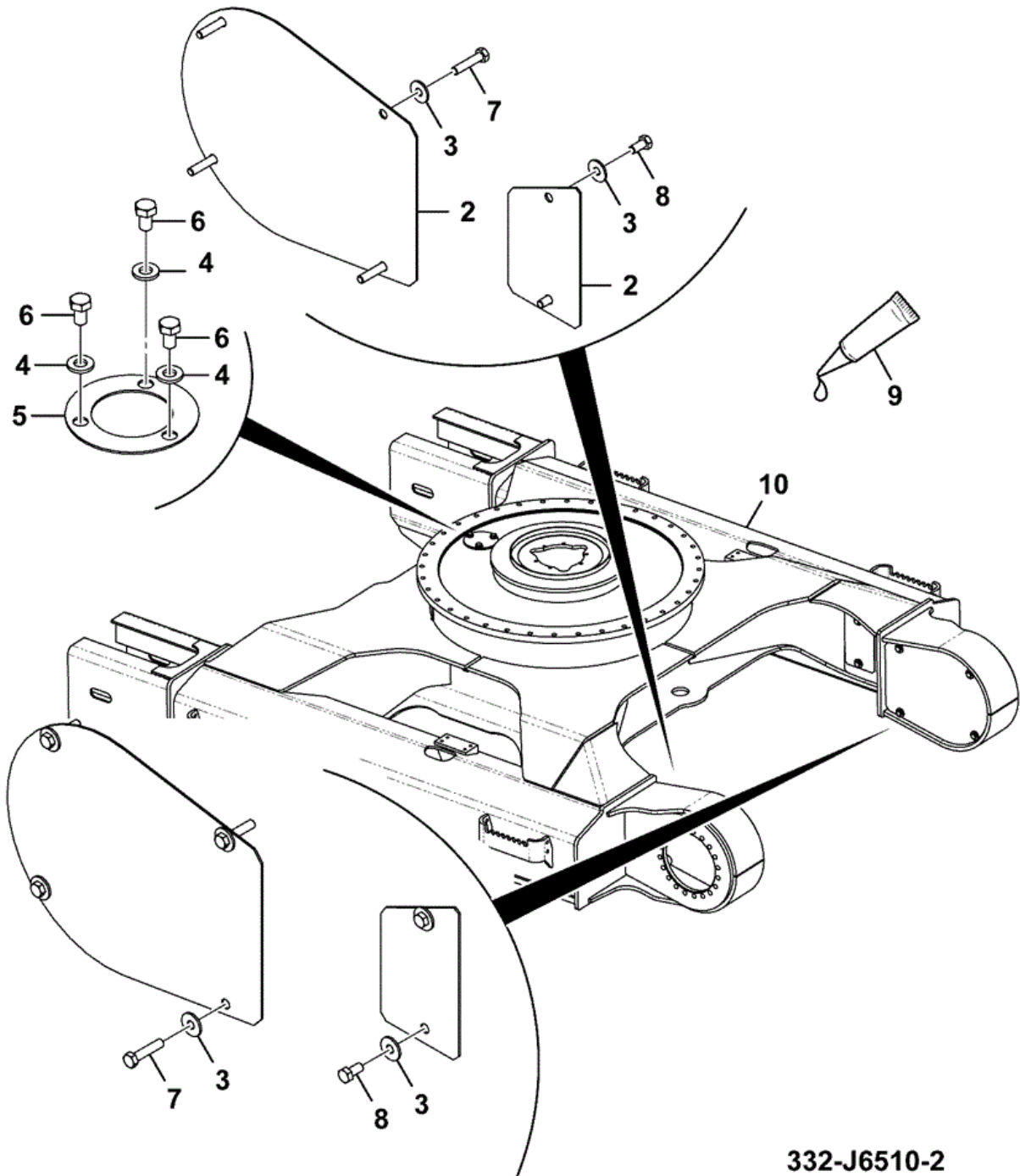




9822/0325 J110-50-1 UNDERCARRIAGE LOWER FRAME

DOZER



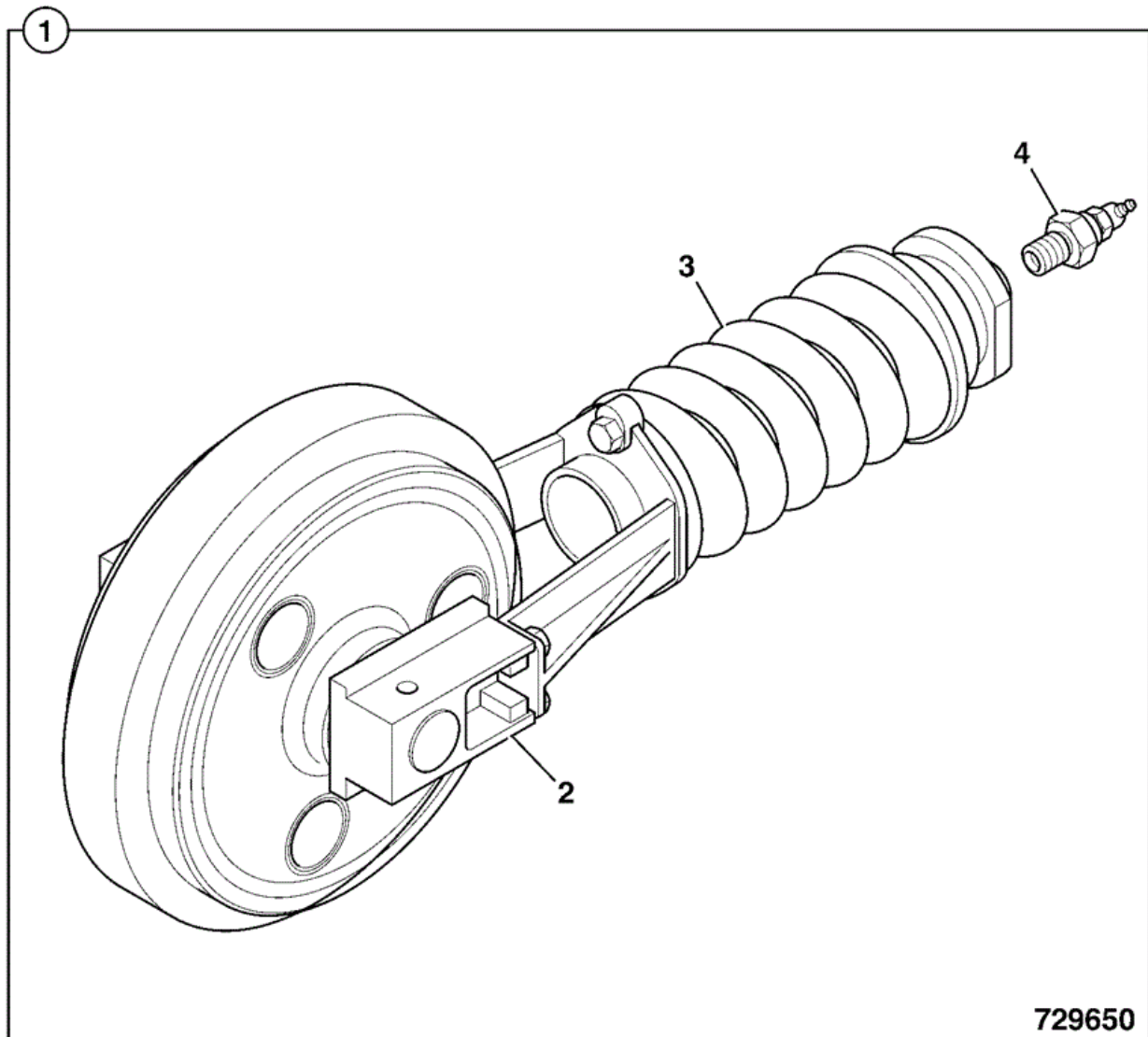
332-J6510-2

Item	Part #	Change No	Description	Usage Code	QTY
2	****		Covers lower frame assembly		1

3	JHP0049		Washer		12
4	JHP0042		Washer M12		3
5	KRB0682		Packing Cork		1
6	1316/0505D		Bolt M12 x 20mm		3
7	1316/3513D		Bolt		8
8	1316/0507D		Setscrew M12 x 25 grade 10.9		4
9	4101/0500		Fluid Locking Loctite 262		0
10	332/K2942		Undercarriage WA-JS130 Dozer		1



9822/0325 J120-5-1 RECOIL AND IDLER ASSEMBLY FRONT

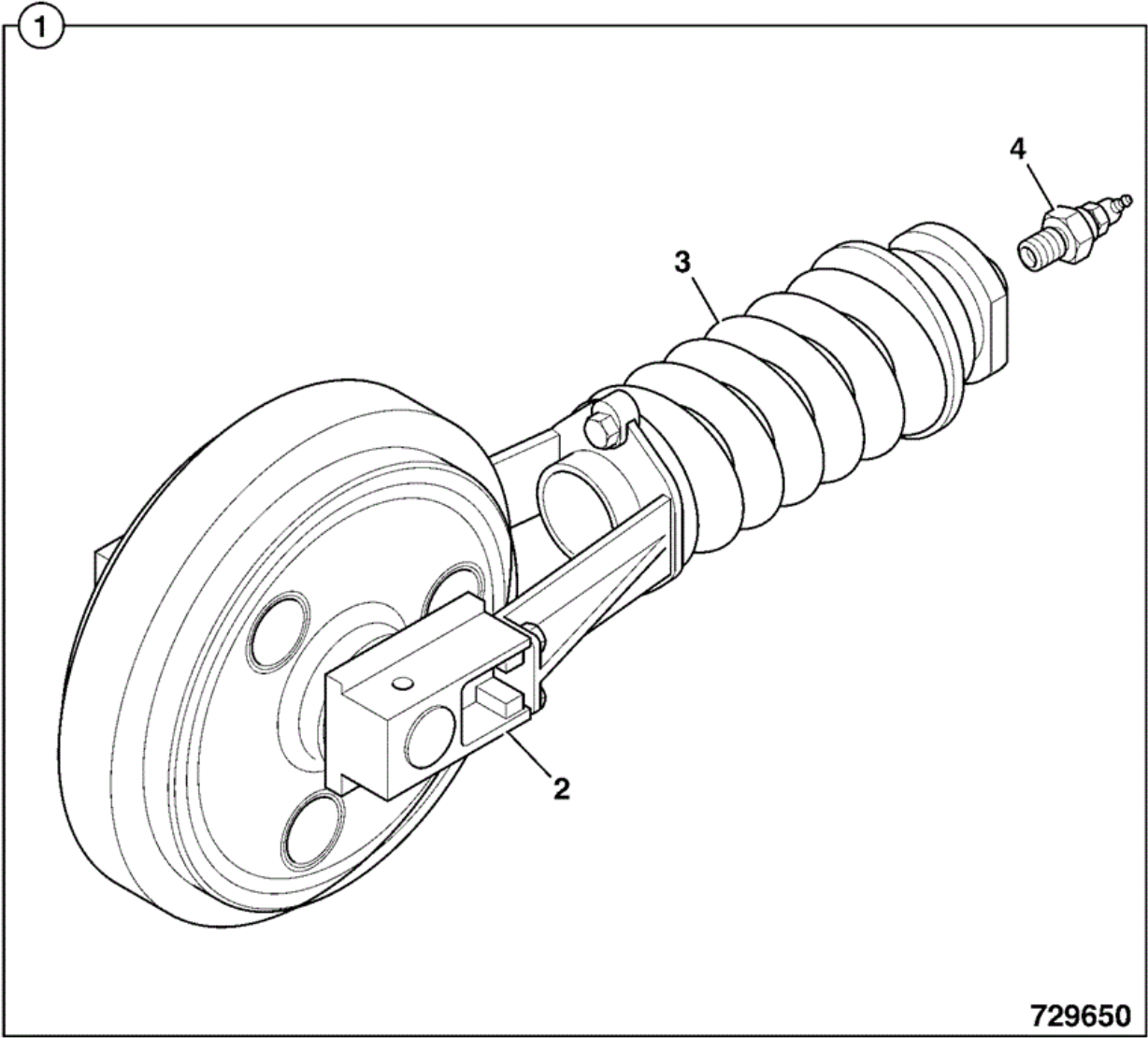


Item	Part #	Change No	Description	Usage Code	QTY
1	331/49776		Spring recoil & tensioner c/w idler assembly		2
2	:50/100184		Wheel Idler assembly c/w yoke & brackets		1
3	:50/100192		Spring recoil assembly		1

4	:331/38160	Valve grease	1
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9822/0325 J120-10-1 RECOIL AND IDLER ASSEMBLY
FRONT

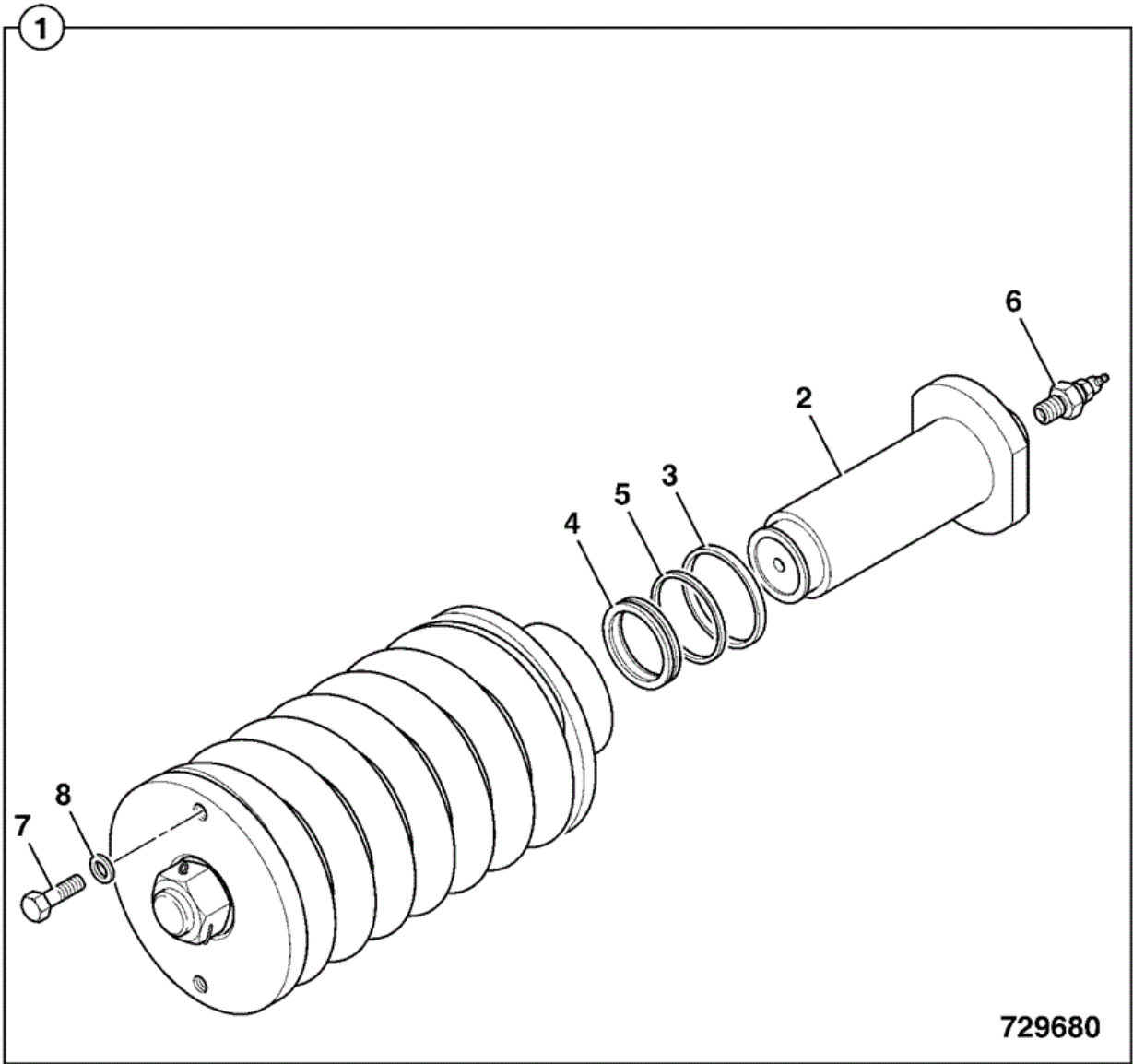


Item	Part #	Change No	Description	Usage Code	QTY
1	331/57970		Spring recoil & tensioner c/w idler assembly		2

2	:332/F3460		Wheel Idler and Yoke		1
3	:50/100192		Spring recoil assembly		1
4	:331/38160		Valve grease		1



9822/0325 J130-1-1 RECOIL UNIT SPRING ASSEMBLY



Item	Part #	Change No	Description	Usage Code	QTY
1	50/100192		Spring recoil assembly		2
2	:50/100210		Piston		1
3	:50/100211		Wiper Scraper		1

4	:50/100212		Seal assembly		1
5	:50/100213		O Ring		1
6	:50/100209	Superseded	Nipple Grease		1
6	:331/38160		Valve grease		1
7	:332/F2622		Washer		2
8	:332/F2621		Bolt		2

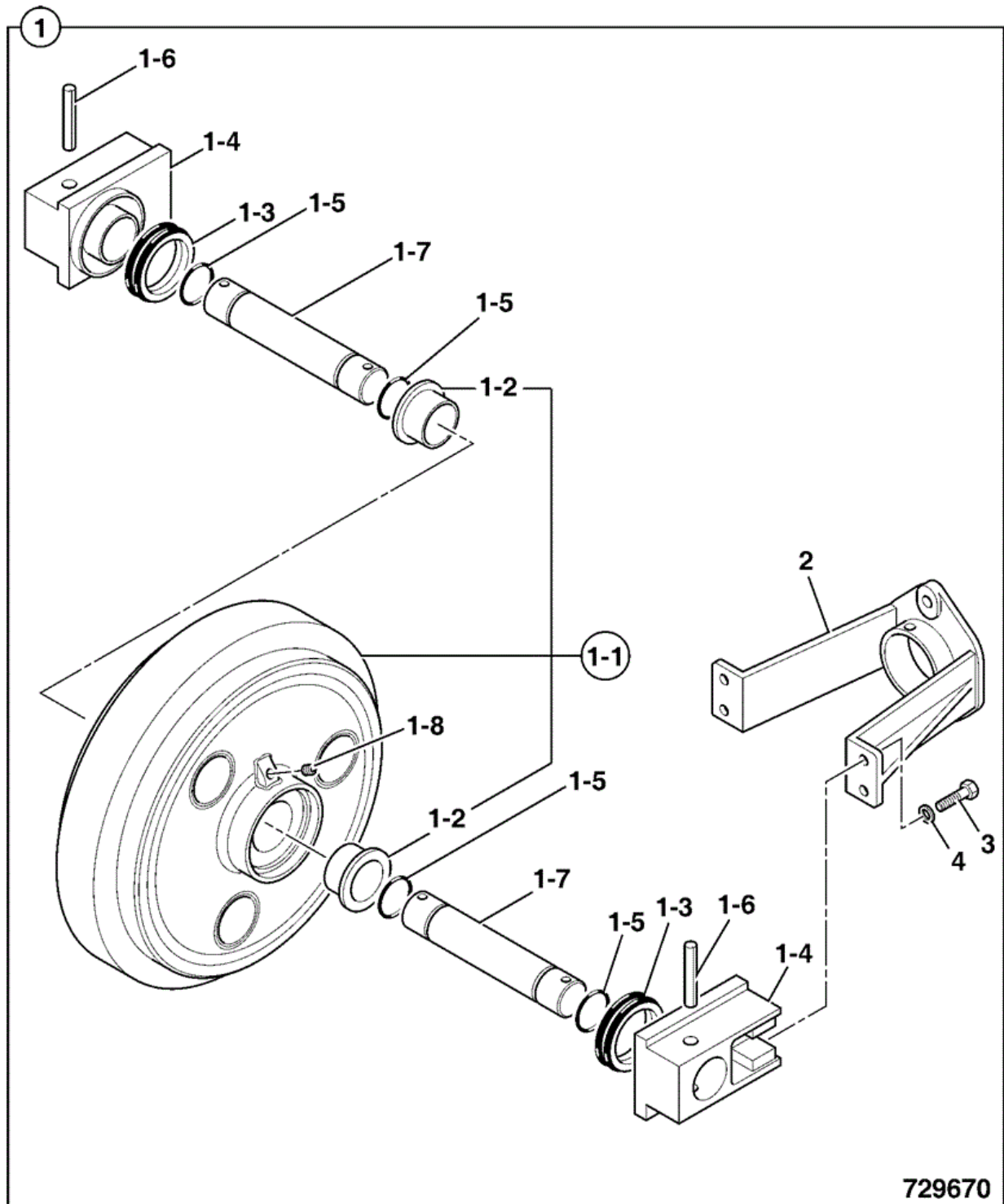
This diagram shows the assembly of a wheel. The main assembly is labeled with callouts 1-1 through 1-8. Callout 1-1 points to the wheel hub. Callout 1-2 points to a nut. Callout 1-3 points to a washer. Callout 1-4 points to a bracket. Callout 1-5 points to a pin. Callout 1-6 points to a pin. Callout 1-7 points to a pin. Callout 1-8 points to a pin. A separate assembly is shown on the right, labeled with callouts 2 through 4. Callout 2 points to a bracket. Callout 3 points to a pin. Callout 4 points to a pin.

Item	Part #	Change No	Description	Usage Code	QTY
1	332/F3460		Wheel Idler and Yoke		1
1-1	****		None serviced part		1
1-2	::50/100214		Bush		2

1-3	:331/42650		Seal assembly		2
1-4	:50/100216		Bracket idler support		2
1-5	:50/100217		O Ring		2
1-6	:50/100218		Pin		2
1-7	:50/100215		Shaft		1
1-8	:32/925629		Plug Tapered		1



9822/0325 J140-5-1 IDLER ASSEMBLY

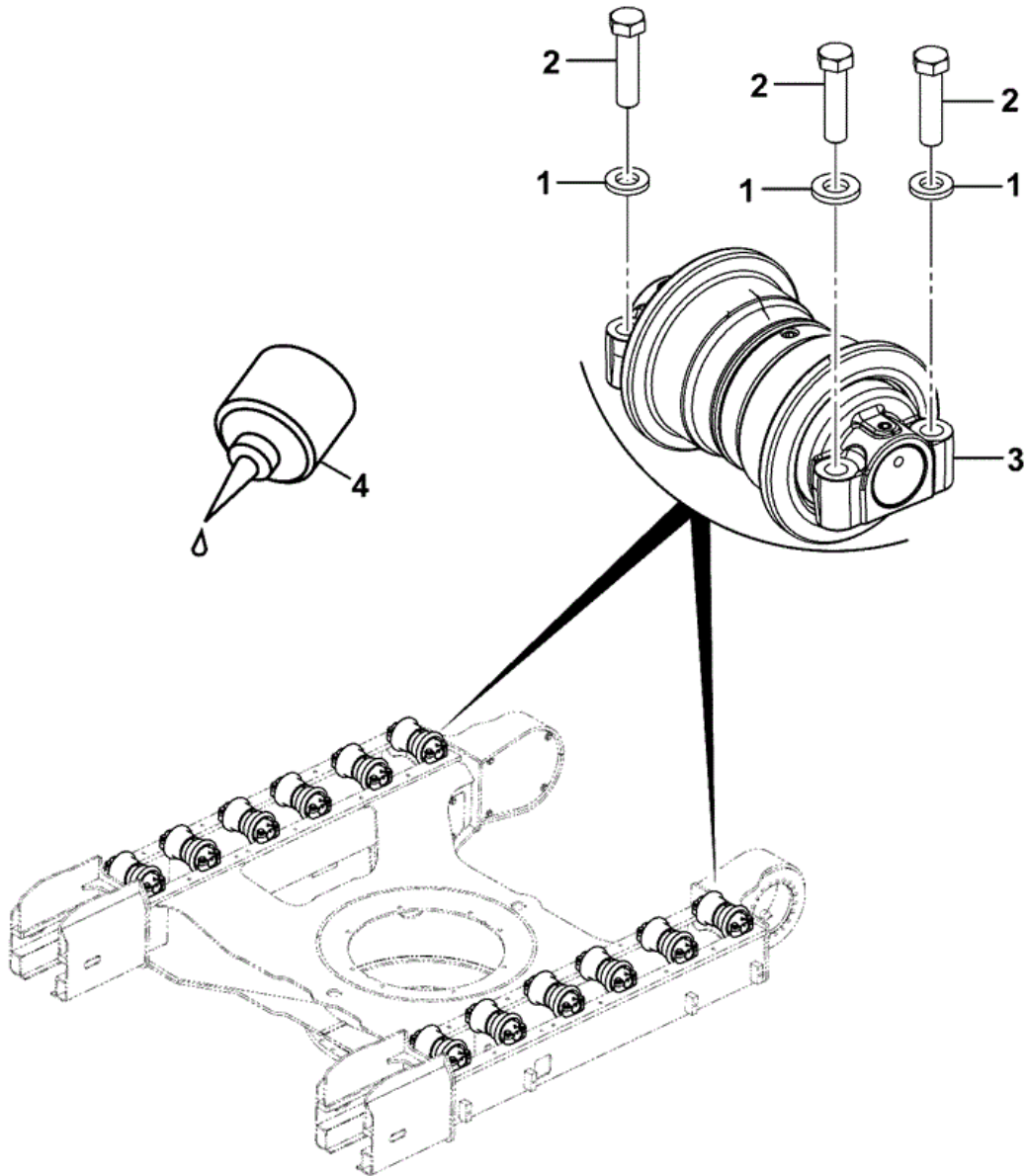


Item	Part #	Change No	Description	Usage Code	QTY
1	50/100184		Wheel Idler assembly c/w yoke & brackets		1
1-1	****		None serviced part		1
1-2	::50/100214		Bush		2

1-3	:331/42650		Seal assembly		2
1-4	:50/100216		Bracket idler support		2
1-5	:50/100217		O Ring		2
1-6	:50/100218		Pin		2
1-7	:50/100215		Shaft		1
1-8	:32/925629		Plug Tapered		1



9822/0325 J150-5-1 TRACK ROLLERS LOWER ASSEMBLY



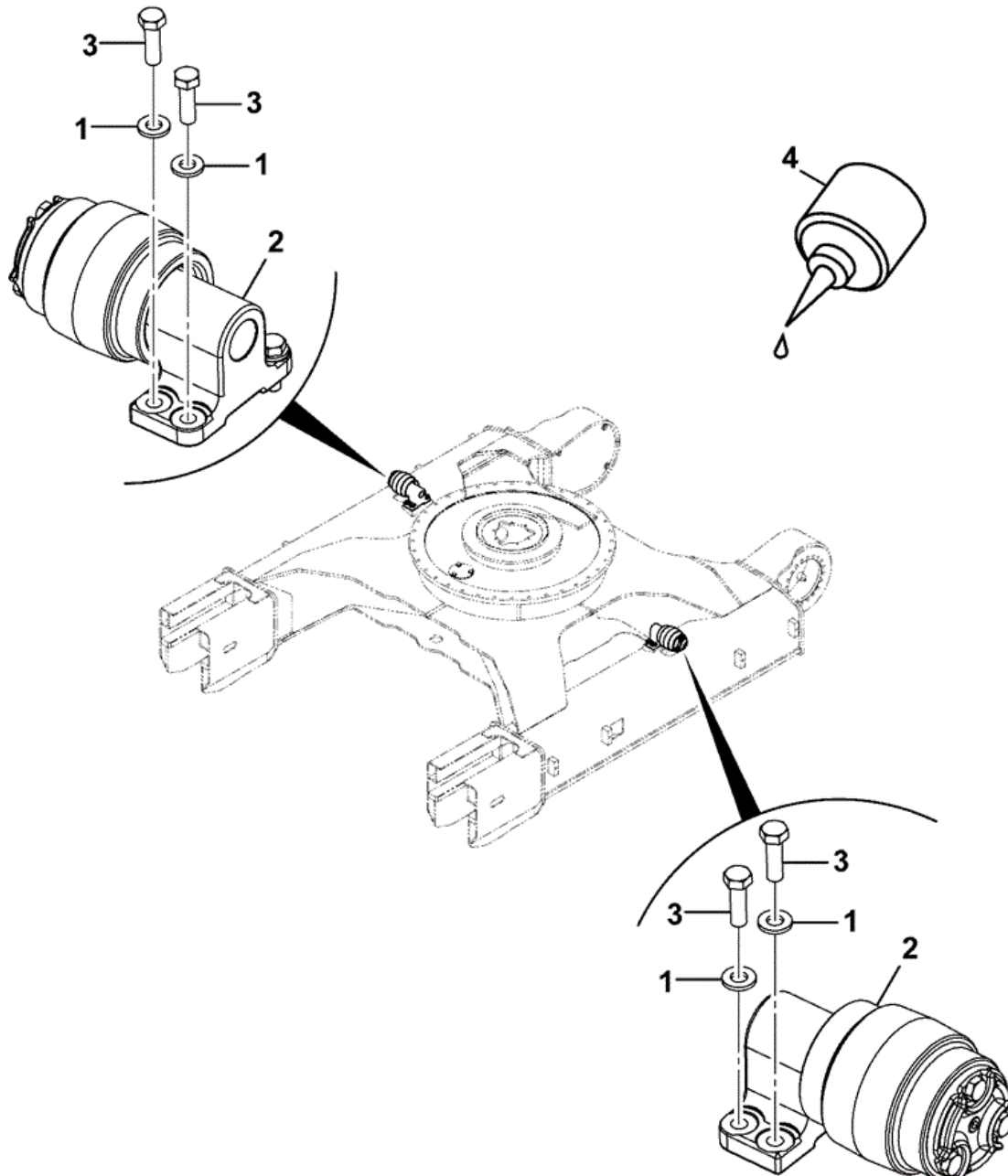
215-12778-2

Item	Part #	Change No	Description	Usage Code	QTY
1	JHP0043		Washer M16		56
2	1316/3715D		Bolt M16 X 65mm		56
3	331/49770		Roller lower track assembly		14

4	4101/0500		Fluid Locking Loctite 262		0
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9822/0325 J150-20-1 TRACK ROLLERS UPPER ASSEMBLY



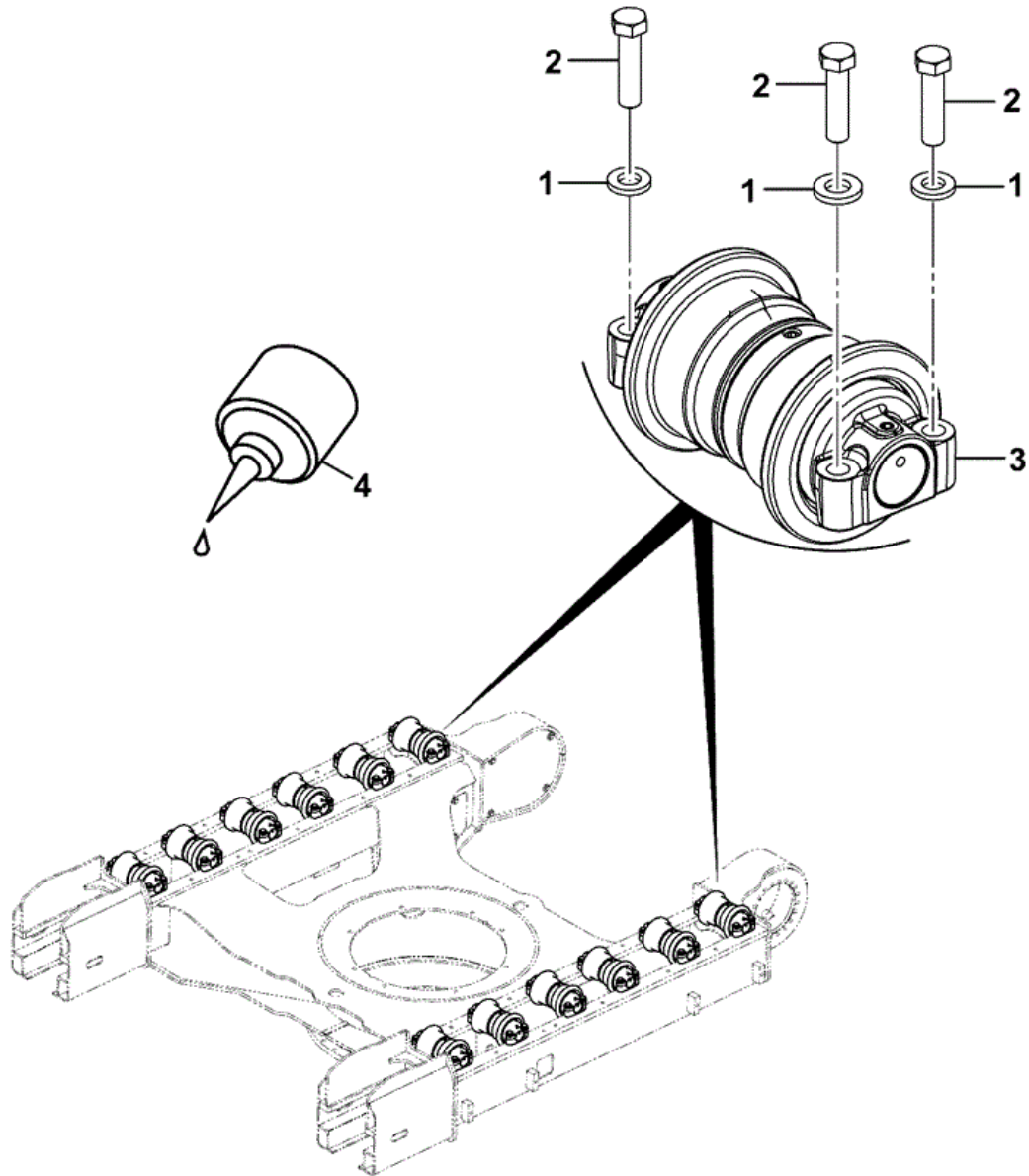
215-12777-2

Item	Part #	Change No	Description	Usage Code	QTY
1	JHP0042		Washer M12		8
2	331/49768		Roller assembly top		2
3	1316/0510D		Screw		8

4	4101/0500		Fluid Locking Loctite 262		0
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9822/0325 J150-25-1 TRACK ROLLERS LOWER ASSEMBLY



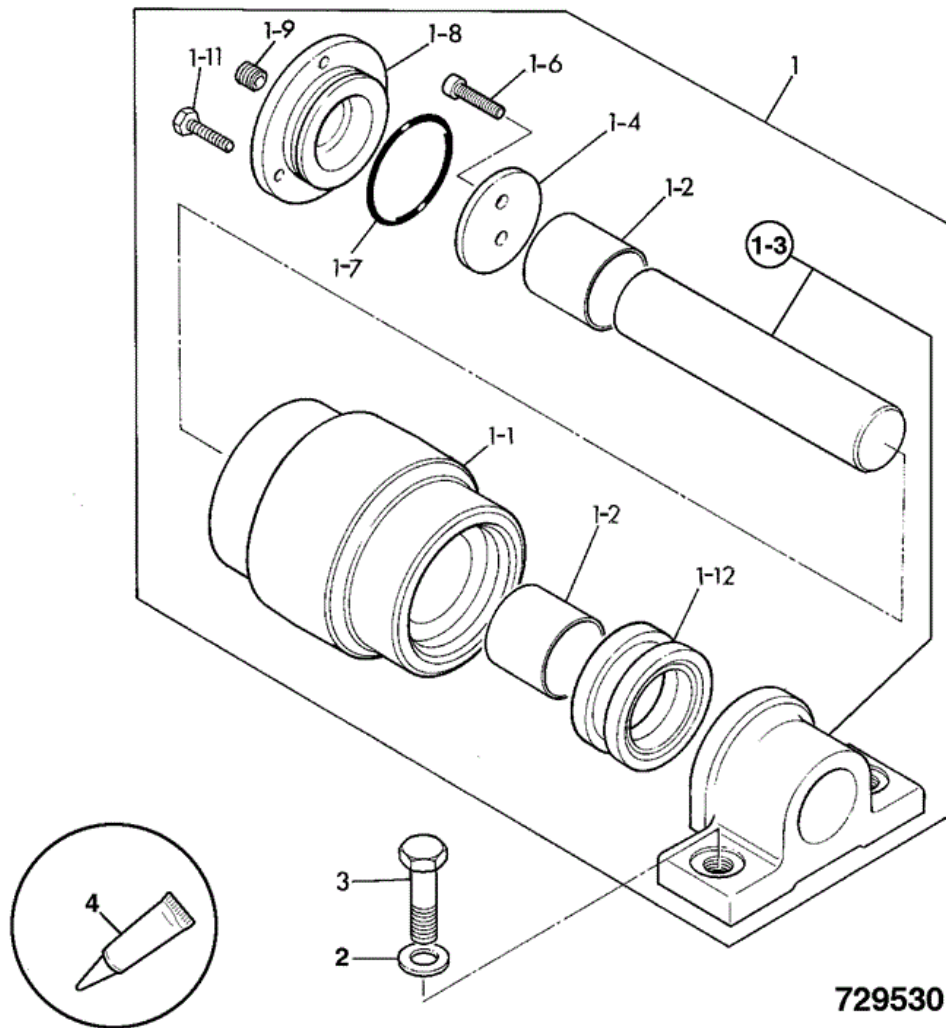
215-12778-2

Item	Part #	Change No	Description	Usage Code	QTY
1	JHP0043		Washer M16		48
2	1316/3715D		Bolt M16 X 65mm		48
3	331/49770		Roller lower track assembly		12

4	4101/0500		Fluid Locking Loctite 262		0
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9822/0325 J150-50-1 TRACK ROLLERS UPPER



729530

Item	Part #	Change No	Description	Usage Code	QTY
1	331/49768		Roller assembly top		4
1-1	****		None serviced part		1
1-2	::50/100195		Bush		2

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