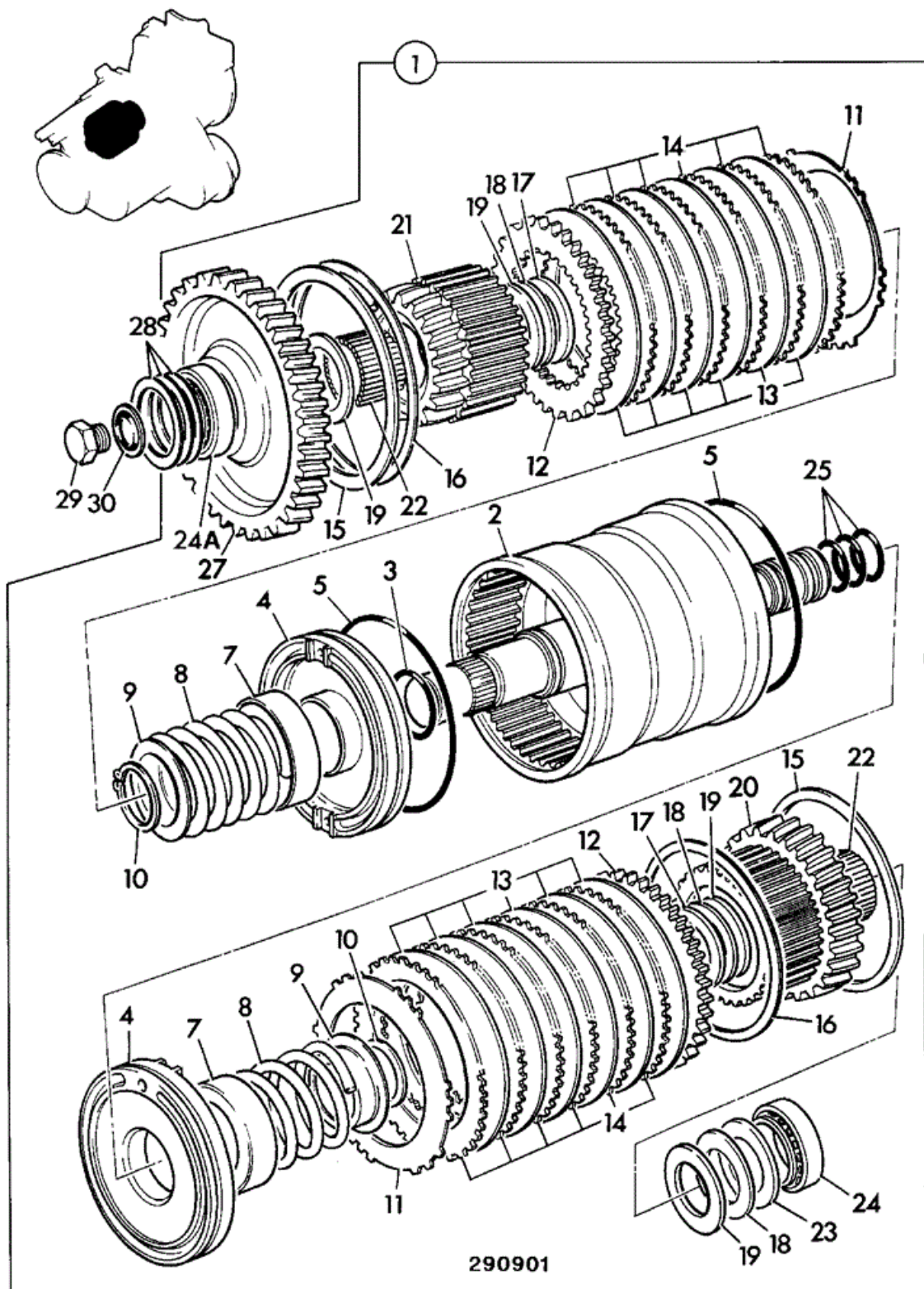
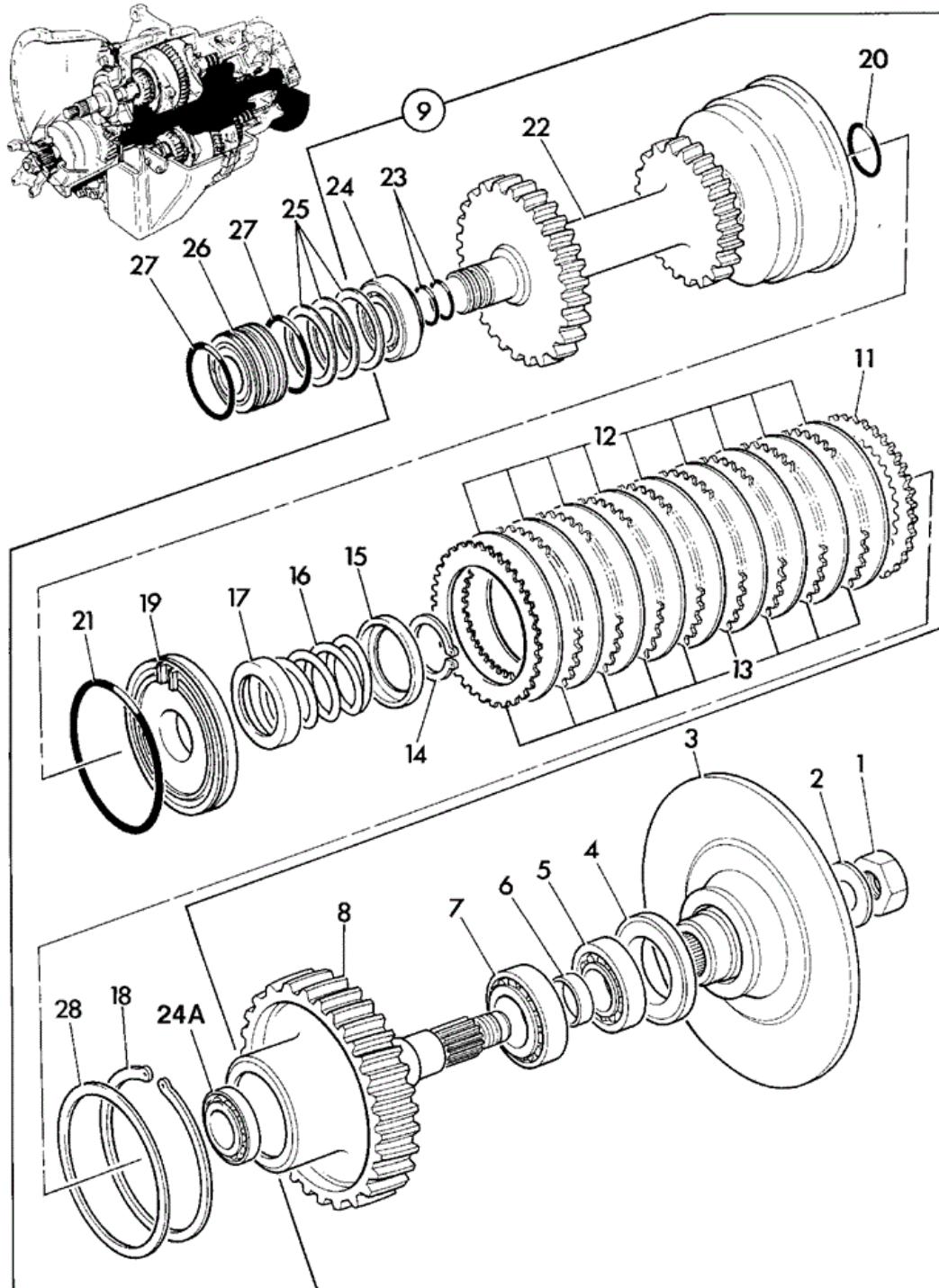




Item	Part #	Change No	Description	Usage Code	QTY
1	449/10600	<G1116/179	Clutch reverse powershift		1
1	459/10003		Clutch reverse powershift		1
2	:449/10200	<G1116/094	Housing clutch		1
2	:449/11510		Housing reverse clutch		1
3	:828/00224		O Ring 39.7mm I/D X 3.53mm		2

4	:449/11370		Piston assembly		2
5	:828/00414		O Ring 123.5mm I/D		2
7	:445/40204		Baffle oil		2
8	:814/00345		Spring		2
9	:445/40203		Spring retaining		2
10	:821/00265	<G1116/094	Circlip		2
10	:821/00523		Circlip		2
11	:449/10501		Disc Spring Splined		2
12	:449/10602		Plate pressure 6mm thick		2
12	:449/10603		Plate pressure 6.5mm		2
13	:445/30011		Plate friction		12
14	:445/12307		Plate Counter		12
15	:2203/1115		Circlip		2
16	:445/12314		Shim plate, Toothed		0
17	:445/12303		Washer Thrust		2
18	:917/02800		Bearing Thrust		4
19	:445/26108		Washer Thrust (40.25mm x 60mm x 1mm)		4
20	:449/10002		Housing plate carrier assy 31T & 45T		1
21	:449/10003		Housing plate carrier assy 22T & 45T		1
22	:917/02700		Bearing Needle Roller		2
23	:445/03209		Washer Thrust (40.05mm x 60mm 3.5mm)		2
24	:907/10000	<G1116/179	Bearing 60mm x 35mm x 16mm		1
24	:907/52800		Bearing Tapper Roller 35 x 65 x 18		1
24A	:907/52800		Bearing Tapper Roller 35 x 65 x 18		1
25	:904/50020		Seal Ring 35mm Dia		3
27	:449/10001		Gear 48T		1
28	921/53600		Kit-shim 65mm dia (55 various shims)		1
29	816/80041		Plug 1/2"BSP 25.65mm A/F		1
30	1406/0018		Washer Bonded (1/2" BSP)		1

JCB 9802/7850 F5-2-31 MAINSHAFT COMPONENTS P/SHIFT TRANSMISSION



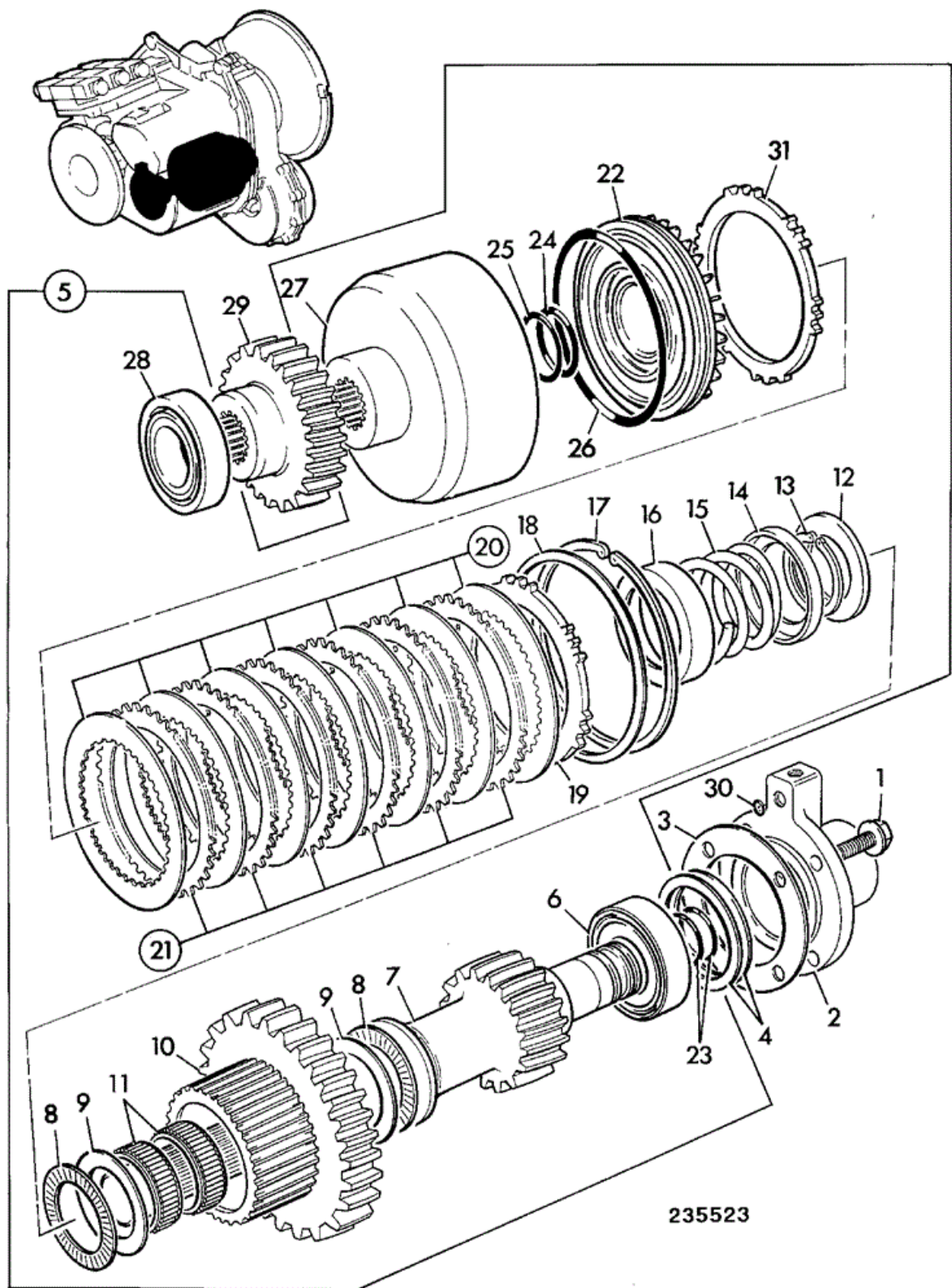
144234

Item	Part #	Change No	Description	Usage Code	QTY
1	826/01551		Nut Stake M30 (46mm Head)		1

2	823/00331		Washer (31.3mm x 55.5mm x 4mm)		1
3	445/36701		Flange disc 35 teeth		1
4	904/05100		Seal		1
5	907/53700		Bearing		1
6	921/52600		Kit-spacer		1
7	907/53800		Bearing		1
8	449/10018	Superseded	Gear transfer 47t <i>Perm 4WD Extra Low</i>		1
8	445/38800	<G	Gear transfer 47T		1
8	459/50674		Gear transfer,47T		1
8	449/10016	Superseded	Gear transfer 45t <i>Perm Std 4WD</i>		1
8	445/30600	<G	Gear transfer,45T		1
8	459/50761		Gear transfer 45T		1
9	449/11320	Superseded	Clutch assembly mainshaft		1
9	459/10250	<G	Clutch assembly mainshaft		1
9	459/10259		Clutch assembly mainshaft		1
10	:445/12314		Shim plate, Toothed		1
11	:449/10602		Plate pressure 6mm thick		1
11	:449/10603		Plate pressure 6.5mm		1
12	:445/03205		Plate Friction		9
13	:445/12307		Plate Counter		9
14	:821/00265		Circlip		1
15	:445/12304		Retainer spring		1
16	:814/00297		Spring Compression		1
17	:445/12305	<G	Baffle Plate, Oil		1
17	:331/38655		Baffle oil		1
18	:2203/1115		Circlip		1
19	:449/10900		Piston assembly		1
20	:828/00224		O Ring 39.7mm I/D X 3.53mm		1
21	:828/00414		O Ring 123.5mm I/D		1
22	:449/10300		Gear mainshaft		1
23	:904/50020		Seal Ring 35mm Dia		2
24	:907/52800		Bearing Tapper Roller 35 x 65 x 18		1
24A	:907/10000	<G	Bearing 60mm x 35mm x 16mm		1
24A	:907/52800		Bearing Tapper Roller 35 x 65 x 18		1
25	921/53600		Kit-shim 65mm dia (55 various shims)		1
26	449/10009		Spacer mainshaft		1
27	828/00412		O Ring		2
28	445/12314		Shim plate, Toothed		0



9802/7850 F5-2-41 LAYSHAFT COMPONENTS P/SHIFT TRANSMISSION MK11

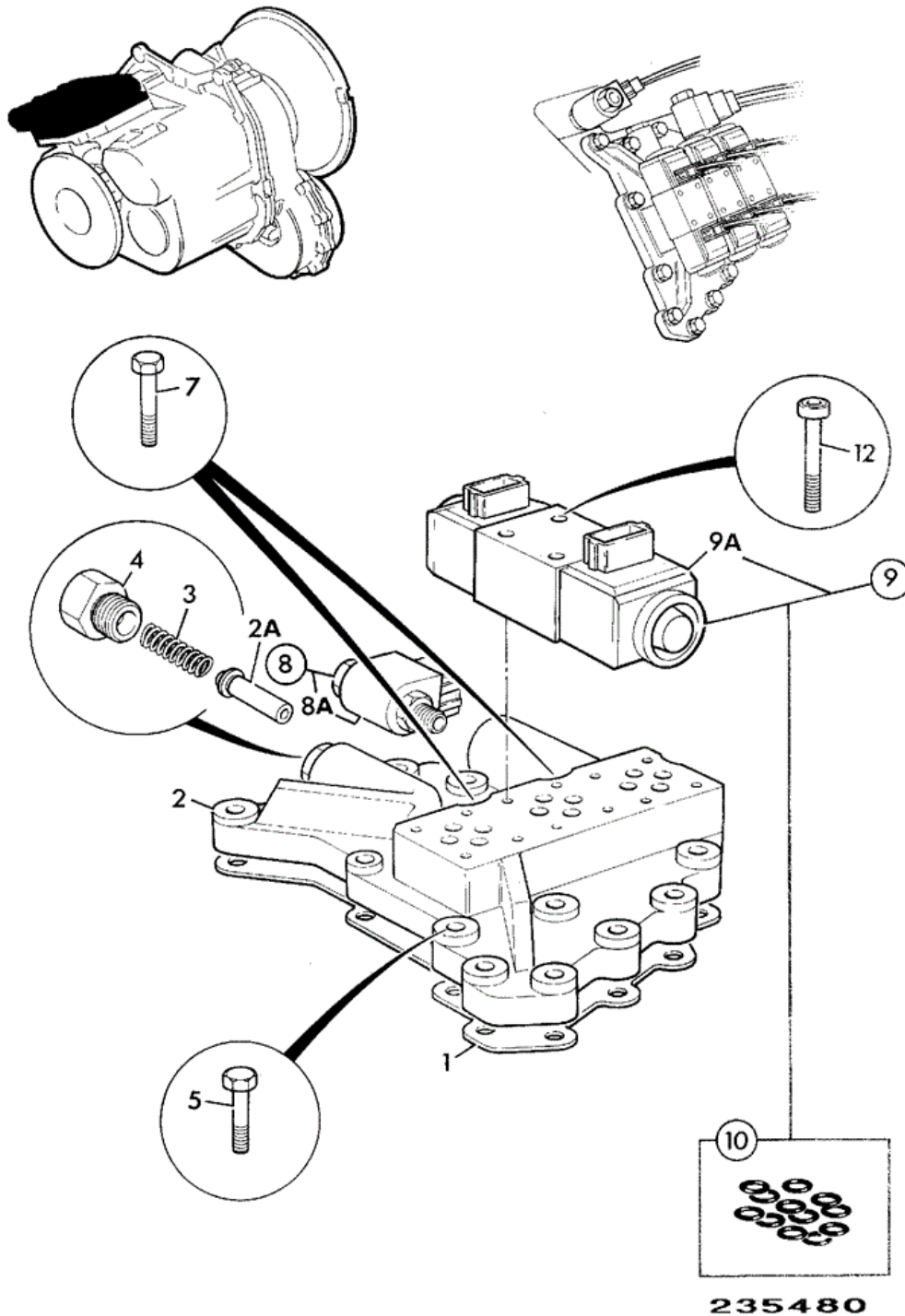


Item	Part #	Change No	Description	Usage Code	QTY
1	826/01361		Setscrew		4
2	445/35901		Cover end		1
3	813/00316	<1196/494	Gasket		1
3	813/10170	>1196/495	Gasket layshaft cover PS750 <i>From 449/11960/495</i>		1
4	921/53700		Kit-shim		2

5	449/11350		Clutch layshaft assembly 15t extra low ratio	A	1
5	449/11330		Clutch assembly 18t layshaft std ratio	B	1
6	:907/09600		Bearing 35 x 73 x 24		1
7	:449/10012		Gear layshaft 15T	A	1
7	449/10010		Gear layshaft	B	1
8	:917/50300		Bearing needle 70 x 50 x 3 mm		2
9	:831/00113		Washer thrust 50 x 70 x 1 mm		2
10	:449/10812		Gear 40T		1
11	:917/50400		Bearing needle roller		2
12	:445/30007		Washer (46mm x 70mm x 6mm)		1
13	:821/00265		Circlip		1
14	:445/12304		Retainer spring		1
15	:814/00297		Spring Compression		1
16	:445/12305		Baffle Plate, Oil		1
17	:2203/1115		Circlip		1
18	:445/12314		Shim plate, Toothed		0
19	:449/10602		Plate pressure 6mm thick		2
19	:449/10603		Plate pressure 6.5mm		2
20	:445/30011		Plate friction		7
21	:445/12307		Plate Counter		6
22	:449/10900		Piston assembly		1
23	:904/50020		Seal Ring 35mm Dia		2
24	:828/00224		O Ring 39.7mm I/D X 3.53mm		1
25	:828/00231		O Ring		1
26	:828/00414		O Ring 123.5mm I/D		1
27	:449/02301		Housing clutch layshaft		1
28	:907/09600		Bearing 35 x 73 x 24		1
29	****		'See Remark' <i>see frame F5-1-1,2,3,4,ETC</i>		1
30	828/00236	<1196/494	O Ring		1
30	828/10222	>1196/495	O Ring 20 x 1.6mm <i>From 449/11960/495</i>		1
31	449/10601		Plate pressure 4mm		1



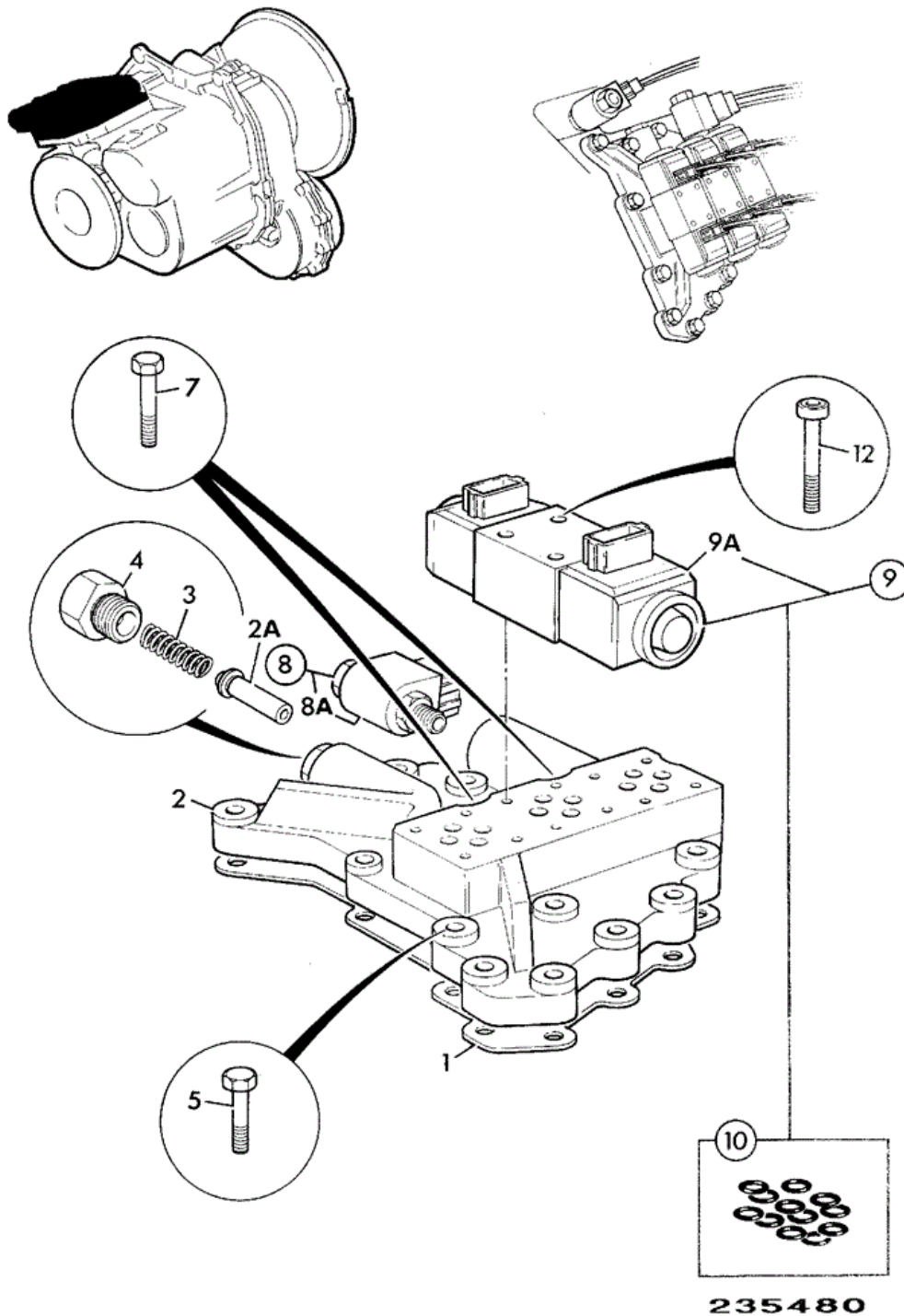
9802/7850 F5-2-66 SWITCH, SOLENOID 4 W/D



Item	Part #	Change No	Description	Usage Code	QTY
1	813/50055		Gasket		1
2	449/11490		Adapter Block Assy STD pressure 2WD		1
2A	:449/06101		Spool		1

3	:814/00407		Spring		1
4	:816/80061		Plug		1
5	1315/0308Z		Setscrew M8 x 30		14
6	1420/0007Z		Washer (M8)		16
7	1391/3108Z		Capscrew M5 X 30mm		12
8	****		'See Remark' <i>Not Applicable</i>		1
9	25/104700	<M785907	Valve solenoid <i>AMP CONNECTOR</i>	A	3
9	25/220998	>M785908	Valve Solenoid Assembly <i>DEUTSCH</i>	B	3
9A	:25/103001		Coil (ref 02/124661)	A	1
10	35/100801		Kit-seal solenoid valve		1
11	460/31603		Washer fibre		4
12	1391/3105Z		Screw M5 x 20		4

JCB 9802/7850 F5-2-67 SWITCH, SOLENOID 4 W/D ELECTRICAL DISCONNECT



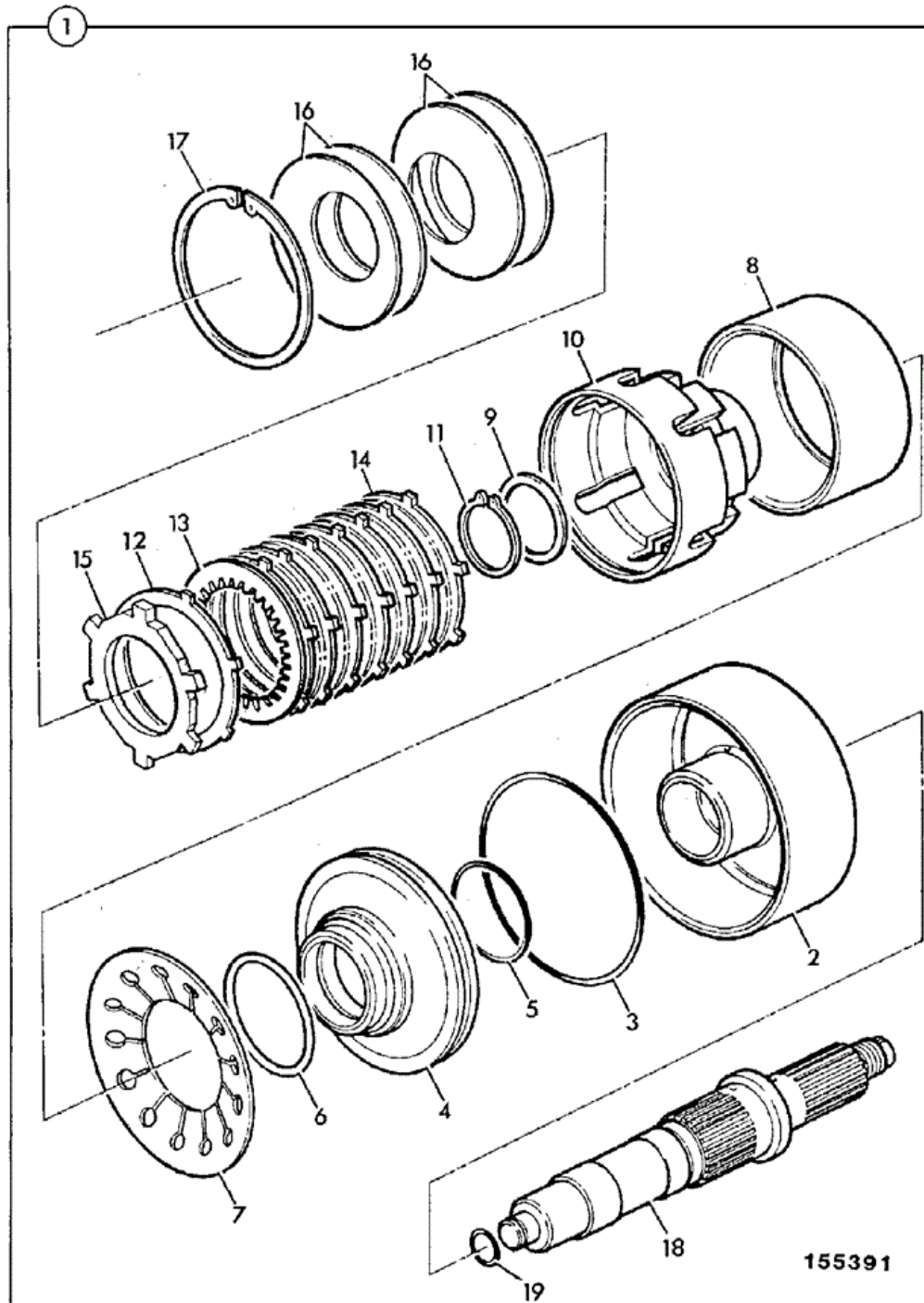
Item	Part #	Change No	Description	Usage Code	QTY
1	813/50055		Gasket		1

2	449/11480		Adapter Block Assy 4WD, STD pressure		1
2A	:449/06101		Spool		1
3	:814/00407		Spring		1
4	:816/80061		Plug		1
5	1315/0308Z		Setscrew M8 x 30		14
6	1420/0007Z		Washer (M8)		16
7	1392/3112Z		Capscrew M5 x 50mm		12
8	25/105100	<M785907	Valve solenoid c/w AMP connectors <i>AMP</i>	A	1
8	25/220991	>M785908	Valve Solenoid 3 Way-2 Position <i>Deutsch</i>	B	1
8A	:25/974002		Coil	A	1
8A	:25/221056		Coil cartridge valve	B	1
9	25/104700	<M785907	Valve solenoid <i>AMP</i>	A	3
9	25/220998	>M785908	Valve Solenoid Assembly <i>Deutsch</i>	B	1
9A	:717/20142		Coil 12v	B	1
10	35/100801		Kit-seal solenoid valve		1
11	460/31603		Washer fibre		4
12	1391/3105Z		Screw M5 x 20		4



BOX

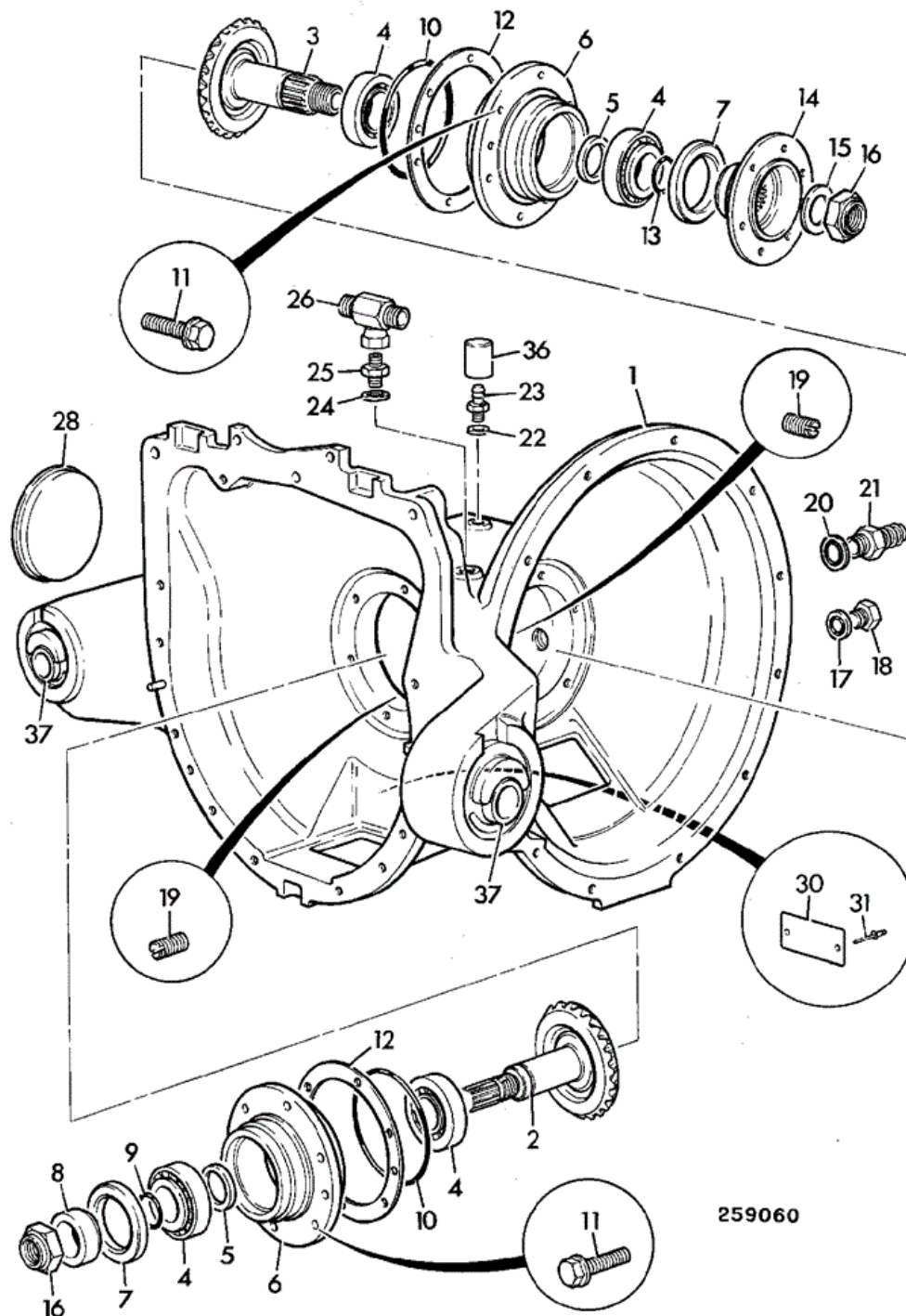
9802/7850 F5-2-80 TRANSMISSION CLUTCH UNIT DROP



Item	Part #	Change No	Description	Usage Code	QTY
1	445/64700		Clutch unit		1

2	:445/19802		Housing piston		1
3	:2403/0244		O Ring		1
4	:445/15701		Piston		1
5	:2403/0221		O Ring		1
6	:445/05114		Ring spring		1
7	:445/05118		Disc spring		1
8	:445/19805		Sleeve actuating		1
9	:445/19808		Washer thrust, 3.5mm thick phosphated		1
10	:445/64701		Drum clutch		1
11	:445/05116		Circlip external		1
12	:445/19807		Plate shim		1
13	:445/05106		Plate friction		11
14	:445/05107		Plate counter		11
15	:445/19804		Plate pressure		1
16	:445/05110		Disc spring		4
17	:2203/1104		Circlip		1
18	:445/64702		Shaft output		1
19	:904/14300		Seal ring (turquoise)		1

9802/7850 F5-3-1 TRANSMISSION, BEVEL G/BOX COMPONENTS



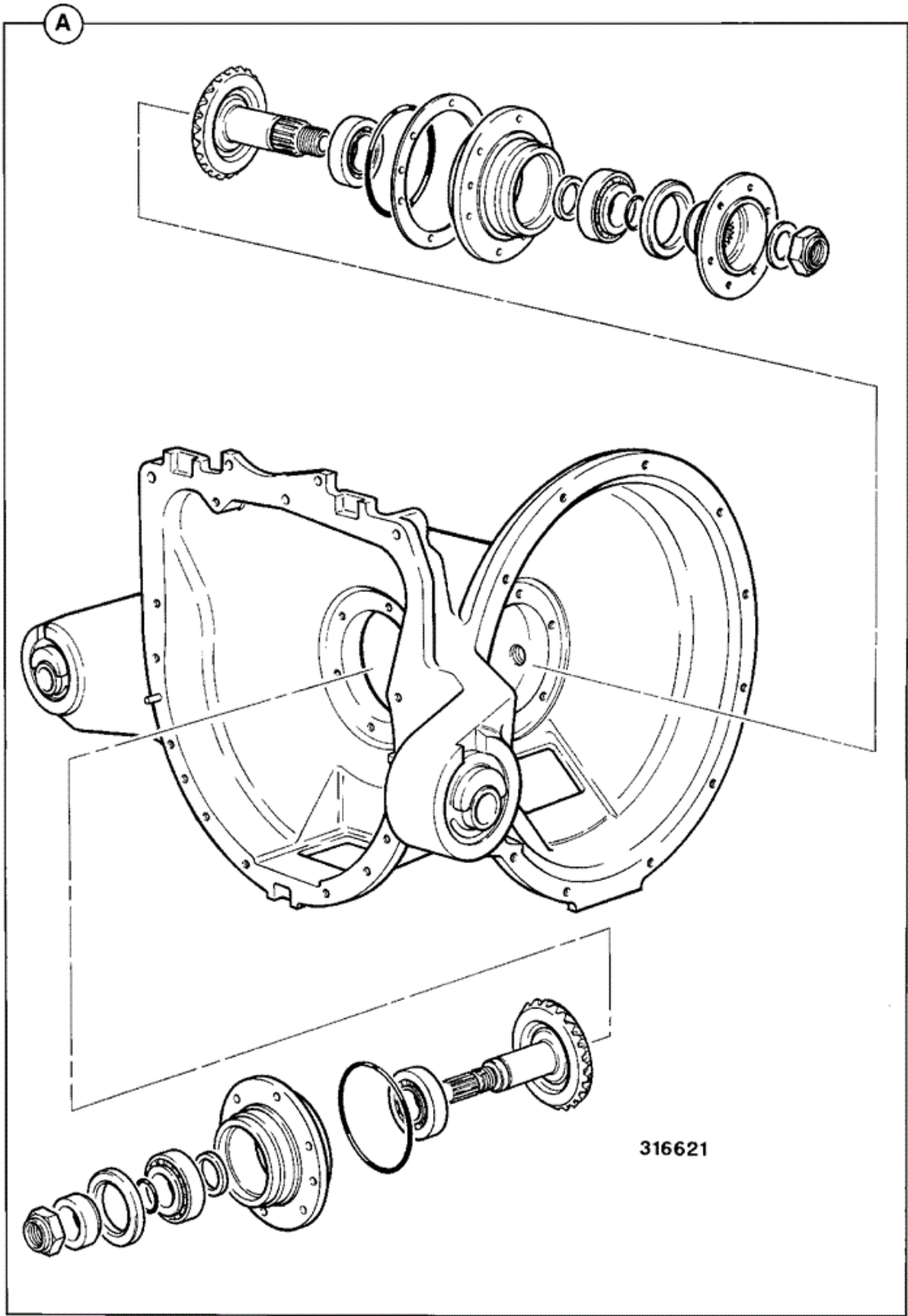
Item	Part #	Change No	Description	Usage Code	QTY
A	455/01900		Gearbox Bevel G.A.		1

1	:455/01901	Superseded	Casing Bevel Machining <i>See Note 1</i> <i>See Note 1</i>		1
1	:459/30291		Casing Bevel Machining		1
2	:455/02000	Superseded	Gear Gear & Pinion Assy		1
2	:455/05300		Gear Gear & Pinion Assy		1
3	****		'See Remark' <i>Included in item 2</i>		1
4	:907/08300		Bearing Taper Roller		4
5	:921/53000		Kit Spacer		1
6	:455/00102		Carrier Bevel Bearing		2
7	:904/50023		Seal Triple Lip, To Suit 55.0/54.81 Shaft Blue		2
8	:921/52800		Spacer Seal Ring		1
9	:828/00392		O Ring Seal		1
10	:828/00391		O Ring Seal		2
11	:826/01084		Bolt		12
12	:921/52900		Shim Kit		1
13	:828/00392		O Ring Seal		1
14	:455/00103		Flange T/C Drive		1
15	:823/00331		Washer (31.3mm x 55.5mm x 4mm)		1
16	:826/01551		Nut Stake M30 (46mm Head)		1
16	:826/01648		Nut Stake M36 (55mm Head)		1
17	:1406/0018		Washer Bonded (1/2" BSP)		1
18	816/80041		Plug 1/2"BSP 25.65mm A/F		1
19	826/01343		Screw Grub, Nylon Coated		2
20	1406/0008		Seal Washer		1
21	816/60286		Adapter		1
21A	:454/08305		Plug <i>Not required</i>		1
22	1406/0021		Washer Bonded		1
23	:816/10164		Adapter Straight		1
24	1406/0011		Washer Bonded (1/4")		1
25	1604/0002		Adapter		1
26	816/55064		Adapter Tee		1
28	835/00156		Cap Transit		1
30	****		'See Remark' <i>SERIAL PLATE</i>		1
31	826/01231		Rivet chobert		2
36	835/00108		Cap Transit		1
37	160/00971		Mounting Rubber		2
37A	1315/4023Z		Bolt M24 X 130		1
37B	1370/0901Z		Nut (M24)		1
37C	1420/0014Z		Washer M24		2
38	162/03080		Clip P/Clip		1
39	1406/0008		Seal Washer		1

Note 1: Casing with 1/8"BSP use 816/10163 Casing with 3/4"BSP use 816/10164



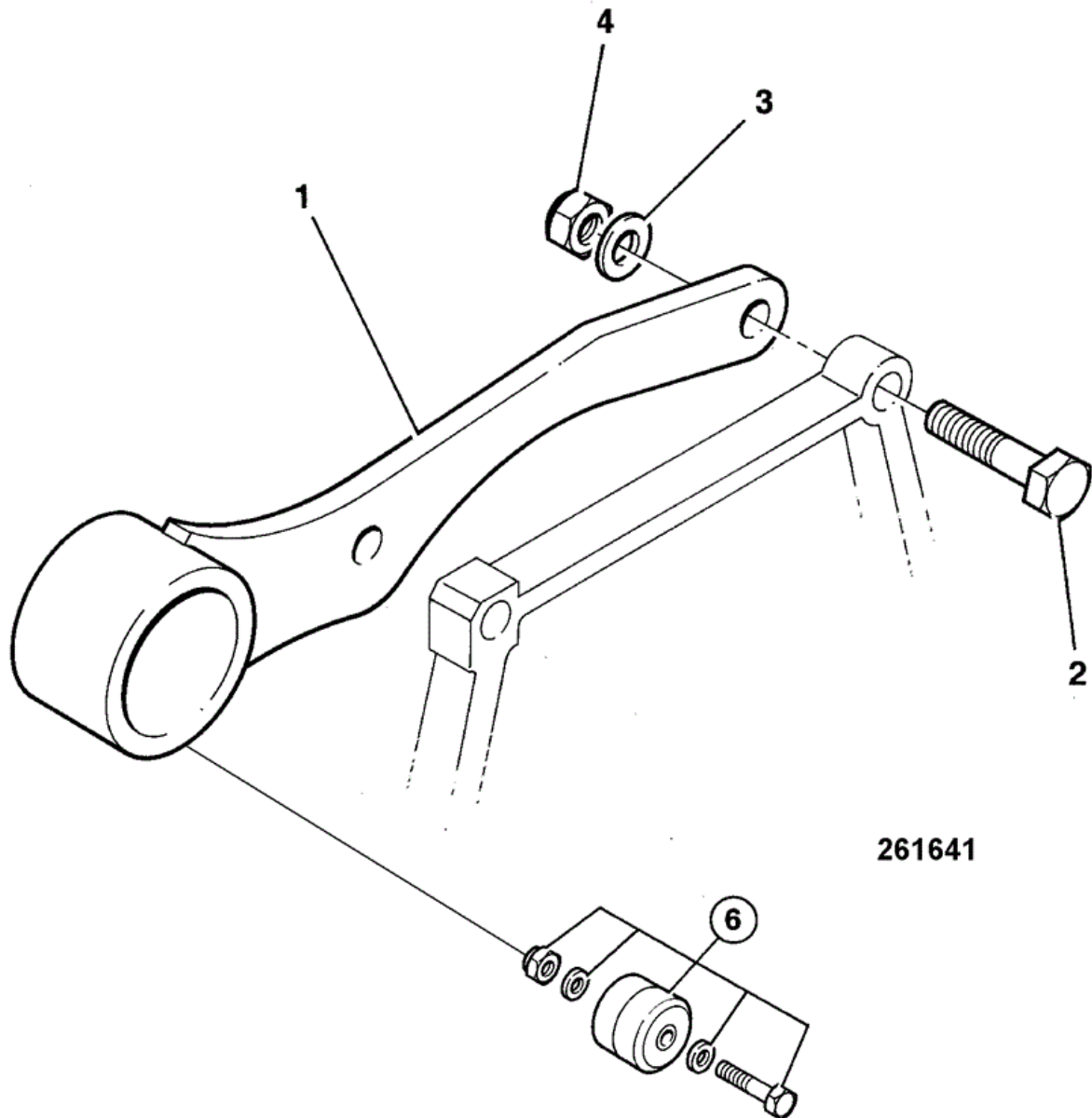
9802/7850 F5-3-5 BEVEL GEARBOX KITS



Item	Part #	Change No	Description	Usage Code	QTY
A	455/02900		Kit Bevel Gearbox Pinion/Gear/Bearing <i>Casing not included.See F5-3-1</i>		1



9802/7850 F5-6-1 TRANSMISSION MOUNTING



Item	Part #	Change No	Description	Usage Code	QTY
1	161/00653		Bracket Transmission Mntg		1
1	161/00461		Mounting Arm W.A. <i>See Note 1.</i>		1

			<i>See Note 1</i>		
2	1315/3718Z		Bolt M16 x 80		2
3	1420/0011Z		Washer (M16)		2
4	1370/0603		Nut LOCK NUT (M16)		2
6	160/00971		Mounting Rubber		3

Note 1: For use on 5 Speed G/Box

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