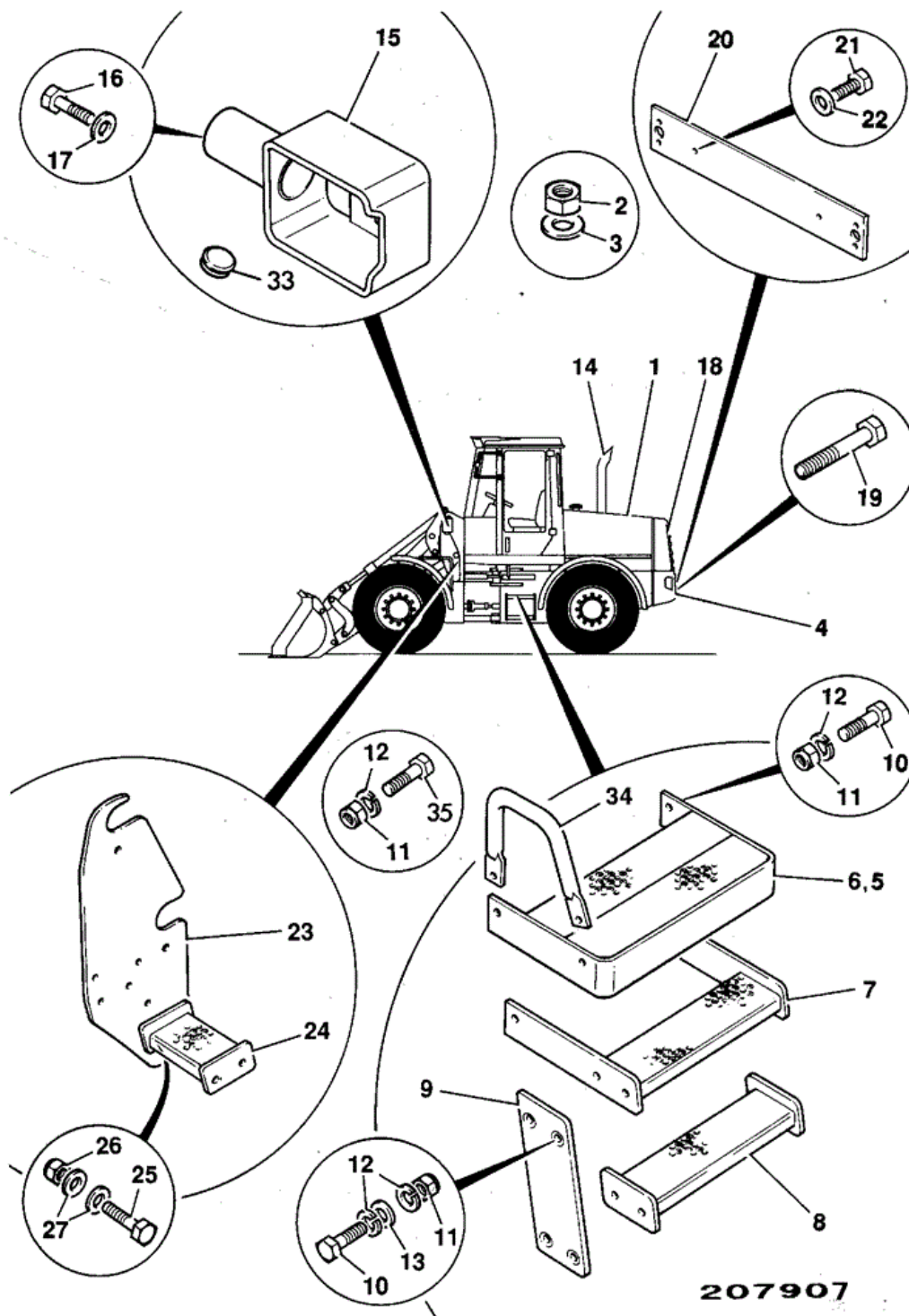




9802/2320 B1-6-1 BODYWORK STANDARD



Item	Part #	Change No	Description	Usage Code	QTY
1	****		'See Remark' <i>See page B1-7-1</i>		1
2	1370/0901Z		Nut (M24)		6

3	1420/0014Z		Washer M24		12
4	****		'See Remark' <i>See page B1-8-1</i>		1
5	268/20045		Step top <i>R.H</i>		1
6	268/20045		Step top <i>L.H</i>		1
7	268/20044		Step middle		2
8	268/20043		Step lower		2
9	265/00823		Rubber step flexible		4
10	1315/0511Z		Bolt M12 x 45mm		23
11	1370/0403Z		Nut Lock, M12		24
12	1420/0009Z		Washer (M12)		32
13	1412/0005Z		Washer Plain 1/2"		16
14	****		'See Remark' <i>Exhaust extension see index</i>		1
15	268/10045		Arm light		2
16	1315/0310Z		Setscrew M8x40		4
17	1420/0007Z		Washer (M8)		4
18	****		'See Remark' <i>See page B1-10-1</i>		1
19	826/01463		Bolt counterweight		4
20	265/00513	Superseded	Plate mounting No. plate light		1
20	265/00674		Plate mounting No.plate light		1
21	1315/0203Z		Setscrew		2
22	1420/0006Z		Washer (M6)		2
23	265/00735	Superseded	Plate front fender mtg.		2
23	265/02894		Plate front fender mtg.		2
24	268/00154		Step front fender		2
25	1315/0407Z		Setscrew M10 x 25 mm		4
26	1370/0303Z		Nut lock M10		4
27	1420/0008Z		Washer (M10)		8
33	2410/0114		Grommet		2
34	265/01157		Handle top step		1
35	1315/3514Z		Bolt M12 x 60mm		1

This diagram illustrates the assembly of a wheel loader, showing the main machine and various components with their respective part numbers. The components are arranged around the central machine, with lines indicating their assembly points.

Central Machine Components:

- 1: Cab
- 4: Front Right Wheel
- 14: Front Left Wheel
- 18: Rear Right Wheel

Assembly Details and Components:

- Top Left:** A bracket (15) is shown with a bolt (16) and nut (17) for mounting. A small circular component (33) is also indicated.
- Top Right:** A long metal plate (20) is shown with a bolt (21) and nut (22) for mounting. A small circular component (3) is also indicated.
- Middle Left:** A metal plate (29) is shown with a bolt (30) and nut (31) for mounting. A small circular component (32) is also indicated.
- Middle Right:** A bolt (19) is shown for mounting.
- Bottom Left:** A large metal plate (23) is shown with a bracket (24) and a bolt (25) and nut (26) for mounting. A small circular component (27) is also indicated.
- Bottom Center:** A metal plate (9) is shown with a bolt (10) and nut (11) for mounting. A small circular component (12) is also indicated.
- Bottom Right:** A metal plate (8) is shown with a bolt (10) and nut (11) for mounting. A small circular component (12) is also indicated.
- Right Side:** A metal plate (34) is shown with a bolt (10) and nut (11) for mounting. A small circular component (12) is also indicated.
- Bottom Right (Assembly):** A detailed view of the assembly of a metal plate (6,5) with a bracket (7) and a bolt (10) and nut (11) for mounting. A small circular component (12) is also indicated.

Part Numbers: 1, 4, 6, 5, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35.

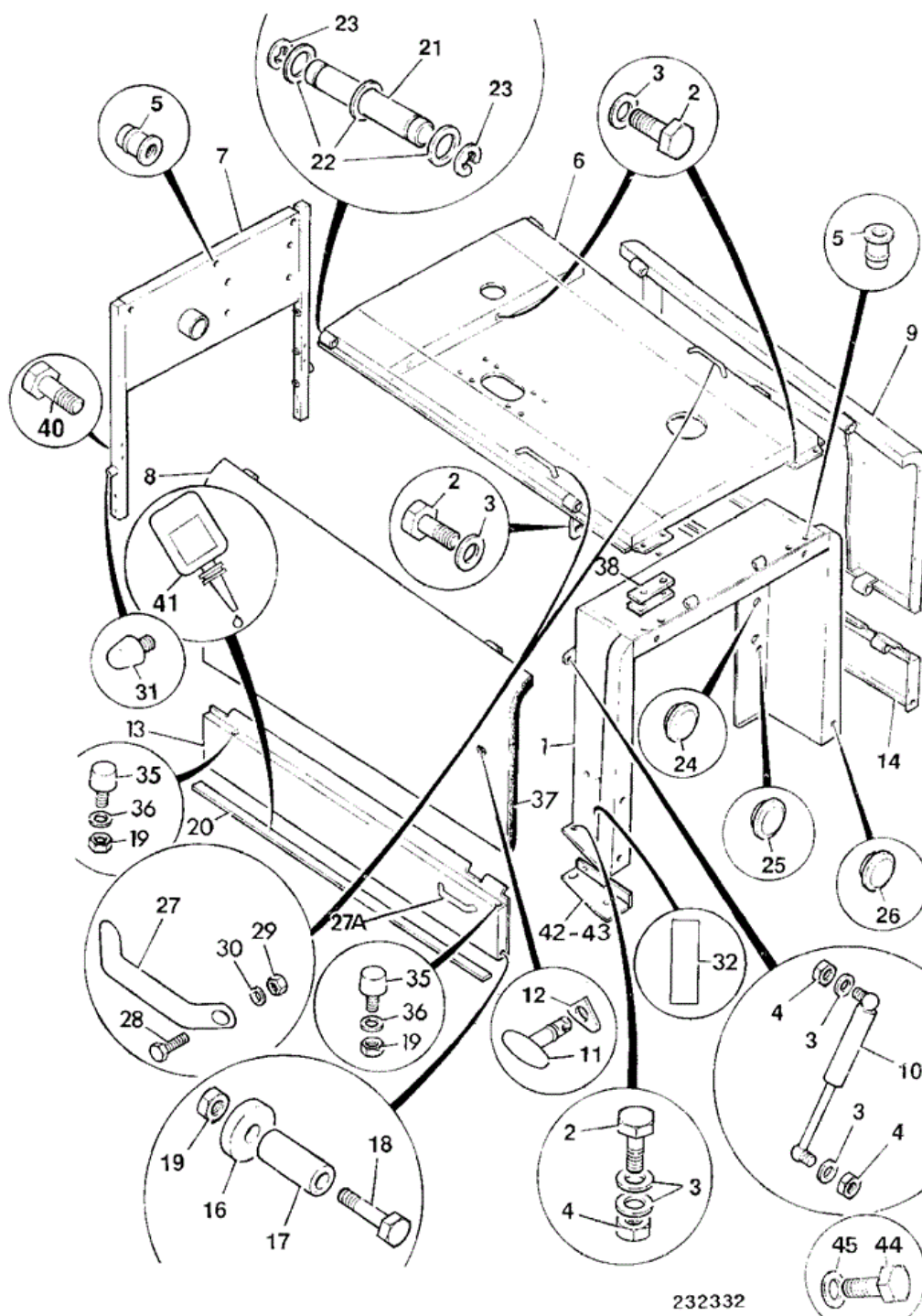
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Item	Part #	Change No	Description	Usage Code	QTY
1	****		'See Remark' <i>See page B1-7-1</i>		1
2	1370/0901Z		Nut (M24)		6

3	1420/0014Z		Washer M24	12
4	****		'See Remark' <i>See page B1-8-1</i>	1
5	268/20045		Step top <i>R.H</i>	1
6	268/20045		Step top <i>L.H</i>	1
7	268/20044		Step middle	2
8	268/20043		Step lower	2
9	265/00823		Rubber step flexible	4
10	1315/0511Z		Bolt M12 x 45mm	23
11	1370/0403Z		Nut Lock, M12	24
12	1420/0009Z		Washer (M12)	32
13	1412/0005Z		Washer Plain 1/2"	16
14	****		'See Remark' <i>Exhaust extension see index</i>	1
15	268/30047		Arm light <i>426 & 426Z BAR</i>	2
15	268/30054	>M533020	Arm light L.H. <i>436 & 436Z</i>	1
15	268/30055	>M533020	Arm light R.H. <i>436 & 436Z</i>	1
16	1315/0310Z		Setscrew M8x40	4
17	1420/0007Z		Washer (M8)	4
18	****		'See Remark' <i>See page B1-10-1</i>	1
19	826/01463		Bolt counterweight	4
20	265/00513		Plate mounting No. plate light	1
21	1315/0203Z		Setscrew	2
22	1420/0006Z		Washer (M6)	2
23	265/00735	Superseded	Plate front fender mtg.	2
23	265/02894		Plate front fender mtg.	2
24	268/00154		Step front fender	2
25	1315/0407Z		Setscrew M10 x 25 mm	4
26	1370/0303Z		Nut lock M10	4
27	1420/0008Z		Washer (M10)	8
33	2410/0114		Grommet	2
34	265/01157		Handle top step	1
35	1315/3514Z		Bolt M12 x 60mm	1



9802/2320 B1-7-1 ENGINE COVER



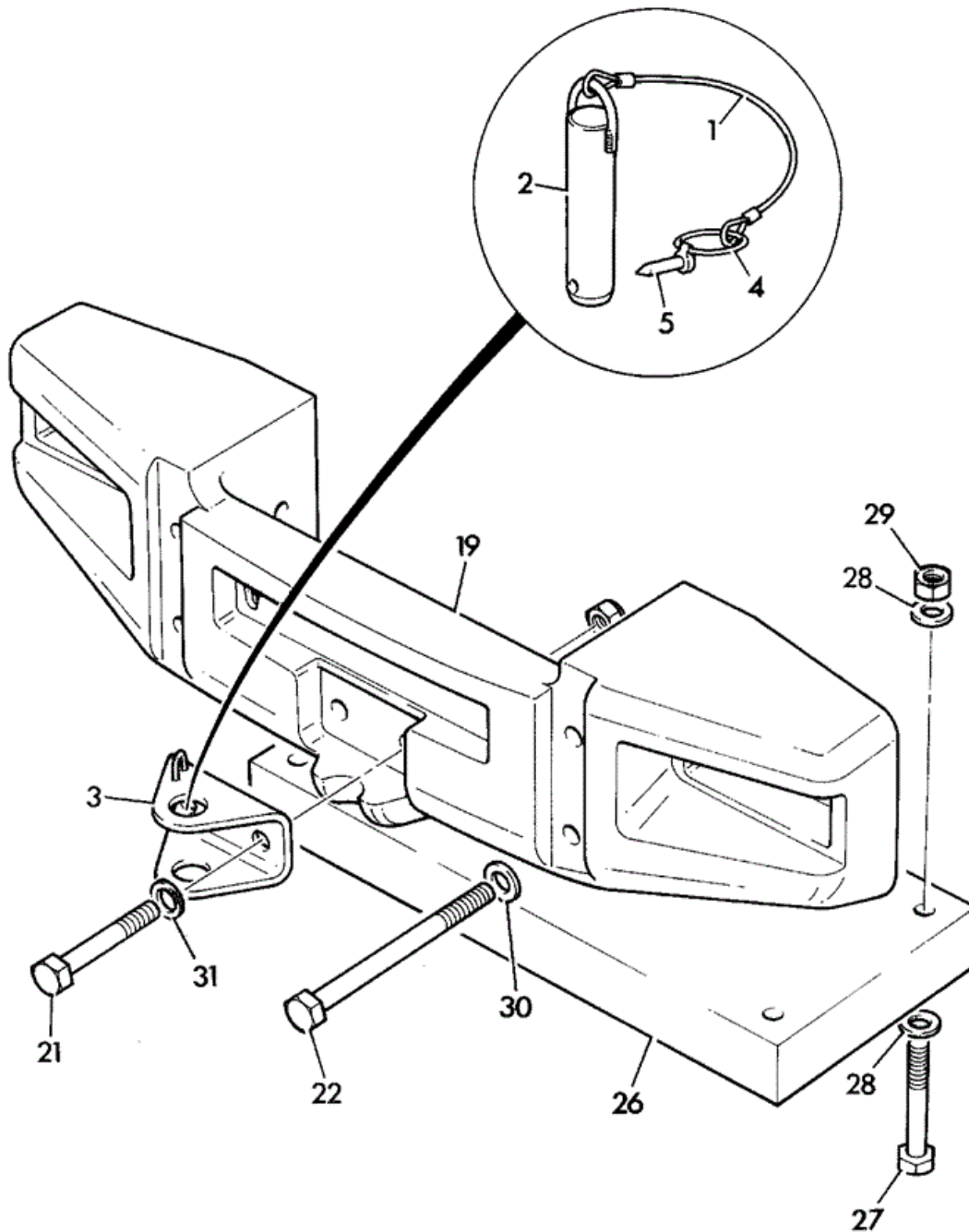
Item	Part #	Change No	Description	Usage Code	QTY
1	268/20042		Cover rear engine		1
2	1315/0407Z		Setscrew M10 x 25 mm		13
3	1420/0008Z		Washer (M10)		30

4	1370/0303Z		Nut lock M10		12
5	:826/01104		Nut Rivet		9
6	:268/20039		Cover top panel engine		1
7	268/20036		Frame engine cover front		1
8	268/20040		Cover L.H. side engine		1
9	268/20041		Cover R.H. side engine		1
10	265/01583		Strut gas <i>See Note 1</i>		2
11	265/00392		Handle tee		2
11	:264/24301		Key		2
12	265/00393		Cam lock		2
13	268/20037	Superseded	Panel lower L.H.		1
13	268/20061		Panel lower L.H.		1
14	268/20038	Superseded	Panel lower R.H.		1
14	268/20062		Panel lower R.H.		1
16	265/00394		Roller		2
17	830/00609		Spacer		2
18	1315/0308Z		Setscrew M8 x 30		2
19	1370/0203Z		Nut Nut M8		6
20	926/12700		Seal Rubber		0
21	265/00659		Pin hinge		8
22	1420/0009Z		Washer (M12)		24
23	821/00318		Circlip		16
24	2410/1013		Grommet 31.8mm.		2
25	2410/1004		Grommet blind 11.1mm x 2mm		2
26	828/00261		Buffer (stop),Rubber		2
27	265/01122		Rail grab		4
28	826/01296		Screw		8
29	1370/0103Z		Nut Self Lock M6		8
30	1420/0006Z		Washer (M6)		8
31	122/22701		Stop bump		2
32	817/03593		Decal rear engine cover <i>N.L.A.</i>		2
33	1315/0408Z		Setscrew M10 x 30		4
35	265/00589		Buffer Rubber		4
36	1420/0007Z		Washer (M8)		4
37	926/04800		Strip Edging <i>Approx. 1.7m</i>		0
38	819/00105		Shim 3mm thick		4
41	4102/0901		Sealant Clear		0
42	265/01645		Plate spreader LH		1
43	265/01646		Plate spreader RH		1
44	1315/0405Z		Setscrew M10 x 20 mm		4
45	1412/0003Z		Washer (3/8" Large)		4

Note 1: When wide fenders are fitted,use strut on page B1-11-3/B1-11-6(436).B1-11-4/B1-11-7(426)



9802/2320 B1-8-1 COUNTERWEIGHT WITH TOW HITCH

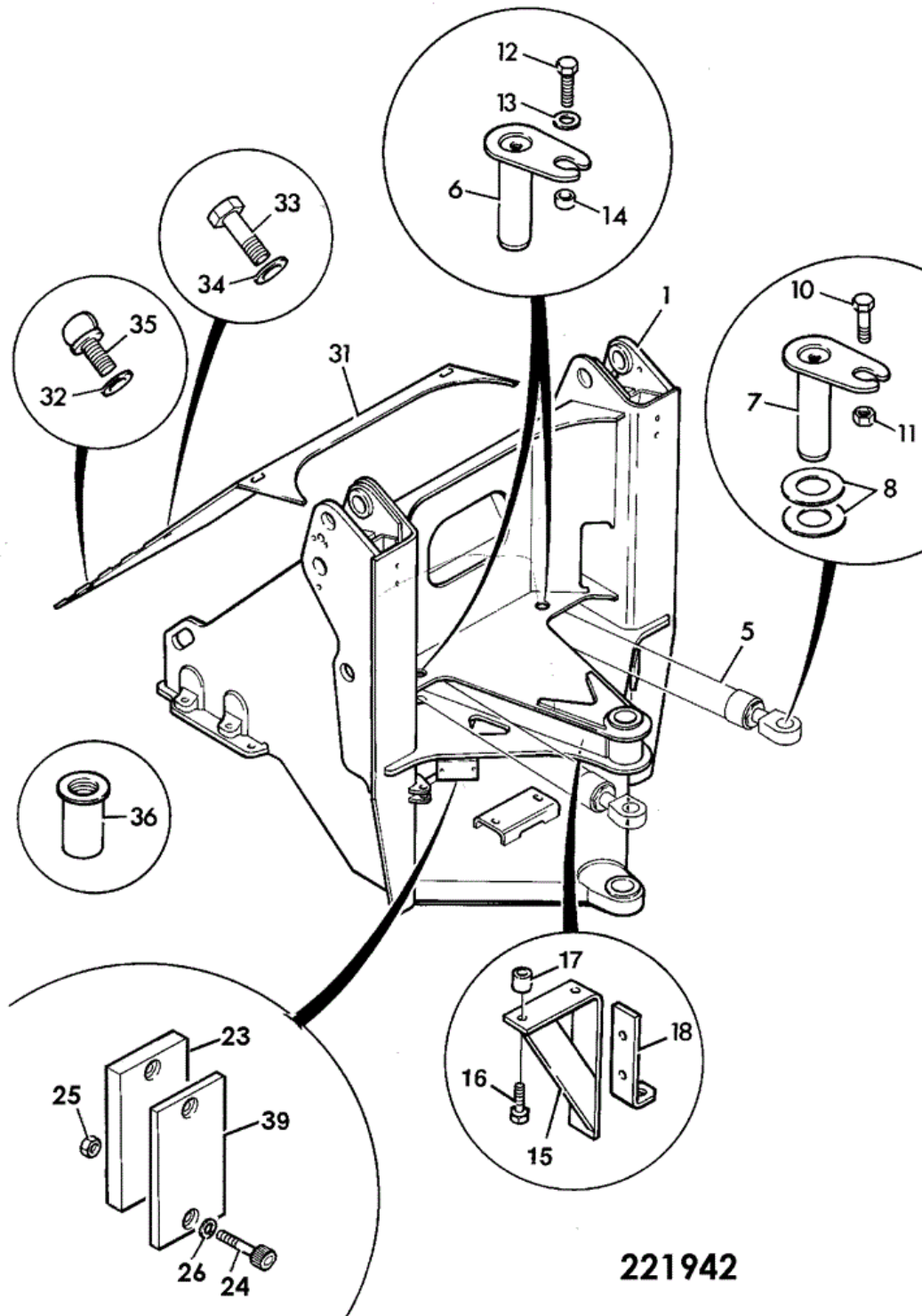


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Item	Part #	Change No	Description	Usage Code	QTY
1	265/00739		Wire retaining		1
2	268/00172		Pin Towing		1
3	259/65900		Bracket recovery		1
4	259/93303		Ring key		1
5	826/00512		Pin Linch		1
19	265/00677P	Superseded	Counterweight <i>436</i>		1
19	265/01288P	Superseded	Counterweight <i>436</i>		1
19	265/01412P		Counterweight <i>436</i>		1
19	265/00941P	Superseded	Counterweight <i>426</i>		1
19	265/00941		Counterweight		1
21	1315/4028Z		Bolt <i>426 & 426Z</i>		2
21	1315/4035Z		Bolt M24 x 300mm <i>436</i>		2
22	826/01085	Superseded	Bolt M24 x 425mm long		4
22	826/01590	Superseded	Bolt M24 x 450mm long		4
22	826/01594		Bolt M24 x 480mm long <i>436 & 436Z</i>		4
22	826/01619		Bolt counterweight <i>426 & 426Z</i>		4
26	265/00923		Counterweight <i>436 & 436Z</i>		1
27	1315/3825Z		Bolt M20x150mm		4
28	1420/0012Z		Washer M20		8
29	1370/0701Z		Nut (M20)		4
30	823/00411		Washer		8
30	823/00411		Washer <i>426</i>		6
31	265/01008		Washer		4
31	265/01008		Washer <i>426</i>		6
32	1370/0901Z		Nut (M24)		6



9802/2320 B1-9-1 CHASSIS FRONT Z-BAR

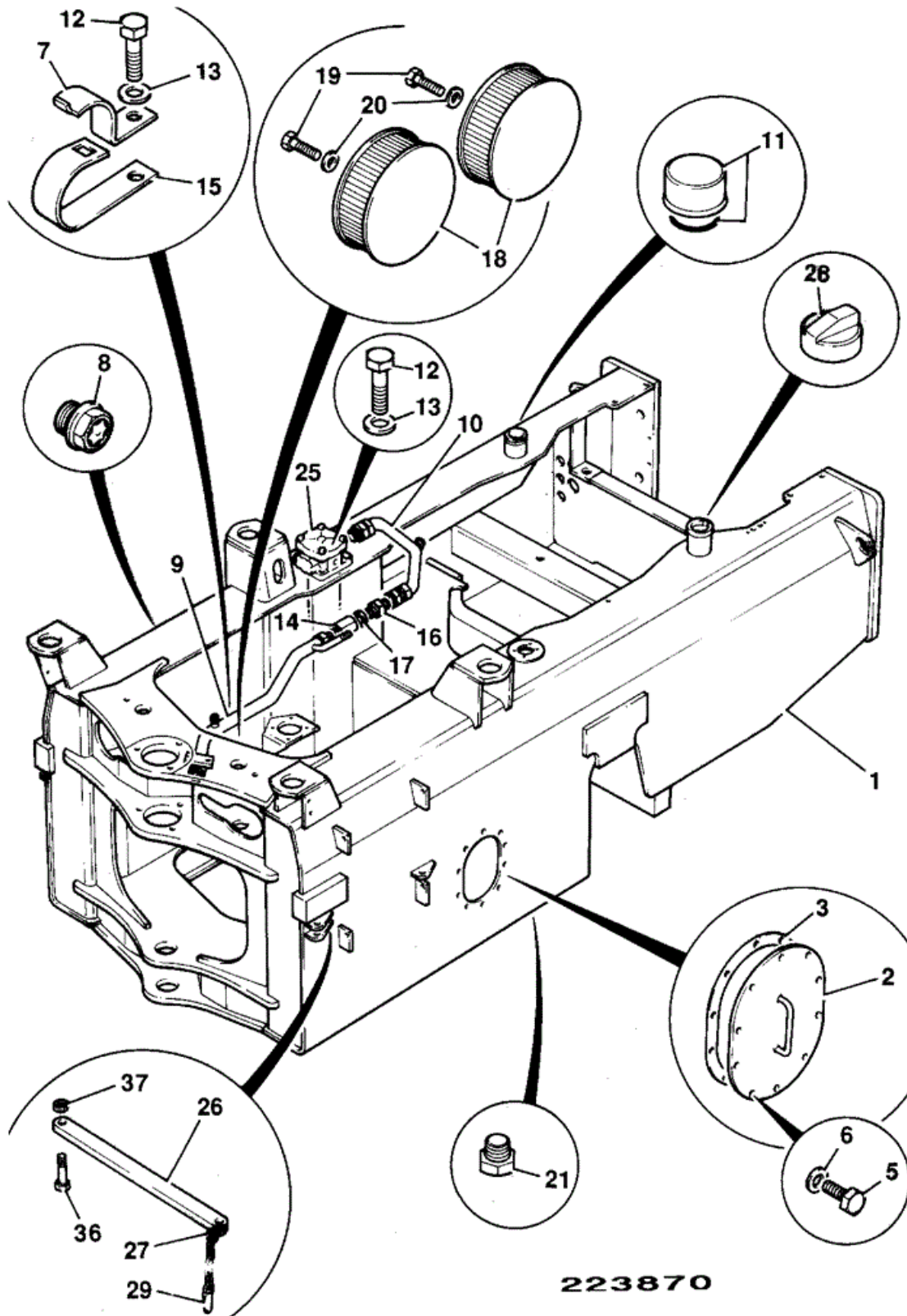


Item	Part #	Change No	Description	Usage Code	QTY
1	268/30031	<M533492	Chassis front		1
1	268/35015		Chassis front		1
			'See Remark'		

5	****		<i>See E4 for steer rams</i>		2
6	911/29700		Pivot Pin		2
6	811/90366		Pin pivot expander <i>Expander pin service replacement o/s bore</i>		2
7	911/27000		Pin Pivot Steer Ram Rear		2
7	811/90367		Pin pivot expander <i>Expander pin service replacement o/s bore</i>		2
8	819/00033		Shim		14
10	1315/0712Z		Bolt M16 x 50mm		2
11	1370/0603Z		Nut lock M16		2
12	1315/0708Z		Screw		2
13	1412/0007Z		Washer		4
14	830/00599		Spacer		4
15	268/00132		Bracket hose support		1
16	1315/3410Z		Bolt M10 x 40		2
17	531/96302		Spacer		2
18	265/00435		Bracket Mounting Clamp		2
23	265/00246		Stop articulation 104mm hole centres		2
24	1315/3412Z		Bolt M10x50 <i>Was 1315/0408Z</i>		4
25	1370/0303Z		Nut lock M10		4
26	1420/0008Z		Washer (M10)		6
31	265/01002	<M531299	Mat apron Z Bar		1
31	265/01943		Mat apron		1
32	823/00480		Retainer		2
33	1315/0409Z		Setscrew M10 x 35		2
34	1412/0004Z		Washer (7/16" Large)		4
35	826/01526		Screw thumb		2
36	826/01105		Nut M10		4
37	823/00480		Retainer		2
39	265/01602		Plate striker		2



9802/2320 B1-10-1 CHASSIS REAR Z-BAR

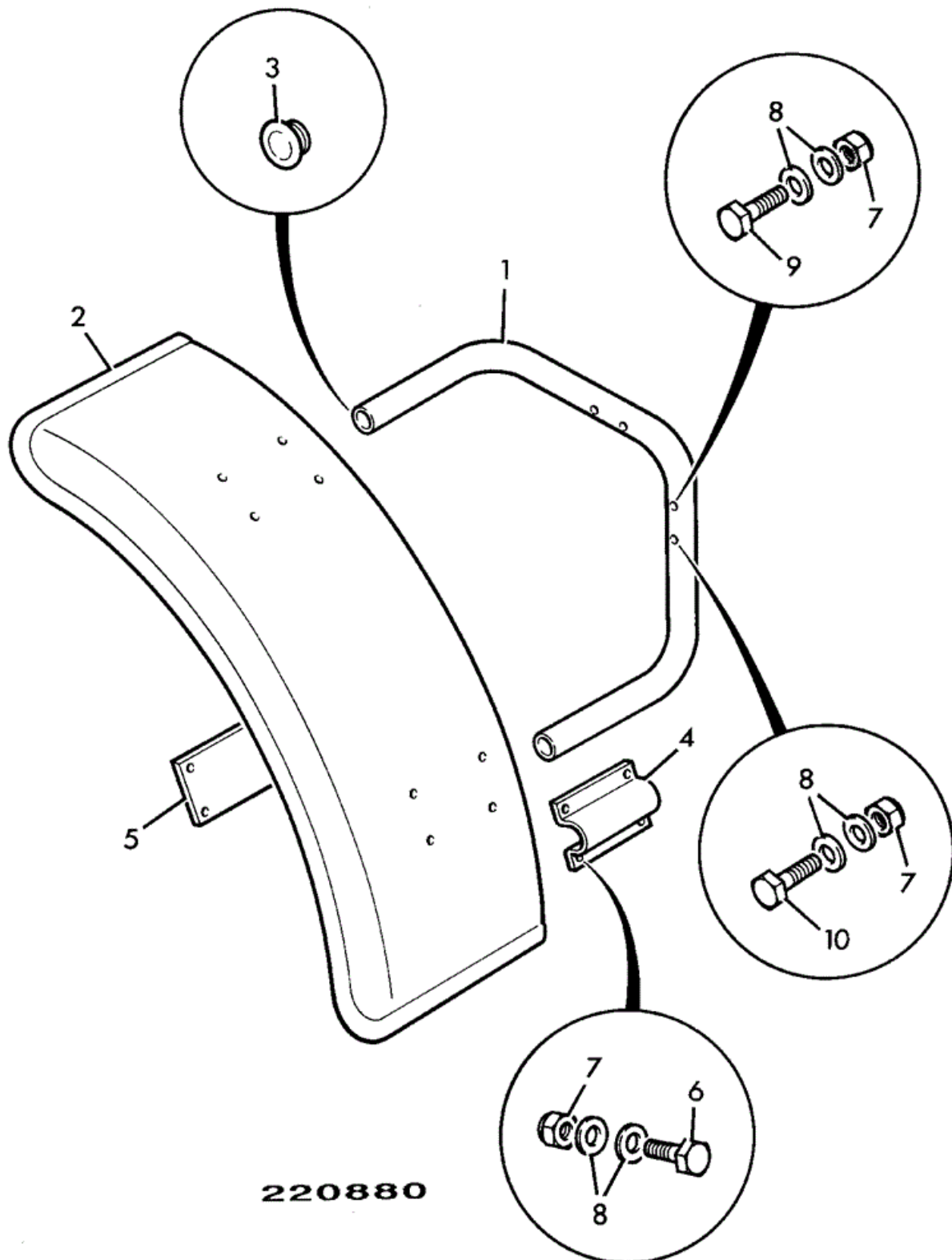


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Item	Part #	Change No	Description	Usage Code	QTY
1	268/30004	Superseded	Chassis rear		1
1	268/30129		Chassis rear		1
2	269/10052		Cover Access Assembly		2
2	:826/00972		Nut Rivet,M6 <i>10 off each cover</i>		20
3	813/00434		Gasket Access Cover		2
5	1315/0208Z		Setscrew M6 x 30mm		20
6	1420/0006Z		Washer (M6)		20
7	821/00186		Clamp Top 25mm		1
8	265/01289		Gauge Sight		1
9	268/20025		Pipe filter return		1
10	264/44300		Pipe filter return		1
11	123/04055		Cap Filler, Hydraulic Oil Non Lockable		1
11	:123/04056		Seal cap		1
12	1315/0407Z		Setscrew M10 x 25 mm		5
13	1420/0008Z		Washer (M10)		5
14	25/301000		Valve check, 3 BAR		1
15	821/00187		Clamp Base 25mm		1
16	1604/0008		Adaptor		1
17	1406/0026		Washer Seal		1
18	32/901100		Strainer Suction		2
19	1315/3520Z		Bolt M12 x 100mm		2
20	1420/0009Z		Washer (M12)		2
21	826/00425		Plug tapered 3/4"-14PTF		2
24	265/00455		Cap filler diesel		1
25	581/07000		Filter assembly main hydraulic		1
26	269/00170		Stay articulation		1
27	:259/93303		Ring key		2
28	265/00455		Cap filler diesel		1
29	:911/19400		Pin pivot		2



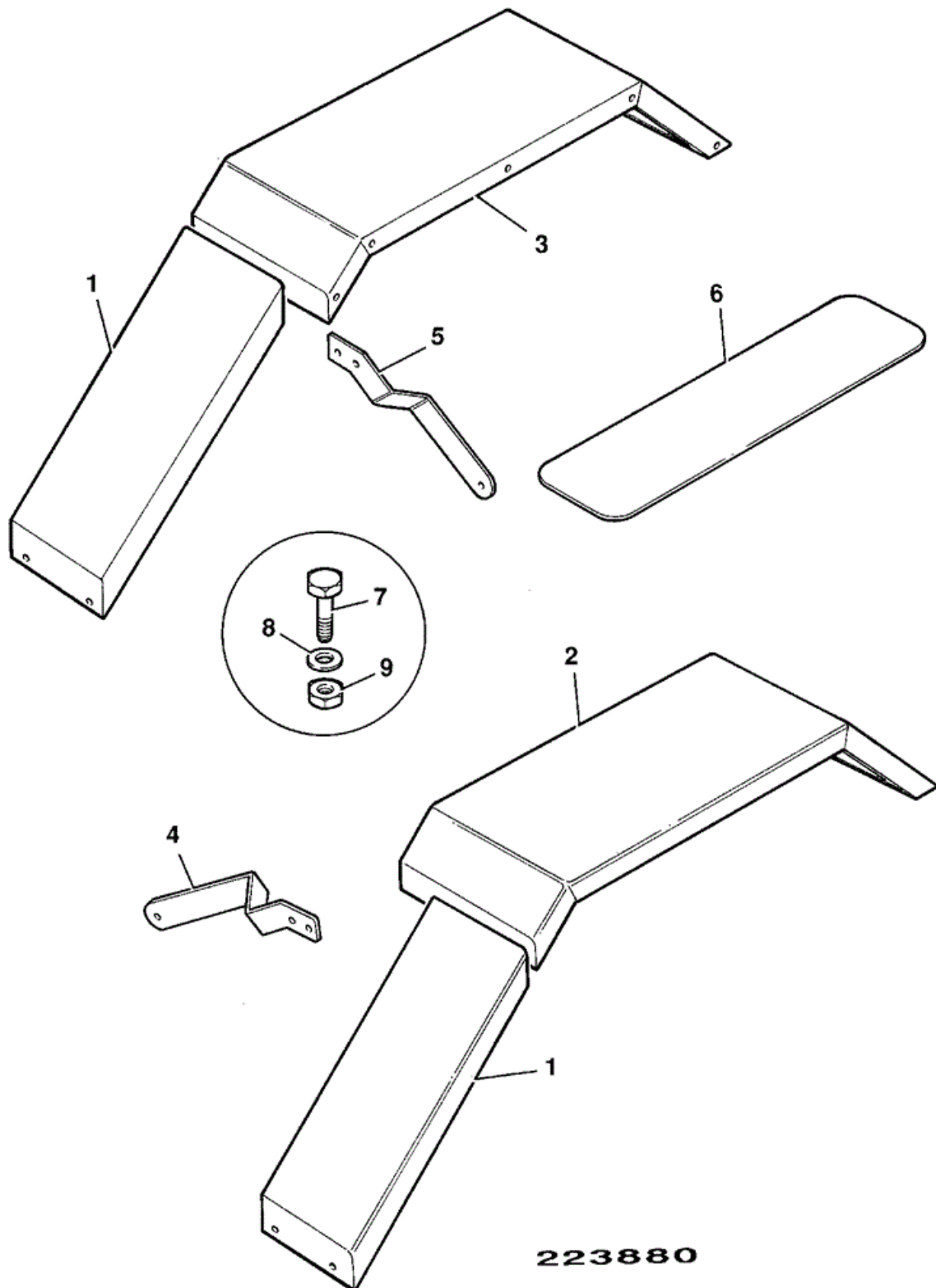
9802/2320 B1-11-1 FENDERS FRONT



Item	Part #	Change No	Description	Usage Code	QTY
1	265/00736		Tube mounting front fender		2
2	265/00694		Fender front		2
3	835/10035		Plug Black Plastic		4
4	265/00532		Plate saddle		4
4A	926/06300		Strip <i>2 pieces approx 120mm long per bracket</i>		0
5	265/00533		Plate back		4
6	1315/0407Z		Setscrew M10 x 25 mm		16
7	1370/0303Z		Nut lock M10		24
8	1420/0008Z		Washer (M10)		48
9	1315/3415Z		Bolt (M10 x 65)		4
10	1315/3419Z		Bolt M10x90mm		4



9802/2320 B1-11-2 FENDERS REAR

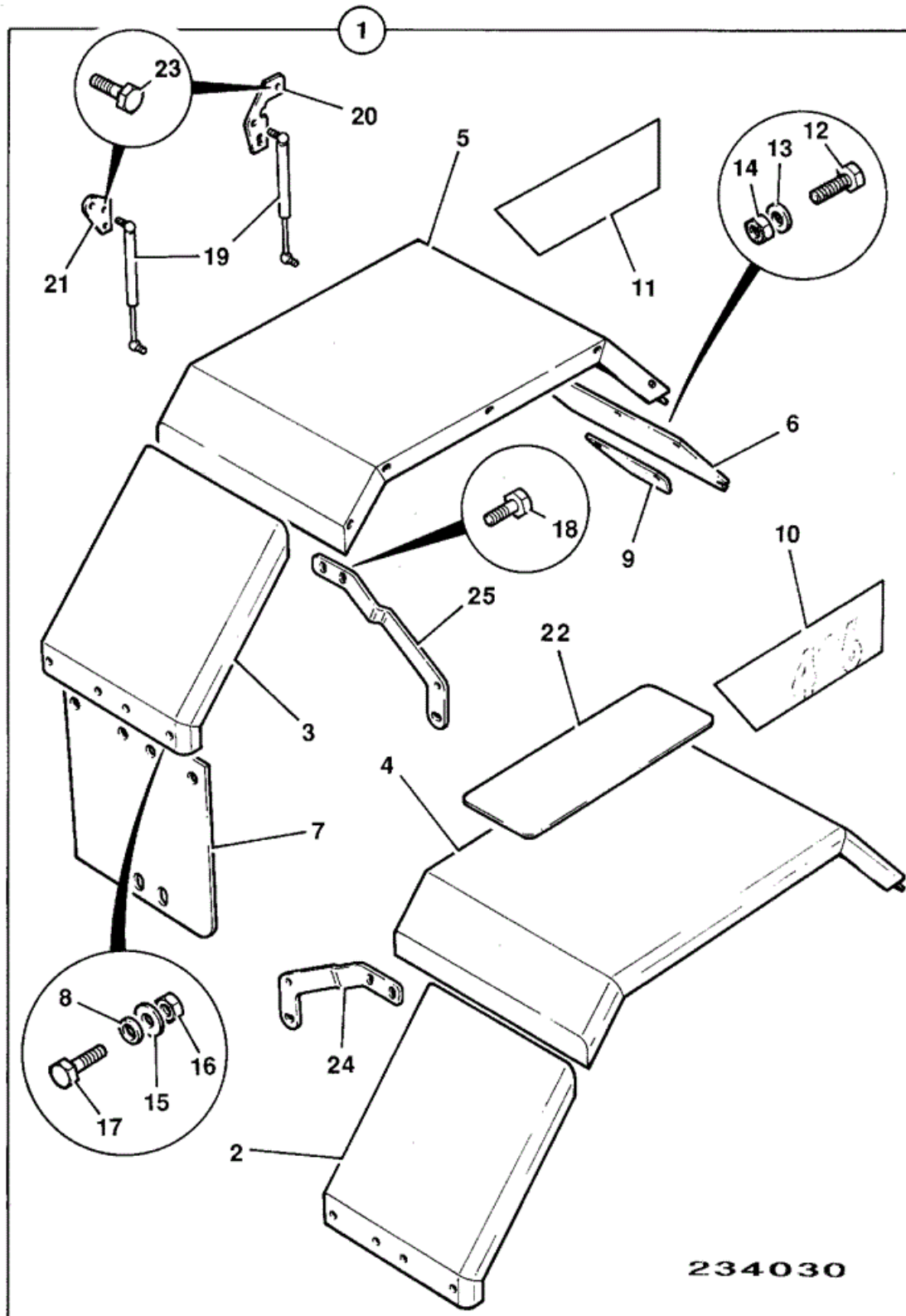


Item	Part #	Change No	Description	Usage Code	QTY
1	268/20046	Superseded	Fender lower LH & RH rear <i>See Note 1</i>		2
1	M.S.S		Multi Supersession		1
1	:268/20063		Fender lower L.H.		1
1	:268/20064		Fender lower R.H.		1
2	268/20047		Fender upper LH rear		1
3	268/20048		Fender upper RH rear		1
4	265/00869	Superseded	Bracket support LH <i>Note 1</i>		1
4	265/01115		Bracket LH support		1
5	265/00870	Superseded	Bracket support RH <i>Note 1</i>		1
5	265/01116		Bracket RH Support		1
6	265/00868		Pad non-slip		2
7	1315/0408Z		Setscrew M10 x 30		14
8	1420/0008Z		Washer (M10)		28
9	1370/0303Z		Nut lock M10		14

Note 1: M/c.426 to M531052, M/c.436 to M533055



9802/2320 B1-11-3 FENDERS REAR WIDE



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