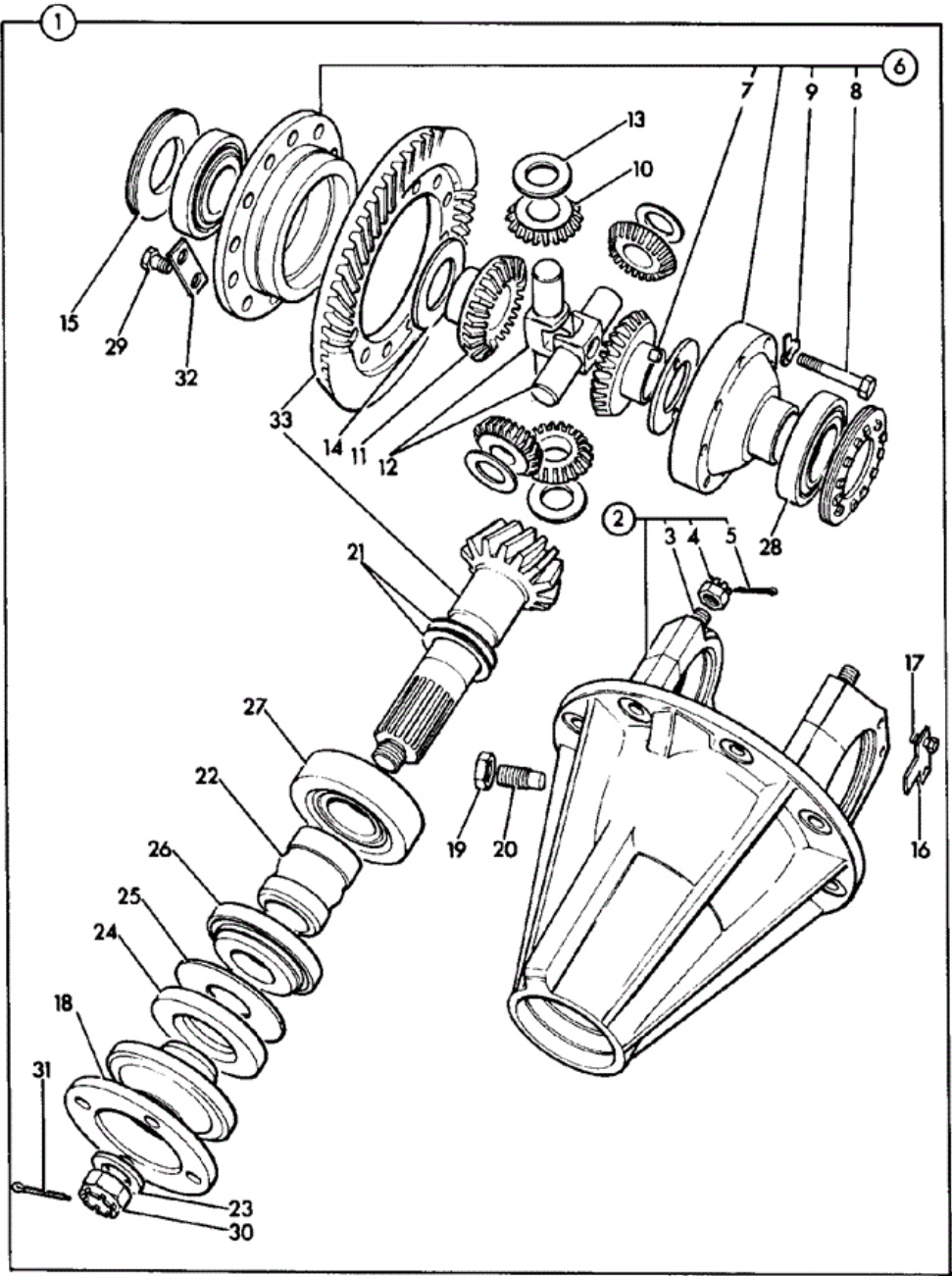




9802/8500 H2-8-4 DIFFERENTIAL ASSEMBLY 4WD AXLE



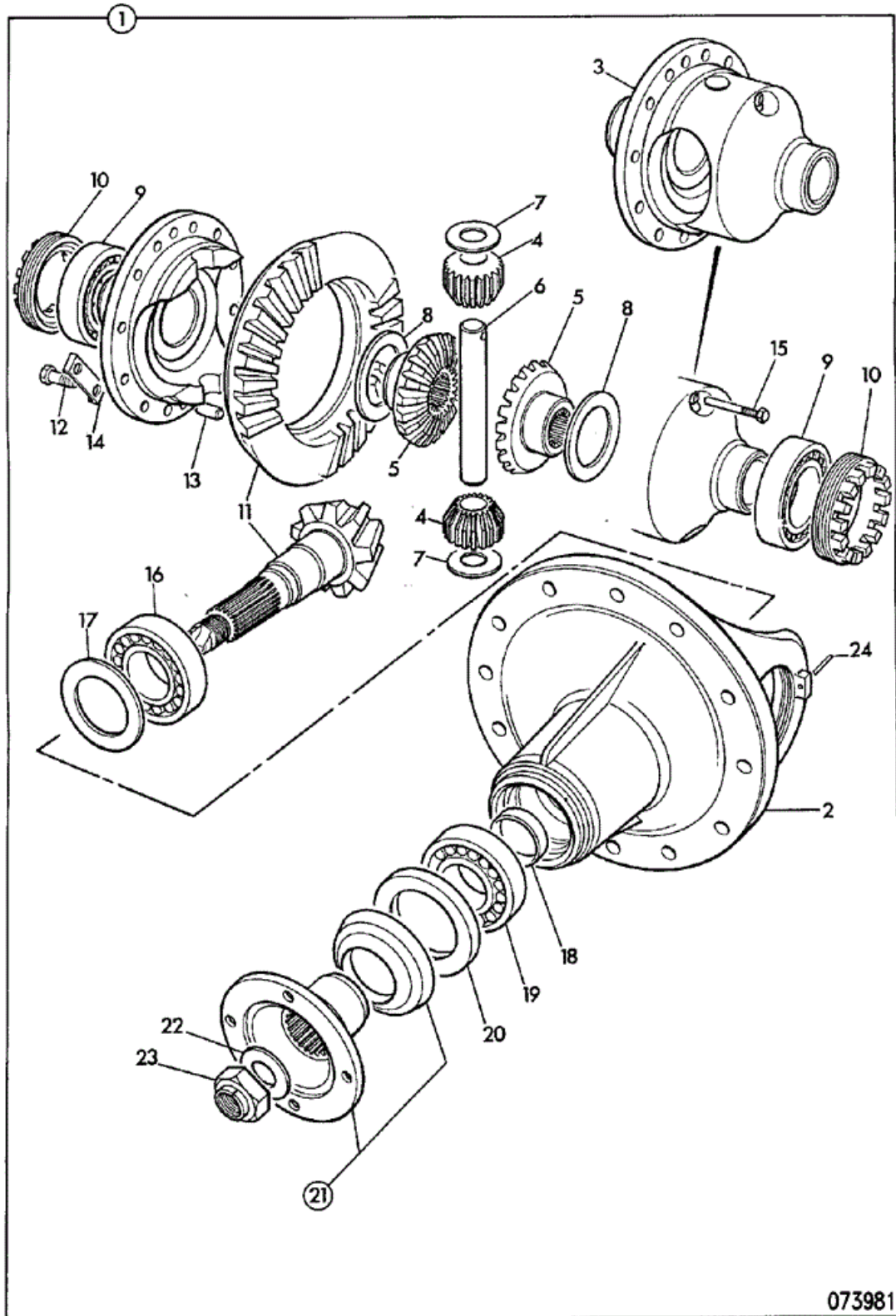
064760

Item	Part #	Change No	Description	Usage Code	QTY
1	10/903800		Differential assembly		1
2	:10/903801		Housing		1
3	::10/902802		Stud		4

4	::10/902803		Nut castle	4
5	::2103/0410		Pin split	4
6	:10/903802		Cage differential	1
7	::10/902805		Dowel pin	4
8	::10/902806		Bolt	8
9	::10/902807		Washer lock	8
10	:10/902808		Gear pinion	4
11	:10/903803		Gear	2
12	:10/902810		Trunnion spider	2
13	:10/902811		Washer thrust	4
14	:10/902812		Washer thrust	2
15	10/902813		Nut adjusting	2
16	:10/902814		Plate lock	2
17	:10/902815		Bolt	4
18	:10/902816		Flange	1
19	:10/903805		Nut lock	1
20	:10/903804		Screw thrust	1
21	:10/903600		Kit-shim	0
22	:10/902819		Bearing spacer-pinion	1
23	:10/902820		Washer flange	1
24	:10/902821		Seal oil	1
25	:10/902822		Washer	1
26	:10/902823		Bearing	1
27	10/902824		Bearing	1
28	:10/903806		Bearing	2
29	:10/903807		Bolt	12
30	:10/902827		Nut castle	1
31	:10/902828	Superseded	Pin split	1
31	:2103/0710		Pin split 1/8 x 1.1/4	1
32	10/902829		Washer tab	1
33	:10/903900		Gear crownwheel & pinion <i>Was 10/903900</i>	1



9802/8500 H2-8-5 DIFFERENTIAL ASSEMBLY 4WD AXLE

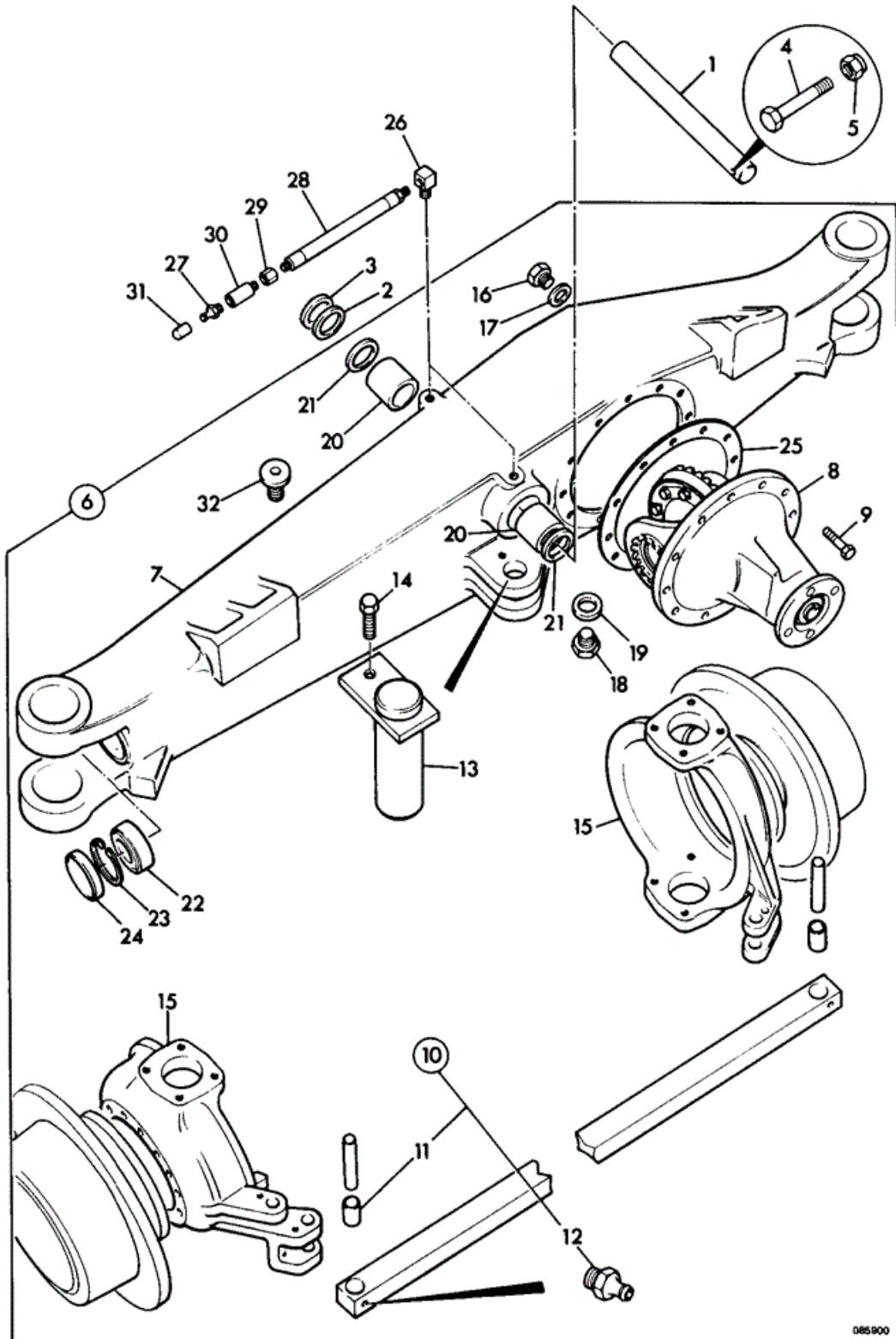


073981

Item	Part #	Change No	Description	Usage Code	QTY
1	448/05400	Superseded	Differential assembly		1
1	448/05900		Differential assembly		1
2	:448/05401	Superseded	Housing outer		1
2	:448/05901		Housing outer		1
3	:448/05409		Housing differential		1
3A	:448/15500		Differential gear kit		1
4	::448/05407	Superseded	Gear pinion		2
4	::N.L.A		No longer available		1
5	::448/05406	Superseded	Gear		2
5	::N.L.A		No longer available		2
6	:448/05408		Pin Trunnion		1
7	:808/00210		Washer thrust Pinion		2
8	:808/00209		Washer Thrust Side Gear		2
9	:907/09200		Bearing Taper Roller		2
10	:448/05405		Nut Side Diff		2
11	:448/05500		Gear crown wheel & pinion 9-32 teeth <i>See TI. F105/H, F105/HA, F101/E.</i>		1
12	:826/00880	Superseded	Bolt durlock <i>Was 1315/0407</i>		12
12	:826/01084		Bolt		1
13	:2105/1606		Dowel <i>Not used with Durlok bolts</i>		2
14	:823/00313		Washer tab <i>Not used with Durlok bolts</i>		6
15	:451/08105		Pin lock		1
16	:907/09000		Bearing Roller		1
17	:921/01900		Kit-shim		0
18	:448/05402		Spacer Collapsible		1
19	:907/09100		Bearing Taper Roller		1
20	:904/07400		Seal		1
21	:448/05600		Flange assembly		1
22	:1410/0009Z		Washer		1
23	:826/00817		Nut STAKE NUT (M24)		1
24	:826/00818		Pin Tension		2



9802/8500 H2-8-6 AXLE ASSEMBLY, 4WD STEERING

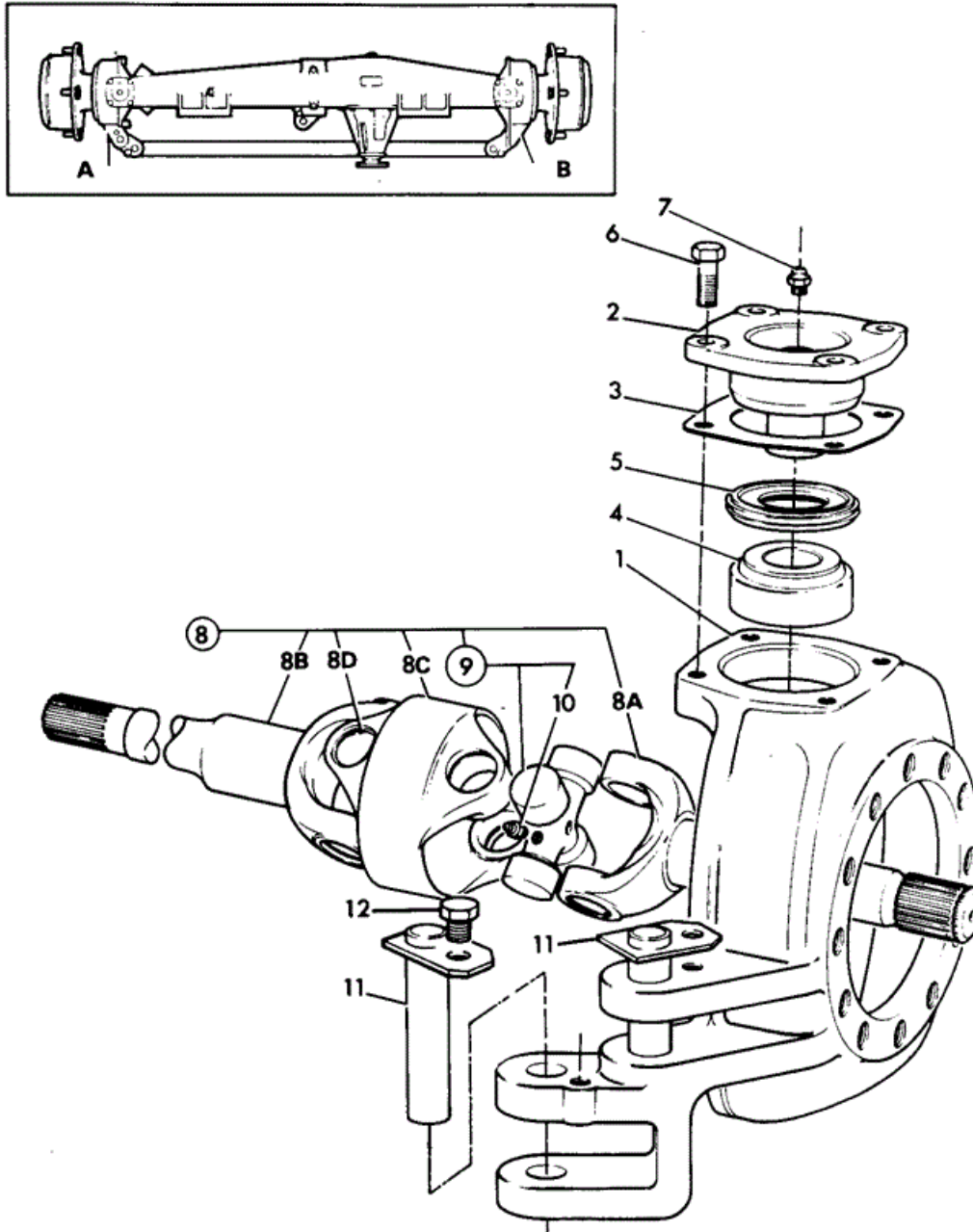


085900

Item	Part #	Change No	Description	Usage Code	QTY
1	811/10011		Pin pivot		1
2	830/00185		Spacer		1
3	823/00220		Shim 1.40mm Thick		0
3	823/00237		Shim 0.95mm Thick		0
4	1305/3428Z		Bolt 1/2" x 3.3/4" long		1
5	1340/0403Z		Nut lock		1
6	448/07300		Axle assembly steering		1
7	:448/07301	Superseded	Casing		1
7	:448/07701	Superseded	Axle casing		1
7	M.S.S.		Multi Supersession <i>Part N.L.A use items with useage code A</i>		1
7	::448/08101		Casing	A	1
7	::811/30072		Pivot pin drilled & tapped 89mm lg x 25mm dia	A	1
7	::1410/0010Z		Washer plain	A	0
8	****		'See Remark' <i>Diff housing assy. see frame H2-8-5</i>		1
9	:1315/0408Z		Setscrew M10 x 30		12
10	:448/07600		Rod track		1
11	::808/00170	Superseded	Bush 38mm long 30mm OD X 25mm ID		2
11	::808/00237		Bush 38mm long 30mm OD X 25mm ID		2
12	::1450/0001		Nipple Grease, Straight 1/8 BSP		2
13	:911/17100		Pin pivot 90mm x 24.9mm DIA		1
14	:1315/0405Z		Setscrew M10 x 20 mm		2
15	****		'See Remark' <i>Steering knuckle see frame H2-8-7</i>		1
16	:816/80037		Plug Filler 33mm Head, see TI GEN245		1
17	:823/00308	Superseded	Washer		1
17	1406/0021		Washer Bonded		1
18	:816/80012		Plug Magnetic 3/4"BSP		1
19	:1406/0021		Washer Bonded		2
20	:808/00173		Bush		2
21	:904/06500		Seal		2
22	:907/08400		Bearing		2
23	:2203/1082		Circlip		2
24	:904/08000	Superseded	Seal		2
24	:904/50006		Seal		2
25	:813/00321	Superseded	Gasket		1
25	****		None serviced part		1
26	816/00420	Superseded	Adapter 90 deg.		2
26	816/20041		Adaptor 90 deg.		2
27	:1450/1007		Nipple Grease		2
28	649/10100		Hose 1/8"BSP x 440mm		2
29	826/00173		Nut		2
30	200/04603	Superseded	Adapter		2
30	200/04604		Adaptor Grease		2
31	835/00017		Cap Grease Nipple		2



9802/8500 H2-8-7 KNUCKLE, STEERING 4WD AXLE

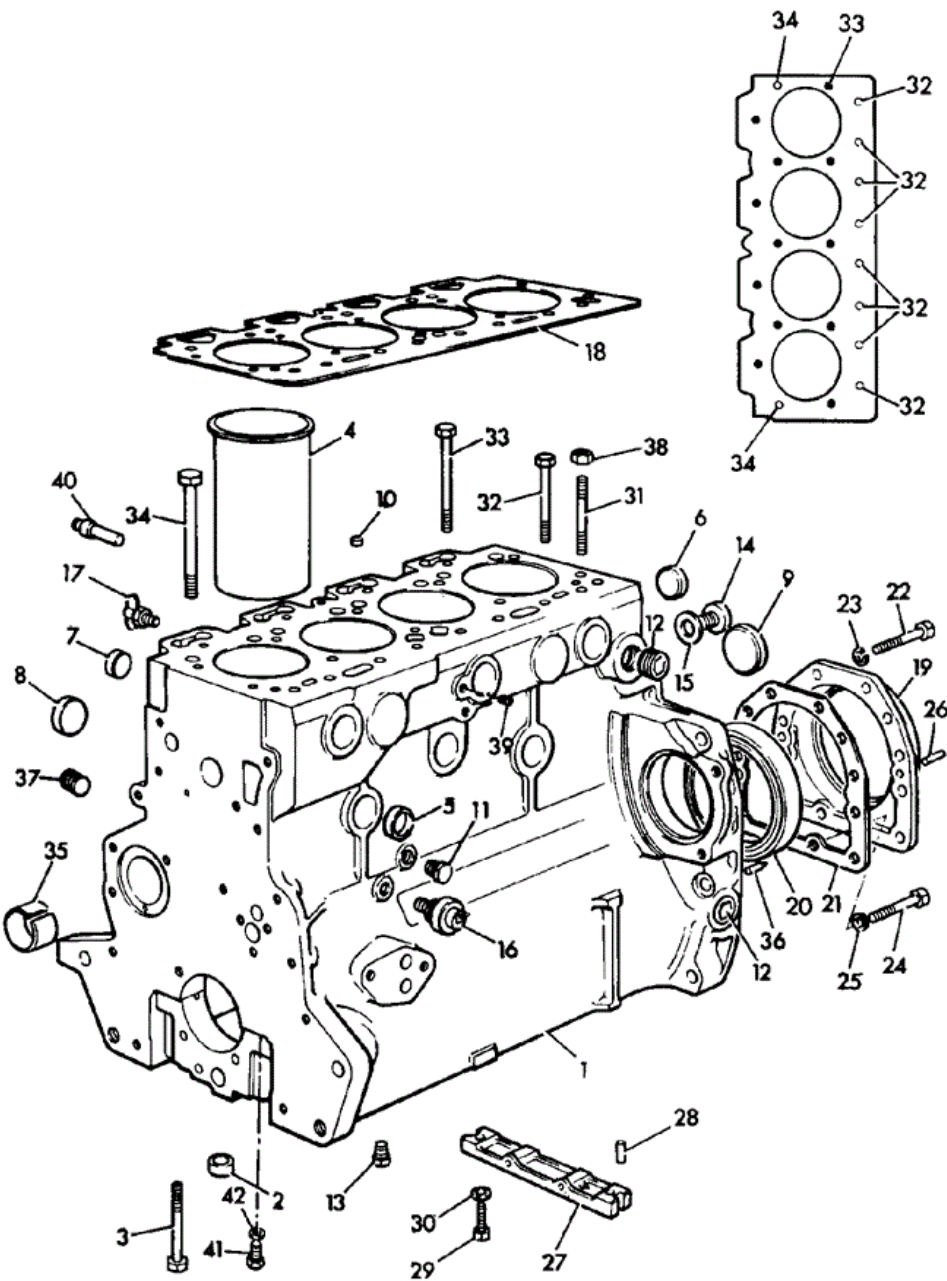


086111

Item	Part #	Change No	Description	Usage Code	QTY
1	448/07501		Joint swivel track rod & ram side	A	1
1	448/07401		Joint swivel SINGLE LUG	B	1
2	448/03902		Trunnion		4
3	921/01401		Shim 0.08mm		4
3	921/01402		Shim 0.13mm		4
3	921/01403		Shim 0.25mm		4
3	921/01404		Shim 0.76mm		4
4	907/08300		Bearing Taper Roller		4
5	904/06700		Seal		4
6	1315/0508Z		Setscrew M12 X 30		16
7	816/60056		Nipple Grease <i>Self Tapping type</i>		4
8	914/23300	Superseded	Shaft drive, assembly 773 mm t/rod side	B	1
8	914/38300		Shaft drive 773mm long		1
8	914/23200	Superseded	Shaft drive, assy.1223mm t/rod,steer ram side	A	1
8	914/38400		Shaft drive 1223mm long		1
8A	:914/23202		Shaft hub side	A,B	1
8B	:914/23203		Shaft axle t/rod,steer ram side	A	1
8B	:914/23301		Shaft axle t/rod side	B	1
8C	:914/23204		Joint centre		1
8D	:914/23205		Circlip		1
9	:914/23201		Kit-spider 93mm over caps 30mm cap diameter		2
10	:914/23206		Nipple grease		2
11	911/15100		Pin pivot 100mm x 24.98mm DIA		2
11	911/17100		Pin pivot 90mm x 24.9mm DIA <i>Steer ram</i>		1
13	1315/0405Z		Setscrew M10 x 20 mm		3



9802/8500 L1-1-1 BLOCK ASSEMBLY, IMPE RIAL, LH BUILD



064543

Item	Part #	Change No	Description	Usage Code	QTY
1	02/101583	Superseded	Block assembly, cylinder <i>LD Build,Includes 2.3.4.5.6.7 & 35</i> <i>See Note 1</i>		1

1	M.S.S		Multi Supersession <i>Part N.L.A use 1A with items 32A,33A,34A & 40</i>		1
1A	02/101821	Superseded	Block assembly Cylinder <i>See Note 1 Includes 2.3.4.5.6.7.35 & 40</i>		1
1A	M.S.S		Multi Supersession <i>Refer to Service Workshop Manual See Note 2</i>		1
1B	02/101944		Block assembly cylinder <i>Also READ item 8 footnote on frame L1-3-1. See Note 3</i>		1
1D	02/101605	Superseded	Block assembly Cylinder <i>See Note 1 LH Build,Includes 2.3.4.5.6.7 & 35</i>		1
1D	M.S.S	<EU027630M	Multi Supersession <i>Part N.L.A use 1E with items 32A, 33A & 34A</i>		1
1E	02/101800	Superseded	Block cylinder assembly <i>See Note 1 includes 2.3.4.5.6.7.35 & 40</i>		1
1E	M.S.S		Multi Supersession <i>Refer to Service Workshop Manual. See Note 4</i>		1
1F	02/101945		Block assembly Cylinder <i>See Note 3</i>		1
2	:02/100101		Thimble		10
3	:02/100102		Bolt		10
4	:02/100103	<EU106654N	Liner Press fit <i>With flame ring See Note 5</i>		4
4	02/102038	<EU106654N	Liner oversize - 0.010" 0.25mm <i>With flame ring See Note 6</i>		0
4	:02/101758	>EU106655N	Liner Press fit <i>See Note 5 See Note 7</i>		4
4	02/100206	<EU106654N	Liner Slip fit <i>With flame ring</i>		4
4	02/101773	>EU106655N	Liner Slip fit <i>See Note 7</i>		4
5	:02/100105	Superseded	Plug core D=32mm		6
5	:02/100396		Plug core D=32mm		6
6	:02/100105	Superseded	Plug core D=32mm		2
6	:02/100396		Plug core D=32mm		2
7	:02/100106	<EU280718S	Plug core D=35mm		4
7	02/200454		Plug core D=38mm		4
8	02/100110		Plug core D=38mm		4
9	02/100107		Plug core D=50mm		1
10	02/100108		Plug		1
11	02/100132		Plug drain <i>Water Drain</i>		1
12	02/100134		Plug		3
13	02/100133		Plug		1
14	02/100111		Plug		1
15	823/00276		Washer		1
16	701/06500		Switch oil pressure		1
17	02/100132		Plug drain		1
17	02/100335		Tap drain <i>Alternative</i>		1
18	02/100117	<EU106654N	Gasket cylinder head		1
18	02/101879	Superseded	Gasket cylinder head		1

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