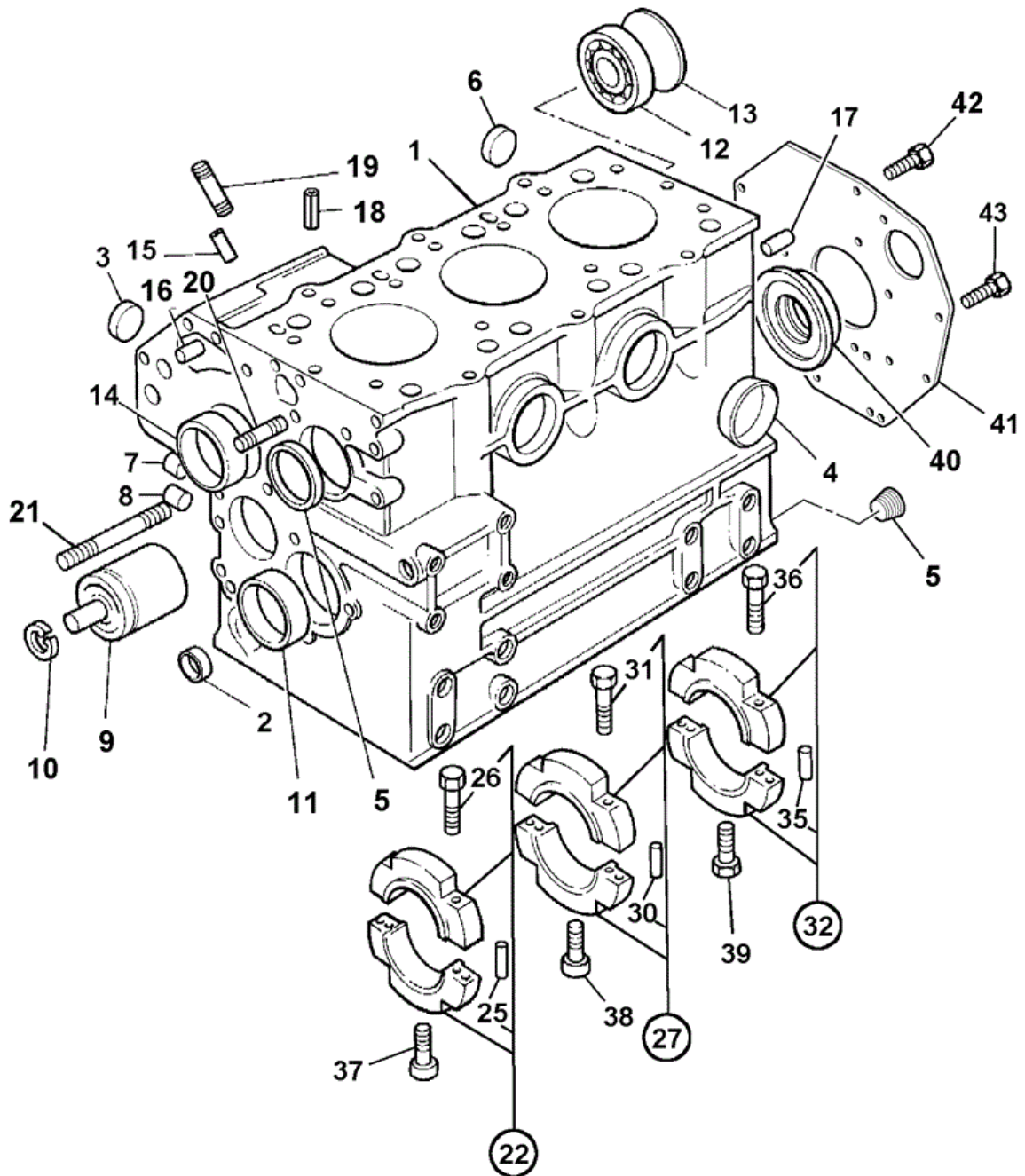




9822/0530 V120-1-1 CYLINDER BLOCK



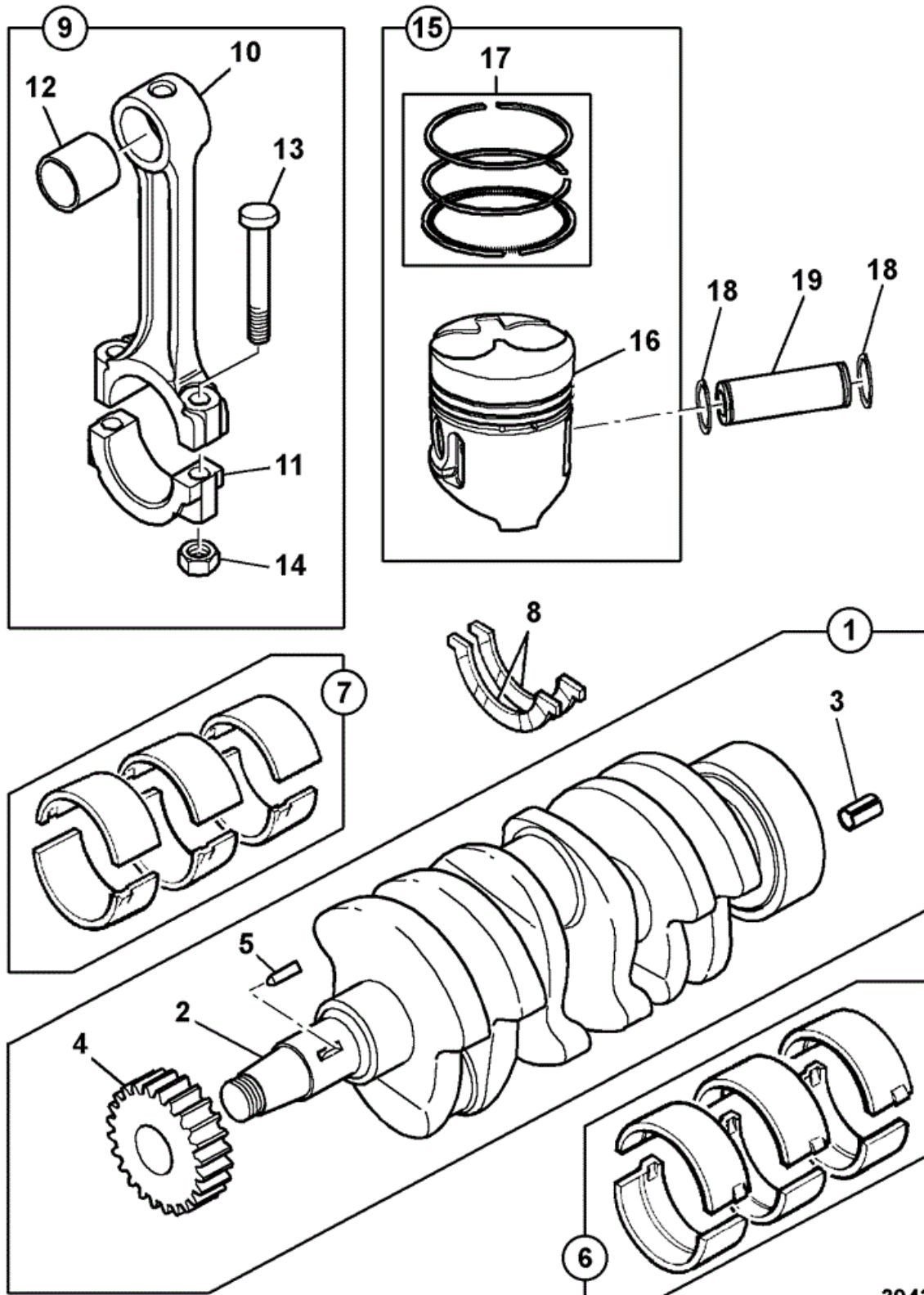
741430

Item	Part #	Change No	Description	Usage Code	QTY
1	****		None serviced part		1
2	02/630933		Plug D=18mm		1

3	02/634206		Plug core D=25mm		1
4	02/630934		Plug D=35mm		2
5	02/634207	Superseded	Plug core D=40mm		1
5	333/D1839		Plug core d=40mm		1
6	02/634207	Superseded	Plug core D=40mm		1
6	333/D1839		Plug core d=40mm		1
7	02/630007		Plug 8.4mm		3
8	02/630456		Plug D=40mm		4
9	02/630008	Superseded	Hub		1
9	332/F4118		Pump oil idler gear		2
10	02/630030		Circlip		1
11	02/634805		Bush .		1
11	02/634806		Bush -0.25mm		1
12	02/630013		Bearing		1
13	02/630014		Plug core D=45mm		1
14	02/630015		Bearing		1
15	02/630016		Dowel		2
16	02/630017		Dowel		2
17	02/630018		Dowel		2
18	02/630019		Pin		2
19	826/10775		Stud		2
20	826/10720		Stud		1
21	02/630022		Stud		1
22	02/630548		Cap bearing assembly		1
25	:02/630024		Dowel		2
26	:02/634807		Screw .		2
27	02/630549		Cap cap bearing		1
30	:02/630024		Dowel		1
31	:02/634807		Screw .		2
32	02/630564		Cap cap bearing		1
35	:02/630024		Dowel		2
36	:02/630567		Bolt		2
37	02/630532		Bolt caphead		1
38	02/630532		Bolt caphead		1
39	02/630029		Screw		2
40	02/630544		Seal oil		1
41	02/630366		Plate flywheel backplate		1
42	826/10776		Screw		8
43	02/634112		Screw		2
44	02/630007		Plug 8.4mm		1
45	02/630005		Plug D=5.4mm		1
46	02/630456		Plug D=40mm		1
47	02/630007		Plug 8.4mm		1
48	02/630222		Washer thrust		1



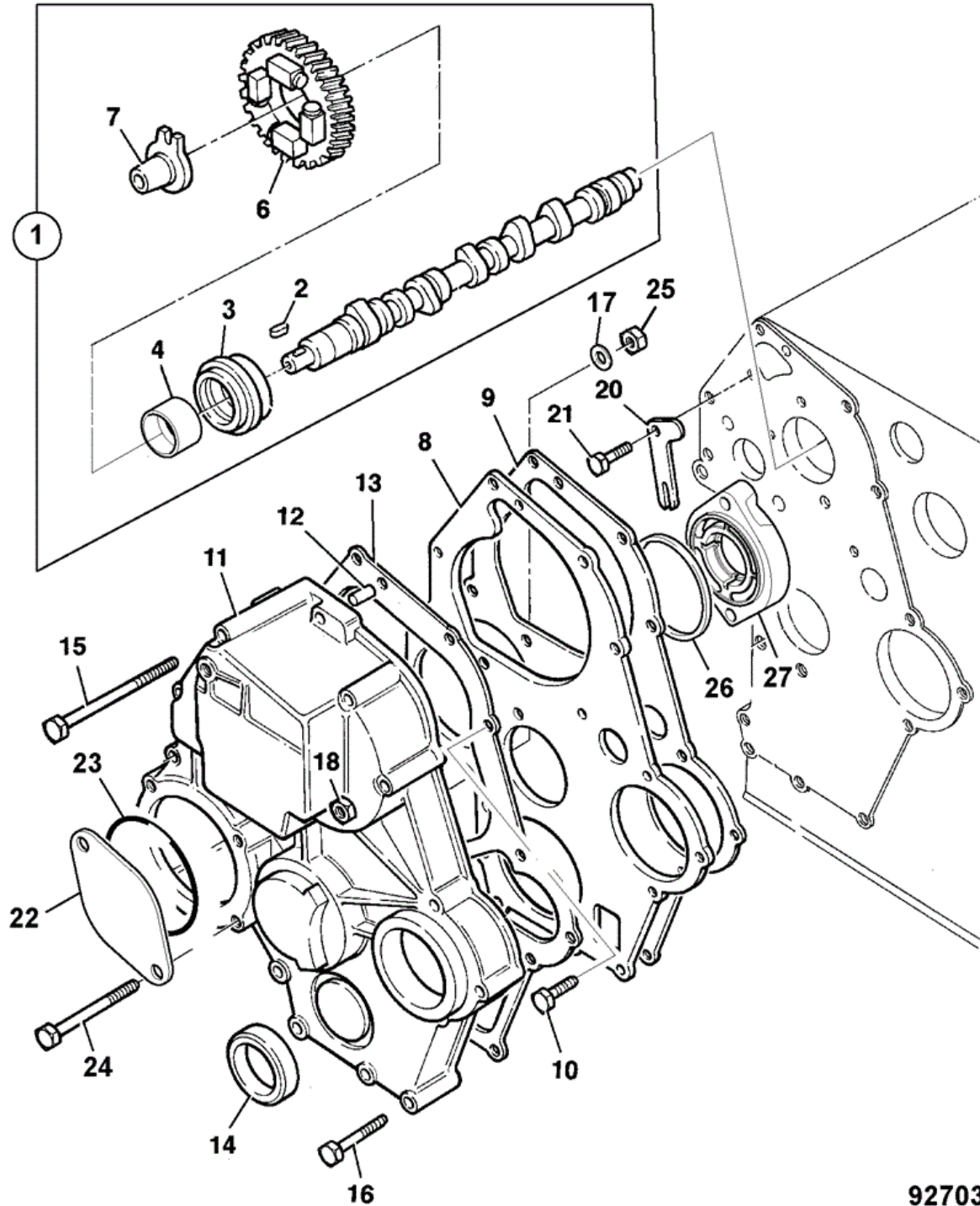
9822/0530 V130-1-1 CRANKSHAFT BEARINGS & CON-RODS



Item	Part #	Change No	Description	Usage Code	QTY
1	02/634809		Crankshaft .		1
2	****		None serviced part		1
3	:02/630043		Pin		1
4	:02/634810		Gear Crankshaft		1
5	:02/630042		Key		1
6	02/630547		Kit-bearing main standard		1
6	02/634812		Kit Main Bearing -0.25mm		1
7	02/630571		Kit-bearing big end		1
7	02/634813		Kit Big End Bearing -0.25mm		1
8	N/A		Not applicable not available		1
9	02/630570		Conrod		3
10	****		None serviced part		1
11	****		None serviced part		1
12	:02/630052		Bush small-end		1
13	:02/630053		Bolt		2
14	:02/630054		Nut		2
15	02/630997	Superseded	Piston Piston assembly		3
15	333/H3730		Piston Piston		3
16	:02/630997	Superseded	Piston Piston assembly		1
16	:333/H3730		Piston Piston		1
17	:02/634814		Kit-piston ring		1
18	02/630059		Circlip		6
19	02/630058		Pin gudgeon		3



9822/0530 V160-1-1 TIMING CASE CAMSHAFT & GEAR



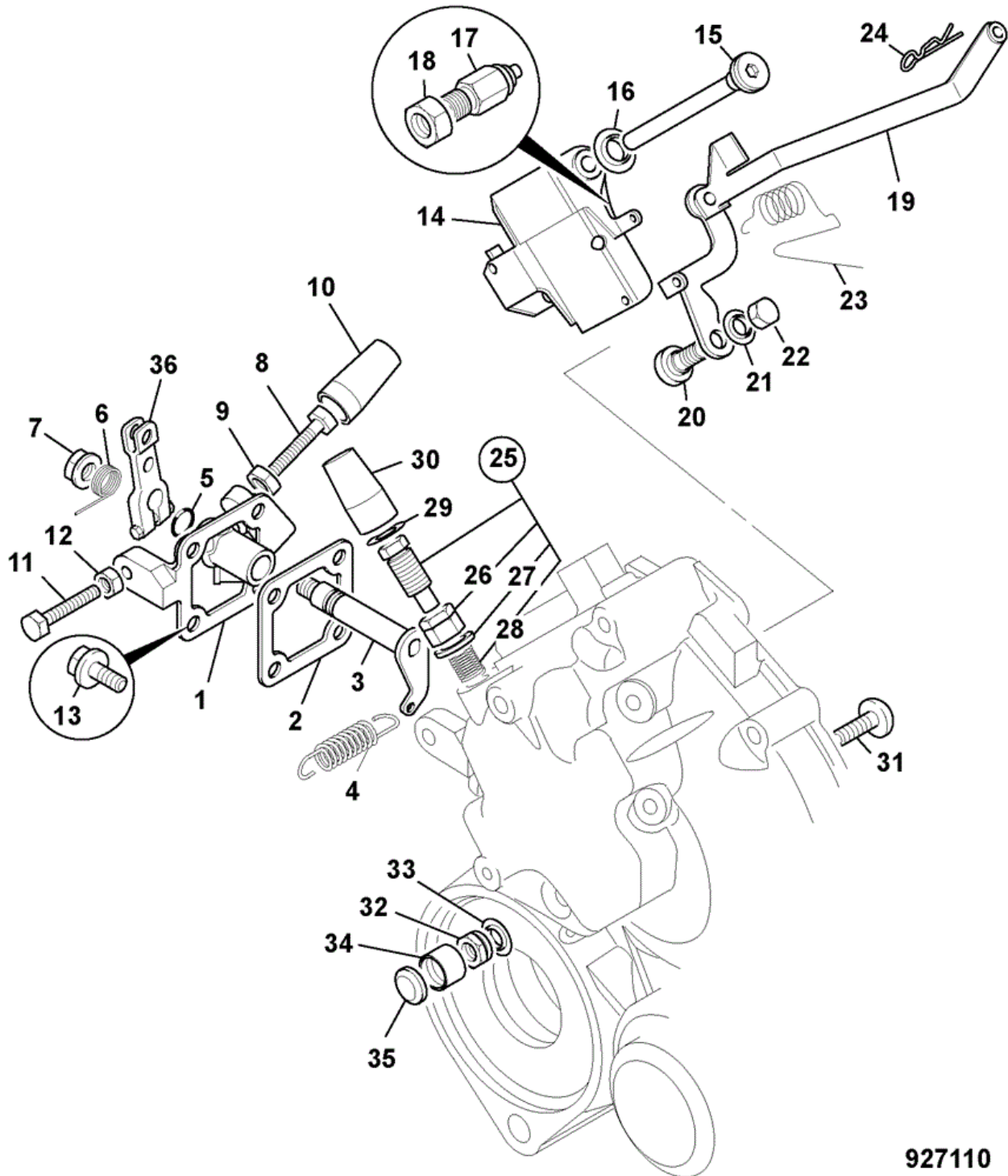
927030

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634815		Camshaft Assembly		1
2	:02/630068		Key		1

3	:02/630081		Bearing		1
4	:02/634210		Spacer		1
6	:02/634816		Gear Camshaft		1
7	:02/634740		Tappet .		1
8	02/634817		Plate .		1
9	02/630545	Superseded	Gasket gasket		1
9	333/H2586		Gasket Gasket		1
10	02/630102		Screw		3
11	02/634818	Superseded	Cover Timing Case		1
11	333/E1404		Cover timing case		1
12	02/630089		Pin		1
13	02/634819		Gasket Timing Case		1
14	02/630092		Seal front oil		1
15	826/10729		Screw		5
16	826/10777		Screw		5
17	02/630134		Washer spring		2
18	02/630096	Superseded	Nut		1
18	332/G4963		Nut .		1
19	02/630102		Screw		1
20	02/630101		Plate		1
21	02/630103		Screw		1
22	02/634820		Plate .		2
23	02/634821		O Ring .		2
24	02/634822		Bolt .		2
25	02/634116		Nut		2
26	02/634821		O Ring .		1
27	02/634824		Bearing Holder Assembly		1
30	02/630079		O Ring		1



9822/0530 V160-5-1 TIMING CASE LEVERS ARMS & SPRINGS



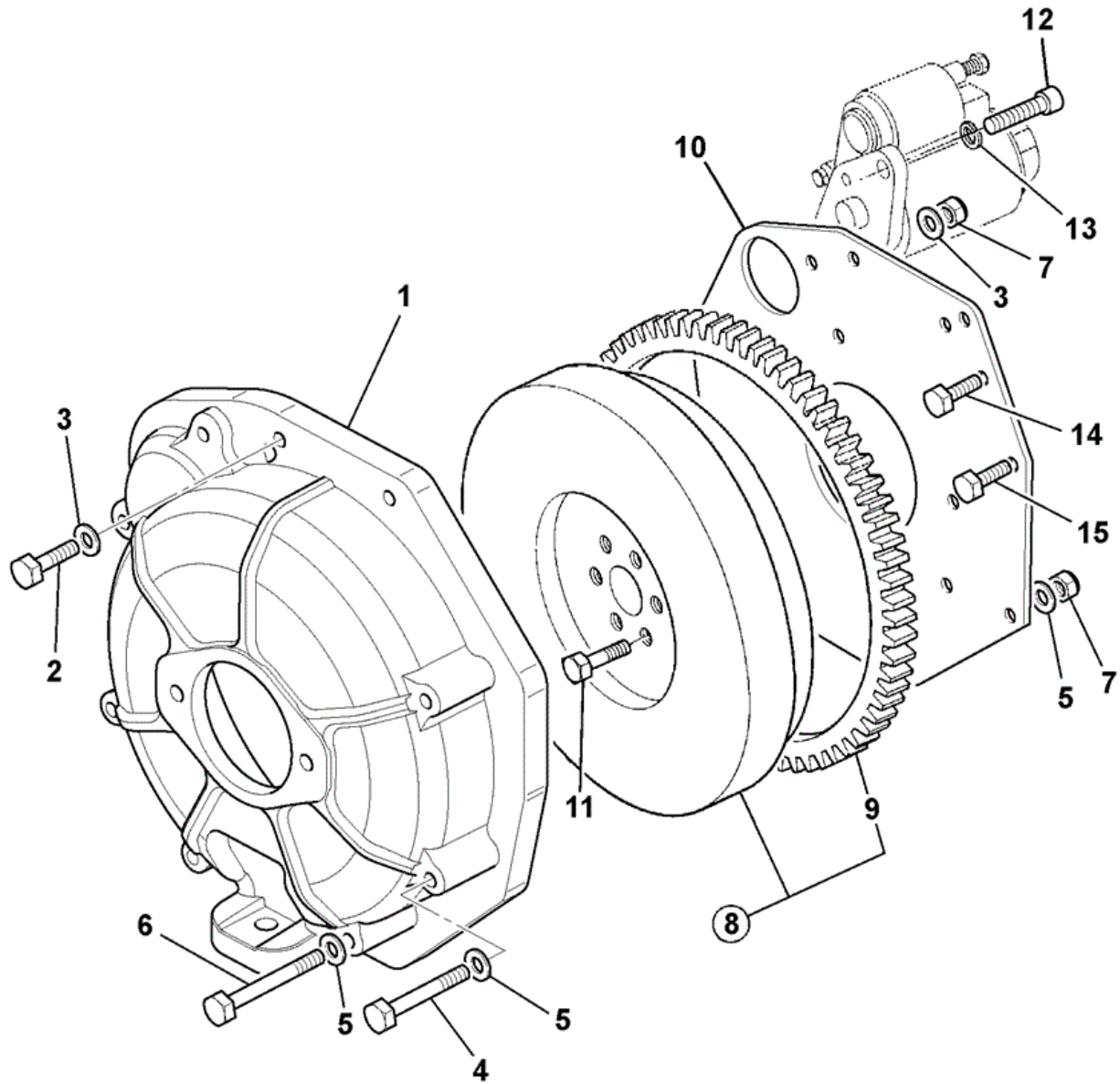
927110

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634743	Superseded	Bracket .		1

1	332/G4931		Bracket .	1
2	02/634770		Gasket .	1
3	02/634739		Lever Arm	1
4	02/634773		Spring .	1
5	02/630493		O Ring	1
6	02/634771		Spring .	1
7	02/630078		Nut	1
8	826/10742		Screw	1
9	826/10743		Nut	1
10	02/634166		Cap anti-tamper	1
11	826/10742		Screw	1
12	1370/0101Z	Superseded	Nut (M6)	1
12	1370/0101D		Nut Plain M6	1
13	02/630071		Screw	4
14	02/634736	MSS	Bracket Lever Arm	1
14	333/D5033		Lever control	1
14	333/D5034		Shaft lever	1
14	02/630108		Washer	1
15	02/634738	MSS	Shaft .	1
15	333/D5033		Lever control	1
15	333/D5034		Shaft lever	1
16	02/634837		Seal O-Ring	1
17	02/634825		Sensor Speed	1
18	02/634717		Nut .	1
19	02/634826	Superseded	Lever .	1
19	332/G4988		Control Lever	1
20	02/634737		Pivot Pin Bolt	1
21	02/630266		Washer	1
22	02/634720		Nut .	1
23	02/634774		Spring .	1
24	02/630111		Pin	1
25	02/634827		Bolt Assembly	1
26	826/10738		Nut	1
27	02/630308		Washer	1
28	02/634775		Spring .	1
29	02/634776		Ring .	1
30	02/634828	Superseded	Cap Anti Tamper	1
30	02/634159		Cap anti-tamper	1
31	02/634749		Bolt .	1
32	02/634716	Superseded	Nut .	1
32	02/634842		Nut .	1
33	02/630266		Washer	1
34	02/634760	Superseded	Cap Anti Tamper	1
34	333/G3954		Cap Anti Tamper	1
35	02/634723	Superseded	Cap .	1
35	333/G3954		Cap Anti Tamper	1
36	02/634742		Lever .	1



9822/0530 V180-2-1 FLYWHEEL



776021

Item	Part #	Change No	Description	Usage Code	QTY
1	****		'See Remark' <i>See L100-10-1</i>		1

2	****		'See Remark' <i>See L100-10-1</i>		2
3	1420/0007D		Washer (M8)		1
4	****		'See Remark' <i>See L100-10-1</i>		3
5	1420/0007D		Washer (M8)		8
6	****		'See Remark' <i>See L100-10-1</i>		2
7	1370/0203D		Nut Lock M8		5
8	02/630395		Flywheel assembly		1
9	:02/630136		Ring starter		1
10	02/630366		Plate flywheel backplate		1
11	02/630137		Screw		6
12	1315/3410		Bolt		2
13	1420/0008D		Washer (M10)		2
14	826/10776		Screw		8
15	02/634112		Screw		2

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