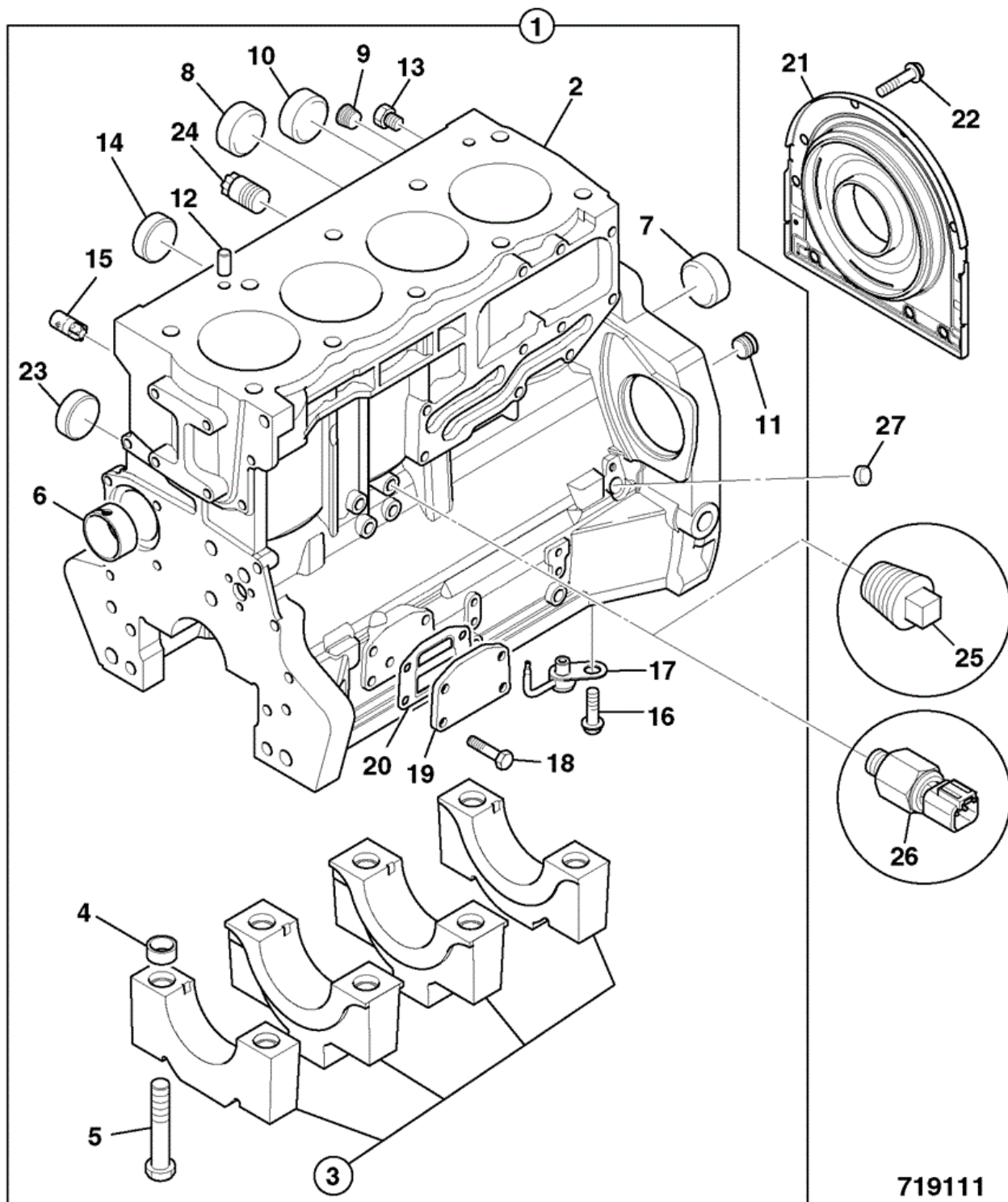




9802/9810 R1-3-2 BLOCK ASSEMBLY RG BUILD

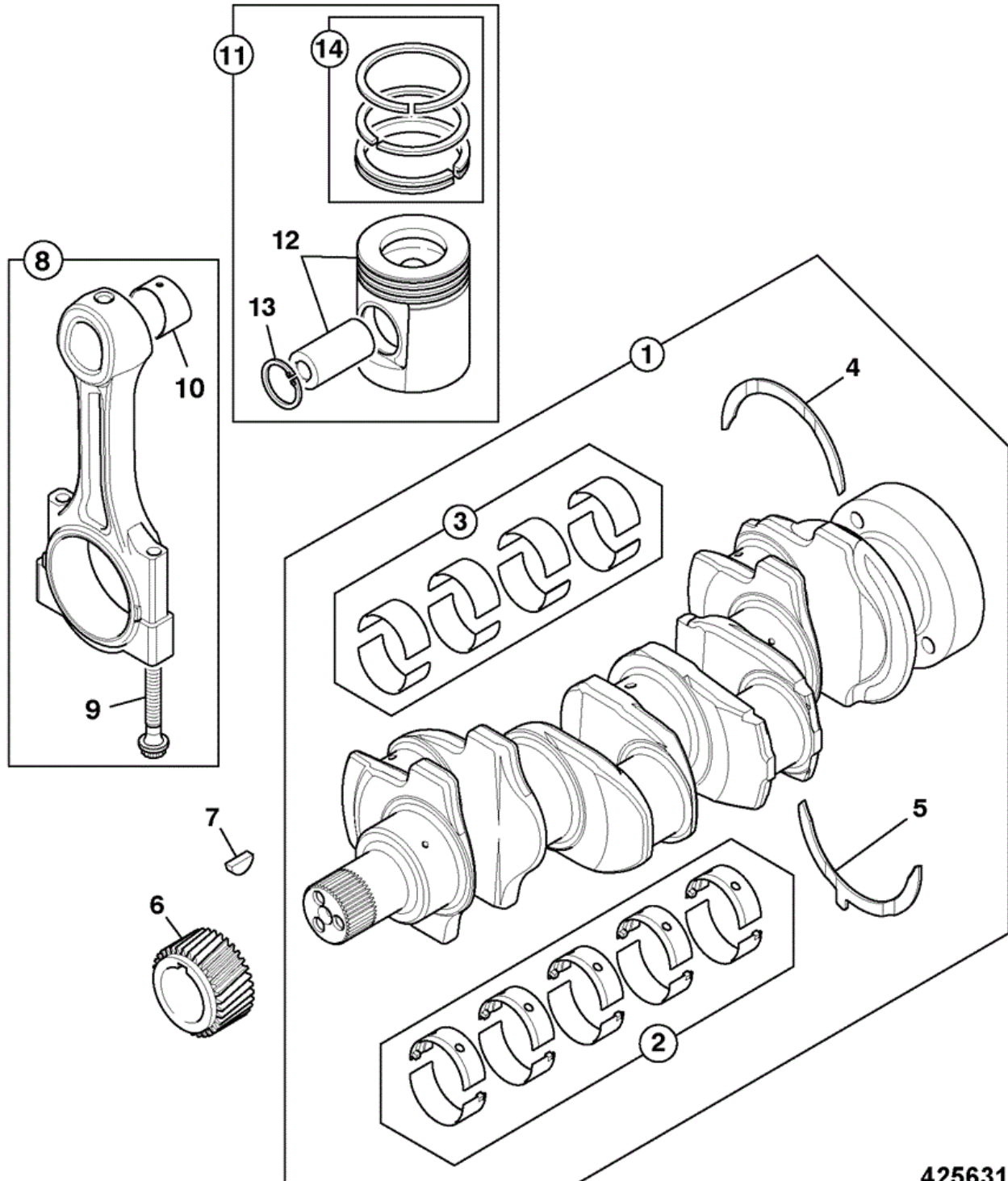


719111

Item	Part #	Change No	Description	Usage Code	QTY
1	02/202900		Block cylinder assembly		1
2	****		None serviced part		1

3	****		None serviced part		1
4	:02/100101		Thimble		10
5	:02/100102		Bolt		10
6	:02/202901		Bush camshaft		1
7	:02/202902		Plug		1
8	:02/202903		Plug		2
9	:02/100134		Plug		1
10	:02/100396		Plug core D=32mm		1
11	:02/202904		Plug		1
12	:02/201818		Dowel		2
13	:02/202905		Plug		2
14	:02/202906		Plug		1
15	02/202907		Plug		1
16	:02/291178		Screw		4
17	:02/202908		Jet piston cooling		4
18	:02/291032		Bolt M8 x 20mm		4
19	:02/202909		Plate blanking		1
20	:02/202931		Gasket oil filter head to cyl/block		1
21	02/202935		Housing & rear oil seal assembly		1
22	826/10721		Bolt torx head drive		10
23	02/202961		Plug		1
24	02/202997		Plug		1
25	826/00765		Plug		1
26	701/80327		Switch Engine Oil Pressure		1
27	02/202961		Plug		1

9802/9810 R1-4-2 CRANKSHAFT, BEARINGS PISTONS & CON-RODS RG BUILD

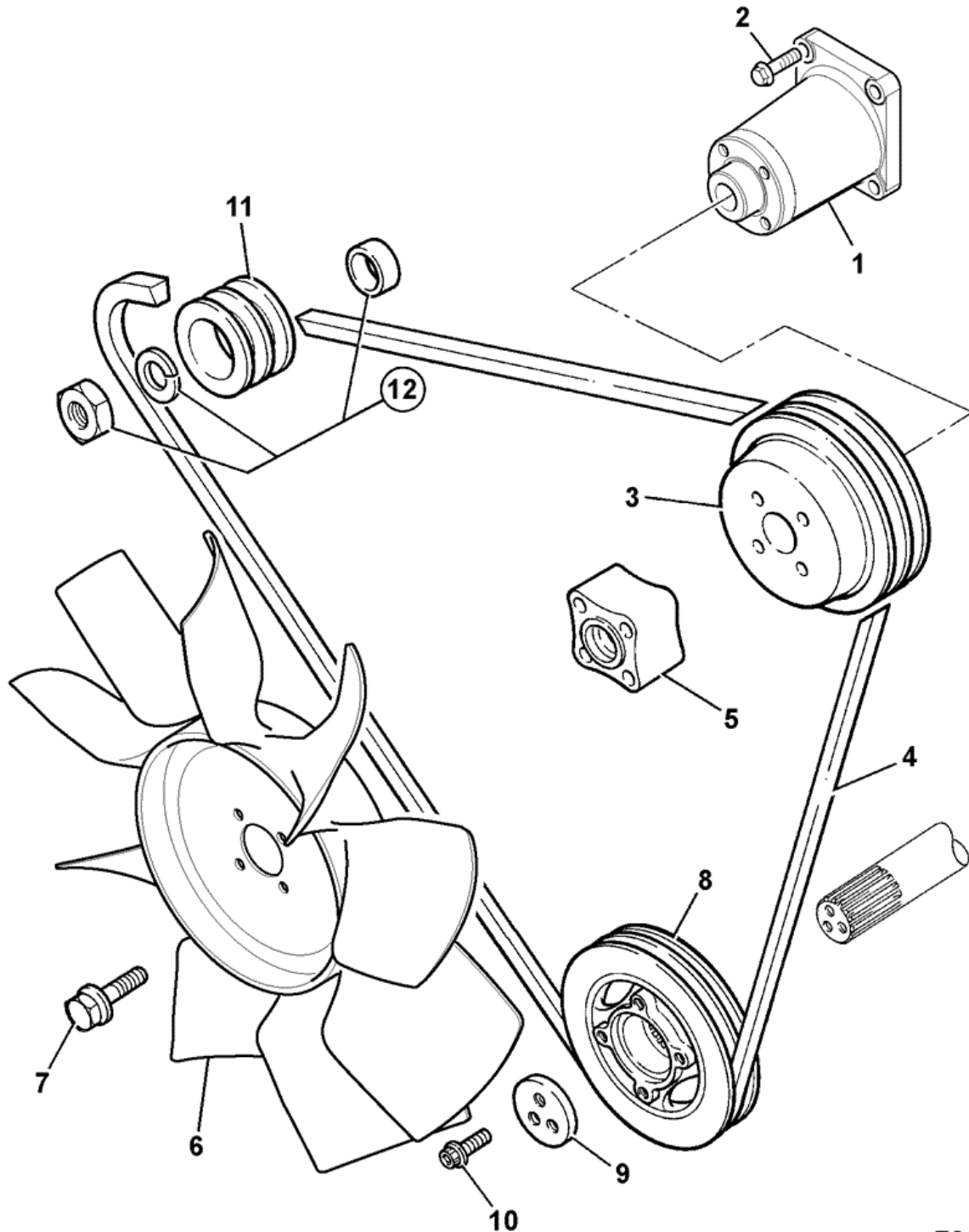


425631

Item	Part #	Change No	Description	Usage Code	QTY
1	02/202910		Crankshaft assembly		1

2	:02/202911	Kit-main bearing standard	1
2	02/202912	Kit-main bearing u/s 0.25mm	0
2	02/202913	Kit-main bearing u/s 0.50mm	0
2	02/202914	Kit-main bearing undersize (+)0.030"	0
2A	02/203172	Kit-main bearing standard oversize	0
2A	02/203173	Kit-main bearing oversize - 0.25mm	0
2A	02/203174	Kit-main bearing oversize - 0.50mm	0
2A	02/203175	Kit-main bearing oversize - 0.75mm	0
3	:02/202915	Kit-big end bearing standard	1
3	02/202916	Kit-big end bearing oversize - (+)0.010"	0
3	02/202917	Kit-big end bearing u/s 0.50mm	0
3	02/202918	Kit-big end bearing oversize - (+)0.030"	1
3A	02/203251	Kit-big end bearing Standard	0
3A	02/203252	Kit-big end bearing undersize (-)0.010"	0
3A	02/203253	Kit-big end bearing undersize (-)0.020"	0
3A	02/203254	Kit-big end bearing undersize (-)0.030"	0
4	:02/192083	Washer thrust top - standard	2
4	02/192011	Washer thrust top-oversize 0.19mm	0
5	:02/192084	Washer thrust bottom - standard	2
5	02/192013	Washer thrust btm-oversize 0.19mm	0
6	02/202919	Gear crankshaft	1
7	02/100038	Key	1
8	02/202922	Kit-conrod grade 'F' RED	4
8	02/202923	Kit-conrod grade 'G' ORANGE	0
8	02/202924	Kit-conrod grade 'H' WHITE	0
8	02/202925	Kit-conrod grade 'J' GREEN	0
8	02/202926	Kit-conrod grade 'K' PURPLE	0
8	02/202927	Kit-conrod grade 'L' BLUE	0
9	:02/202929	Bolt conrod	2
10	:02/202928	Bush small end	1
11	02/202920	Kit-piston & rings	4
11	02/203221	Kit-piston & rings oversize 0.5mm	0
11	02/203223	Kit-piston & rings oversize 1.0mm	0
12	****	None serviced part	1
13	:02/201151	Circlip	2
14	:02/202921	Kit-piston ring	1

JCB 9802/9810 R1-5-3 FANS, PULLEYS & FAN BELT 2WS BUILD,
 1.06:1 FAN SPEED, STANDARD



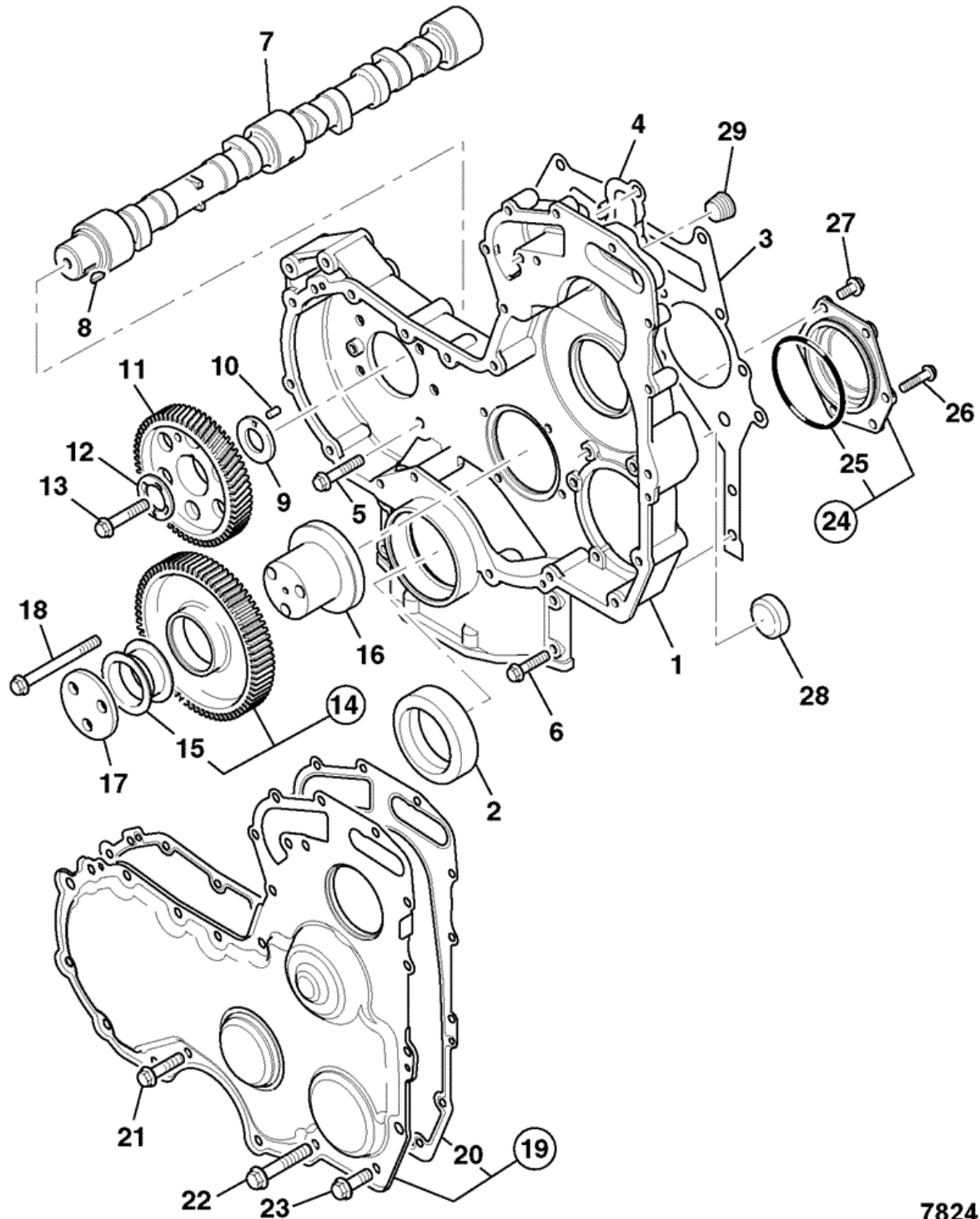
703391

Item	Part #	Change No	Description	Usage Code	QTY
1	02/202962		Housing fan drive assembly		1

2	02/291096		Screw		4
3	02/201328		Pulley fan twin groove, 165mm		1
4	02/101906		Belt fan - pair L=1300mm		1
5	02/201347		Spacer fan 76.2mm		1
6	30/925526		Fan D=20" Puller		1
7	1315/3320Z		Bolt (M8 x 100)		4
8	02/200877		Pulley crankshaft twin groove		1
9	02/200017		Block Thrust		1
10	02/100579		Screw		3
11	02/202444		Pulley alternator D=73mm twin groove		1
12	714/20405		Kit-sundry parts		1



9802/9810 R1-6-2 TIMING CASE CAMSHAFT & GEARS RG BUILD



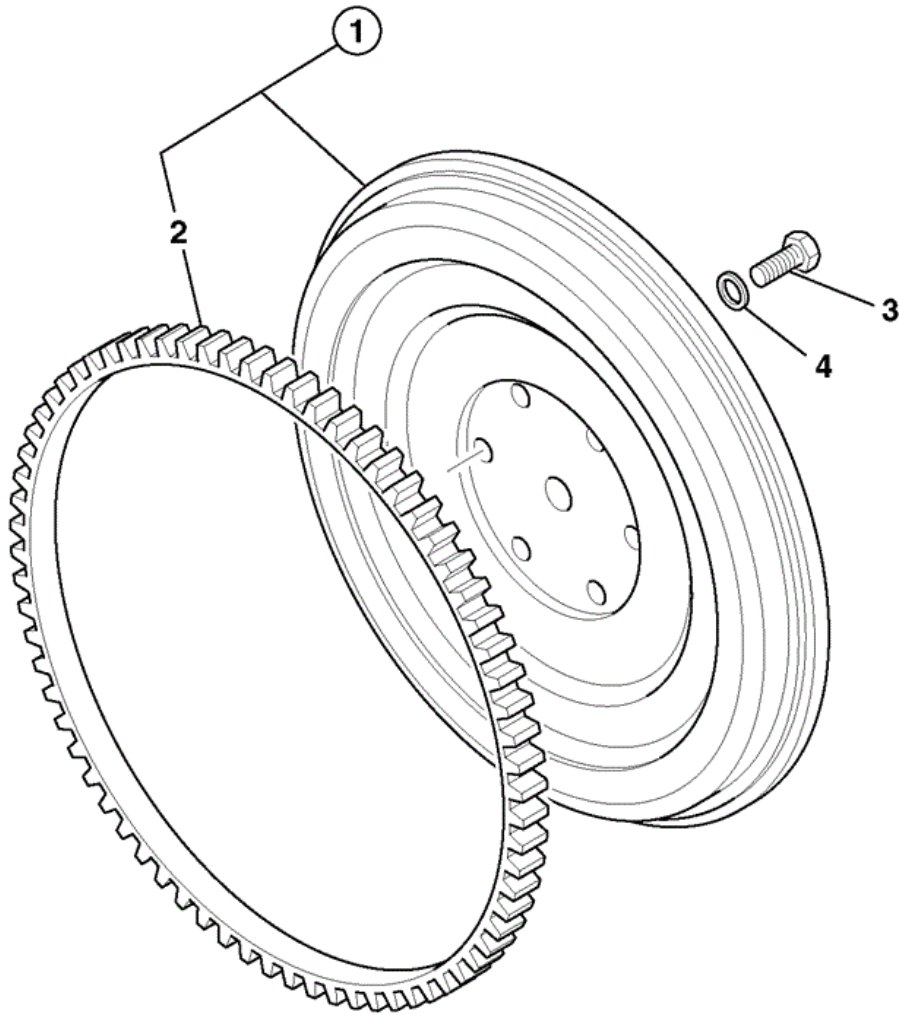
782410

Item	Part #	Change No	Description	Usage Code	QTY
1	02/203050		Casing timing		1

2	02/101435		Seal front oil		1
3	02/202984		Gasket timing case to block		1
4	02/202983		Gasket timing case		1
5	826/00869		Screw flange head		8
6	02/291033		Bolt		4
7	02/203075		Camshaft		1
8	02/100038		Key		1
9	02/291065		Washer		1
10	2102/0604		Dowel		1
11	02/203049		Gear camshaft		1
12	02/203047		Washer thrust		1
13	02/291196		Screw		1
14	02/203110		Gear idler		1
15	:02/192016		Bush		2
16	02/100041		Hub		1
17	02/201288		Plate		1
18	02/291073		Screw		3
19	:02/202993		Cover timing		1
20	:02/202994		Gasket timing cover		1
21	02/291016		Screw		9
22	02/291025		Bolt (M8 x 65)		5
23	826/00901		Screw		1
24	02/202995		Plate blanking		1
25	:02/202996		O Ring		1
26	02/291031		Bolt		5
27	826/00901		Screw		1
28	02/203121		Plug D=36mm		1
29	02/100095		Plug taper		1



9802/9810 R1-7-2 FLYWHEEL & STARTER RING GEAR RG BUILD



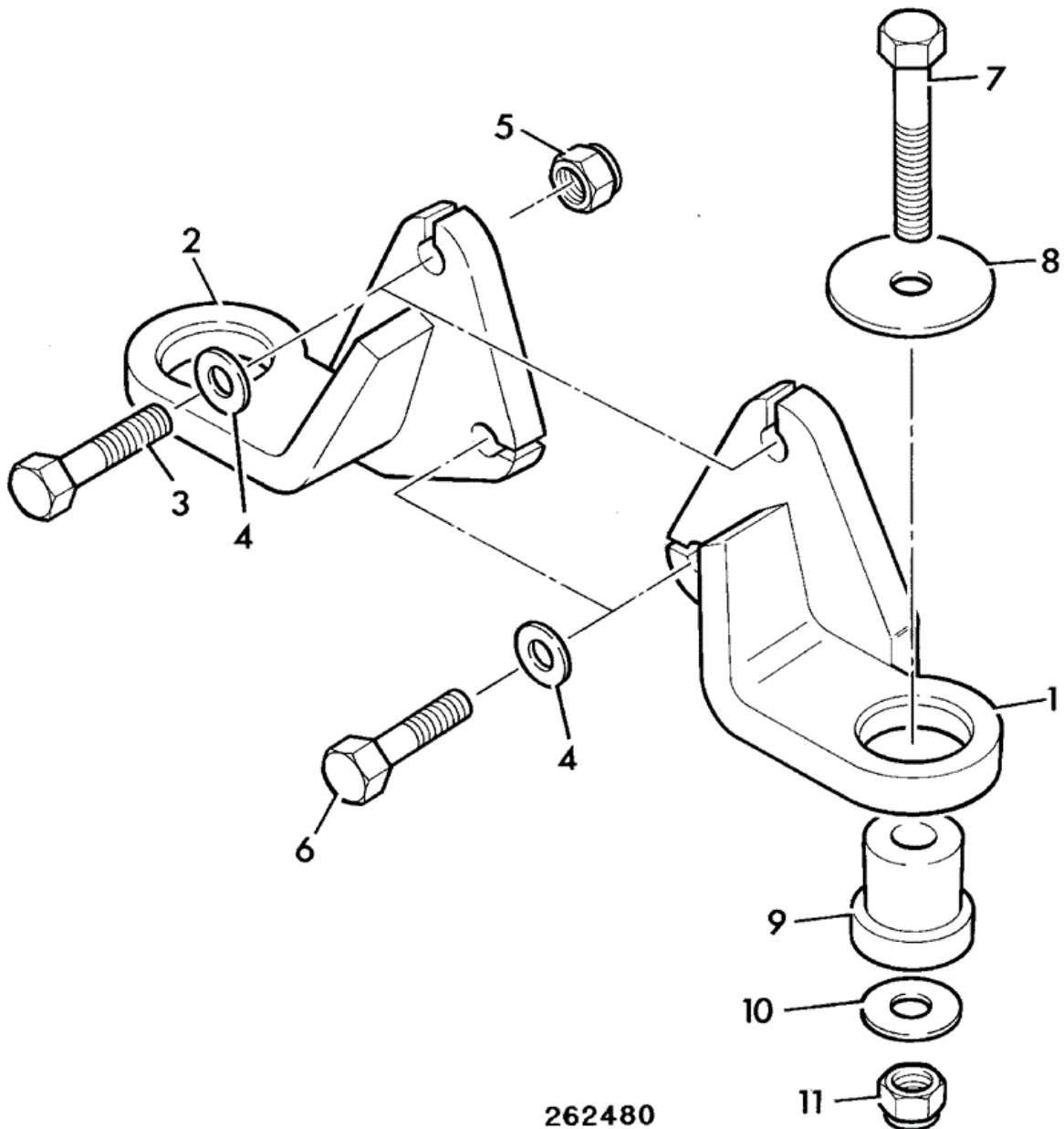
425660

Item	Part #	Change No	Description	Usage Code	QTY
1	02/203181		Flywheel assembly		1

2	:02/100078		Gear starter ring		1
3	1305/0409		Bolt 1/2UNF		10
4	02/200725		Washer		10



9802/9810 R1-8-1 ENGINE MOUNTINGS 2WS



Item	Part #	Change No	Description	Usage Code	QTY
1	125/00201		Bracket engine mounting left hand		1
2	125/00202		Bracket engine mounting right hand		1

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