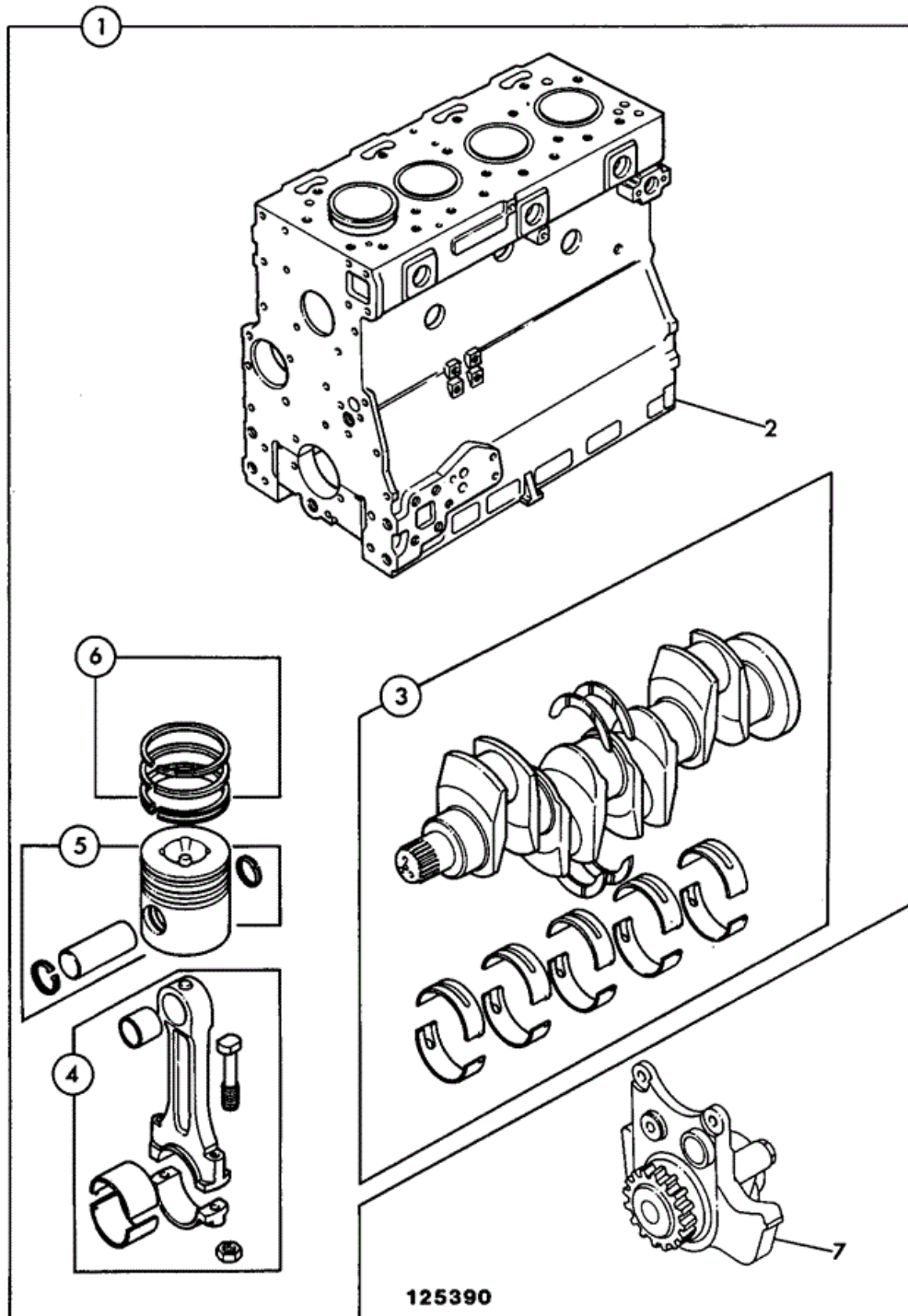




9802/9750 P1-2-2 ENGINE, SHORT AK BUILD

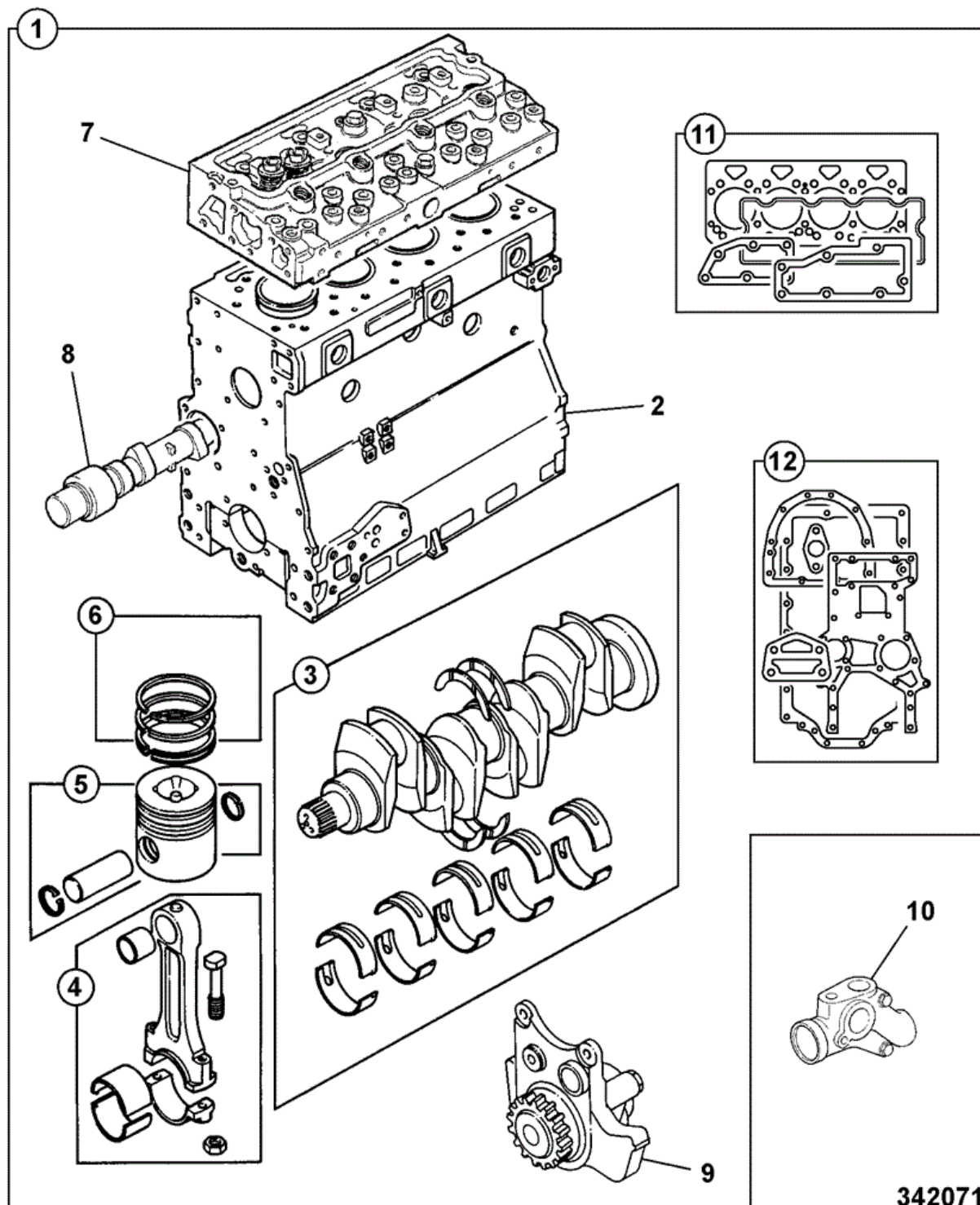


Item	Part #	Change No	Description	Usage Code	QTY
1	02/201860		Engine short turbo		1
2	****		'See Remark' <i>See frame P1-3-2, Block assembly</i>		1
3	****		'See Remark' <i>See frame P1-4-2, Crankshaft assembly</i>		1
4	****		'See Remark' <i>See frame P1-4-2, Con-rod assembly</i>		4
5	****		'See Remark' <i>See frame P1-4-2, Piston assembly</i>		4
6	****		'See Remark' <i>See frame P1-4-2, Piston ring kit</i>		4
7	****		'See Remark' <i>See frame P5-2-2, Oil pump</i>		1



9802/9750 P1-2-5 ENGINE, LONG AK BUILD 100 BHP 72

AMP



342071

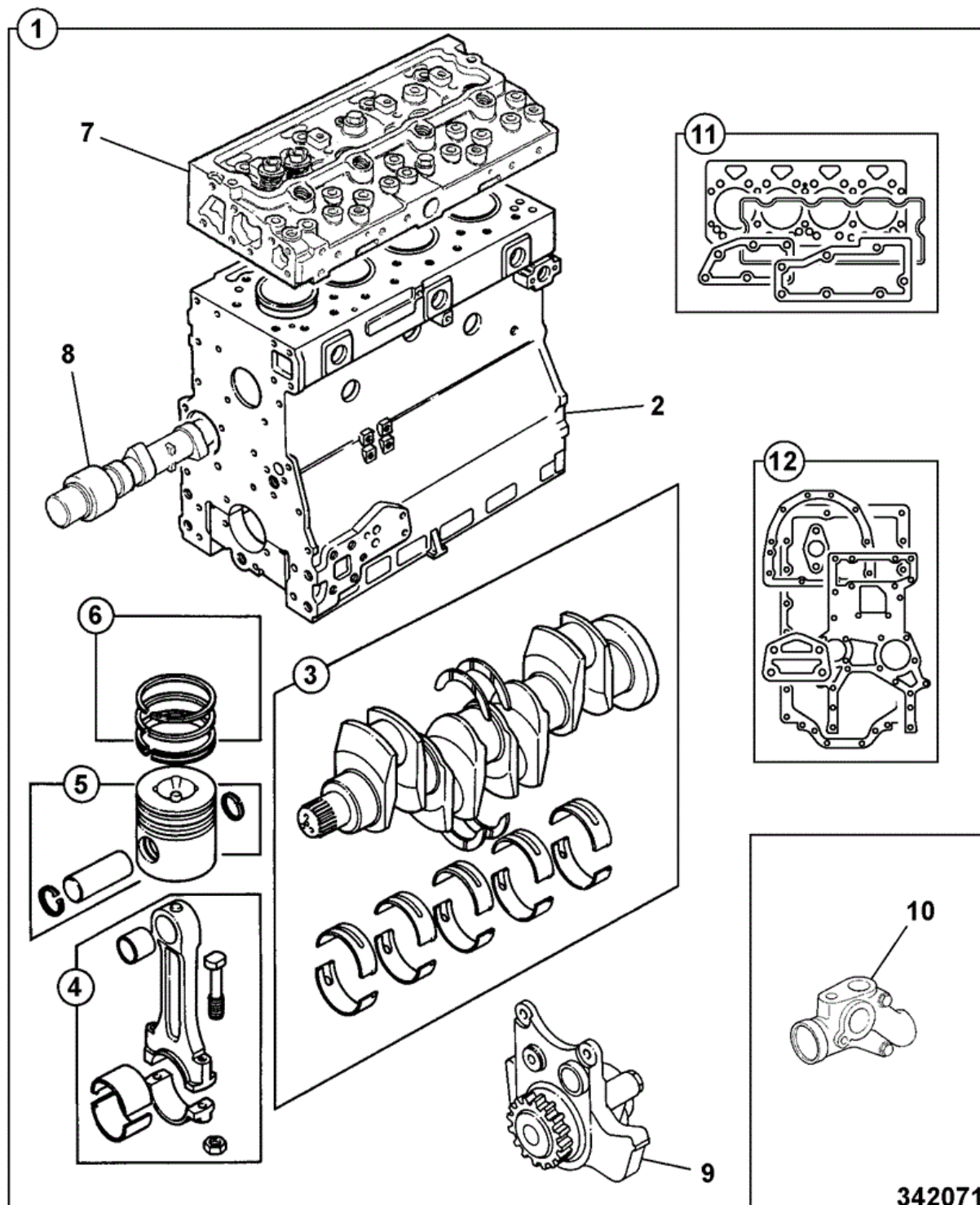
Item	Part #	Change No	Description	Usage Code	QTY
			Engine engine short		

1	02/202537		<i>For use with 72 amp alternator only</i>		1
2	****		'See Remark' <i>See frame P1-3-4, Block assembly</i>		1
3	****		'See Remark' <i>See frame P1-4-2, Crankshaft assembly</i>		1
4	****		'See Remark' <i>See frame P1-4-2, Con-rod assembly</i>		4
5	****		'See Remark' <i>See frame P1-4-2, Piston assembly</i>		4
6	****		'See Remark' <i>See frame P1-4-2, Piston ring kit</i>		4
7	****		'See Remark' <i>See frame P2-1-3, Cylinder Head</i>		1
8	****		'See Remark' <i>See frame P1-6-2, Timing Case</i>		1
9	****		'See Remark' <i>See frame P5-2-2, Oil Pump</i>		1
10	****		'See Remark' <i>See frame P5-2-2, Oil relief valve</i>		1
11	****		'See Remark' <i>See frame P8-1-2, Gasket set top</i>		1
12	****		'See Remark' <i>See frame P8-2-1, Gasket set bottom</i>		1



AMP

9802/9750 P1-2-6 ENGINE, LONG AK BUILD 100 BHP 85



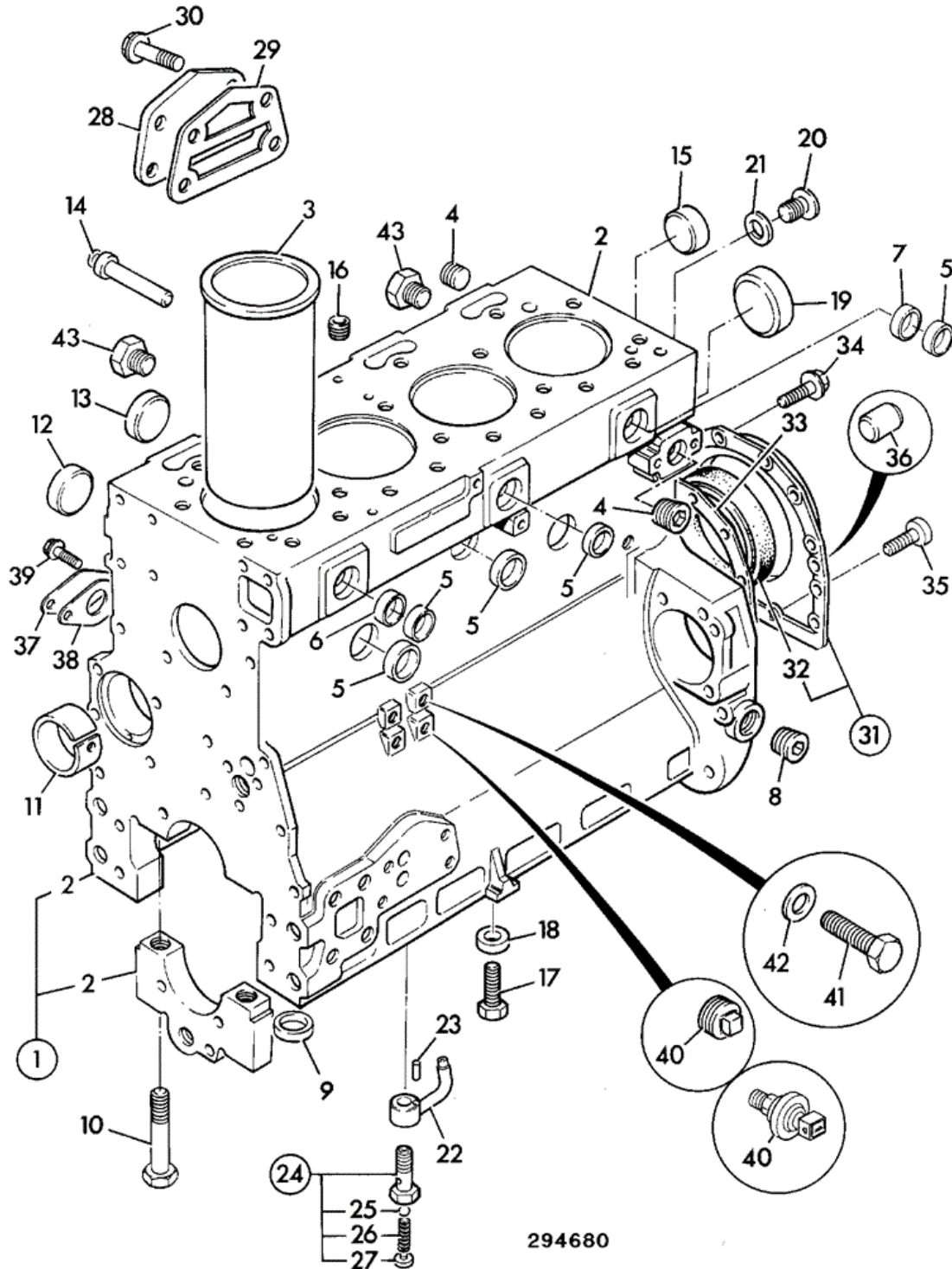
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Item	Part #	Change No	Description	Usage Code	QTY
			Engine short		

1	02/202536		<i>For use with 85 amp alternator only</i>		1
2	****		'See Remark' <i>See frame P1-3-4, Block assembly</i>		1
3	****		'See Remark' <i>See frame P1-4-2, Crankshaft assembly</i>		1
4	****		'See Remark' <i>See frame P1-4-2, Con-rod assembly</i>		4
5	****		'See Remark' <i>See frame P1-4-2, Piston assembly</i>		4
6	****		'See Remark' <i>See frame P1-4-2, Piston ring kit</i>		4
7	****		'See Remark' <i>See frame P2-1-3, Cylinder Head</i>		1
8	****		'See Remark' <i>See frame P1-6-2, Timing Case</i>		1
9	****		'See Remark' <i>See frame P5-2-2, Oil Pump</i>		1
10	****		'See Remark' <i>See frame P5-2-2, Oil relief valve</i>		1
11	****		'See Remark' <i>See frame P8-1-2, Gasket set top</i>		1
12	****		'See Remark' <i>See frame P8-2-1, Gasket set bottom</i>		1



9802/9750 P1-3-2 BLOCK ASSEMBLY AK BUILD



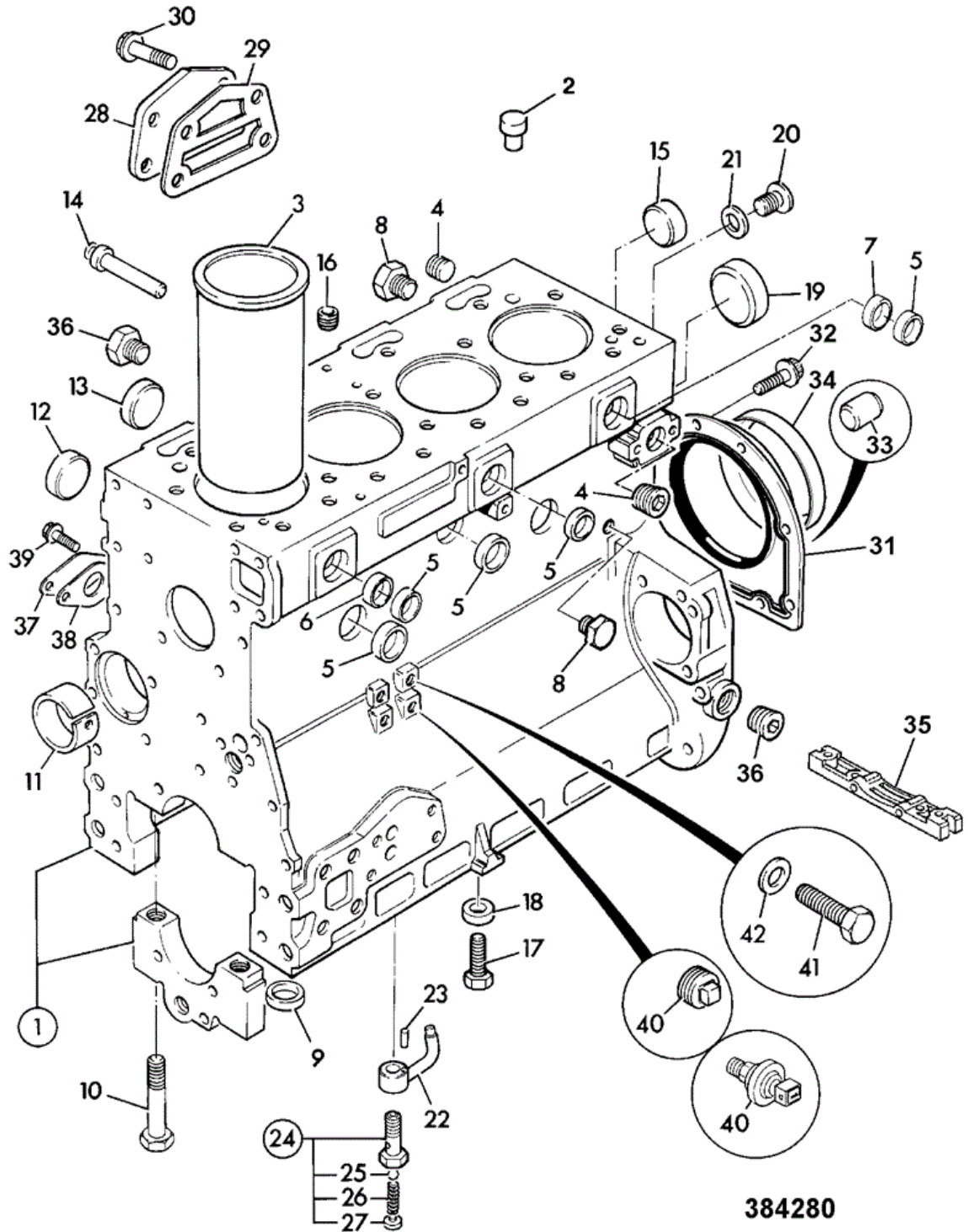
Item	Part #	Change No	Description	Usage Code	QTY
1	02/201660		Block cylinder assembly		1
2	****		None serviced part		1

			<i>Block & Bearing Caps</i>	
3	:02/201141		Liner press-fit <i>See Note 1</i>	4
3	02/201142		Liner slip-fit	0
4	:02/100134		Plug	2
5	:02/100396		Plug core D=32mm	6
6	:02/201304		Plug	1
7	:02/200003		Plug core" D=26mm	1
8	:02/100134		Plug	1
9	:02/100101		Thimble	10
10	:02/100102		Bolt	10
11	:02/192094		Bush camshaft	1
12	:02/200454		Plug core D=38mm	4
13	:02/201361		Plug core D=38mm	3
14	:02/101827		Plug	1
15	:02/200454		Plug core D=38mm	2
16	:02/100108		Plug	1
17	:02/101756		Plug	4
18	:823/00287		Washer spacer	4
19	:02/201362		Plug core D=50mm	1
20	:02/200827		Plug	1
21	:02/200828		Washer	1
22	:02/201734		Jet piston cooling	1
23	:02/201731		Pin roll	1
24	::02/101898		Valve	1
25	::02/200099		Ball	1
26	::02/200098		Spring	1
27	::02/200097		Retainer	1
28	:02/200826		Plate	1
29	:02/200484		Gasket	1
30	:02/291042		Bolt	4
31	:02/200958		Housing rear seal	1
32	:02/101436		Seal rear oil	1
33	02/201092		Gasket rear seal housing	1
34	826/00869		Screw flange head	12
35	02/291185		Capscrew	2
36	02/100308		Dowel	2
37	02/200004		Plate	1
38	02/200475		Gasket	1
39	02/291031		Bolt	2
40	701/41500		Switch oil pressure	1
41	1315/0402Z		Setscrew	1
42	823/00273		Washer	1
43	02/100132		Plug drain	1

Note 1: SPECIAL TOOLS FOR FITTING, BORING AND HONING REQUIRED, FOR GENERAL SERVICE USE SLIP-FIT



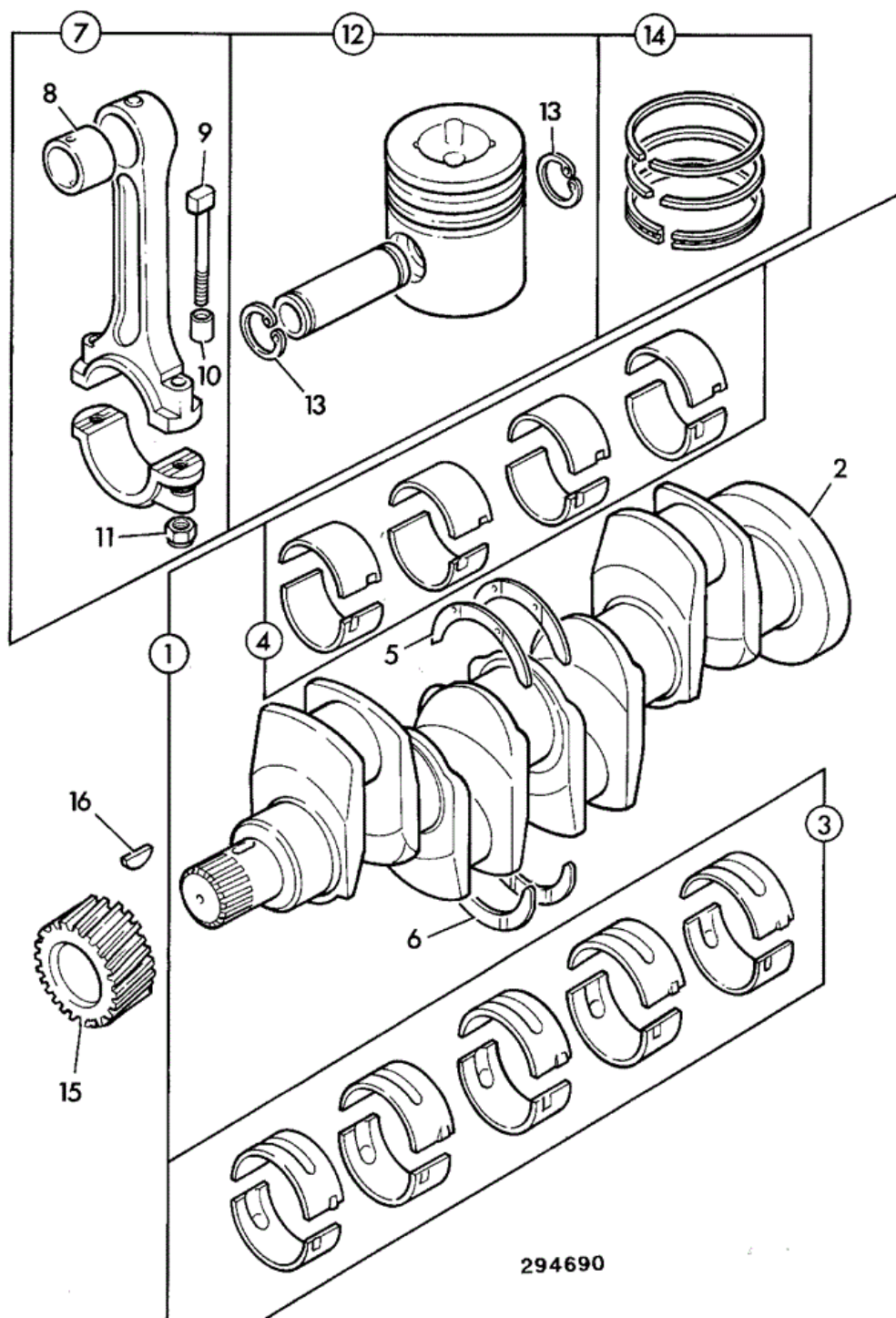
9802/9750 P1-3-4 BLOCK ASSEMBLY AK BUILD



Item	Part #	Change No	Description	Usage Code	QTY
1	02/201660		Block cylinder assembly		1
2	****		None serviced part		1

			<i>Block & Bearing Caps</i>		
3	:02/201141		Liner press-fit		4
3	02/201142		Liner slip-fit		0
4	:02/100134		Plug		2
5	:02/100396		Plug core D=32mm		6
6	:02/201304		Plug		1
7	:02/200003		Plug core" D=26mm		1
8	:02/100134		Plug		1
9	:02/100101		Thimble		10
10	:02/100102		Bolt		10
11	:02/192094		Bush camshaft		1
12	:02/200454		Plug core D=38mm		4
13	:02/201361		Plug core D=38mm		3
14	:02/101827		Plug		1
15	:02/200454		Plug core D=38mm		2
16	:02/100108		Plug		1
17	:02/101756		Plug		4
18	:823/00287		Washer spacer		4
19	:02/201362		Plug core D=50mm		1
20	:02/200827		Plug		1
21	:02/200828		Washer		1
22	:02/201734		Jet piston cooling		1
23	:02/201731		Pin roll		1
24	::02/101898		Valve		1
25	::02/200099		Ball		1
26	::02/200098		Spring		1
27	::02/200097		Retainer		1
28	:02/200826		Plate		1
29	:02/200484		Gasket		1
30	:02/291042		Bolt		4
31	:02/202370		Housing & rear oil seal assembly		1
32	:826/10721		Bolt torx head drive		10
33	02/100308		Dowel		2
34	02/202422		Sleeve speedy		1
35	02/202369		Piece bridge		1
36	02/100132		Plug drain		1
37	02/200004		Plate		1
38	02/200475		Gasket		1
39	02/291031		Bolt		2
40	701/41500		Switch oil pressure		1
41	1315/0402Z		Setscrew		1
42	823/00273		Washer		1

9802/9750 P1-4-2 CRANKSHAFT, BEARINGS PISTONS & CON-RODS AK BUILD



Item	Part #	Change No	Description	Usage Code	QTY
1	02/200915		Crankshaft assembly		1

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