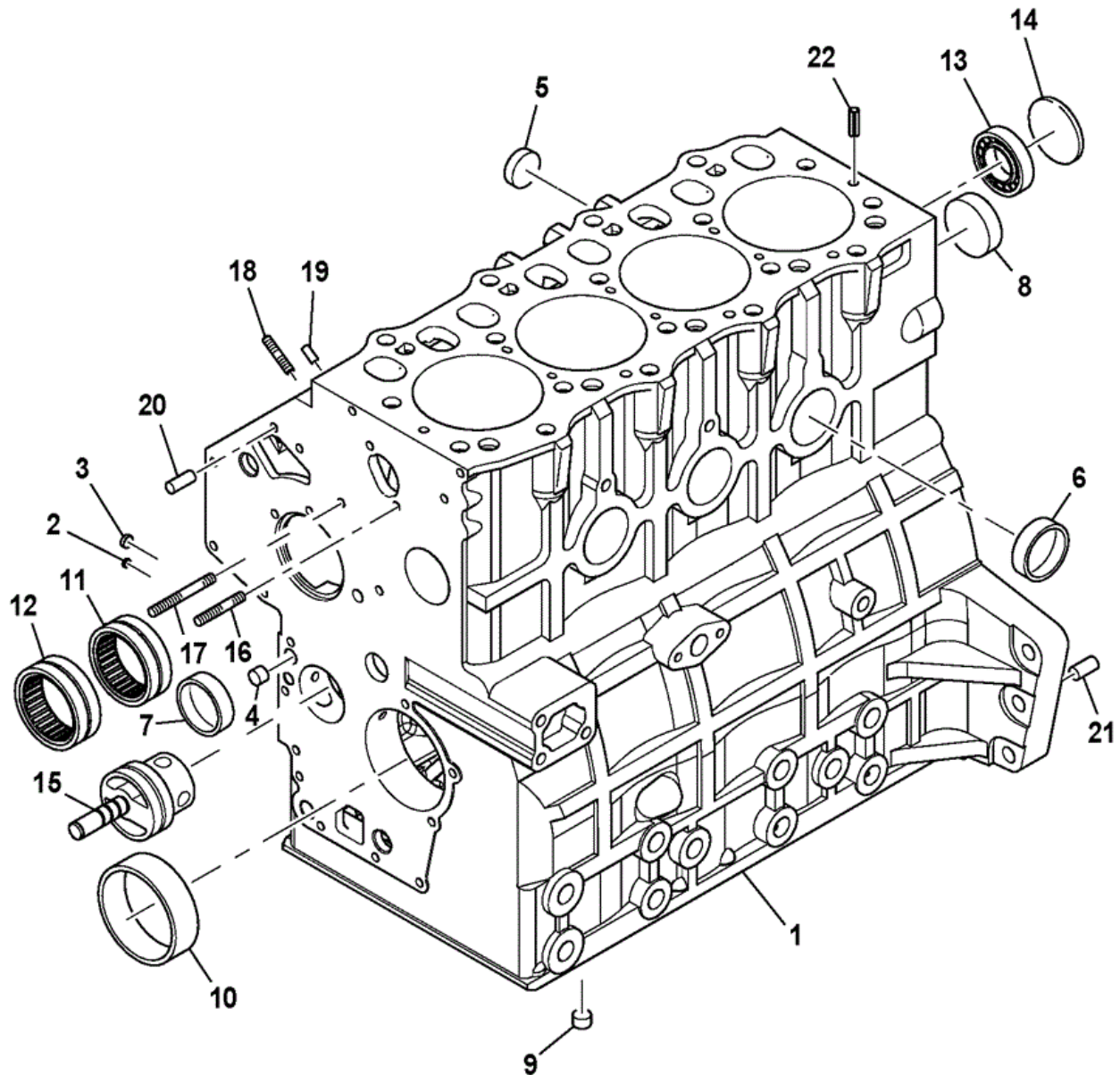




9812/7550 V120-1-1 CYLINDER BLOCK



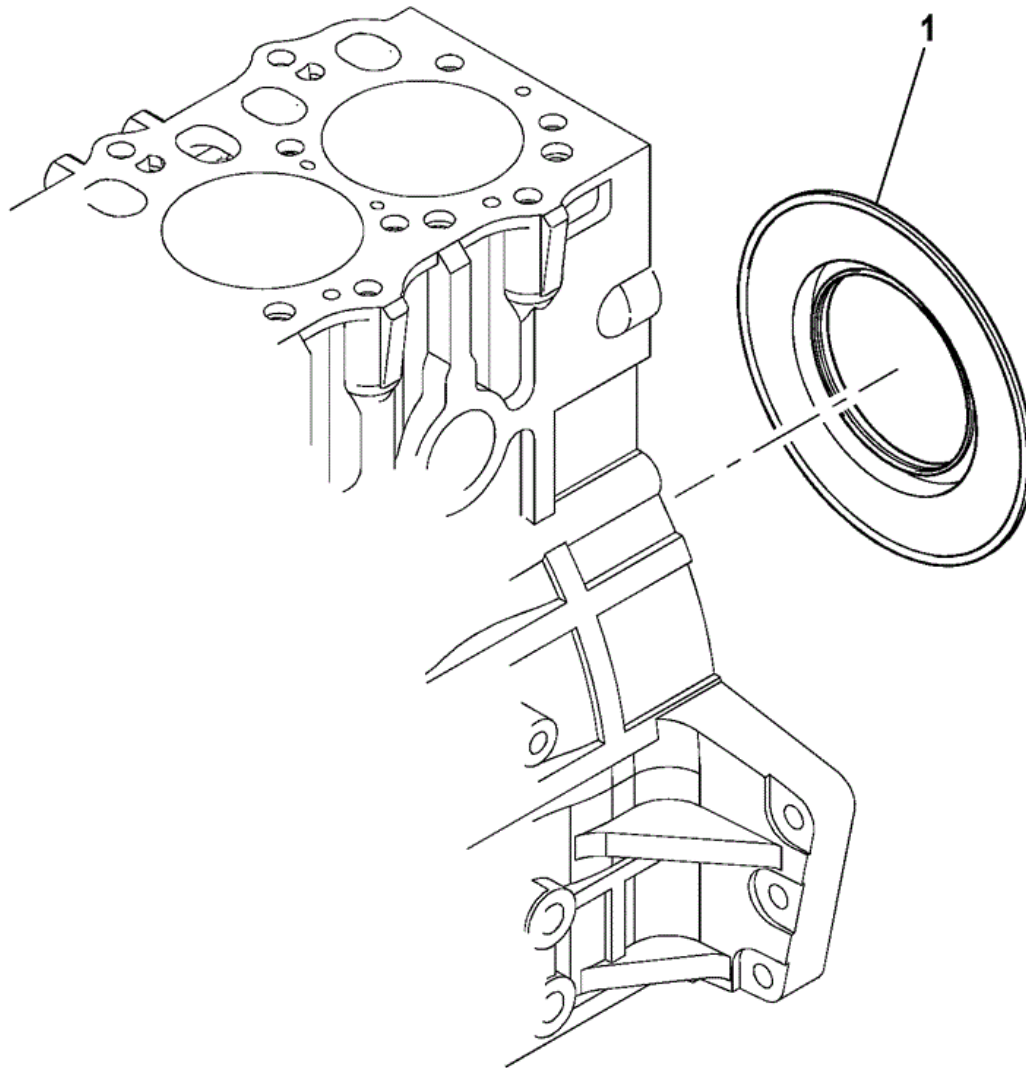
09-20770

Item	Part #	Change No	Description	Usage Code	QTY
1	****		None serviced part		1
2	02/630456		Plug D=40mm		4

3	02/630007		Plug 8.4mm		3
4	02/630702		Plug 10.4mm		3
5	02/634206		Plug core D=25mm		2
6	333/D1839		Plug core d=40mm		3
7	333/D1839		Plug core d=40mm		1
8	333/D1839		Plug core d=40mm		1
9	02/634202		Plug D=6.5mm		2
10	02/634203		Bush		1
10	02/634709		Bush -0.25mm undersize		1
10	02/634710		Bush -0.5mm undersize		1
11	02/634002		Bearing needle		1
12	02/634001		Bearing needle		1
13	02/630013		Bearing		1
14	02/630014		Plug core D=45mm		1
15	02/634768		Shaft .		1
16	826/10720		Stud		1
17	02/630022		Stud		1
18	826/10719		Stud		3
19	02/630024		Dowel		2
20	02/630017		Dowel		2
21	02/630018		Dowel		2
22	02/630019		Pin		2



9812/7550 V120-2-1 CYLINDER BLOCK REAR END OIL SEAL

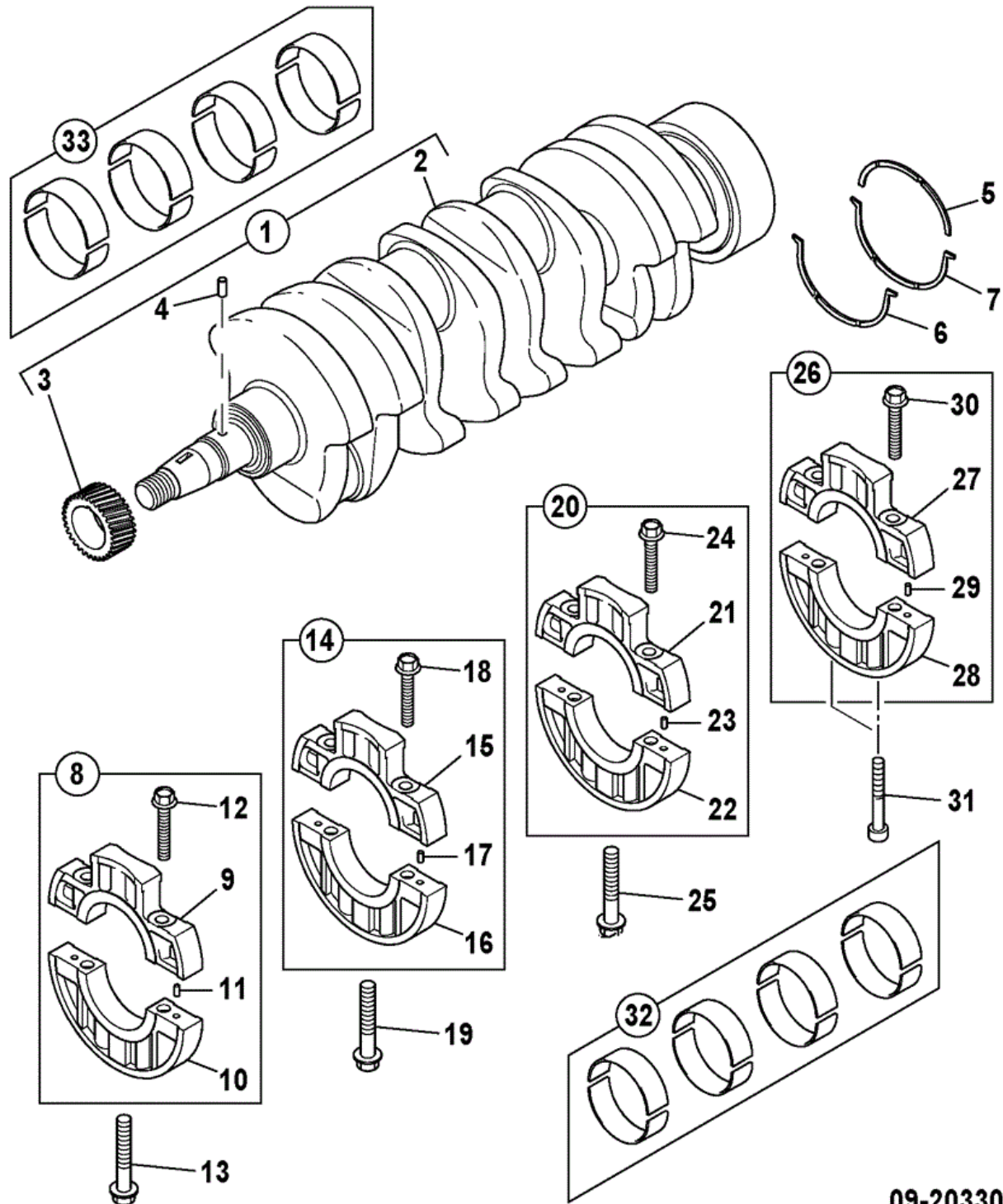


09-20350

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634013		Seal rear oil		1
1.1	02/630877		Sleeve wear		1



9812/7550 V130-1-1 CRANKSHAFT



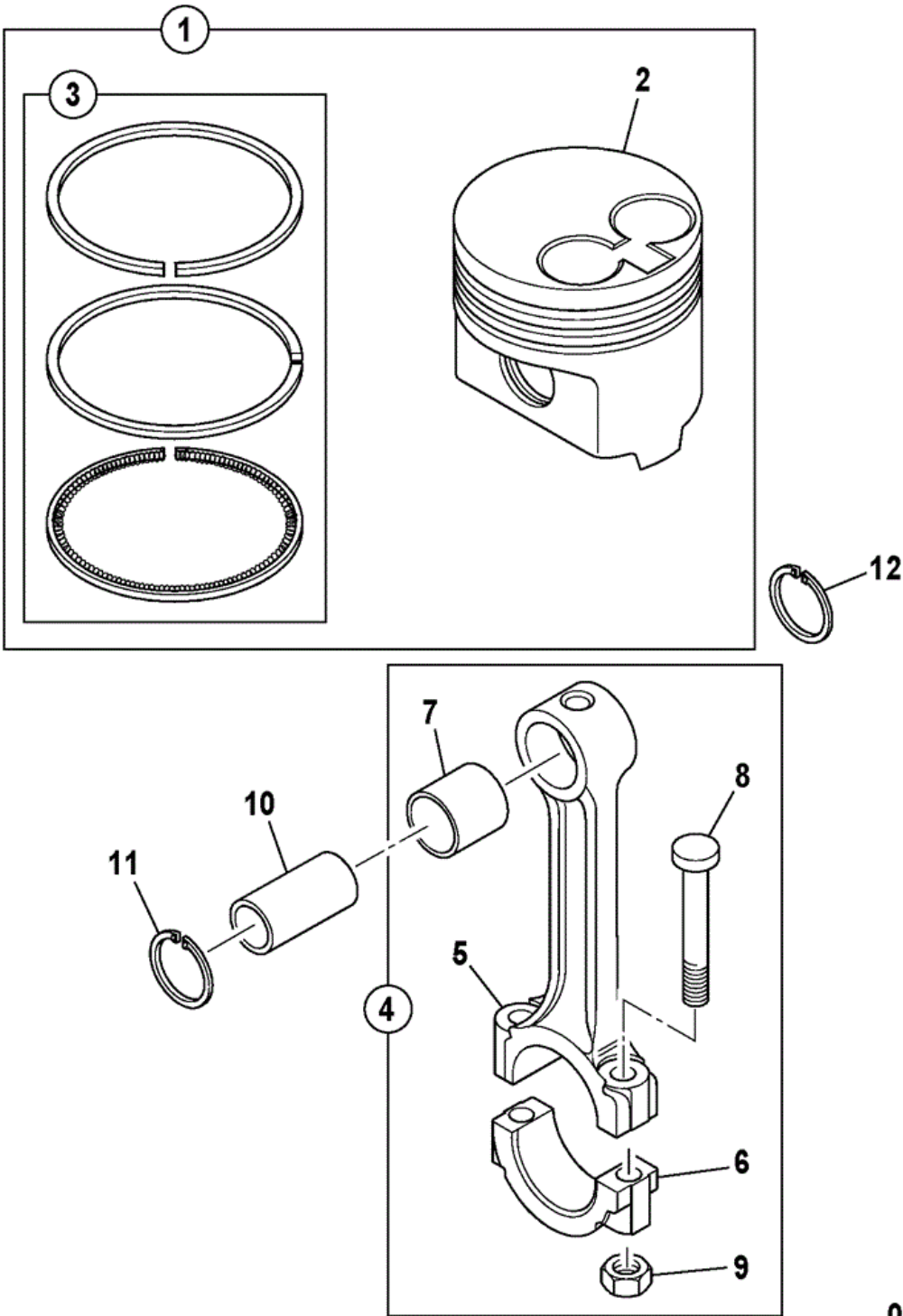
09-20330

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634729		Crankshaft Assembly		1
2	****		None serviced part		1

3	:02/634956		Gear Crankshaft		1
4	:02/630042		Key		1
5	02/634021		Washer thrust		1
6	02/630723		Washer thrust		1
7	02/630723		Washer thrust		1
8	02/634004		Cap bearing assembly		1
9	****		None serviced part		1
10	****		None serviced part		1
11	:02/630024		Dowel		2
12	:02/634005		Screw		2
13	826/10744		Screw		1
14	02/634007		Cap bearing assembly		1
15	****		None serviced part		1
16	****		None serviced part		1
17	:02/630024		Dowel		2
18	:02/634005		Screw		2
19	826/10744		Screw		1
20	02/634008		Cap bearing assembly		1
21	****		None serviced part		1
22	****		None serviced part		1
23	:02/630024		Dowel		2
24	:02/634005		Screw		2
25	826/10744		Screw		1
26	02/634009		Cap bearing assembly		1
27	****		None serviced part		1
28	****		None serviced part		1
29	:02/630024		Dowel		2
30	:02/634005		Screw		2
31	826/10745		Screw		2
32	02/634781		Kit Main Bearing Std.		1
32	02/634782		Kit Main Bearing -0.25mm		1
33	02/634783		Kit Big End Bearing		1



9812/7550 V140-1-1 PISTON AND CONROD ASSEMBLIES



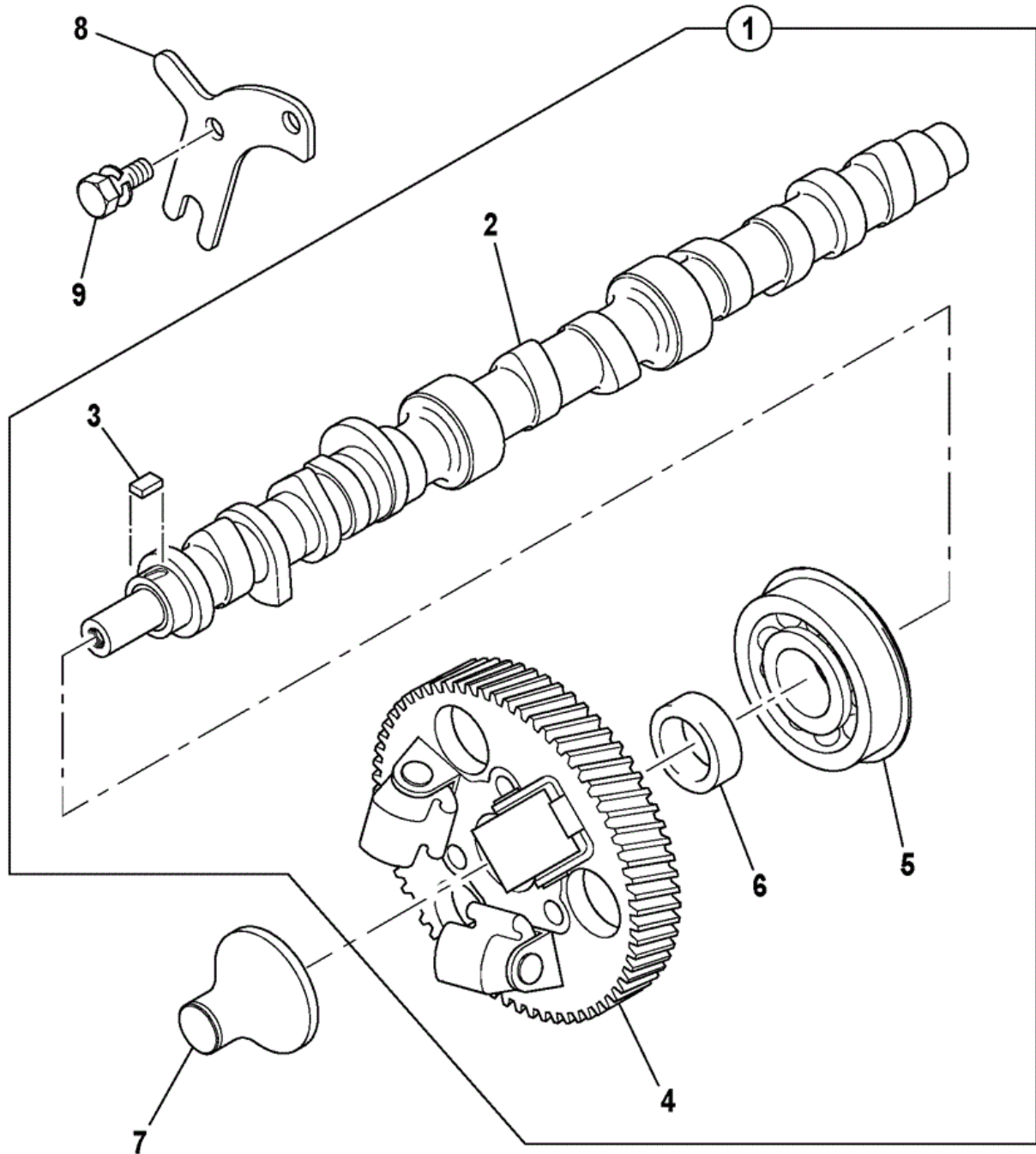
09-20340

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634135		Piston assembly		4
2	****		None serviced part		1

3	02/634136		Kit-piston ring		1
4	02/634022		Conrod assembly		4
5	****		None serviced part		1
6	****		None serviced part		1
7	:02/630725		Bush small end		1
8	:02/630726		Screw		2
9	:02/630727		Nut		2
10	02/630731		Pin gudgeon		4
11	02/630732		Circlip		4
12	02/630732		Circlip		4



9812/7550 V150-1-1 CAMSHAFT & GEAR



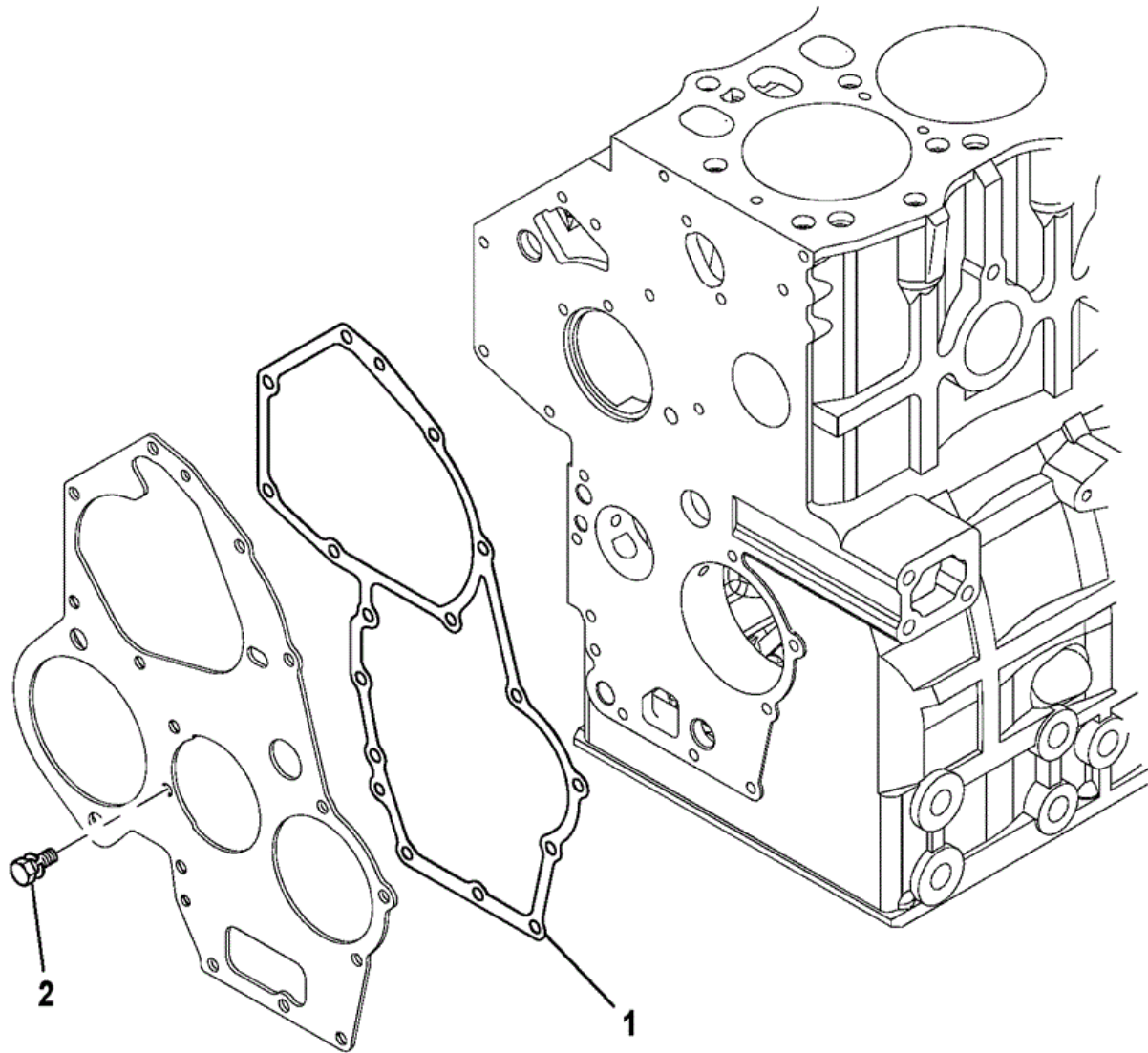
09-20490

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634733		Camshaft Assembly		1
2	****		None serviced part		1

3	:02/630068		Key		1
4	:02/634732		Gear Camshaft		1
5	:02/634032		Bearing		1
6	:02/634210		Spacer		1
7	333/D4957		Tappet .		1
8	02/634087		Plate		1
9	02/630102		Screw		2



9812/7550 V160-1-1 TIMING CASE GASKET

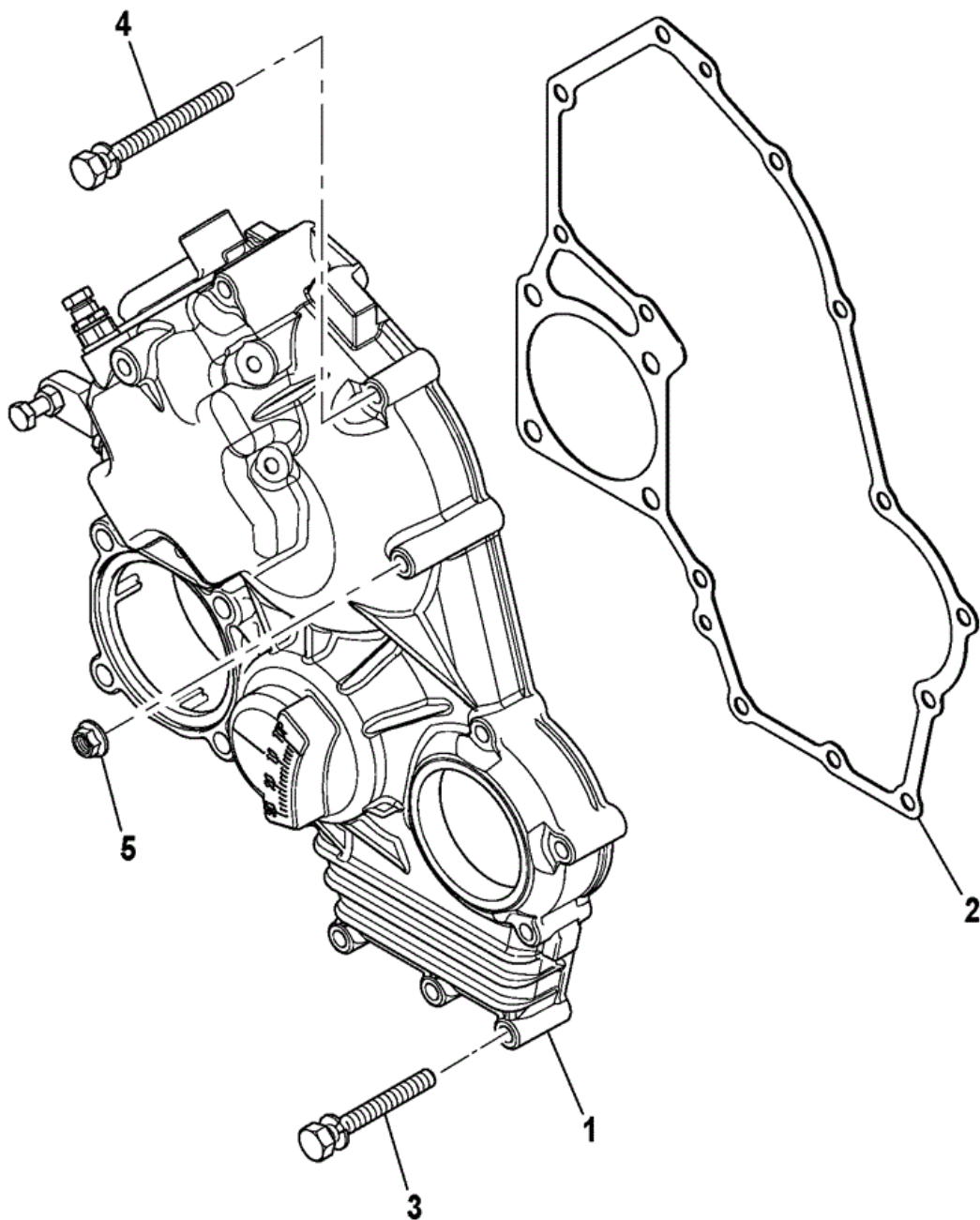


09-20320

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634162		Gasket t/case to block		1
2	02/630102		Screw		2



9812/7550 V160-2-1 TIMING CASE FIXINGS & GASKET



09-20430

Item	Part #	Change No	Description	Usage Code	QTY
1	333/D4954		Case timing		1
2	02/634769		Gasket Timing Case		1

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