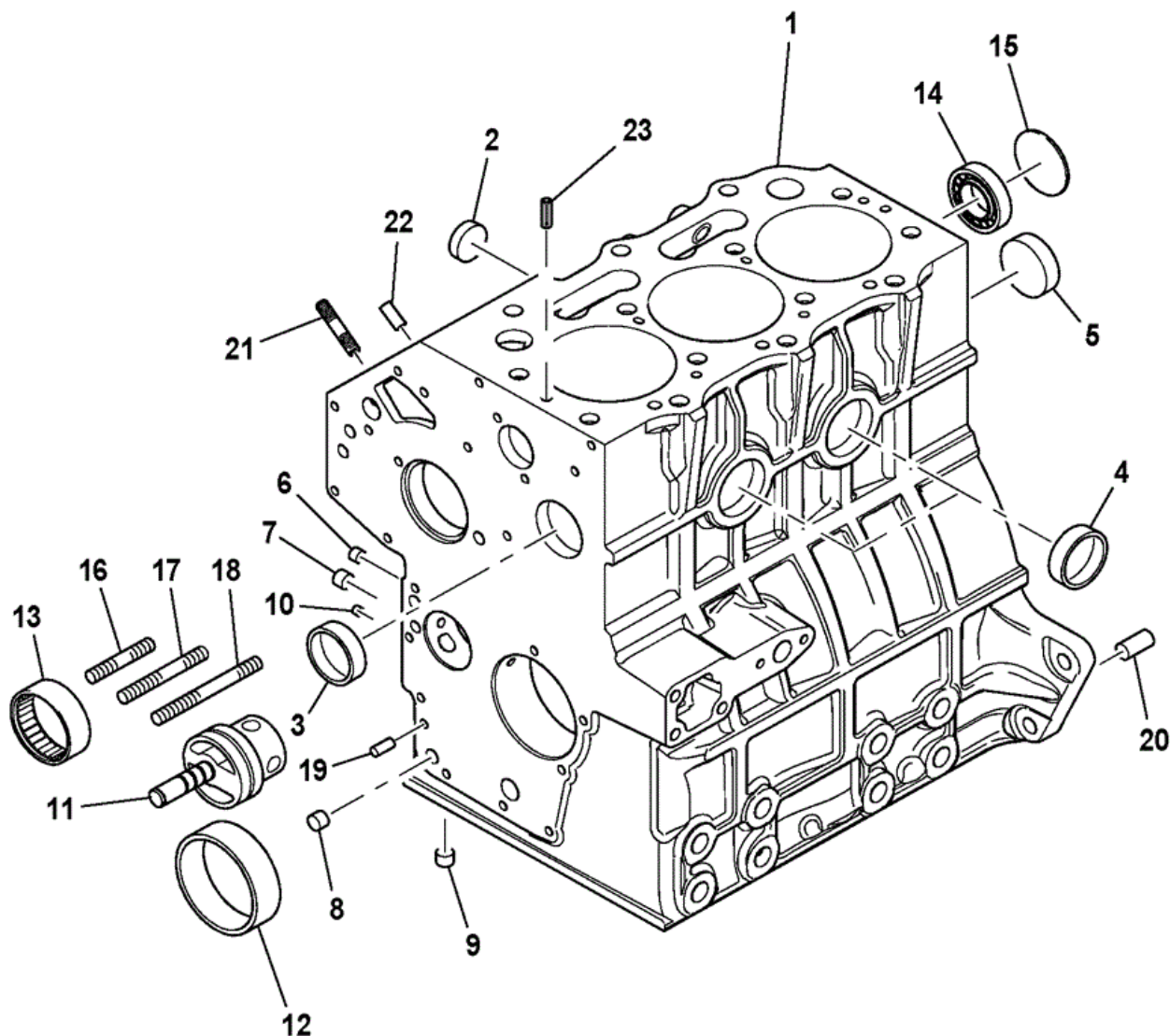




9822/0465 V120-1-1 CYLINDER BLOCK



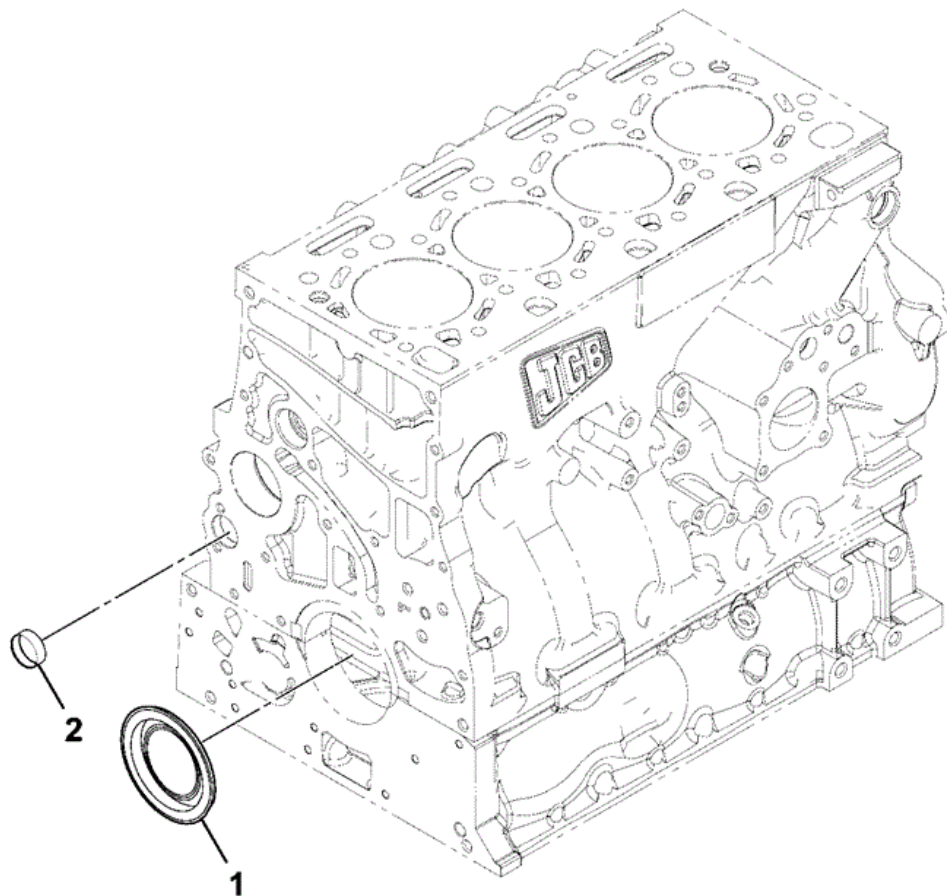
09-20910

Item	Part #	Change No	Description	Usage Code	QTY
1	****		None serviced part		1
2	02/634206		Plug core D=25mm		1
3	02/634207		Plug core D=40mm		1

4	02/634207		Plug core D=40mm		2
5	02/634207		Plug core D=40mm		1
6	02/630007		Plug 8.4mm		2
7	02/630702		Plug 10.4mm		2
8	02/630702		Plug 10.4mm		2
9	02/630702		Plug 10.4mm		1
10	02/630456		Plug D=40mm		4
11	332/G1855		Shaft kit oil pump idler		1
12	02/634203		Bush		1
12	02/634709		Bush -0.25mm undersize		1
12	02/634710		Bush -0.5mm undersize		1
13	02/630707		Bearing		1
14	02/630013		Bearing		1
15	02/630014		Plug core D=45mm		1
16	826/10720		Stud		1
17	02/634922		Stud .		1
18	02/630022		Stud		1
19	02/630017		Dowel		2
20	02/630018		Dowel		2
21	826/10719		Stud		2
22	02/630024		Dowel		2
23	02/630019		Pin		2



9822/0465 V120-2-1 CYLINDER BLOCK REAR OIL SEAL

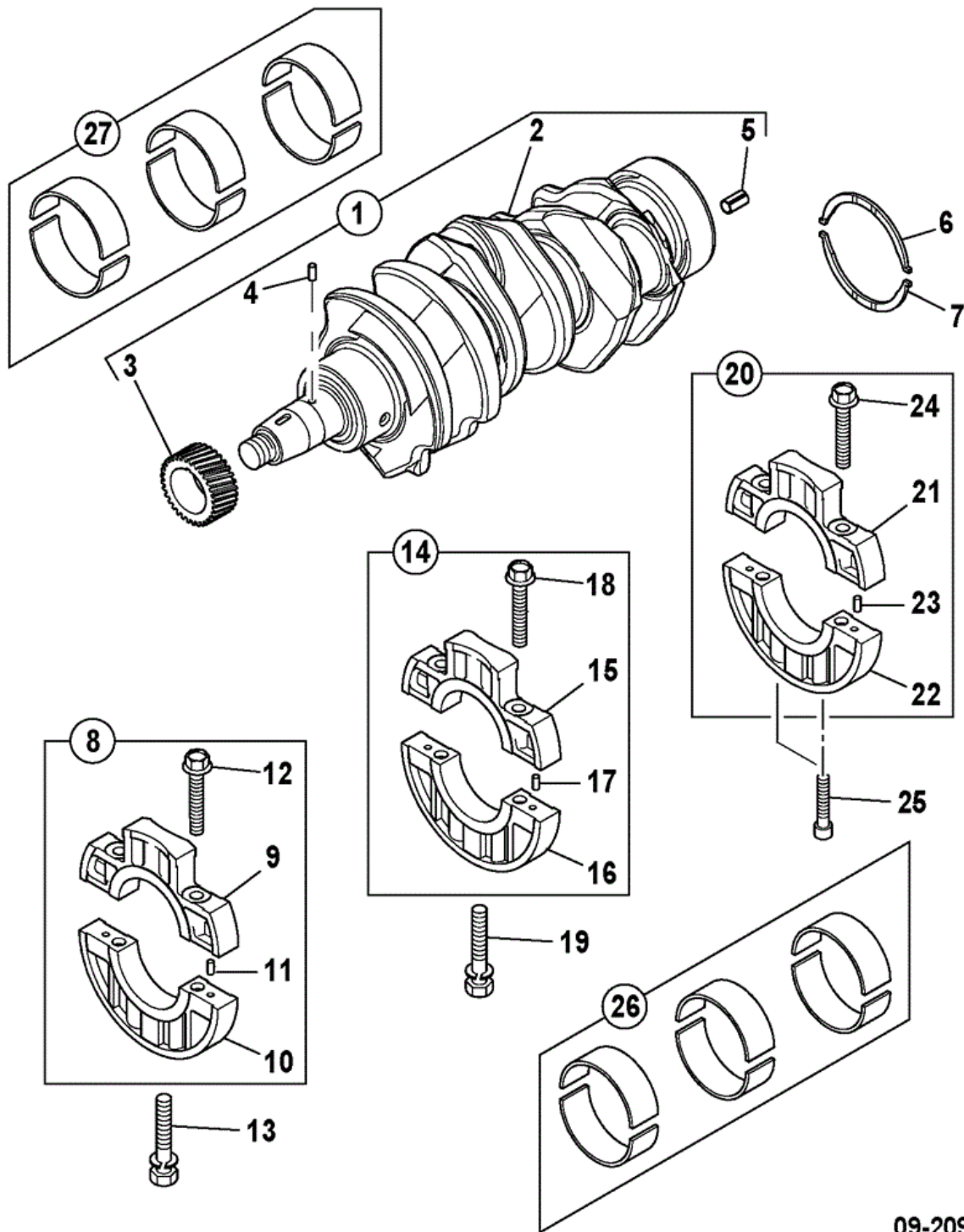


12-11000

Item	Part #	Change No	Description	Usage Code	QTY
1	02/630772		Seal rear oil		1
2	02/630877		Sleeve wear		1



9822/0465 V130-1-1 CRANKSHAFT & BEARINGS



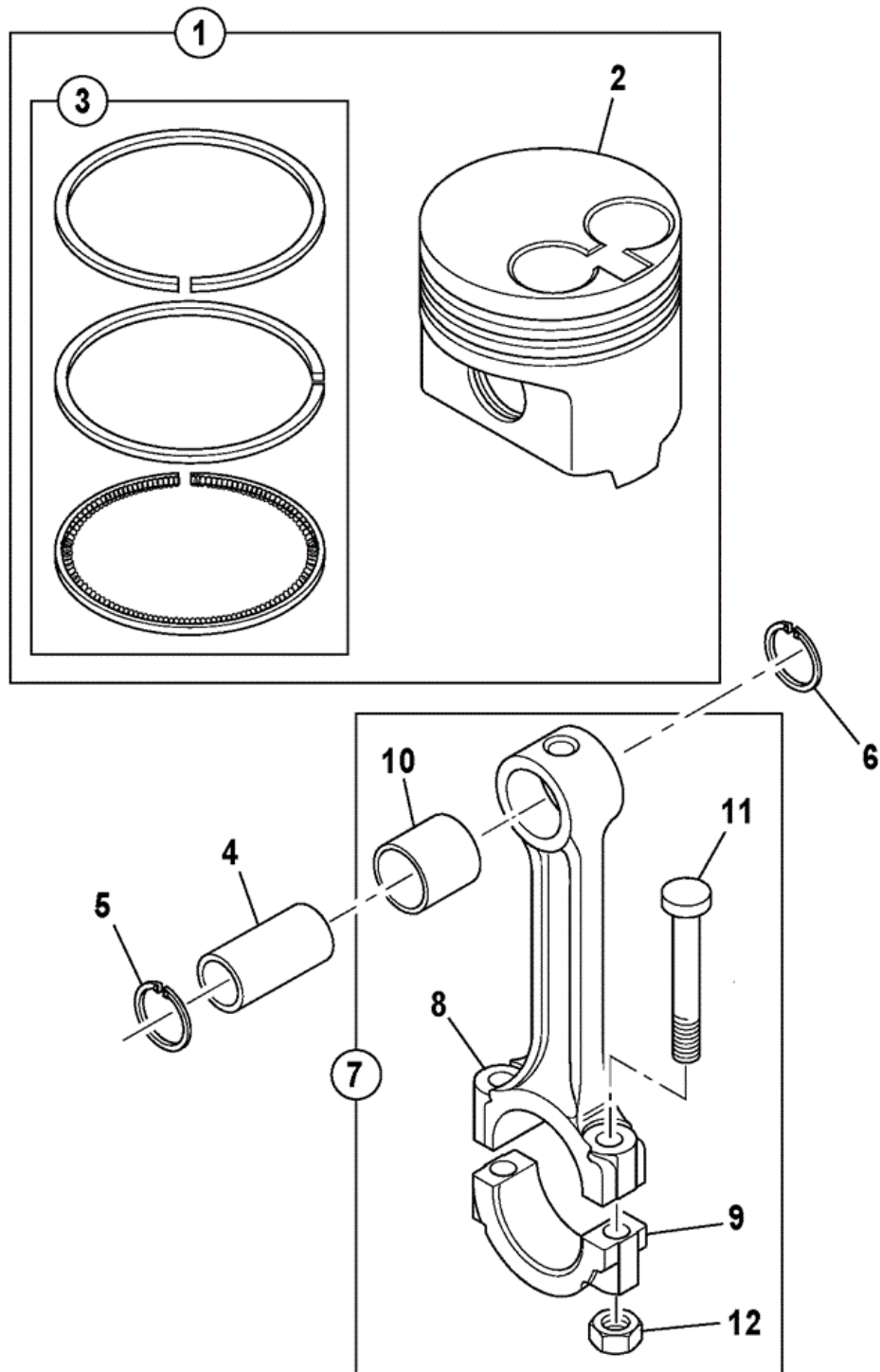
09-20920

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634803		Crankshaft Assembly <i>Includes items 2,3,4,5</i>		1
2	****		None serviced part		1

3	:02/634956		Gear Crankshaft		1
4	:02/630042		Key		1
5	:02/630043		Pin		1
6	02/630723		Washer thrust		1
7	02/630723		Washer thrust		1
8	02/630709		Cap bearing assembly <i>Includes items 9,10,11,12</i>		1
9	****		None serviced part		1
10	****		None serviced part		1
11	:02/630024		Dowel		1
12	:02/634005		Screw		1
13	826/10744		Screw		1
14	02/630711		Cap bearing assembly <i>Includes items 15,16,17,18</i>		1
15	****		None serviced part		1
16	****		None serviced part		1
17	:02/630024		Dowel		1
18	:02/634005		Screw		1
19	826/10744		Screw		1
20	02/630712		Cap bearing assembly <i>Includes items 21,22,23,24</i>		1
21	****		None serviced part		1
22	****		None serviced part		1
23	:02/630024		Dowel		1
24	:02/634005		Screw		1
25	02/630714		Screw		1
26	02/630717		Kit-bearing main standard		1
26	02/630718		Kit-bearing main undersize - 0.25mm		1
26	02/630719		Kit-bearing main undersize - 0.50mm		1
27	02/630720		Kit-bearing big end standard		1
27	02/630721		Kit-bearing big end undersize - 0.25mm		1
27	02/630722		Kit-bearing big end undersize - 0.50mm		1



9822/0465 V140-1-1 PISTON AND CONROD ASSEMBLIES



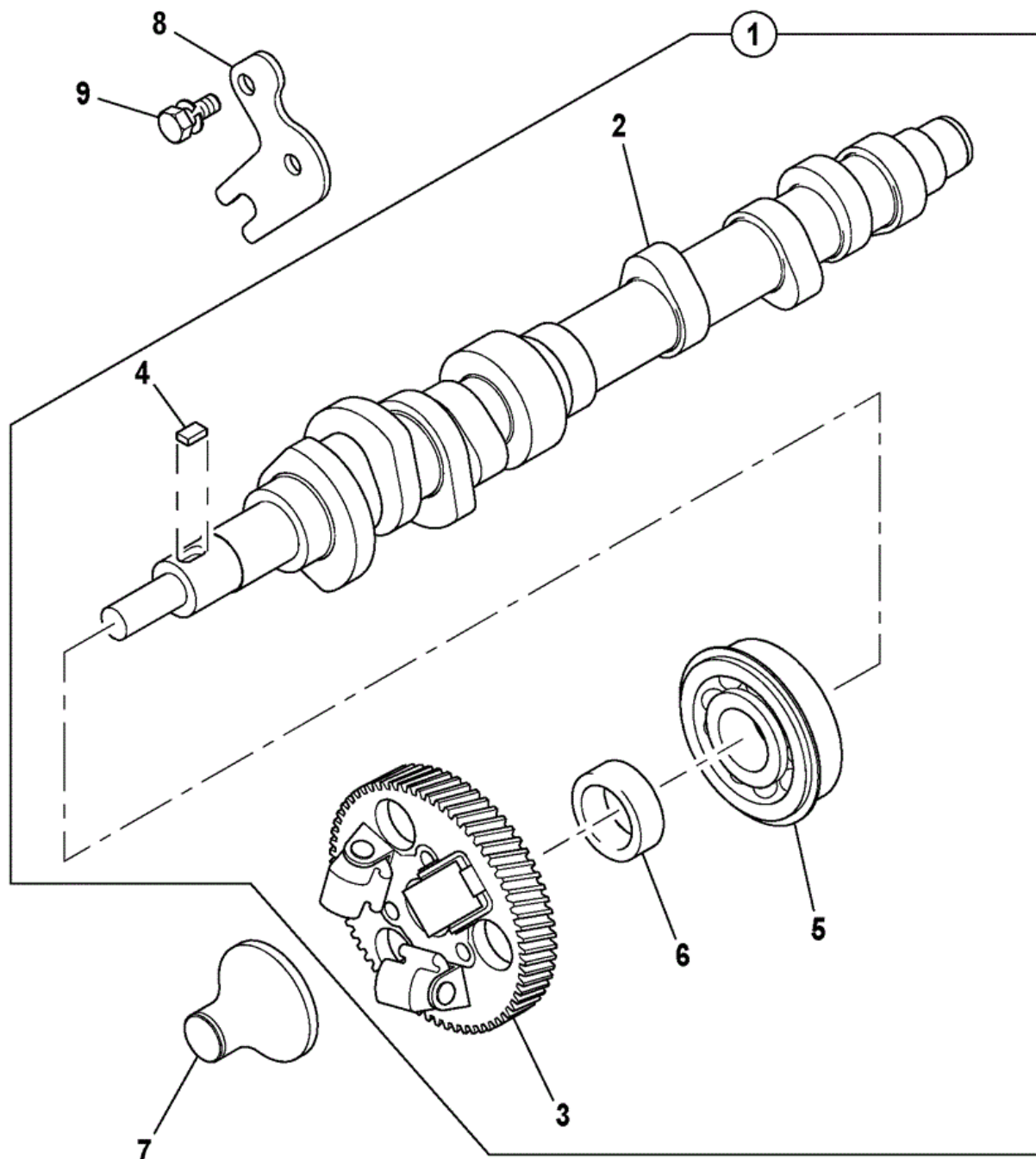
09-20930

Item	Part #	Change No	Description	Usage Code	QTY
1	02/630861		Piston assembly <i>Includes items 2,3</i>		3
2	****		None serviced part		1

3	:02/634136		Kit-piston ring		1
4	02/630731		Pin gudgeon		3
5	02/630732		Circlip		3
6	02/630732		Circlip		3
7	02/630724		Conrod assembly <i>Includes items 8,9,10,11,12</i>		3
8	****		None serviced part		1
9	****		None serviced part		1
10	:02/630725		Bush small end		1
11	:02/630726		Screw		2
12	:02/630727		Nut		2



9822/0465 V150-1-1 CAMSHAFT & GEAR



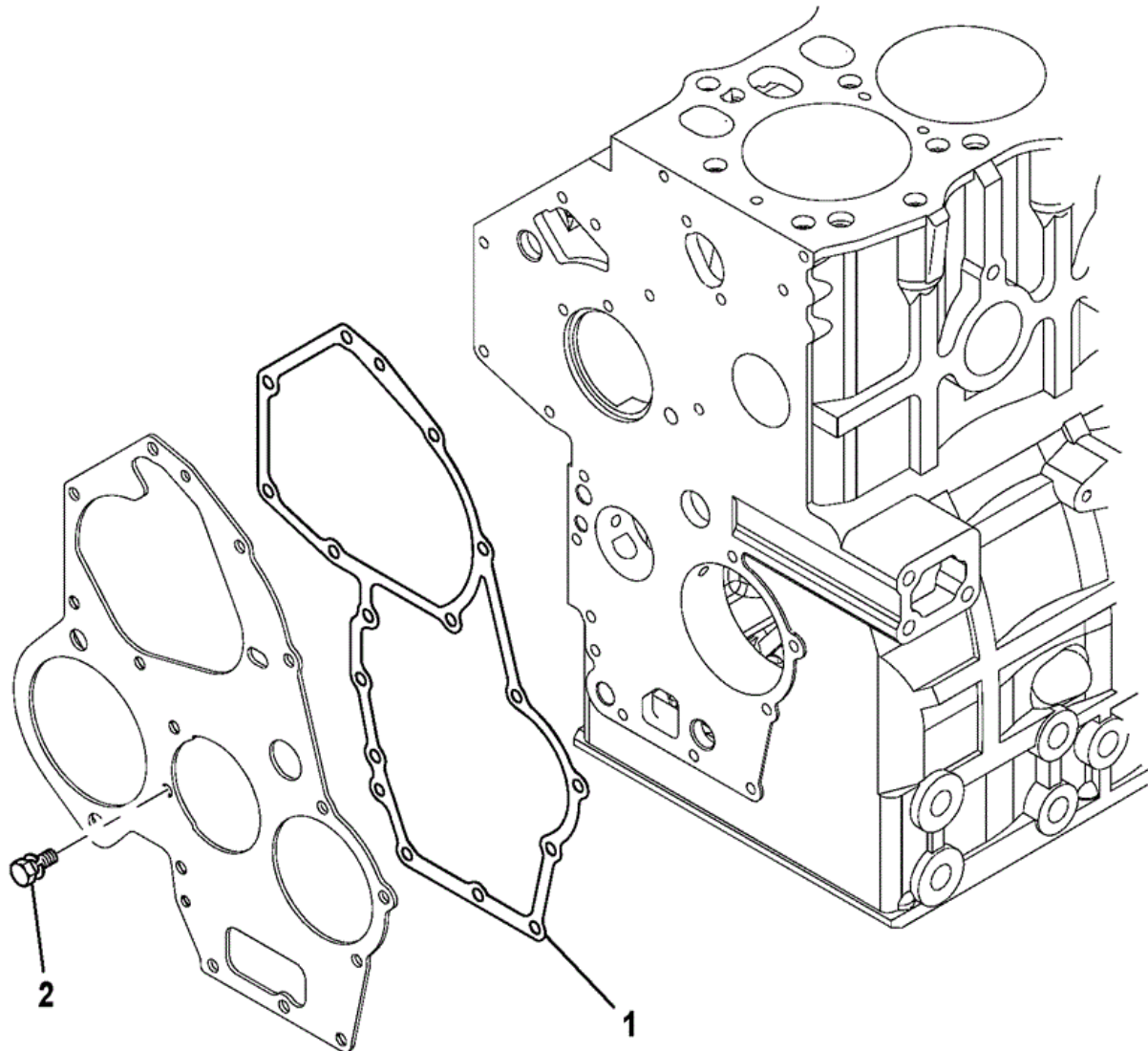
09-20970

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634788		Camshaft . <i>Includes items 2 to 6</i>		1
2	****		None serviced part		1

3	:02/634732		Gear Camshaft		1
4	:02/630068		Key		1
5	:02/630769		Bearing		1
6	:02/634210		Spacer		1
7	02/634740		Tappet .		1
8	02/630101		Plate		1
9	02/630102		Screw		2



9822/0465 V160-1-1 TIMING CASE GASKET

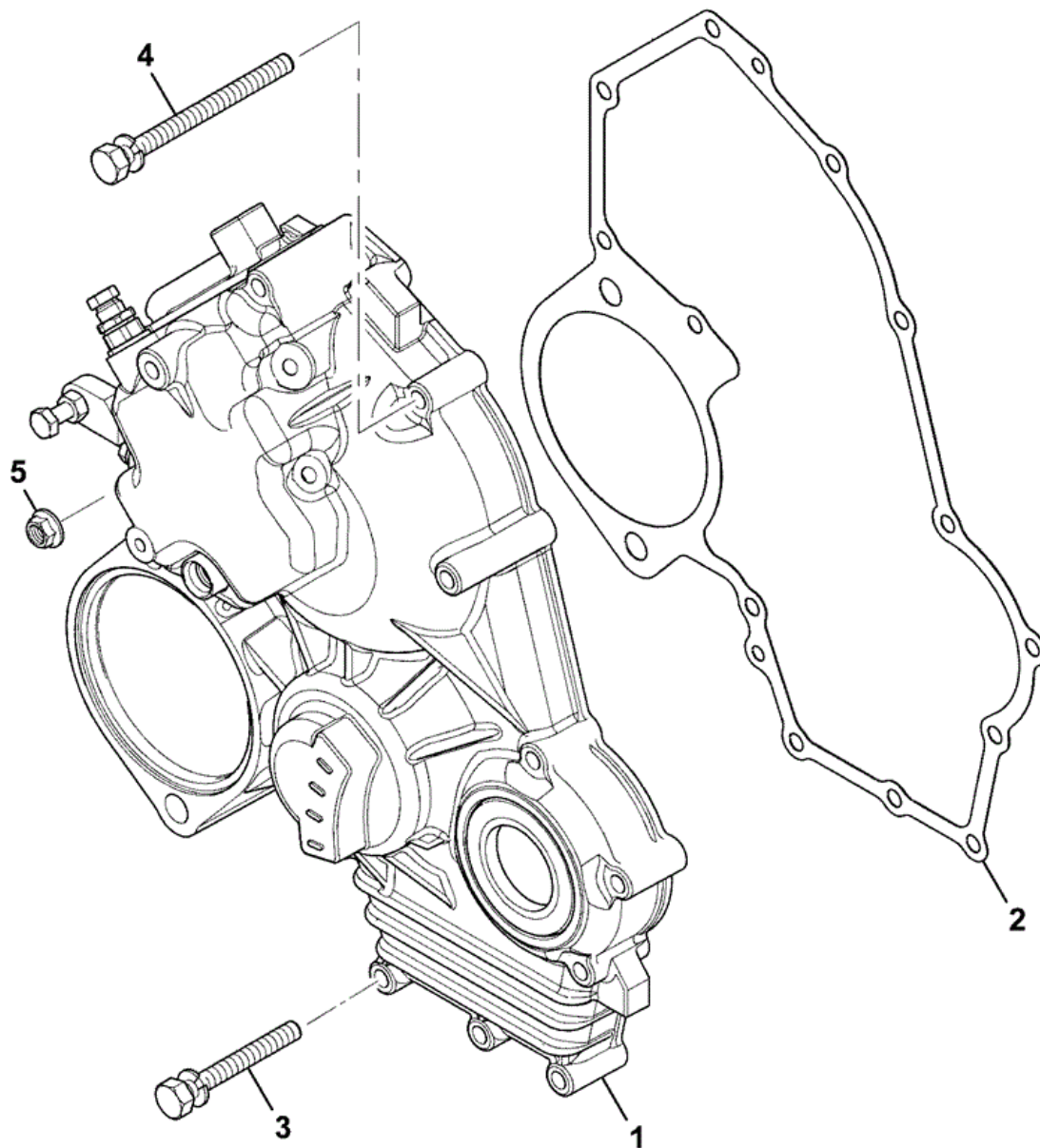


09-20320

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634162		Gasket t/case to block		1
2	02/630102		Screw		2



9822/0465 V160-2-1 TIMING CASE FIXINGS & GASKET



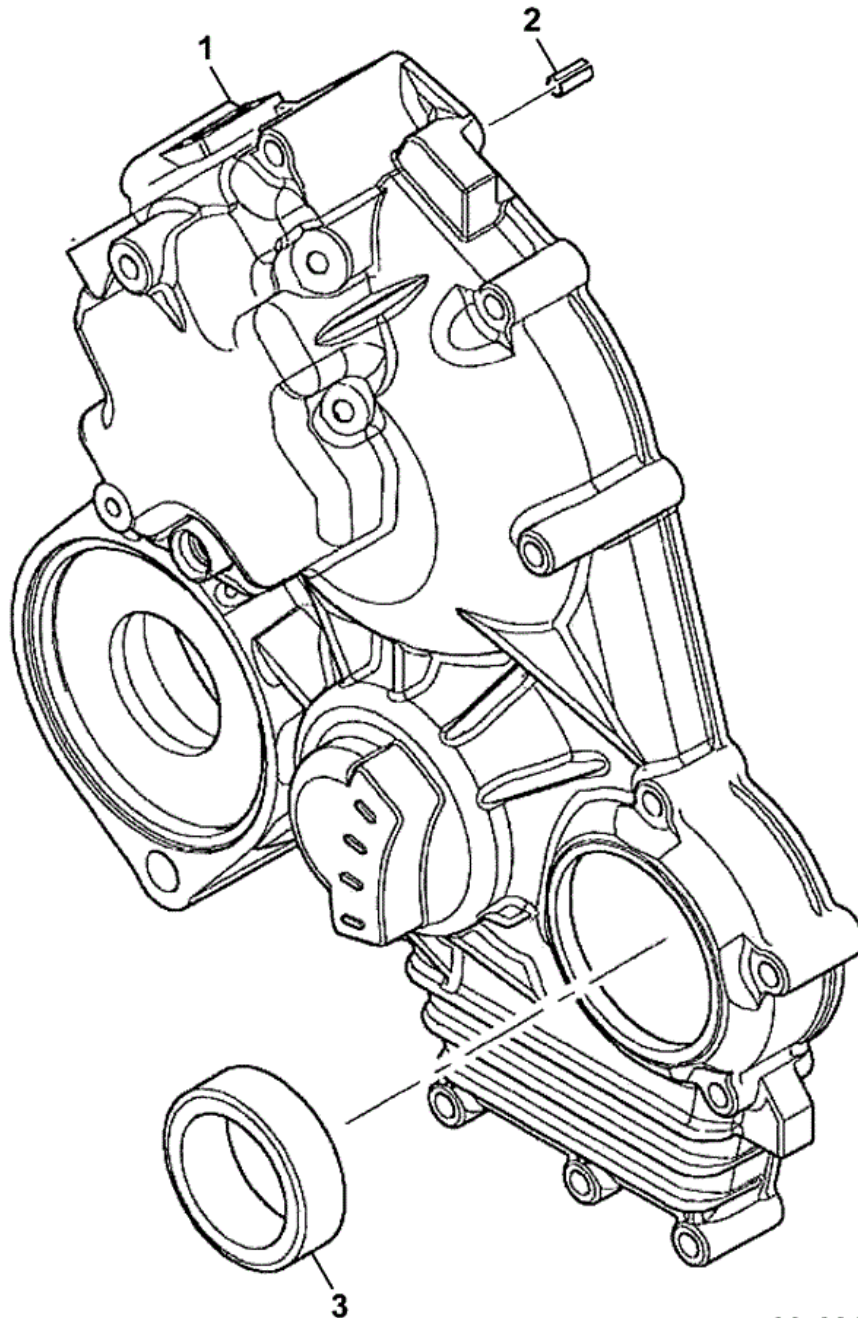
11-11660

Item	Part #	Change No	Description	Usage Code	QTY
1	333/D4954		Case timing		1
2	02/634769		Gasket Timing Case		1
3	826/10777		Screw		7

4	826/10729		Screw		4
5	332/G4963		Nut .		2



9822/0465 V160-3-1 TIMING CASE & FRONT OIL SEAL

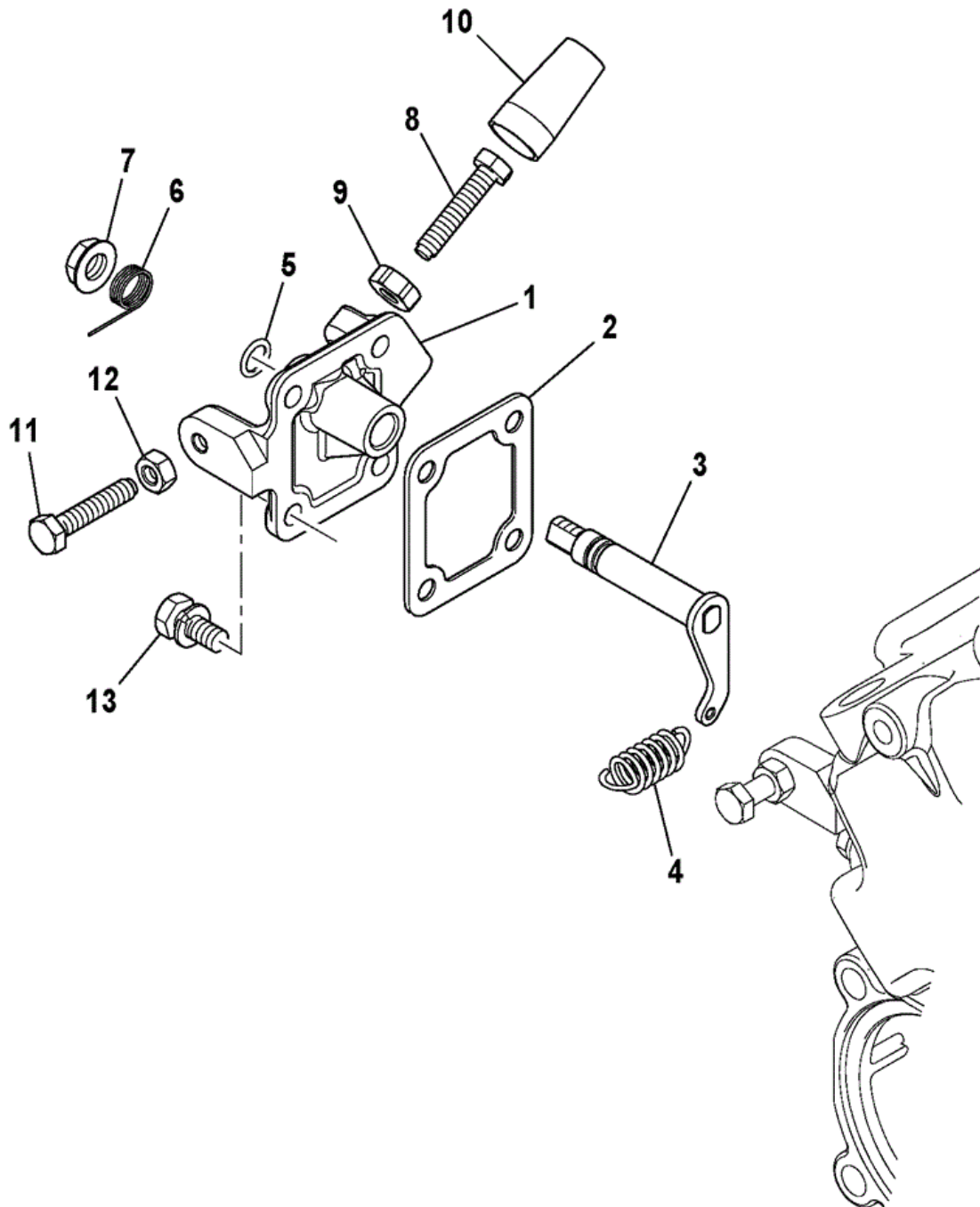


11-10690

Item	Part #	Change No	Description	Usage Code	QTY
1	333/D4954		Case timing		1
2	02/630089		Pin		1
3	02/630763		Seal front oil		1



9822/0465 V160-4-1 TIMING CASE GOVENOR ASSEMBLY



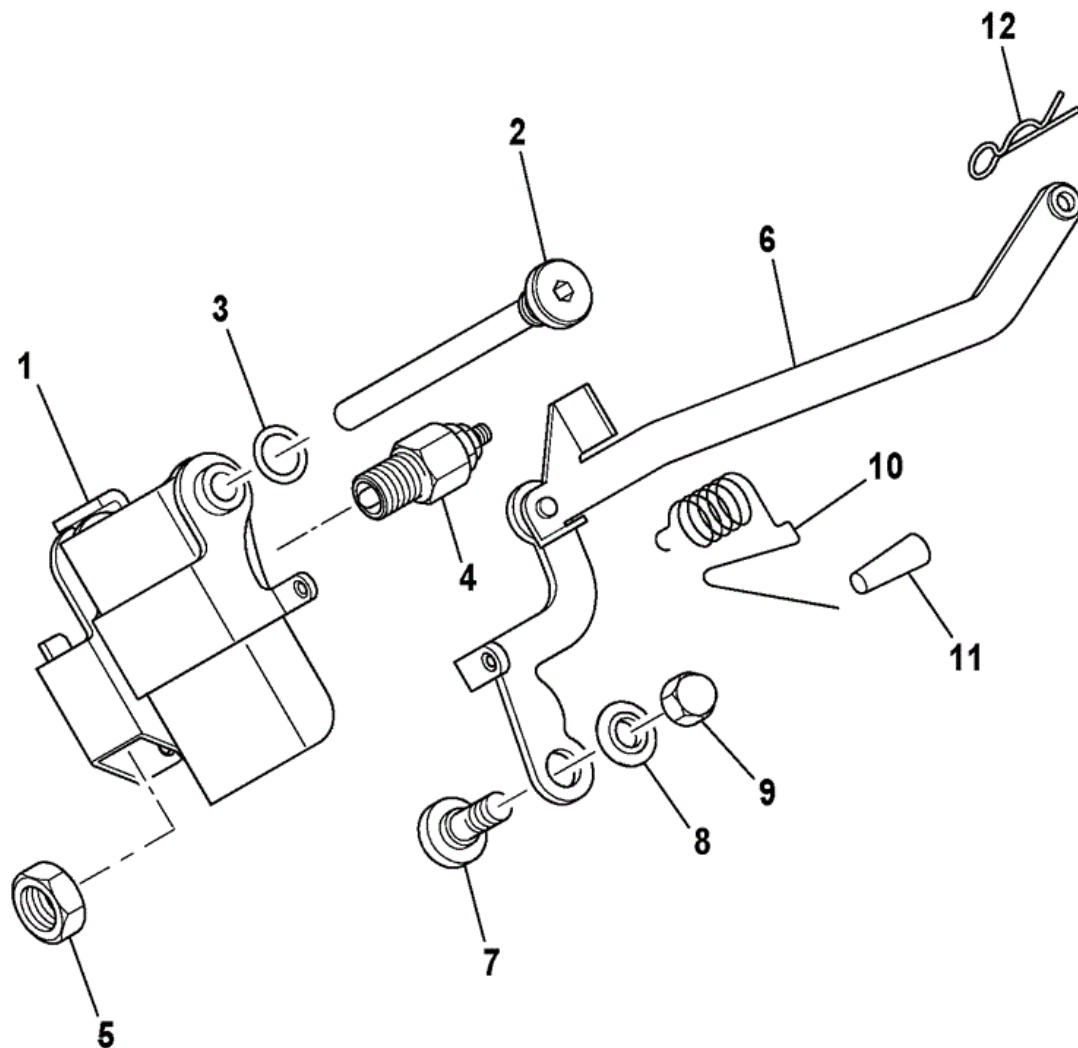
09-20450

Item	Part #	Change No	Description	Usage Code	QTY
1	332/G4931		Bracket .		1
2	02/634770		Gasket .		1
3	02/634930		Lever Arm		1

4	02/634773		Spring .		1
5	02/630114		O Ring		1
6	02/634771		Spring .		1
7	02/630078		Nut		1
8	333/D4956		Screw .		1
9	826/10743		Nut		1
10	02/634166		Cap anti-tamper		1
11	333/D4956		Screw .		1
12	1370/0101Z		Nut (M6)		1
13	02/291092		Bolt		4



9822/0465 V160-5-1 TIMING CASE THROTTLE CONTROL



09-20460

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634874		Lever Control		1
2	02/634738		Shaft .		1
3	02/634837		Seal O-Ring		1

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