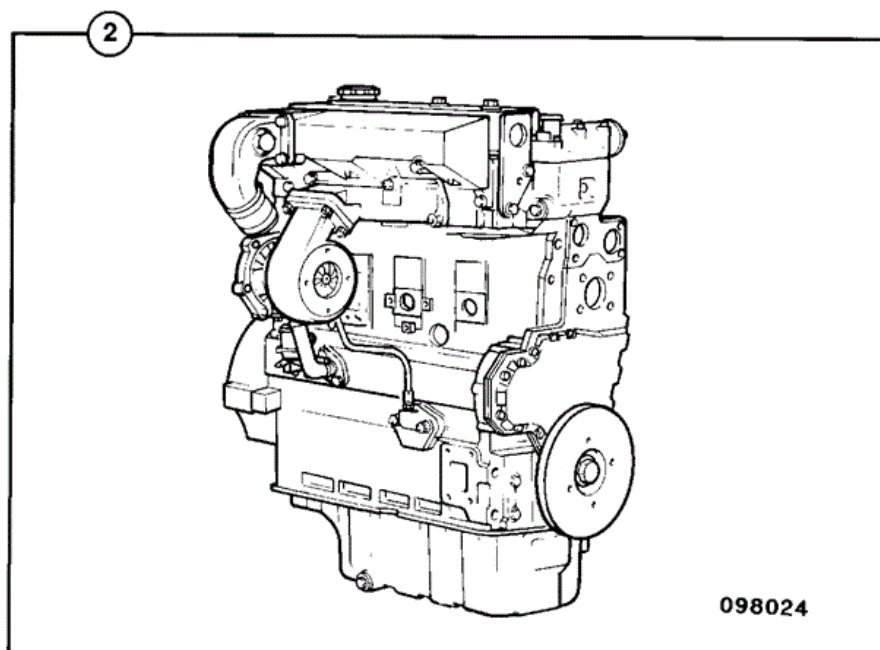
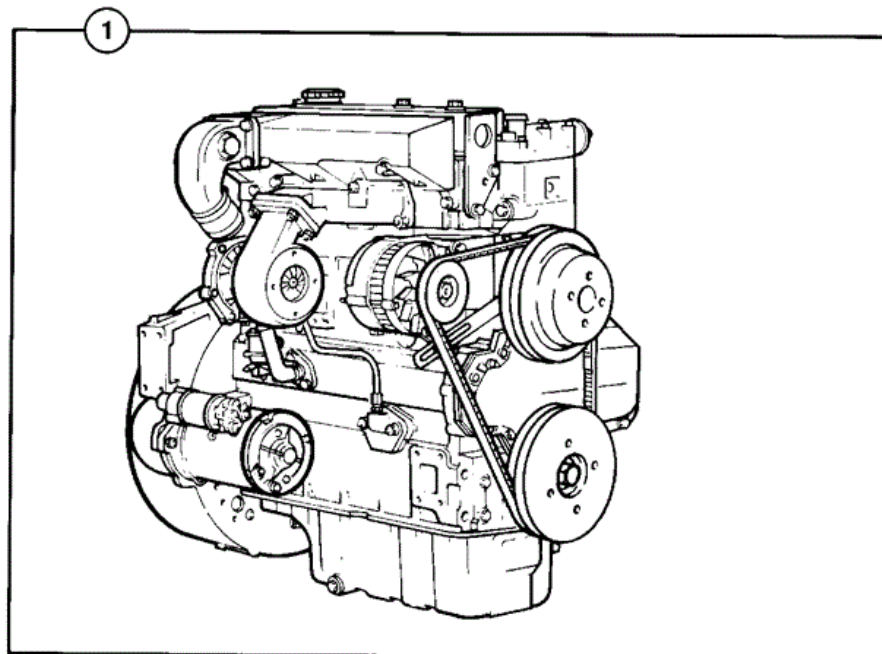




9802/9510 N1-1-9 ENGINE, COMPLETE AB BUILD



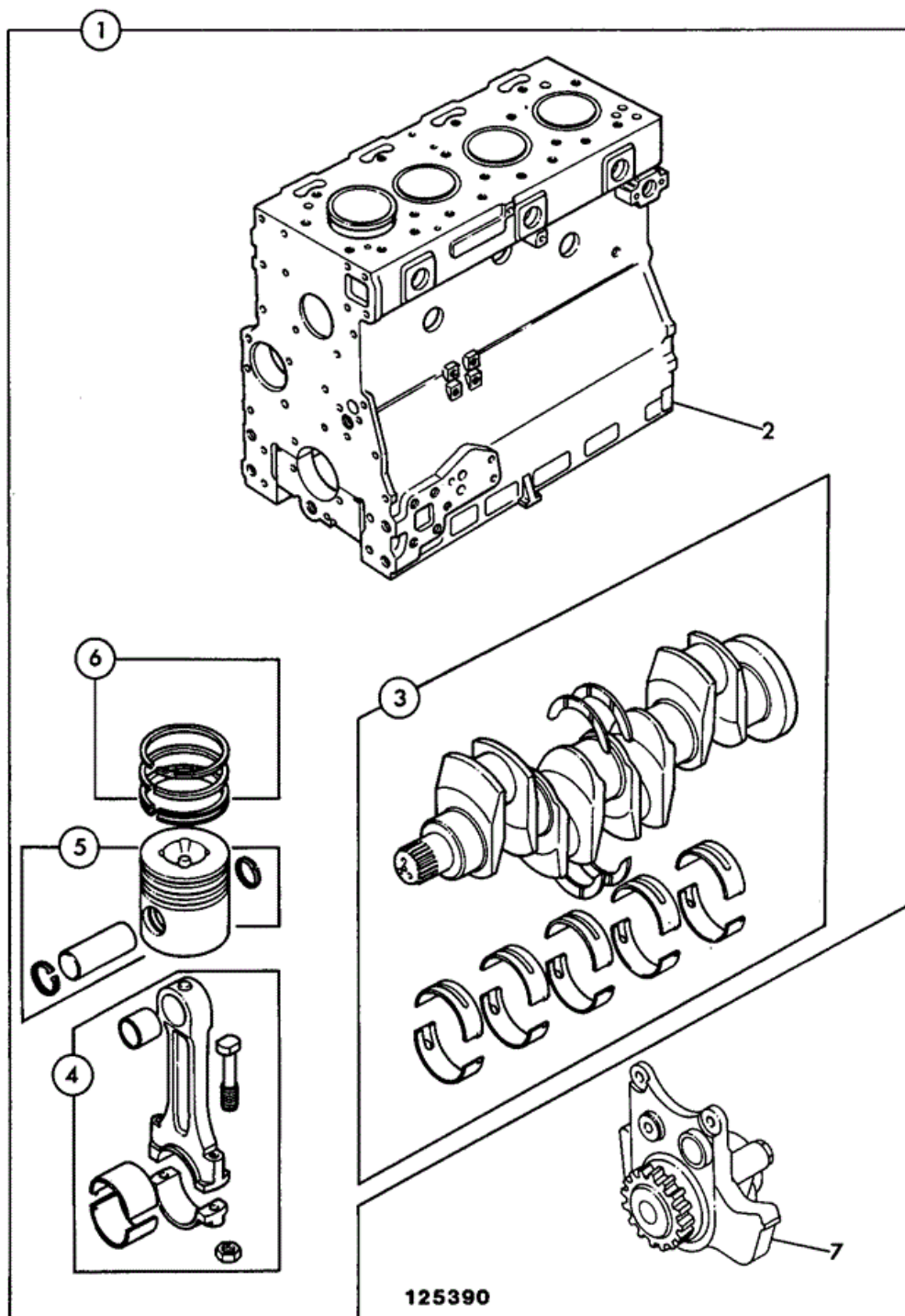
Item	Part #	Change No	Description	Usage Code	QTY
1	01/125100	Superseded	Engine complete, 1004.4T turbocharged 96bhp		1
1	M.S.S		Multi Supersession		1

			<i>See Note 1</i>		
1	01/130000	<M449606	Engine complete, 1004-4T turbocharged, 96bhp	P/Ex	1
1	01/131500		Engine complete, 1004-4T turbocharged, 96bhp		1

Note 1: NO LONGER AVAILABLE USE 01/130000 WITH 1 OFF 02/201327 + 4 OFF 02/291201 & 1370/0203Z.



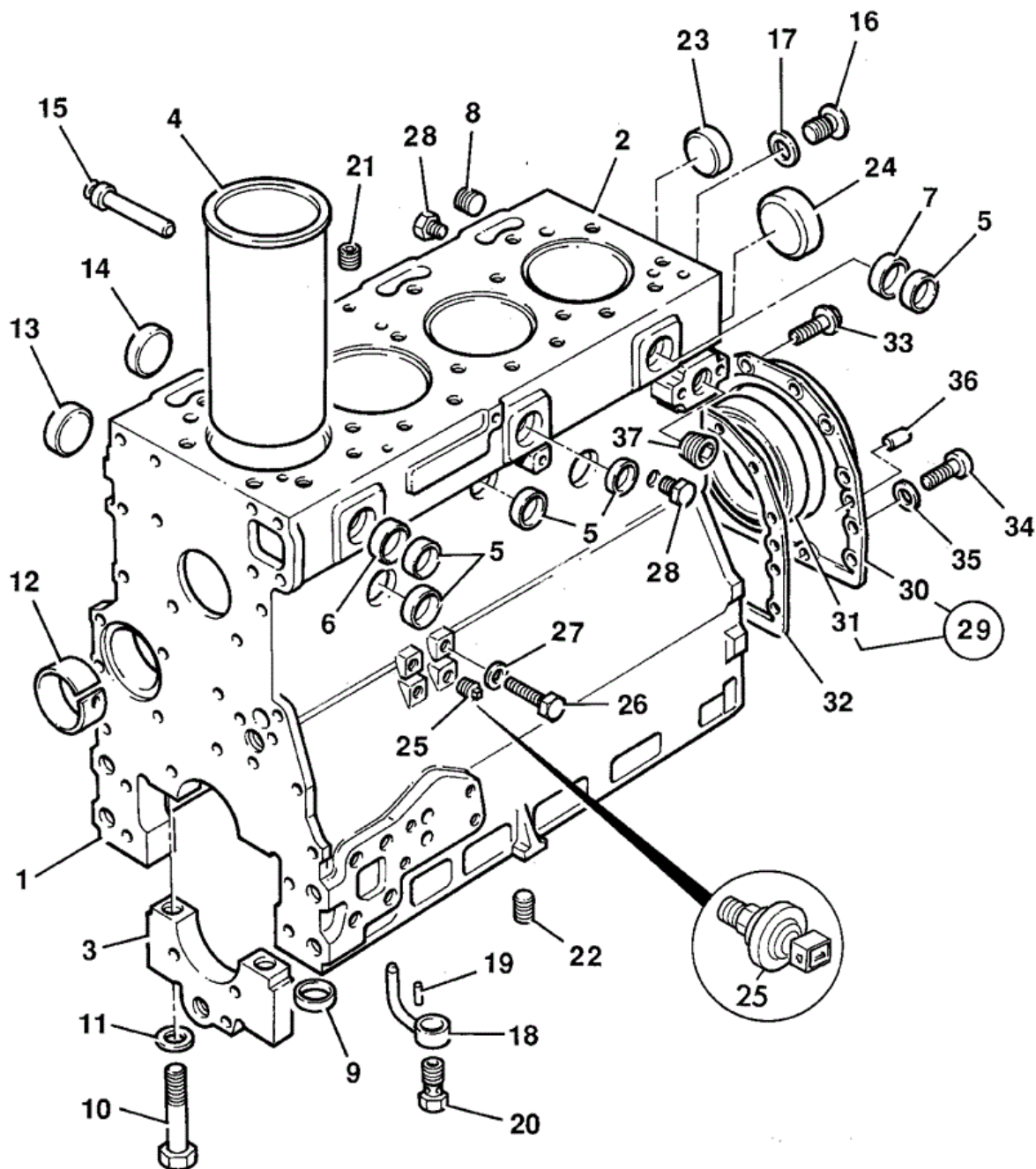
9802/9510 N1-2-4 ENGINE, SHORT AB BUILD



Item	Part #	Change No	Description	Usage Code	QTY
1	02/200445		Engine short, turbo		1
2	****		'See Remark' <i>See frame N1-3-2, Block assembly</i>		1
3	****		'See Remark' <i>See frame N1-4-4, Crankshaft assembly</i>		1
4	****		'See Remark' <i>See frame N1-4-4, Con-rod assembly</i>		4
5	****		'See Remark' <i>See frame N1-4-4, Piston assembly</i>		4
6	****		'See Remark' <i>See frame N1-4-4, Piston ring kit</i>		4
7	****		'See Remark' <i>See frame N5-2-2, Oil pump</i>		1



9802/9510 N1-3-2 BLOCK ASSEMBLY AB BUILD

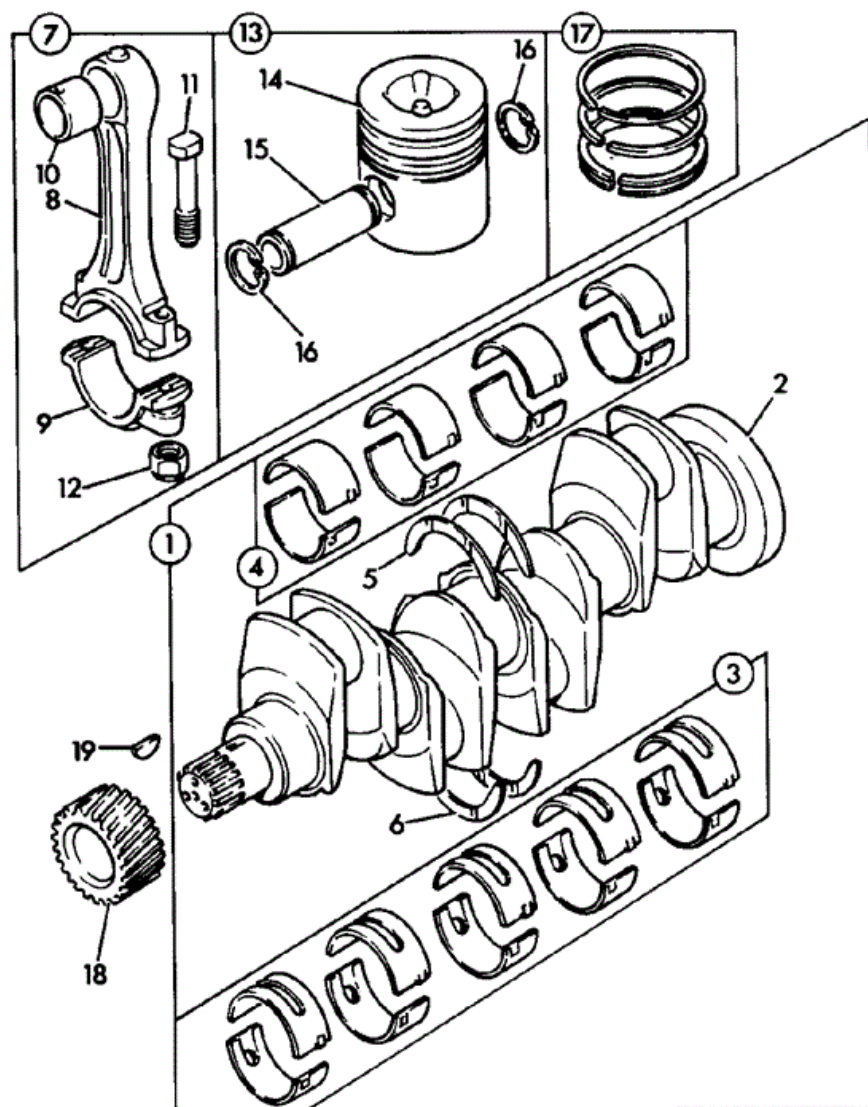


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Item	Part #	Change No	Description	Usage Code	QTY
1	02/200480	<EU707727A	Block cylinder assembly		1
1	02/201350		Block cylinder		1

2	****		None serviced part <i>Block</i>		1
3	****		None serviced part <i>Bearing Cap</i>		5
4	:02/200949		Liner cylinder, press fit <i>See Note 1</i>		4
4	02/200002		Liner cylinder, slip fit		0
5	:02/100396		Plug core D=32mm		6
6	:02/201304		Plug		1
7	:02/200003		Plug core" D=26mm <i>Quantity was 2 off</i>		1
8	:02/100134		Plug		1
9	:02/100101		Thimble		10
10	:02/100102		Bolt		10
11	:02/100615		Washer		10
12	:02/192001		Bush camshaft		1
13	:02/200454		Plug core D=38mm		4
14	:02/200454		Plug core D=38mm		2
15	:02/101827		Plug		1
16	:02/100111		Plug		1
17	:02/200828		Washer		1
18	****		'See Remark' <i>See frame N5-3-1</i>		4
19	****		'See Remark' <i>See frame N5-3-1</i>		4
20	****		'See Remark' <i>See frame N5-3-1</i>		4
21	02/100108		Plug		1
22	02/100582		Plug core D=16mm		1
23	02/200454		Plug core D=38mm		4
24	02/100107		Plug core D=50mm		1
25	701/41500		Switch oil pressure		1
26	1315/0401Z		Bolt M10 x 10		1
27	823/00273		Washer		1
28	02/100132		Plug drain <i>Water drain</i>		2
28	02/100335		Tap drain <i>Alternative</i>		0
29	02/200958		Housing rear seal		1
30	****		'See Remark' <i>Cover</i>		1
31	:02/101436		Seal rear oil		1
32	02/200959		Gasket rear seal housing		1
33	826/00869		Screw flange head		12
34	1391/3307Z		Capscrew M8x25mm		2
35	02/100307		Washer		2
36	02/100308		Dowel		2

Note 1: Special tools for fitting, boring and honing required, General Service use slip-fit type.



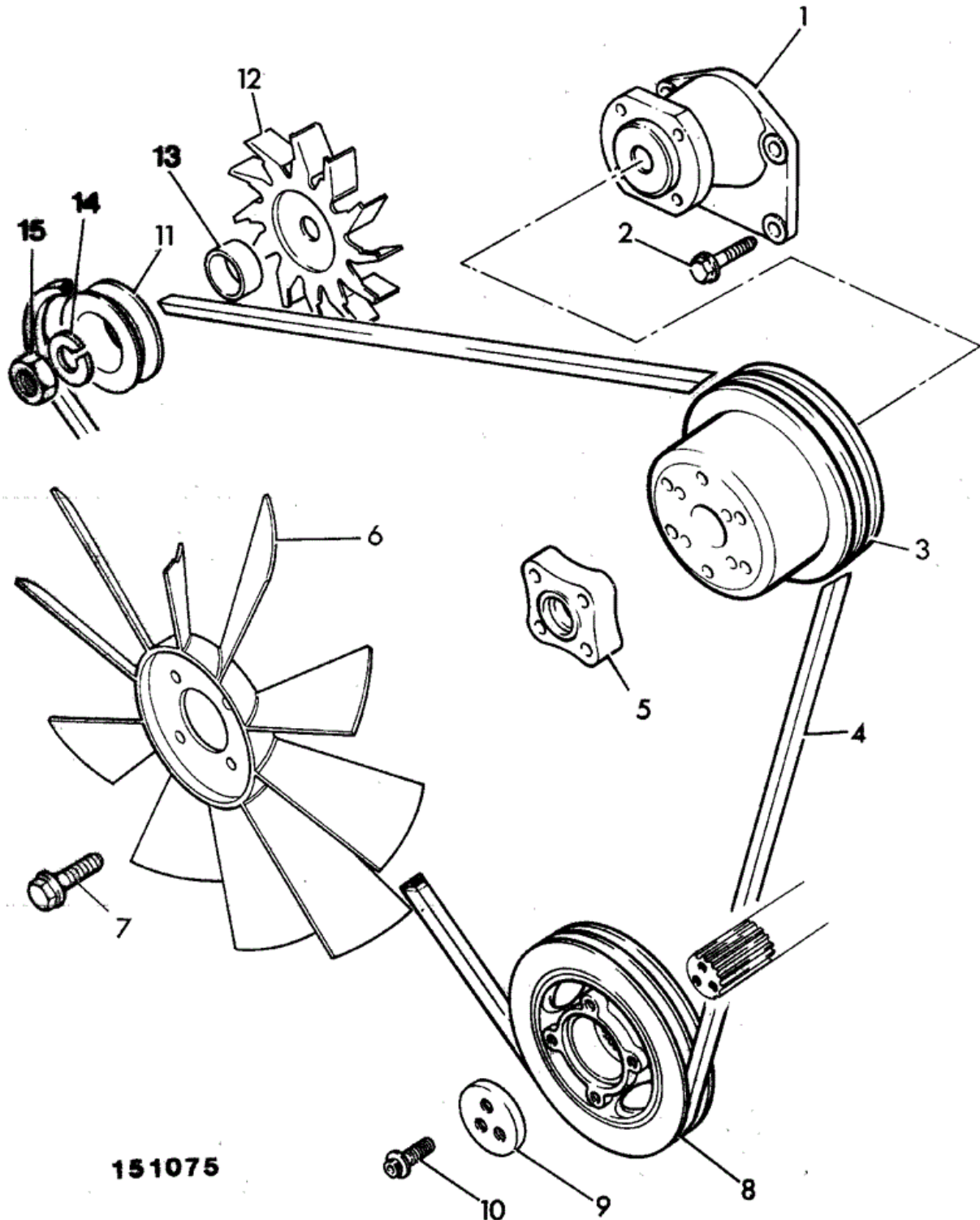
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Item	Part #	Change No	Description	Usage Code	QTY
1	02/200915		Crankshaft assembly		1
2	****		None serviced part <i>Crankshaft</i>		1
3	:02/192002		Kit-bearing Main Standard		1
3	02/192003		Kit-bearing Main Undersize - .010inch		1
3	02/192004		Kit-bearing Main Undersize - .020inch		1

3	02/192005		Kit-bearing Main Undersize - .030inch		1
4	:02/192085		Kit-bearing 4 Pairs Standard		1
4	02/192086		Kit-bearing 4 Pairs Undersize - .010inch		1
4	02/192087		Kit-bearing 4 Pairs Undersize - 0.20inch		1
4	02/192088		Kit-bearing 4 Pairs Undersize - 0.30inch		1
5	:02/192083		Washer thrust top - standard		2
5	02/192011		Washer thrust top-oversize 0.19mm		2
6	:02/192084		Washer thrust bottom - standard		2
6	02/192013		Washer thrust btm-oversize 0.19mm		2
7	02/101632		Rod assembly connecting		4
8	****		None serviced part <i>Con-rod</i>		1
9	****		None serviced part <i>Cap</i>		1
10	:02/192019		Bush small end		1
11	:02/291072		Bolt		2
12	:02/100128		Nut		2
13	02/200860		Piston assembly		4
14	****		None serviced part <i>Piston</i>		1
15	****		None serviced part <i>Gudgeon pin</i>		1
16	:02/100129		Circlip		2
17	02/201140		Kit-piston ring		4
18	02/290001		Gear		1
19	02/100038		Key		1



9802/9510 N1-5-7 FANS, PULLEYS & FAN BELT AB BUILD



Item	Part #	Change No	Description	Usage Code	QTY
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1	02/200478		Housing fan drive		1
2	02/291037		Bolt		4
3	02/200224		Pulley fan drive		1
4	01/124403		Belt fan, single		1
5	02/100957		Spacer fan 25.4mm		1
6	262/36800		Fan cooling, 20" puller		1
7	02/291104		Screw		4
8	02/200018		Pulley crankshaft twin groove		1
9	02/200017		Block Thrust		1
10	02/100579		Screw		3
11	01/124401		Pulley alternator D=70mm single groove		1
12	714/10812		Fan alternator		1
13	714/26107		Spacer		1
14	714/26106		Washer belleville		1
15	714/26105		Nut		1

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