/40700		Harness connector		1
64	:718/41800		Harness link		1
65	816/55021		Adapter tee		1
66	716/04500	<M525787	Sender water temperature		1
66	716/13400		Sender temperature		1



9802/2260 F2-2-1 SHAFT, TURBINE STATOR SUPPORT & OIL BAFFLE GROUP



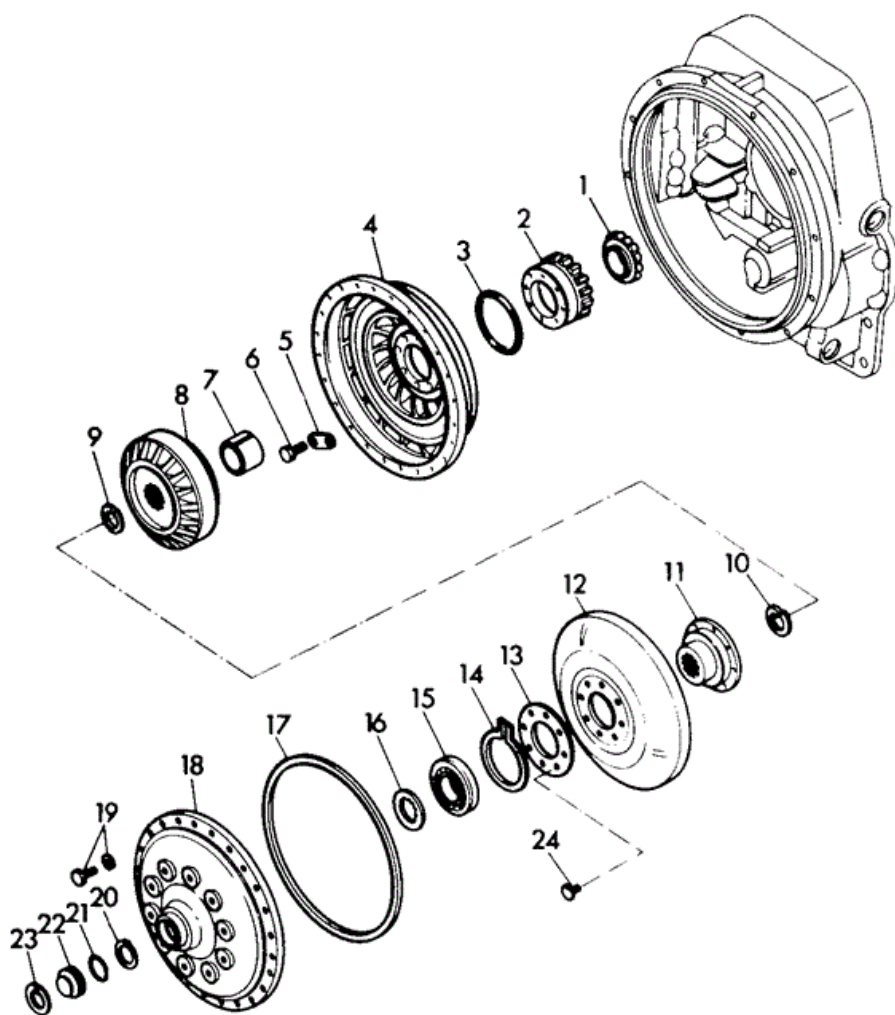
097910

Item	Part #	Change No	Description	Usage Code	QTY
1	240617		Ring retaining		1
2	240598		Shaft turbine <i>Inc item 1</i>		1
3	239742		Bearing		1
4	234230		Washer location		1
5	231776		Ring retaining		1

6	223085		Ring piston		1
7	234229		Ring snap		1
8	241038	Superseded	Bracket stator		1
8	246842		Stator support		1
9	1C/616		Screw		6
10	4E/06		Washer		6
11	237378		Spring expanding		1
12	237377		Ring piston		1
13	235593	Superseded	Seal oil		1
13	4204710		Seal		1
14	234362		Baffle assembly oil		1



9802/2260 F2-3-1 TORQUE CONVERTER ASSY,STEEL TURBINE HUB



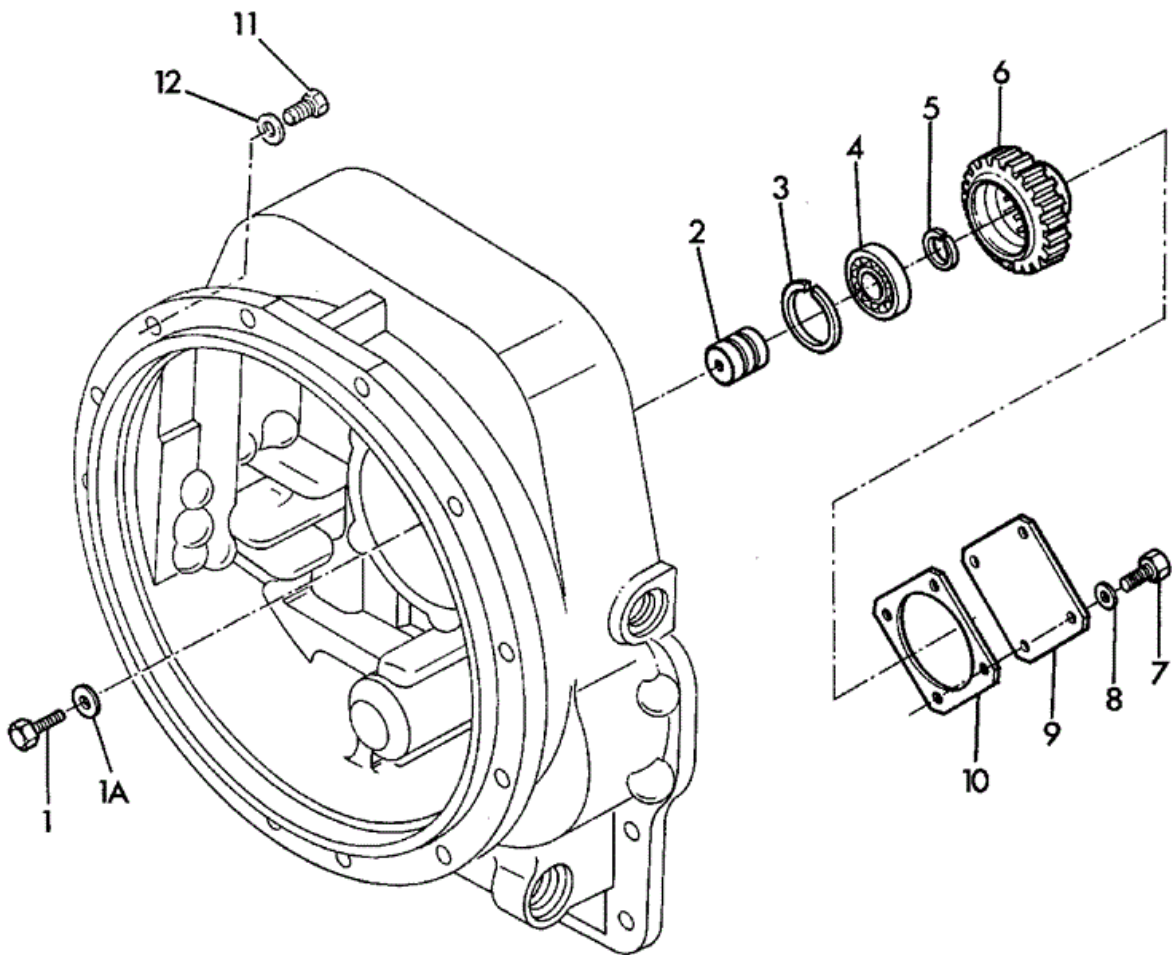
097930

Item	Part #	Change No	Description	Usage Code	QTY
1	231624		Bearing		1
2	236582		Gear		1
3	234973		O Ring		1
4	235214		Impellor 11.2		1
4	235217		Impellor 11.6		1

4	234238		Impellor 12.2 <i>check page F2-1-1 item 1 for correct assembly</i>	1
5	234210		Washer tab lock	4
6	18C/612		Bolt	8
7	234226		Spacer	1
8	239774		Converter reaction member 11.2 <i>Check F2-1-1 for correct item 11.2 & 11.6</i>	1
8	239776		Converter reaction member 12.2	1
9	664141		Ring retaining	1
10	1300688		Ring retaining	1
11	239627		Hub turbine	1
12	239775		Turbine complete 11.2 <i>also used on 11.6</i>	1
12	239626		Turbine complete 12.2	1
13	242851		Ring bolt	1
14	234216		Ring location	1
15	234215		Bearing	1
16	235591		Washer retaining	1
17	234237		O Ring <i>Used on 11.2 & 11.6</i>	1
17	232535		O Ring 12.9	1
18	802041	Superseded	Cover impeller 11.2 <i>Used on 11.2 & 11.6</i>	1
18	M.S.S		Multi Supersession	1
18	:239576		Cover impeller	1
18	:246354		Ring retaining	1
18	802042		Impellor cover 12.2 <i>Includes item 23</i>	1
19	5C/516		Bolt assembly <i>Also used on 11.6</i>	18
19	233128		Bolt assembly <i>used on 12.2</i>	24
20	1300688		Ring retaining	1
21	60K/30114		O Ring	1
22	223015		Plug	1
23	1321234		Ring retaining	1
23	246354	>M524349	Ring retaining <i>Used on 12.2</i>	1
24	242046		Bolt	1



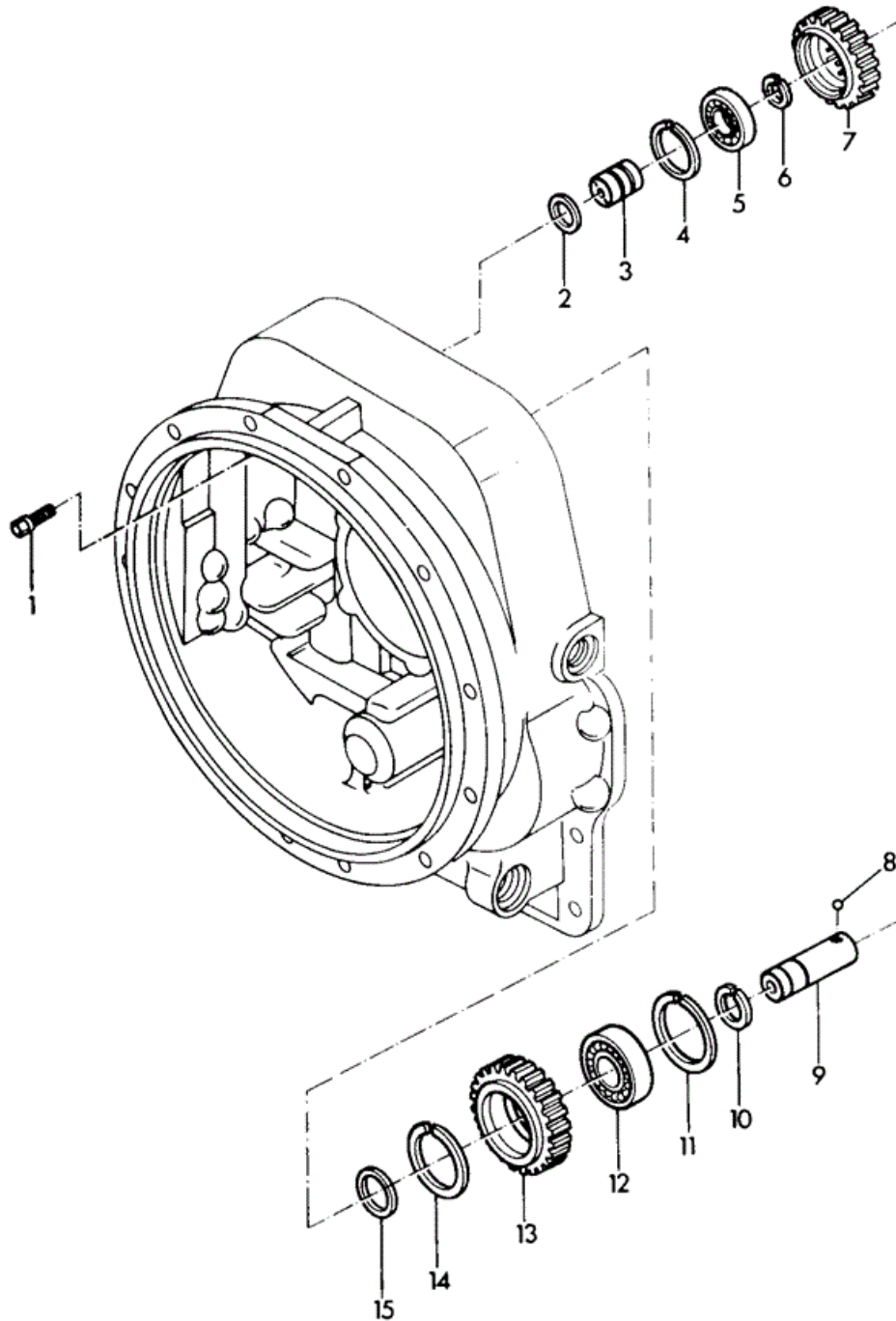
9802/2260 F2-4-1 GEAR GROUP AUXILIARY PUMP DRIVE



Item	Part #	Change No	Description	Usage Code	QTY
1	1C/620		Screw		2
1A	4E/06		Washer		2
2	234327		Bracket bearing		1
3	223878		Ring retaining		1
4	710047		Bearing		1
4	238222	>M524349	Bearing pump drive gear <i>Used on 11.2</i>		1
5	234908		Ring location		1
6	236585		Gear drive auxiliary pump <i>used on 11.2 & 12.2</i>		1
6	237276		Gear drive auxiliary pump <i>used on 11.6</i>		1
7	1C/814		Screw set		2
8	4E/08		Washer		2
9	3614624		Cover pump Mtg		1
10	3614625		Gasket pump Mtg cover		1
11	1305/1710Z		Bolt		11
12	1416/0006Z		Washer spring		11



9802/2260 F2-5-1 GEAR GROUP CHARGING PUMP DRIVE

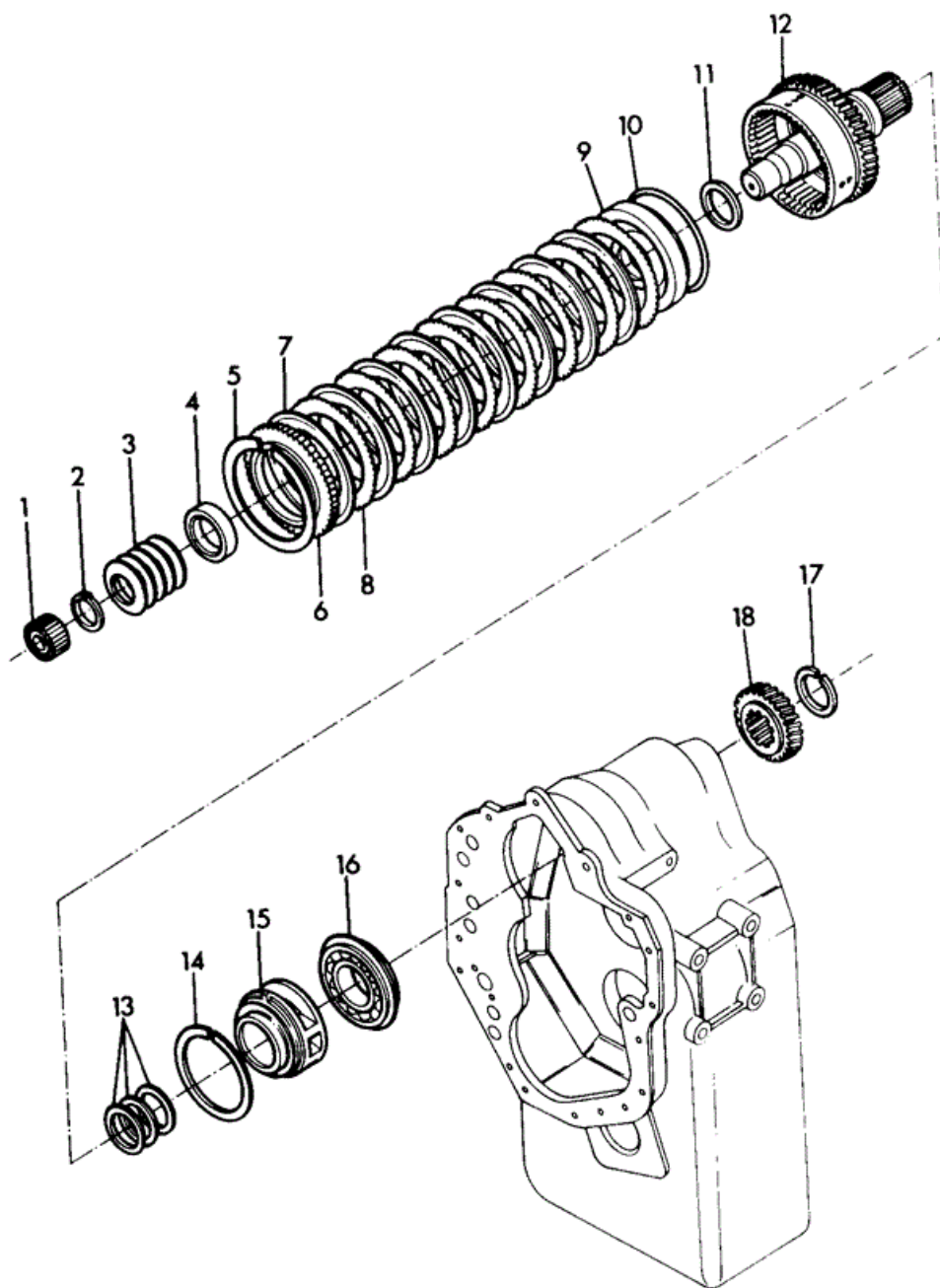


098280

Item	Part #	Change No	Description	Usage Code	QTY
1	5C/620		Bolt with washer		2
2	234908		Ring location		1
3	234327		Bracket bearing		1
4	223922		Ring retaining		1
5	743458		Bearing		1
6	234908		Ring location		1
7	236584		Gear pump drive		1
8	10J/08		Ball lock		1
9	234248		Shaft stub		1
10	234908		Ring location		1
11	223878		Ring retaining		1
12	710047		Bearing		1
13	236583		Gear idler pump drive		1
14	223878		Ring retaining		1
15	234908		Ring location		1



9802/2260 F2-6-1 SHAFT GROUP REVERSE BRONZE PLATES



098260

Item	Part #	Change No	Description	Usage Code	QTY
1	235763		Bearing		1
2	237669		Ring snap		1
3	247656		Kit retainer		1
4	237442		Spacer		1
5	234111		Ring retaining		1

6	236847		Plate end		1
7	237016		Disc inner		8
8	234109		Disc outer		8
9	237450	Superseded	Piston clutch		1
9	4204049		Piston clutch		1
10	237032		Seal ring		1
11	234113		Seal ring		1
12	237507		Shaft assembly with drum		1
13	222104		Ring piston		3
14	235764		Ring retaining		1
15	4200130		Sleeve		1
15A	4200125		Pin roll <i>Not illustrated</i>		1
16	241819		Bearing		1
17	238034		Ring snap		1
18	234352		Gear <i>11.2 & 12.2</i>		1
18	234328		Gear <i>11.6</i>		1

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