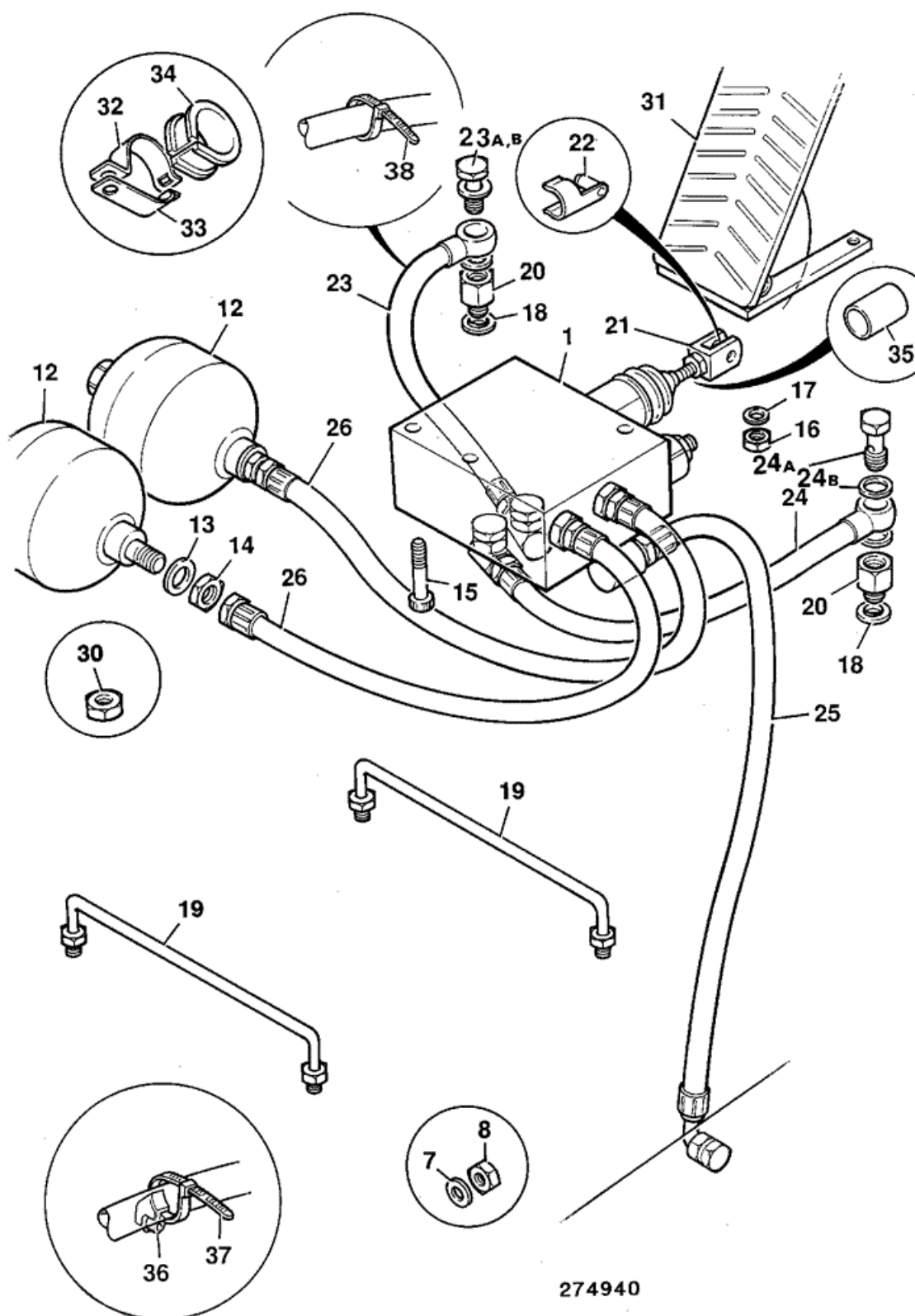




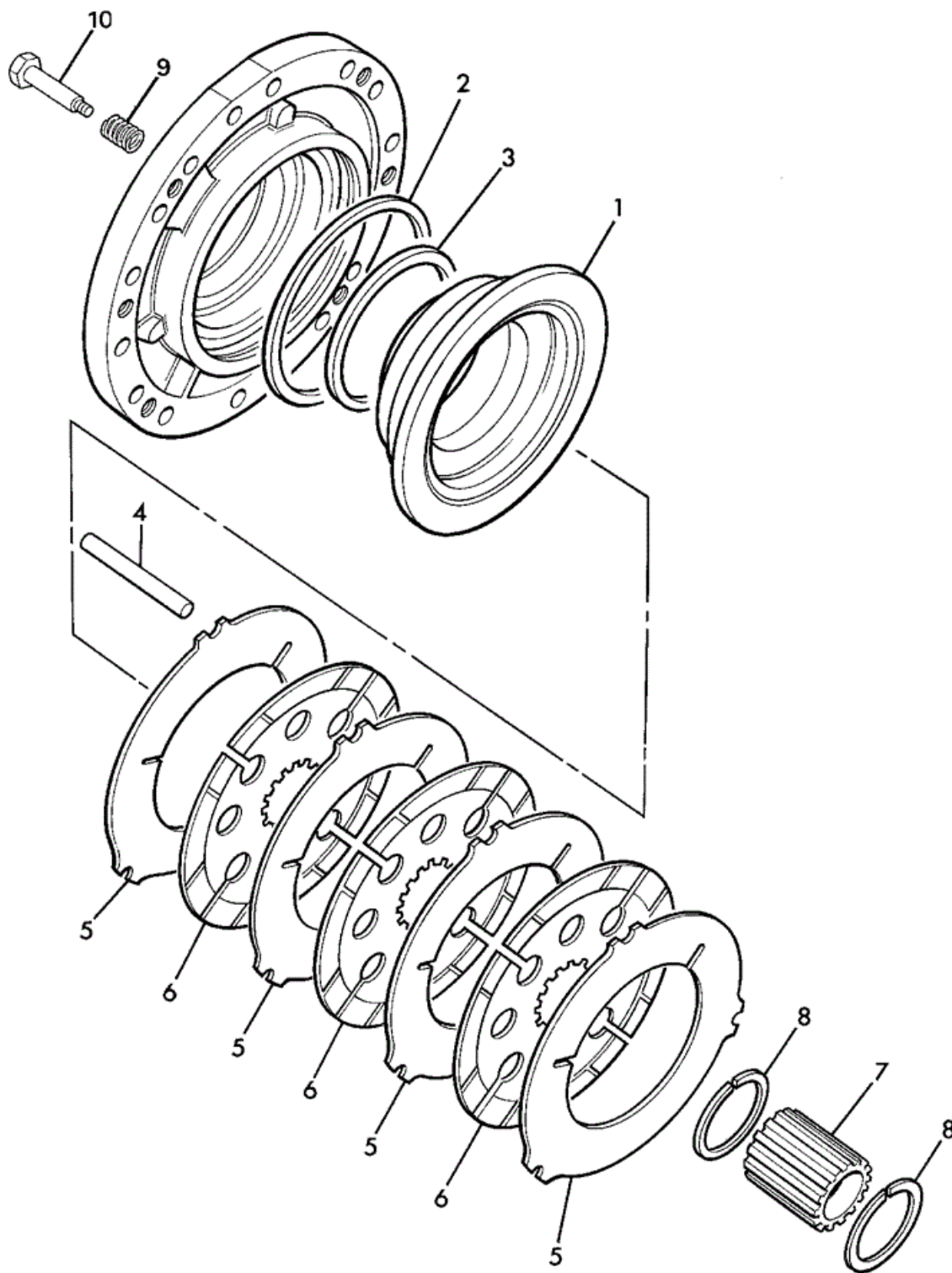
9802/2410 G1-7-2 BRAKE, SYSTEM



Item	Part #	Change No	Description	Usage Code	QTY
1	****		'See Remark' <i>See page G1-1-1</i>		1
7	1420/0005Z		Washer (M5)		2
8	1370/0203Z		Nut Nut M8		2
12	903/06000		Accumulator 0.75 ltr.		2
13	1410/0007Z		Washer (5/8" Small)		1
14	1356/0003Z		Nut		1
15	1391/3316Z		Capscrew M8 x 70mm long		3
16	1370/0203Z		Nut Nut M8		6
17	1420/0007Z		Washer (M8)		6
18	823/00483		Washer dowty		2
19	265/00251		Pipe brake		2
19	265/02656		Pipe brake stainless steel <i>Stainless steel alternative</i>		2
20	816/25063		Adapter M12 x M16		2
21	913/00020		Clevis		1
22	913/00021		Pin Spring		1
23	629/21600		Hose Assembly		1
23A	:816/75018		Bolt banjo M16		1
23B	:823/00419		Washer		2
24	629/21700		Hose Assembly		1
24A	:816/75018		Bolt banjo M16		1
24B	:823/00419		Washer		2
25	633/30800		Hose 1/2" x 1220 lg.		1
26	612/31700		Hose 3/8"BSP x 380mm		2
30	1370/0301Z		Nut Plain, M10		1
31	****		'See Remark' <i>See page G1-6-1</i>		1
32	821/00180		Clamp Top		1
33	821/00181		Clamp Base		1
34	821/00182		Insert clamp		1
35	265/00826		Cover Heat Shrink		1
36	826/01274		Cradle Cable Tie Mount		3
37	826/01092		Tie Cable 225 mm		4
38	121/77603		Tie Cable 300mm		4
39	264/36400		Plate Harness Tie		1



9802/2410 G1-9-4 BRAKE COMPONENTS FRONT STD PD90

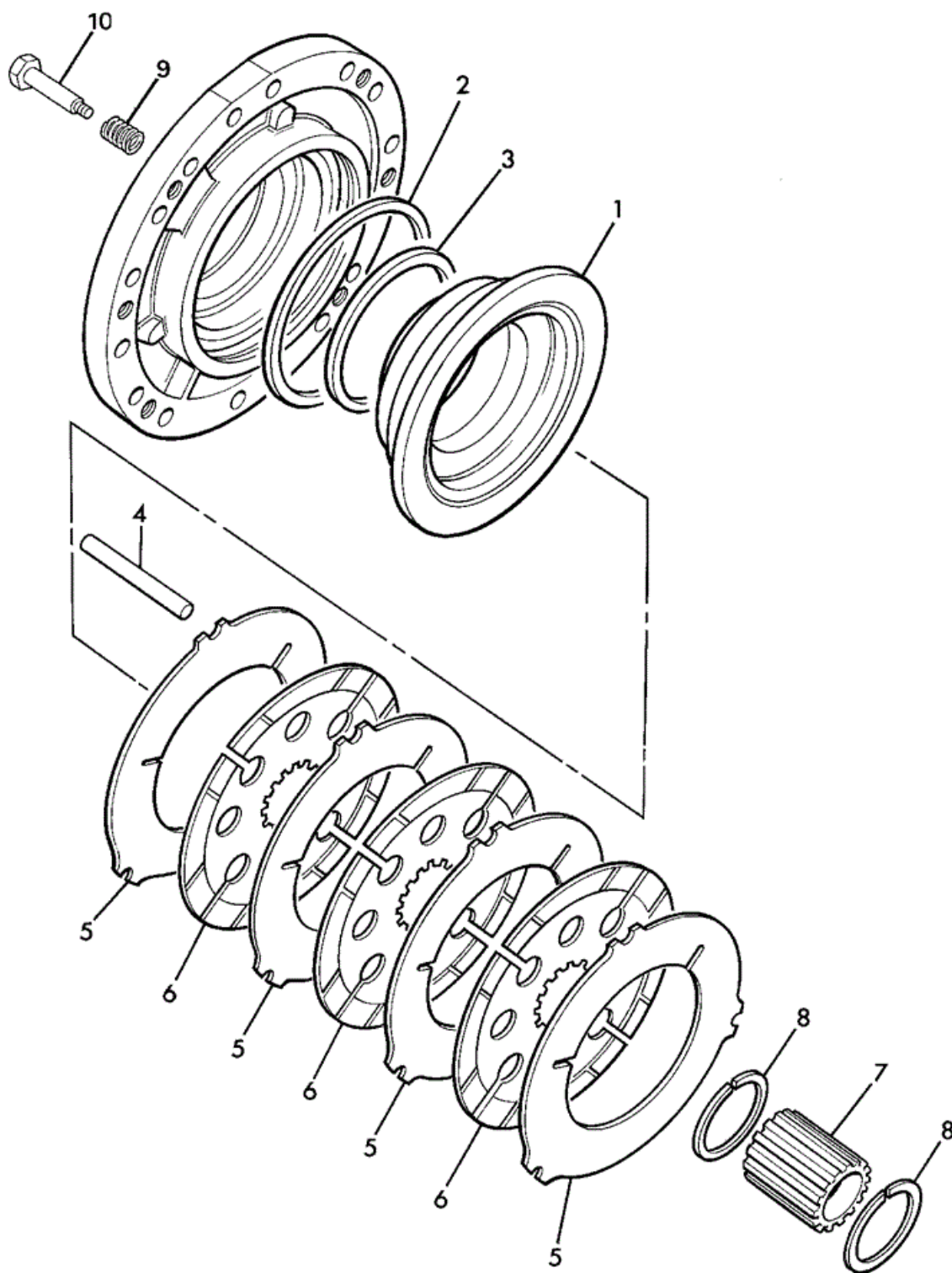


109072

Item	Part #	Change No	Description	Usage Code	QTY
1	450/37201		Piston brake c/w 3 M6 holes 220mm x 55.5mm		2
2	813/50012		Seal Brake Piston		2
3	813/50026		Seal Brake Piston (square section)		2
4	450/10213		Pin reaction		6
5	450/10226	Superseded	Plate brake counter		12
5	458/20285		Plate brake counter <i>See Note 1</i>		12
6	450/22908	Superseded	Plate brake friction		10
6	458/20316		Plate brake friction <i>See Note 2</i>		10
7	450/22905		Coupling brake plate		2
8	2203/0074		Circlip external		4
9	814/00367		Spring compression		6
10	450/24303		Pin headed backoff		6

Note 1: Supply with 458/20316 when replacing 450/10226

Note 2: Supply with 458/20285 when replacing 450/22908



109072

Item	Part #	Change No	Description	Usage Code	QTY
1	450/37201		Piston brake c/w 3 M6 holes 220mm x 55.5mm		2
2	813/50012		Seal Brake Piston		2
3	813/50026		Seal Brake Piston (square section)		2
4	450/10213		Pin reaction		6
5	450/10226	Superseded	Plate brake counter		12

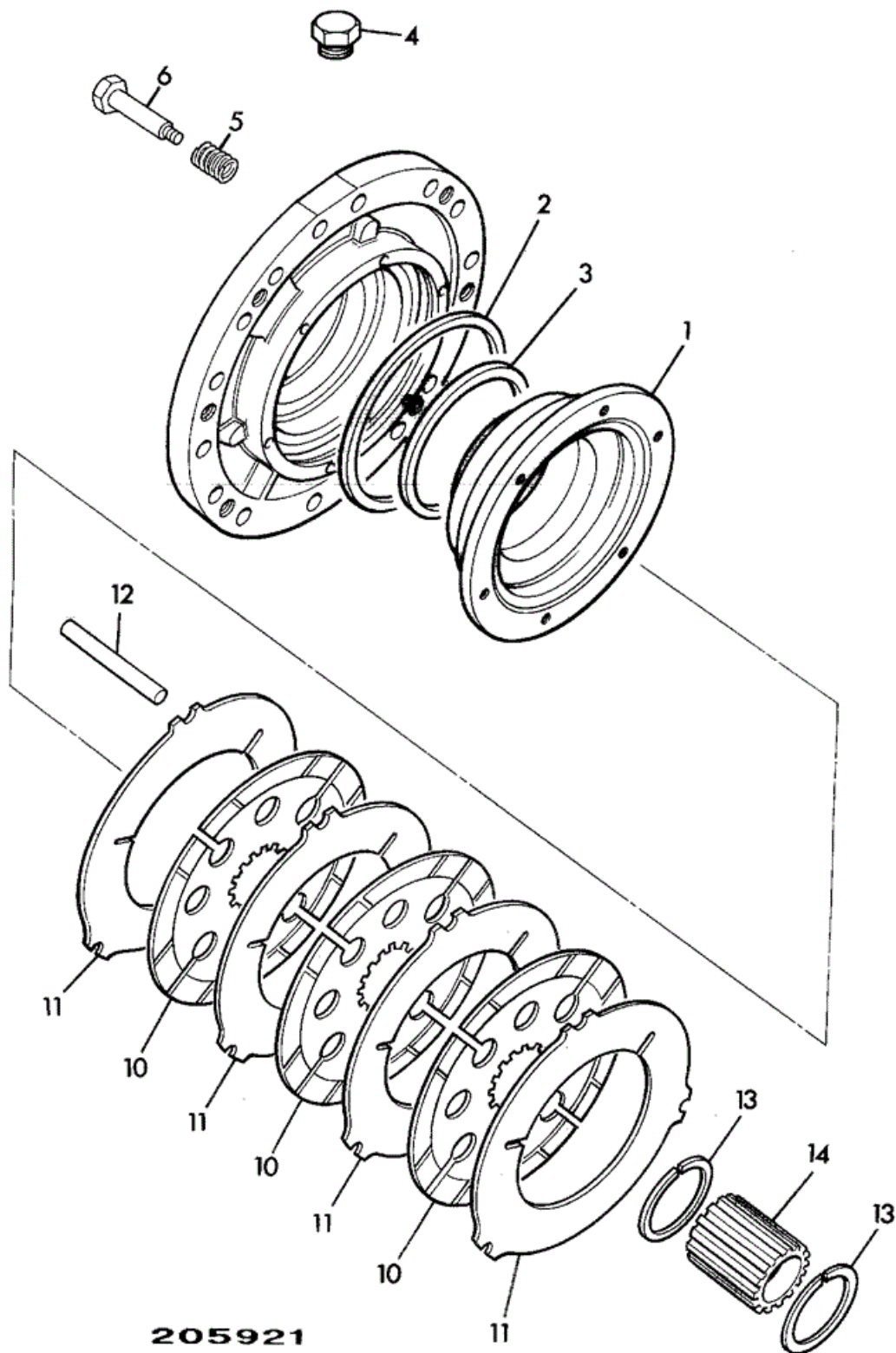
5	458/20285		Plate brake counter <i>See Note 1</i>		12
6	450/22908	Superseded	Plate brake friction		10
6	458/20316		Plate brake friction <i>See Note 2</i>		10
7	450/22903		Coupling brake plate		2
8	2203/0074		Circlip external		4
9	814/00367		Spring compression		6
10	450/24303		Pin headed backoff		6

Note 1: Supply with 458/20316 when replacing 450/10226

Note 2: Supply with 458/20285 when replacing 450/22908



9802/2410 G1-10-3 BRAKE COMPONENTS REAR STD. PD90



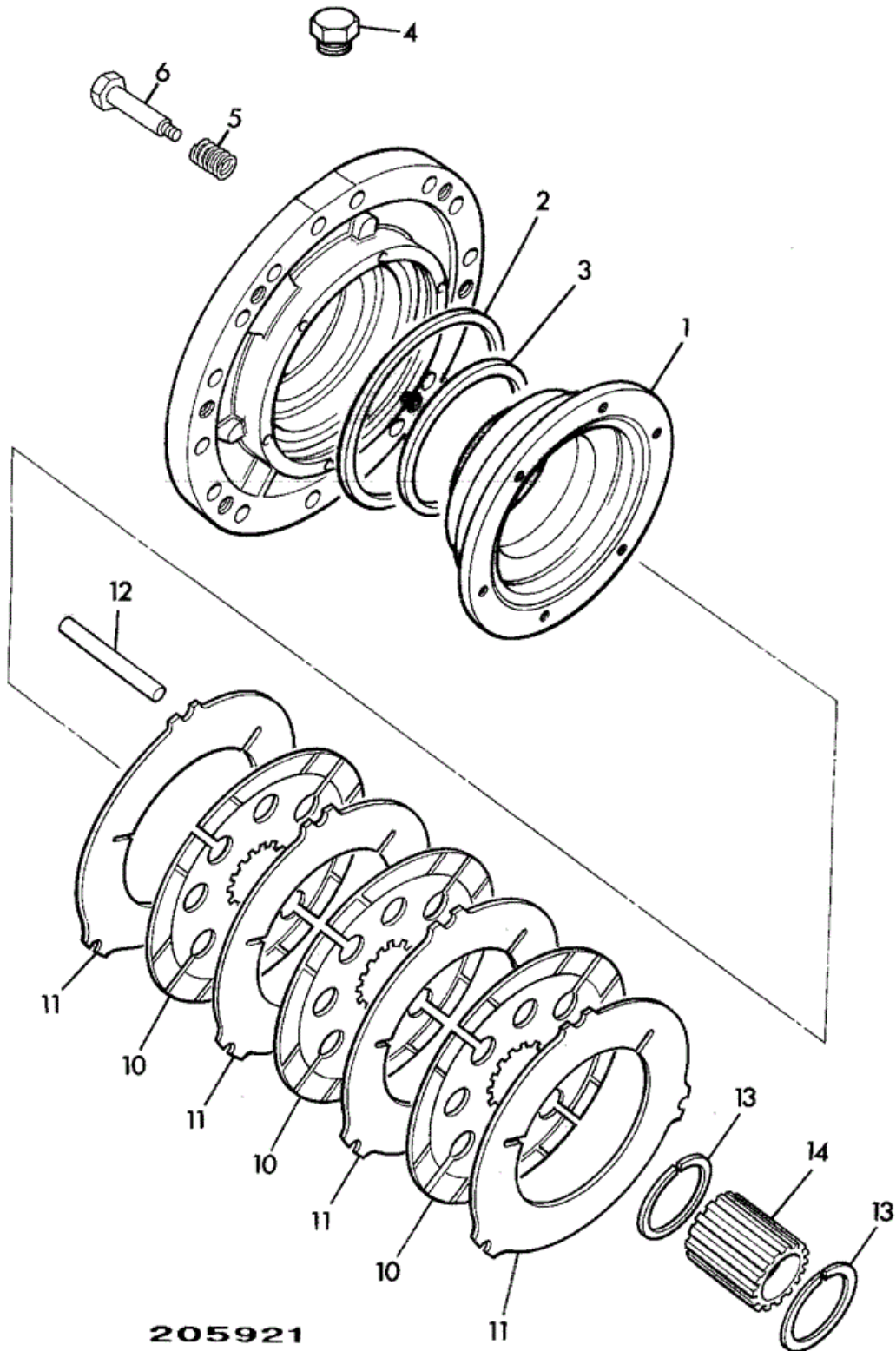
Item	Part #	Change No	Description	Usage Code	QTY
1	450/37201		Piston brake c/w 3 M6 holes 220mm x 55.5mm		2
2	813/50012		Seal Brake Piston		2
3	813/50026		Seal Brake Piston (square section)		2
4	816/80037		Plug Filler 33mm Head, see TI GEN245		1
5	814/00367		Spring compression		6
6	450/24303		Pin headed backoff		6
10	450/10224	Superseded	Plate brake friction		10
10	458/20353		Plate brake friction <i>See Note 1</i>		10
11	450/10226	Superseded	Plate brake counter		12
11	458/20285		Plate brake counter <i>See Note 2</i>		12
12	450/10213		Pin reaction		6
13	2203/0071		Circlip External		4
14	450/22903		Coupling brake plate		2

Note 1: Supply with 458/20285 when replacing 450/10224

Note 2: Supply with 458/20353 when replacing 450/10226



9802/2410 G1-10-4 BRAKE COMPONENTS REAR L.S.D PD90



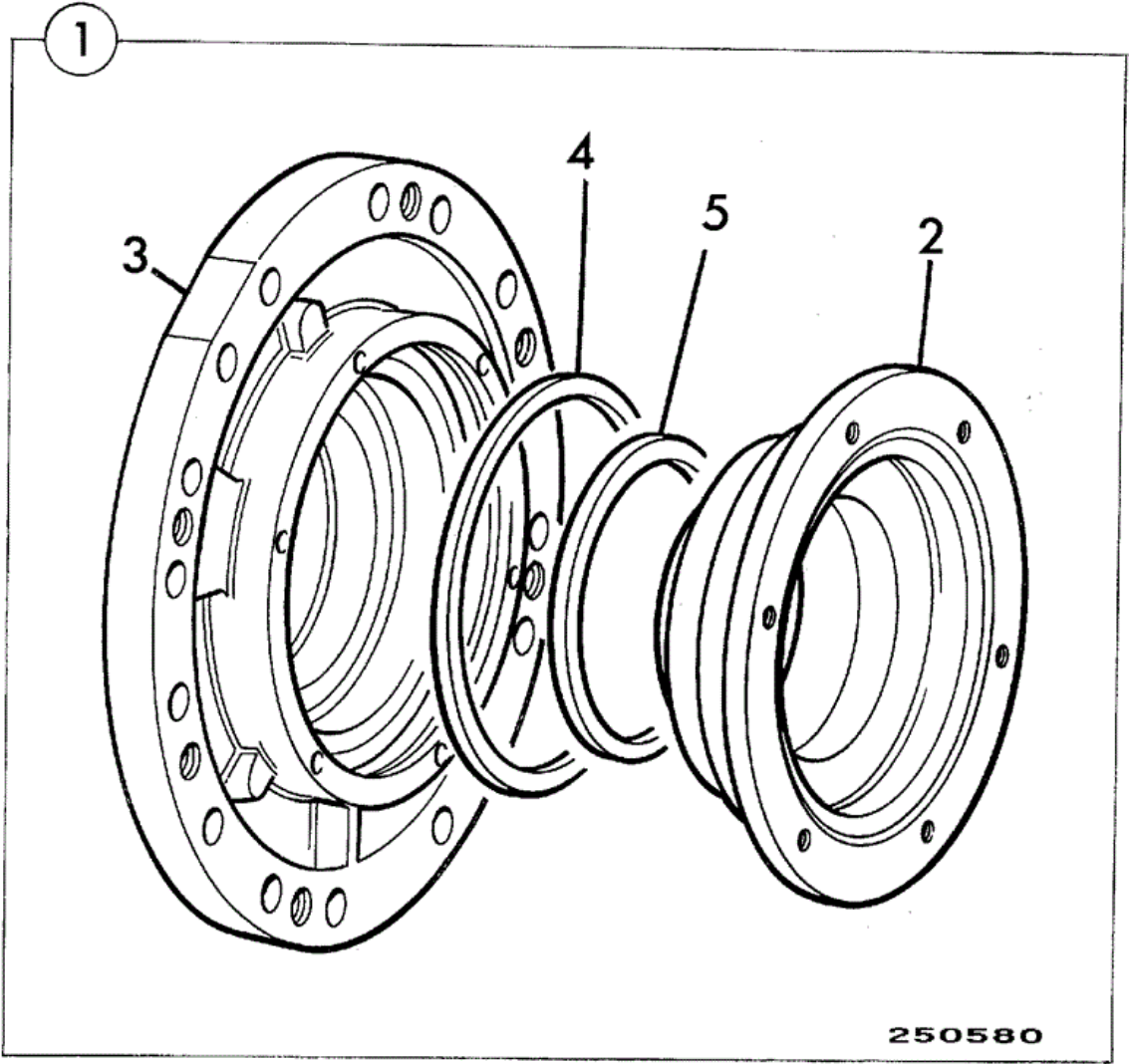
Item	Part #	Change No	Description	Usage Code	QTY
1	450/37201		Piston brake c/w 3 M6 holes 220mm x 55.5mm		2
2	813/50012		Seal Brake Piston		2
3	813/50026		Seal Brake Piston (square section)		2
4	816/80037		Plug Filler 33mm Head, see TI GEN245		1
5	814/00367		Spring compression		6
6	450/24303		Pin headed backoff		6
10	450/10224	Superseded	Plate brake friction		10
10	458/20353		Plate brake friction <i>See Note 1</i>		10
11	450/10226	Superseded	Plate brake counter		12
11	458/20285		Plate brake counter <i>See Note 2</i>		12
12	450/10213		Pin reaction		6
13	2203/0071		Circlip External		4
14	450/22903		Coupling brake plate		2

Note 1: Supply with 458/20285 when replacing 450/10224

Note 2: Supply with 458/20353 when replacing 450/10226



9802/2410 G1-11-1 KIT BRAKE HOUSING

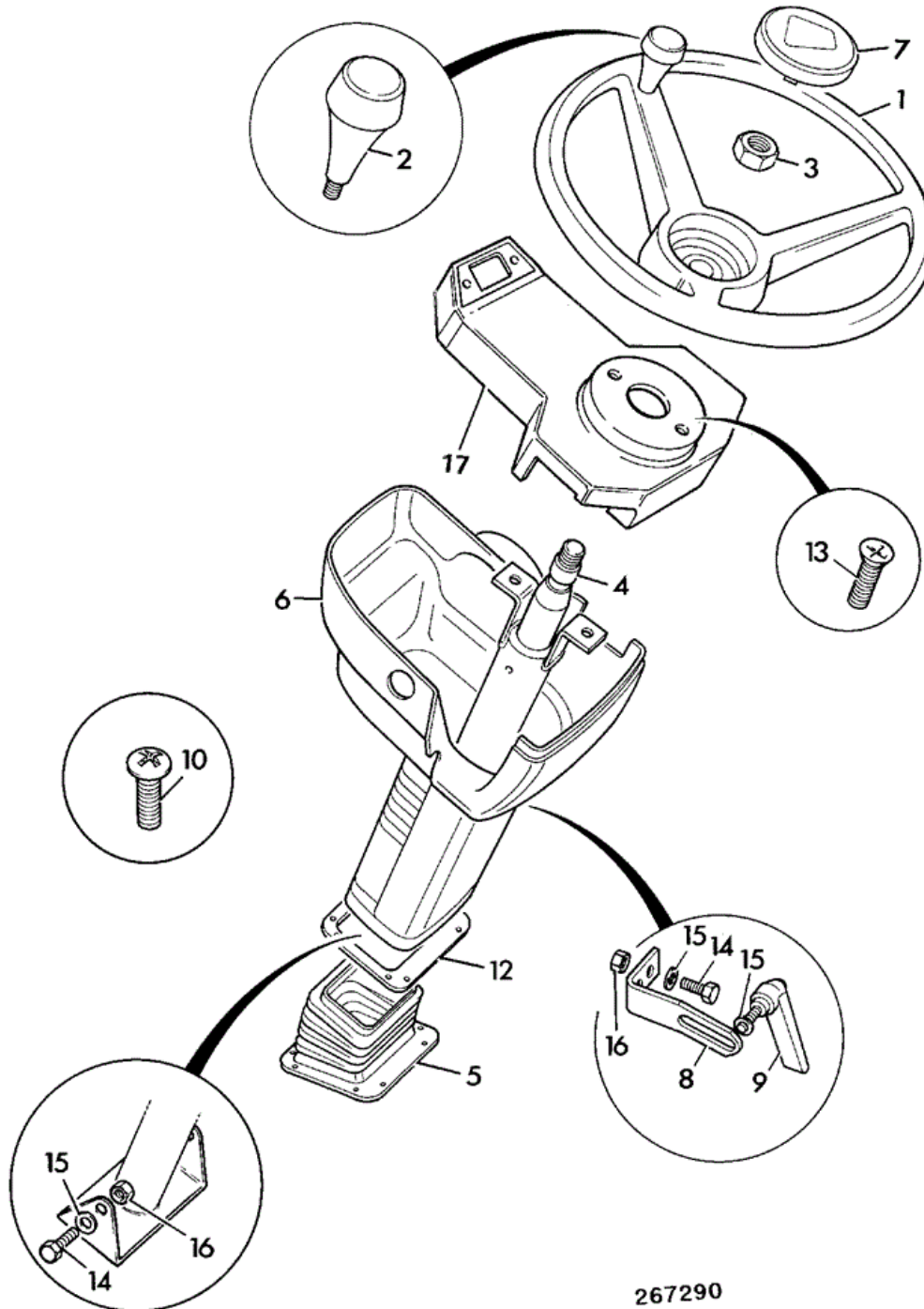


Item	Part #	Change No	Description	Usage Code	QTY
1	997/03100		Kit brake piston		1
2	:450/37201		Piston brake c/w 3 M6 holes 220mm x 55.5mm		2
3	:450/37202		Housing		2

4	:813/50012		Seal Brake Piston		2
5	:813/50026		Seal Brake Piston (square section)		2
6	:814/00367		Spring compression		6
7	:450/24303		Pin headed backoff		6



9802/2410 H1-1-1 STEERING COLUMN

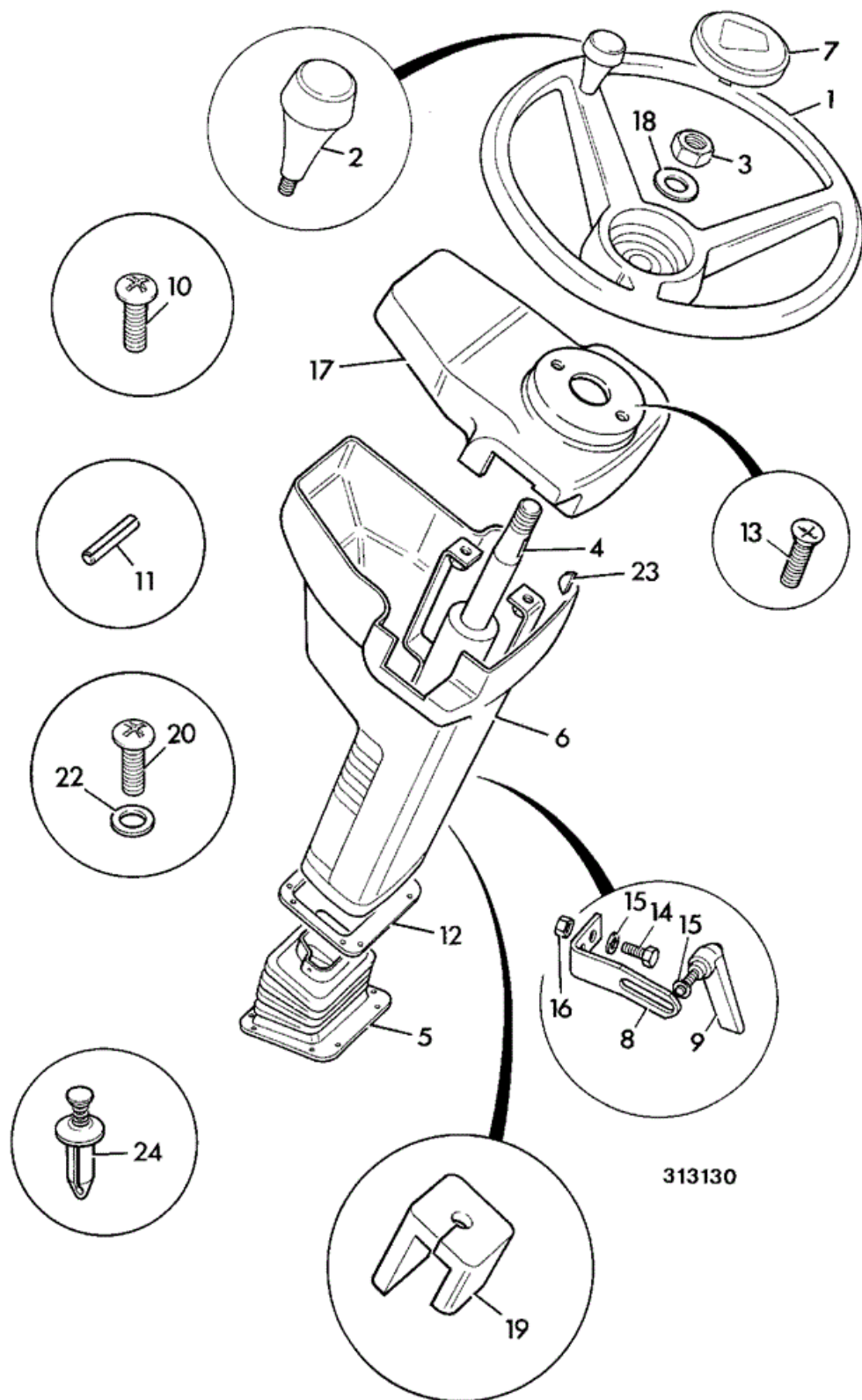


Item	Part #	Change No	Description	Usage Code	QTY
1	125/34800		Wheel steering		1
2	123/03842		Knob Assembly Steering Wheel		1
3	826/01366		Nut M16		1

4	265/00204		Column steering		1
4	:997/17800		Bearing single row twin sealed		1
4	:2203/1047		Circlip		1
5	265/00200		Gaiter steering column		1
6	265/00213		Cover steering column		1
7	123/03845		Cap		1
8	265/00293		Bracket column tilt		1
9	265/00386		Handle Locking		1
10	826/01559		Flange Button Head Socket		10
12	265/00296		Plate Gaiter		1
13	826/00688		Screw M6 X 25		2
14	1315/3309Z		Bolt M8 x 35mm		4
15	1420/0008Z		Washer (M10)		7
16	1370/0303Z		Nut lock M10		2
17	265/01873		Cap steering column		1
19	826/01485		Washer retaining		2



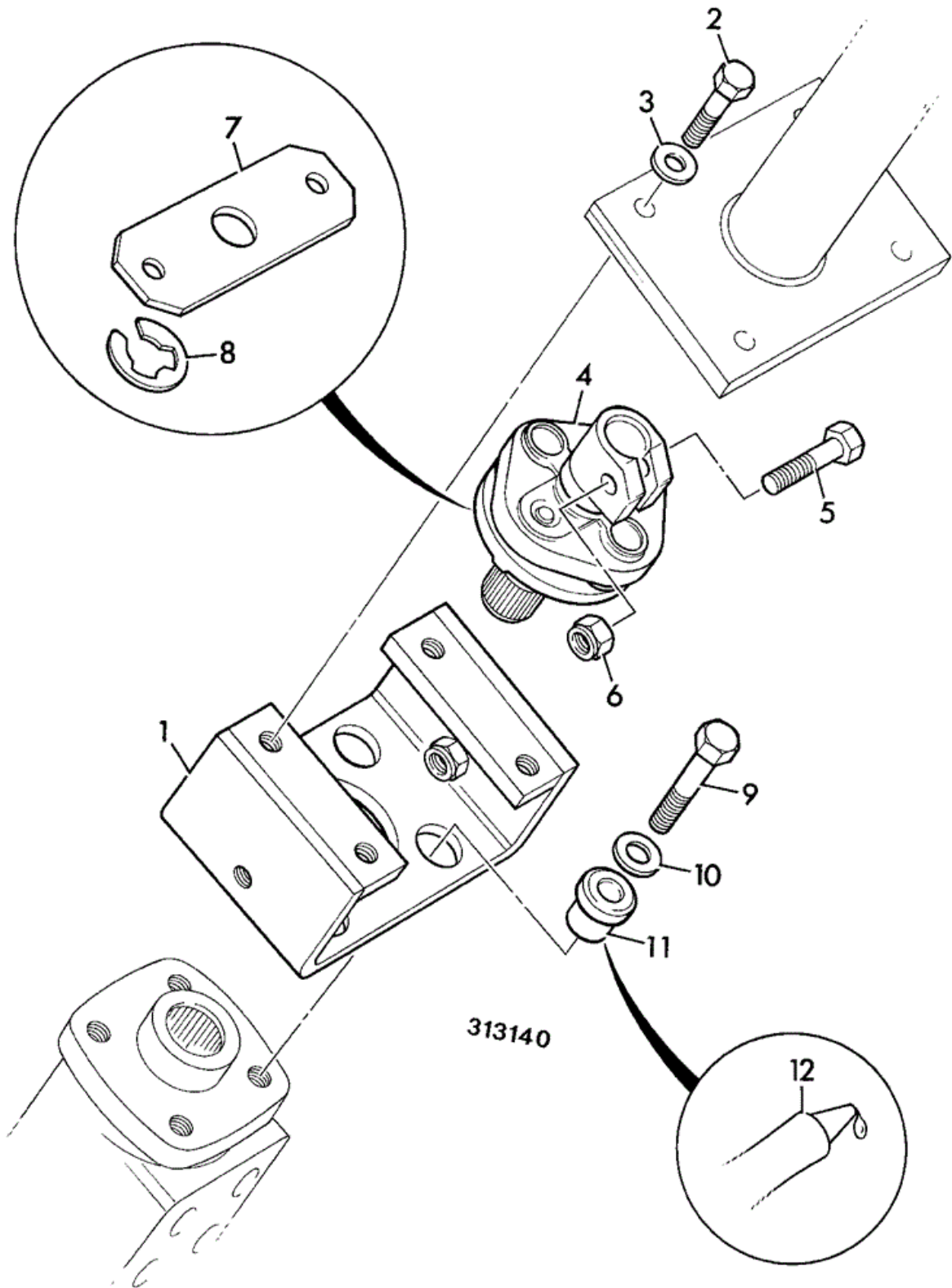
9802/2410 H1-2-1 STEERING COLUMN



Item	Part #	Change No	Description	Usage Code	QTY
1	125/35000		Wheel Steering		1
2	123/03842		Knob Assembly Steering Wheel		1
3	1340/0602Z		Nut		1
4	265/02513		Column Steering		1
5	265/02522		Gaiter steering column		1
6	265/02528		Cover steering column		1
7	123/03845		Cap		1
8	265/00293		Bracket column tilt		1
9	265/00386		Handle Locking		1
10	826/01559		Flange Button Head Socket		10
11	2102/0422		Pin tension		1
12	265/00296		Plate Gaiter		1
13	826/00688		Screw M6 X 25		1
14	1315/3309Z		Bolt M8 x 35mm		4
15	1420/0008Z		Washer (M10)		7
16	1370/0303Z		Nut lock M10		2
17	265/02708		Cap steering column		1
18	826/01485		Washer retaining		2
19	265/02541		Block soundproofing column		1
20	826/01270		Screw black, flanged head self tapper		1
22	1411/0007Z		Washer 5/8		1
23	G18/2		Key		1
24	826/01803		Rivet screw type		2



9802/2410 H1-2-2 FLEXIBLE JOINT STEERING COLUMN



Item	Part #	Change No	Description	Usage Code	QTY
1	268/40191		Bracket Steering Valve		1
2	1315/0407Z		Setscrew M10 x 25 mm		4
3	1420/0008Z		Washer (M10)		4
4	45/905400		Coupling		1
5	1315/0309Z		Setscrew M8 x 35		1
6	1370/0203		Nut Lock Nut (M8)		1
7	123/00161		Plate Retainer		1
8	821/00190		Clip 'E'		1
9	1315/3409Z		Bolt M10 x 35		4
10	1412/0004Z		Washer (7/16" Large)		2
11	255/35203		Mount Resilient		4
12	4101/0200		Fluid Locking		0

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