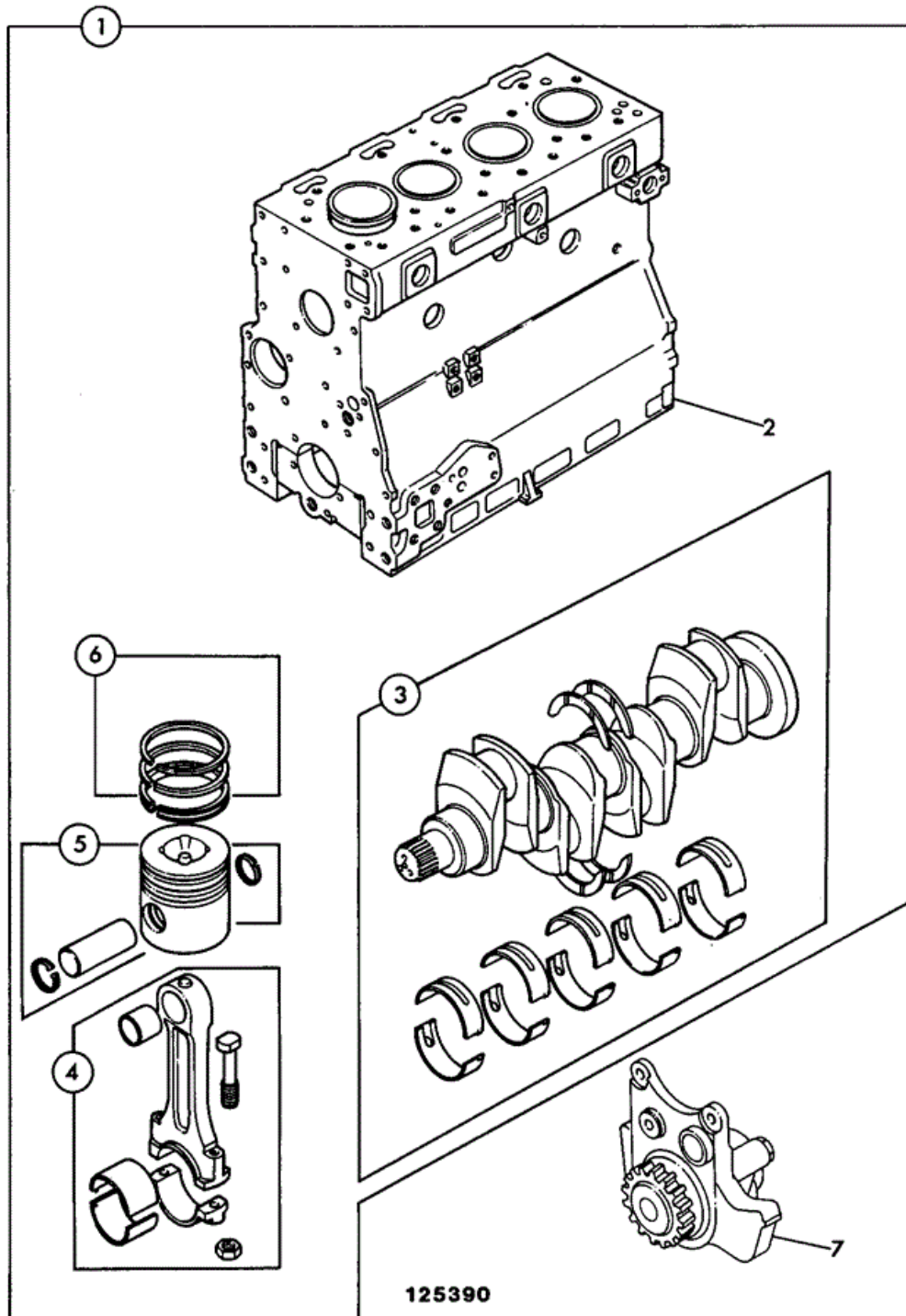




9802/9700 N1-2-4 ENGINE, SHORT AB BUILD

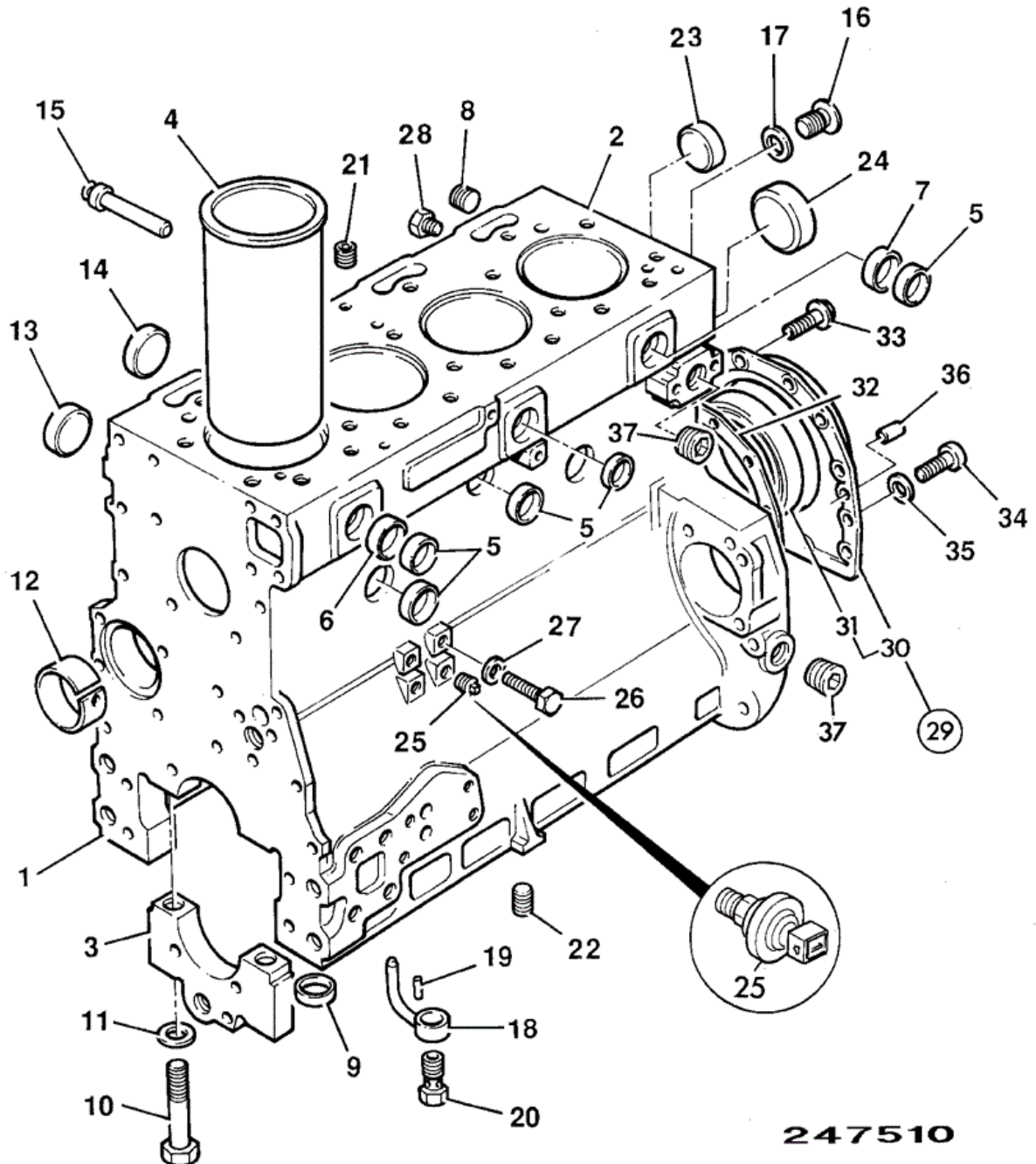


Item	Part #	Change No	Description	Usage Code	QTY
1	02/200444	Superseded	Engine short, 1004-4T		1
1	02/200446		Engine short, 1004-4T turbocharged		1
2	****		'See Remark' <i>See frame N1-3-2, Block assembly</i>		1
3	****		'See Remark' <i>See frame N1-4-4, Crankshaft assembly</i>		1
4	****		'See Remark' <i>See frame N1-4-4, Con-rod assembly</i>		4
5	****		'See Remark' <i>See frame N1-4-4, Piston assembly</i>		4
6	****		'See Remark' <i>See frame N1-4-4, Piston ring kit</i>		4
7	****		'See Remark' <i>See frame N5-2-2, Oil pump</i> <i>See Note 1</i>		1

Note 1: Not included with item 1.

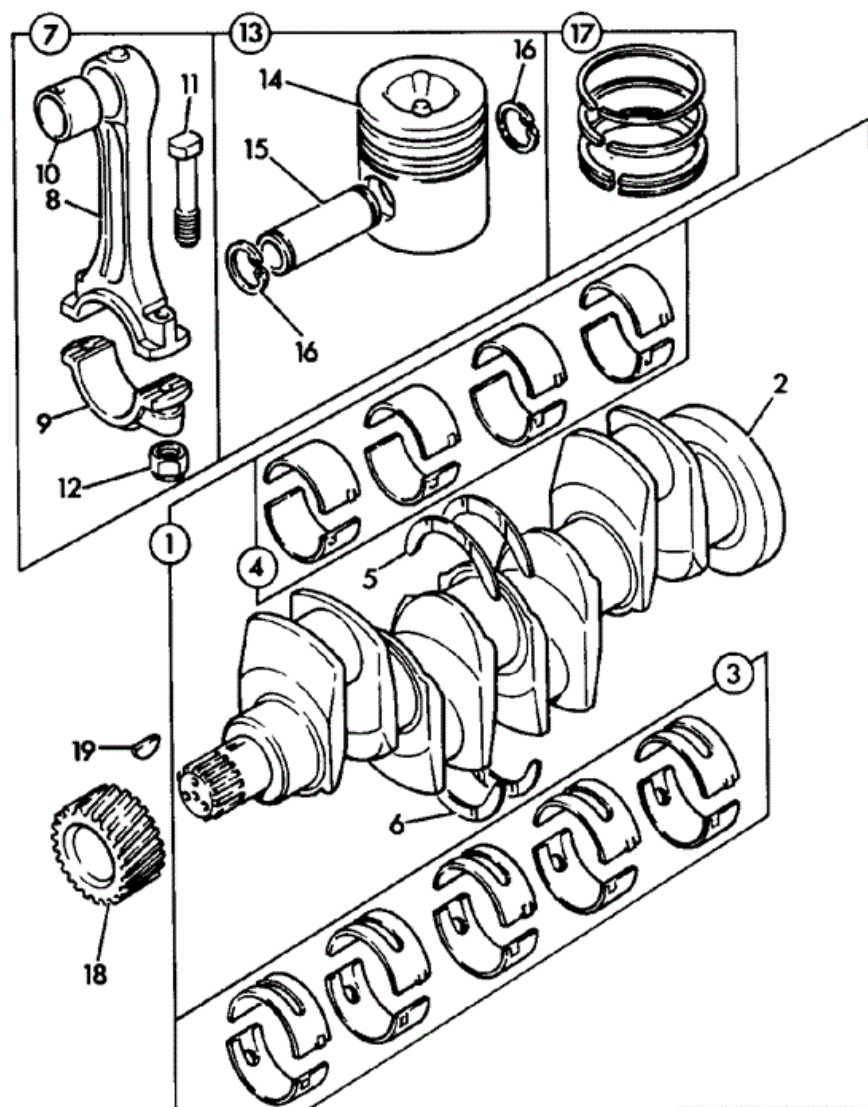


9802/9700 N1-3-2 BLOCK ASSEMBLY AB BUILD



Item	Part #	Change No	Description	Usage Code	QTY
1	02/200470	Superseded	Block cylinder assembly		1
1	02/201300		Block assembly, cylinder		1
			None serviced part		

2	****		<i>Block</i>	1
3	****		None serviced part <i>Bearing Cap</i>	5
4	:02/200949		Liner cylinder, press fit	4
4	02/200002		Liner cylinder, slip fit	0
5	:02/100396		Plug core D=32mm	6
6	:02/201304		Plug	1
7	:02/200003		Plug core" D=26mm	1
8	:02/100134		Plug	1
9	:02/100101		Thimble	10
10	:02/100102		Bolt	10
11	:02/100615		Washer	10
12	:02/192001		Bush camshaft	1
13	:02/200454		Plug core D=38mm	4
14	:02/200454		Plug core D=38mm	2
15	:02/101827		Plug	1
16	:02/100111		Plug	1
17	:02/200828		Washer	1
18	****		'See Remark' <i>See frame N5-3-1</i>	4
19	****		'See Remark' <i>See frame N5-3-1</i>	4
20	****		'See Remark' <i>See frame N5-3-1</i>	4
21	02/100108		Plug	1
22	02/100582		Plug core D=16mm	1
23	02/200454		Plug core D=38mm	2
24	02/100107		Plug core D=50mm	1
25	701/41500		Switch oil pressure <i>AB50509, AB50513 Builds</i>	1
25	826/00765		Plug <i>AB50510,AB50585 Builds</i>	1
26	1315/0401Z		Bolt M10 x 10	1
27	823/00273		Washer	1
28	02/100132		Plug drain <i>Water drain</i>	2
28	02/100335		Tap drain <i>Alternative</i>	0
29	02/200958		Housing rear seal	1
30	****		None serviced part <i>Cover</i>	1
31	:02/101436		Seal rear oil	1
32	02/200959		Gasket rear seal housing	1
33	826/00869		Screw flange head	12
34	1391/3307Z		Capscrew M8x25mm	2
35	02/100307		Washer	2
36	02/100308		Dowel	2
37	02/100134		Plug	1

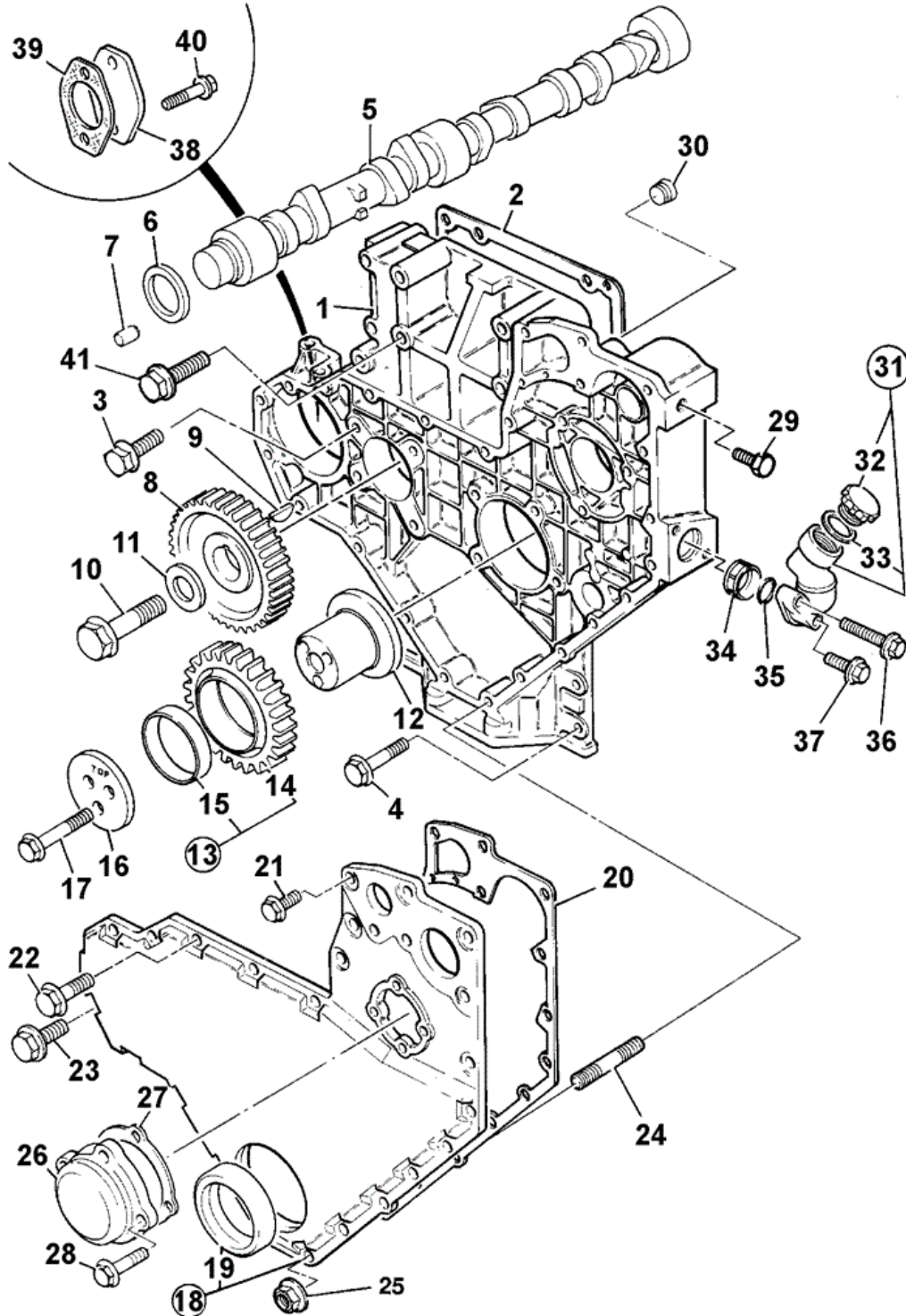


095660

Item	Part #	Change No	Description	Usage Code	QTY
1	02/200915		Crankshaft assembly		1
2	****		None serviced part <i>Crankshaft</i>		1
3	:02/192002		Kit-bearing Main Standard		1
3	02/192003		Kit-bearing Main Undersize - .010inch		1
3	02/192004		Kit-bearing Main Undersize - .020inch		1

3	02/192005		Kit-bearing Main Undersize - .030inch	1
4	:02/192085		Kit-bearing 4 Pairs Standard	1
4	02/192086		Kit-bearing 4 Pairs Undersize - .010inch	1
4	02/192087		Kit-bearing 4 Pairs Undersize - 0.20inch	1
4	02/192088		Kit-bearing 4 Pairs Undersize - 0.30inch	1
5	:02/192083		Washer thrust top - standard	2
5	02/192011		Washer thrust top-oversize 0.19mm	2
6	:02/192084		Washer thrust bottom - standard	2
6	02/192013		Washer thrust btm-oversize 0.19mm	2
7	02/101632		Rod assembly connecting	4
8	****		None serviced part <i>Con-rod</i>	1
9	****		None serviced part <i>Cap</i>	1
10	:02/192019		Bush small end	1
11	:02/291072		Bolt	2
12	:02/100128		Nut	2
13	02/200860		Piston assembly	4
14	****		None serviced part <i>Piston</i>	1
15	****		None serviced part <i>Gudgeon pin</i>	1
16	:02/100129		Circlip	2
17	02/201140		Kit-piston ring	4
18	02/290001		Gear	1
19	02/100038		Key	1

JCB 9802/9700 N1-6-2 TIMING CASE CAMSHAFT & GEARS AB BUILD

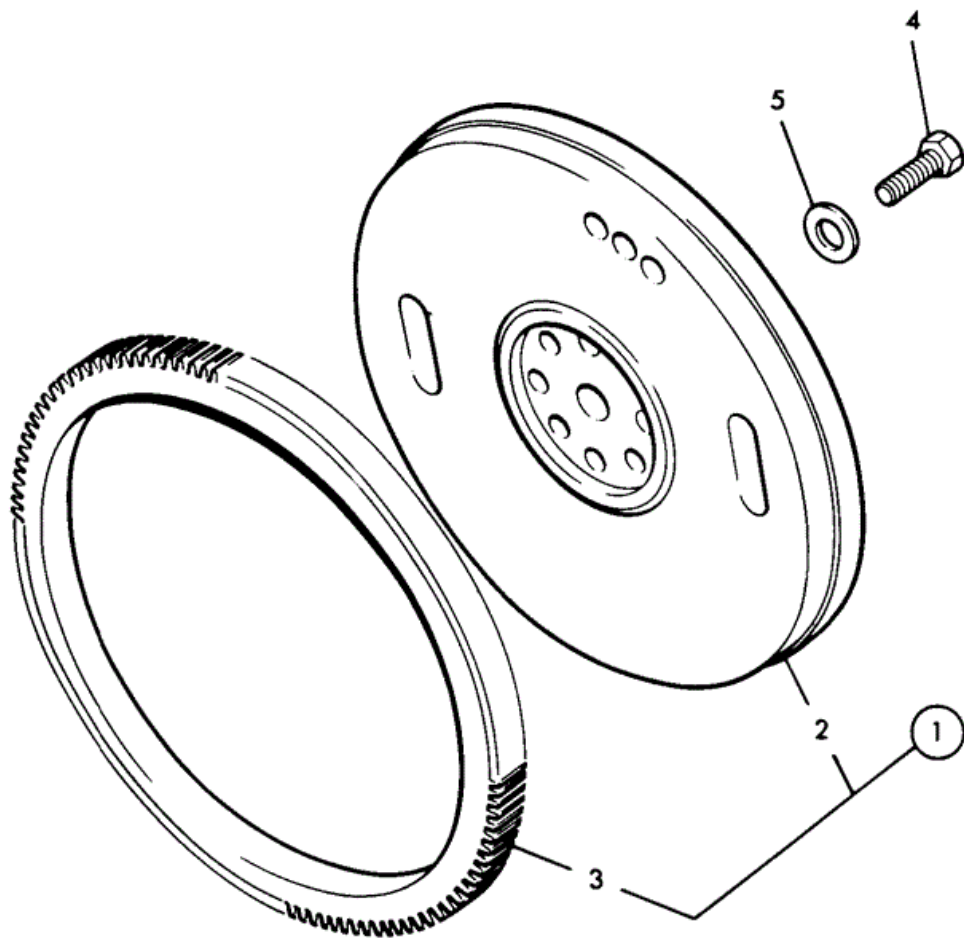


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Item	Part #	Change No	Description	Usage Code	QTY
1	02/200741	Superseded	Casing timing		1

1	M.S.S		Multi Supersession <i>Part N.L.A use 1A with items 22 & 23A</i>	1
1A	02/201136		Case timing	1
2	02/200022		Gasket t/case to block	1
3	826/00869		Screw flange head	8
4	02/291033		Bolt	4
5	02/200023	Superseded	Camshaft	1
5	M.S.S		Multi Supersession <i>Part N.L.A use 5A with item 10A</i>	1
5A	02/201303		Camshaft	1
6	02/192064		Washer thrust	1
7	2102/0604		Dowel	1
8	02/190034		Gear camshaft	1
9	02/100038		Key	1
10	02/291047		Bolt <i>Used only with item 1</i>	1
10A	02/291196		Screw <i>Used only with item 5A</i>	1
11	02/291065		Washer	1
12	02/100041		Hub	1
13	02/190033		Gear idler assembly	1
14	:N.S.P.		None serviced part <i>Gear</i>	1
15	:02/192016		Bush	2
16	02/100042		Plate	1
17	02/291073		Screw	3
18	02/200729		Cover timing case	1
19	:02/101435		Seal front oil	1
20	02/200728		Gasket timing cover	1
21	02/291026		Bolt	6
22	02/291018		Bolt <i>Used only with item 1A</i>	9
23	02/291017		Screw <i>Used only with item 1</i>	10
23A	02/291017		Screw <i>Used only with item 1A</i>	1
24	02/291051		Stud	2
25	02/291058		Nut flanged M8	2
26	02/200028		Cover inspection	1
27	02/200029		Gasket inspection cover	1
28	02/291014		Bolt	4
29	02/200829		Plug <i>Used only with item 1</i>	1
30	:02/100409		Plug taper threaded	1
31	02/201110		Tube oil filler	1
32	:02/201099	Superseded	Cap oil filler	1
32	:02/201343		Cap oil filler	1
33	::02/201098		O Ring	1
34	02/200037		Strainer	1
35	02/201097		O Ring	1
36	02/291023		Bolt	1
37	02/291020		Bolt	1
38	02/200032		Plate	1
39	02/200033		Gasket	1

40	02/291042		Bolt		2
41	02/291038		Bolt		4



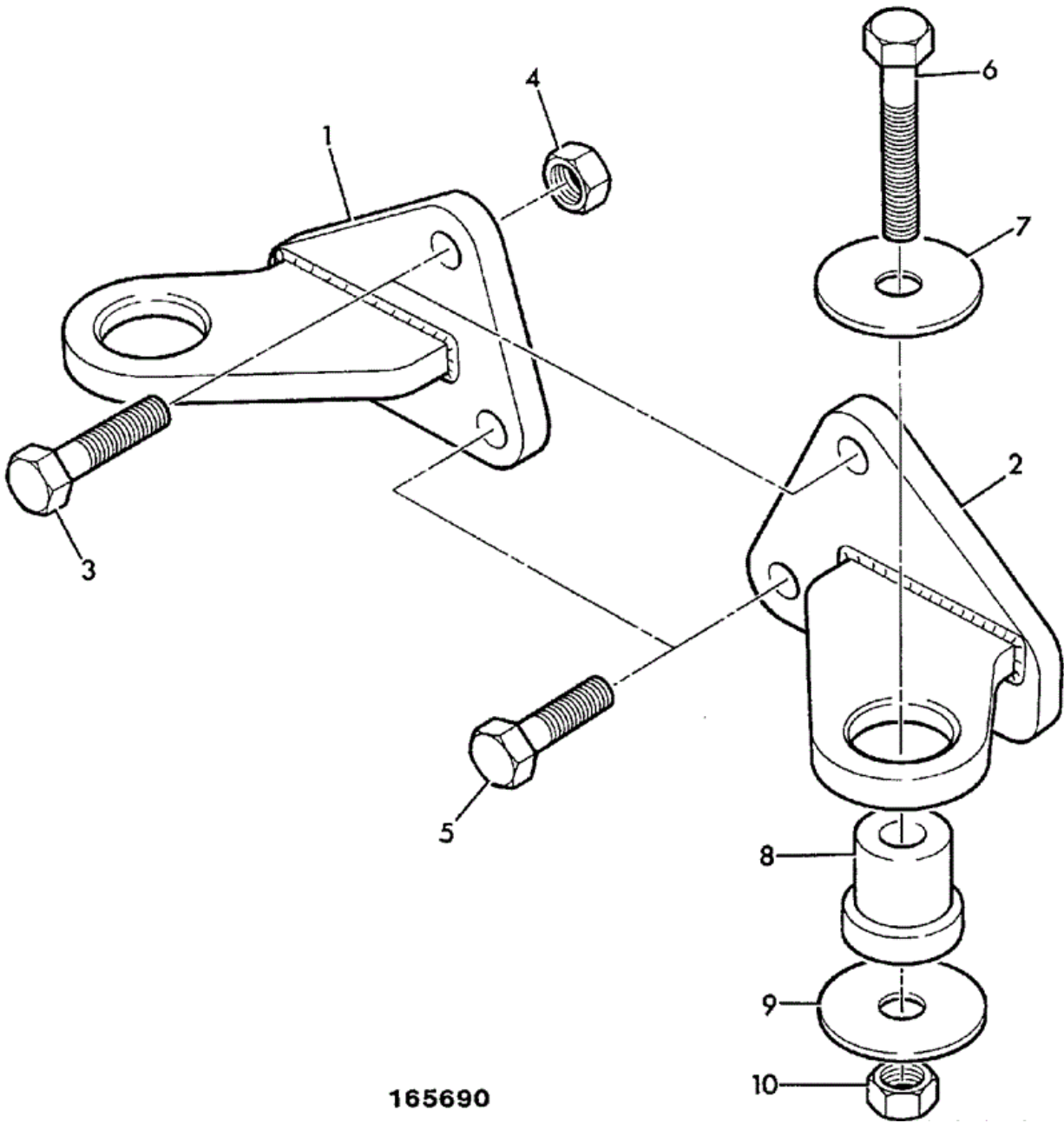
105250

Item	Part #	Change No	Description	Usage Code	QTY
1	02/101737	<M449615	Flywheel assembly		1
1	02/201399		Flywheel assembly		1
2	:N.S.P.		None serviced part <i>Flywheel</i>		1
3	:02/100078		Gear starter ring		1
4	02/100570		Setscrew		6

5	02/200725		Washer		6
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9802/9700 N1-8-1 ENGINE MOUNTINGS



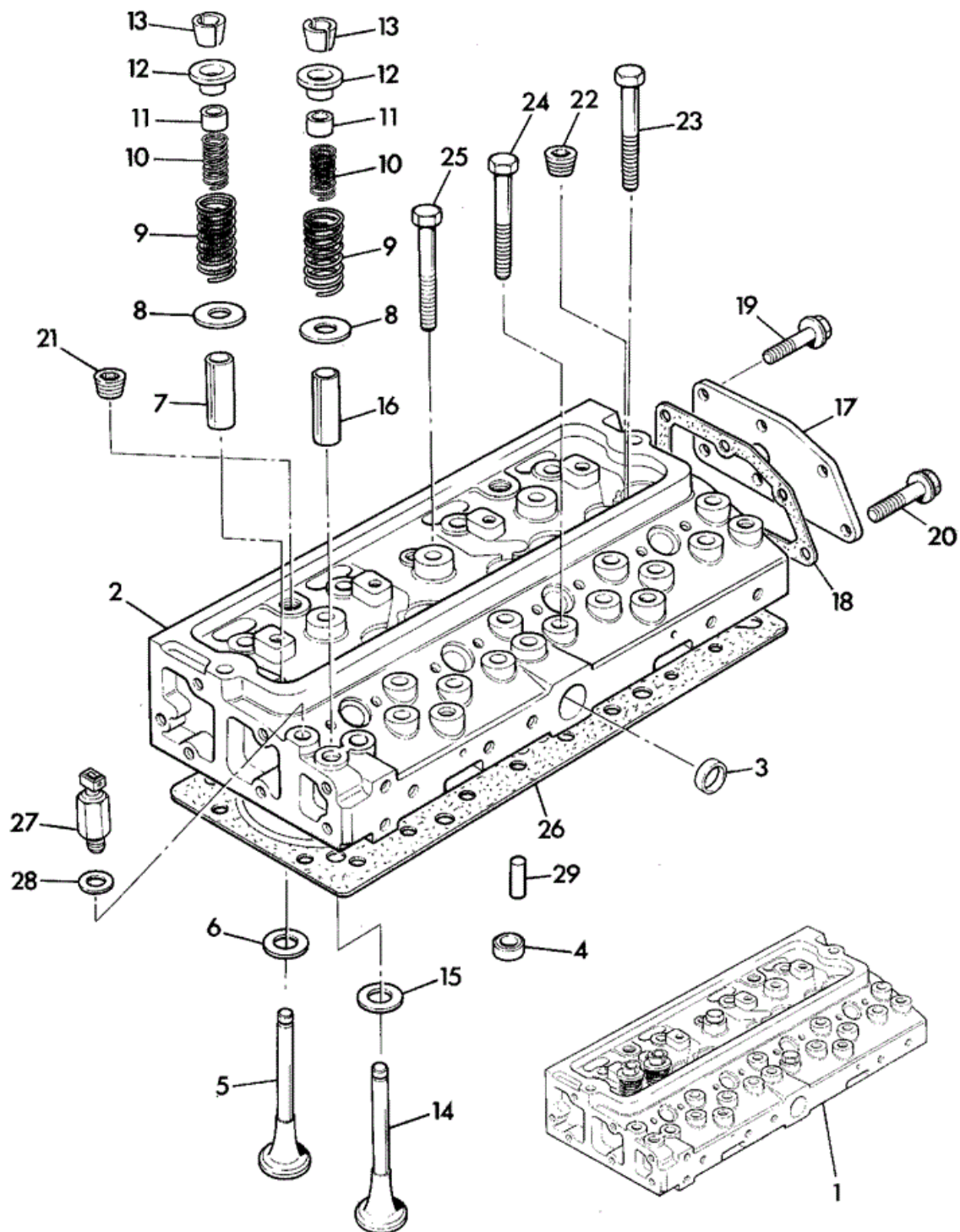
165690

Item	Part #	Change No	Description	Usage Code	QTY
1	125/26500		Bracket engine mounting right hand		1

2	125/26400		Bracket engine mounting left hand		1
3	1315/3717Z		Bolt M16 x 75mm		2
4	1370/0603Z		Nut lock M16		2
5	1315/0710Z		Setscrew		2
6	1315/3519Z		Bolt M12x90mm		2
7	123/02453		Washer Rebound (13.5mm x 65mm x 5mm)		2
8	123/03138		Mounting rubber		2
9	823/00531		Washer		2
10	1340/0403Z		Nut lock		2



9802/9700 N2-1-4 CYLINDER HEAD AB BUILD



Item	Part #	Change No	Description	Usage Code	QTY
1	02/201170	<EU707726A	Head assembly, cylinder		1
1	02/201301		Head assembly, cylinder		1
2	****		None serviced part <i>Head</i>		1
3	:02/100396		Plug core D=32mm		1
4	:02/200047		Plug core D=16mm		4
5	:02/200863		Valve inlet		4
6	:02/200866		Insert inlet valve		4
7	:02/200868		Guide inlet valve		4
8	:02/100638		Seat spring		8
9	:02/101968		Spring Valve outer		8
10	:02/101969		Spring Valve inner		8
11	:02/100668		Seal valve		8
12	:02/101970		Holder Collet		8
13	:02/100024		Collet		8
14	:02/101705		Valve exhaust, standard		4
15	:02/200871		Insert exhaust valve		4
16	:02/101884		Guide exhaust valve		4
17	:02/101784		Cover		1
18	:02/101785		Gasket		1
19	:02/291016		Screw		3
20	:826/00869		Screw flange head		1
21	:02/100095		Plug taper		2
22	02/100409		Plug taper threaded		4
23	02/100122		Bolt cylinder head		2
24	02/100120		Bolt cylinder head check engine for quatities either 10 or 12 bolts		8
25	02/100121		Bolt cylinder head		12
26	02/200477	Superseded	Gasket cylinder head		1
26	02/201294		Gasket cylinder head		1
27	701/37400		Switch temperature		1
28	823/00264		Washer Aluminium (I/D=16mm)		1
29	02/201302	>EU707727A	Dowel		2

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