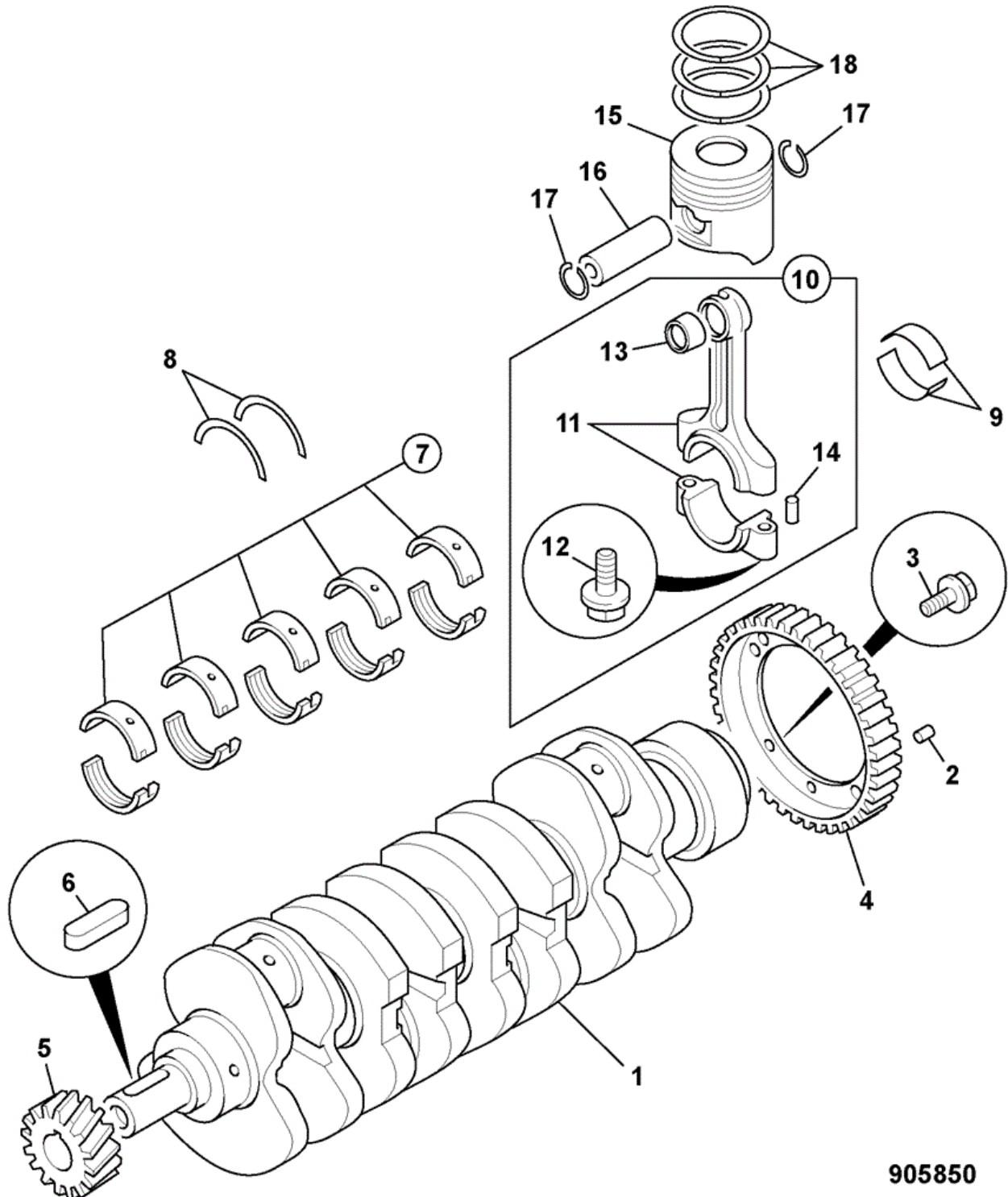




9802/5840 R1-4-1 CRANKSHAFT, BEARINGS PISTONS & CON-RODS



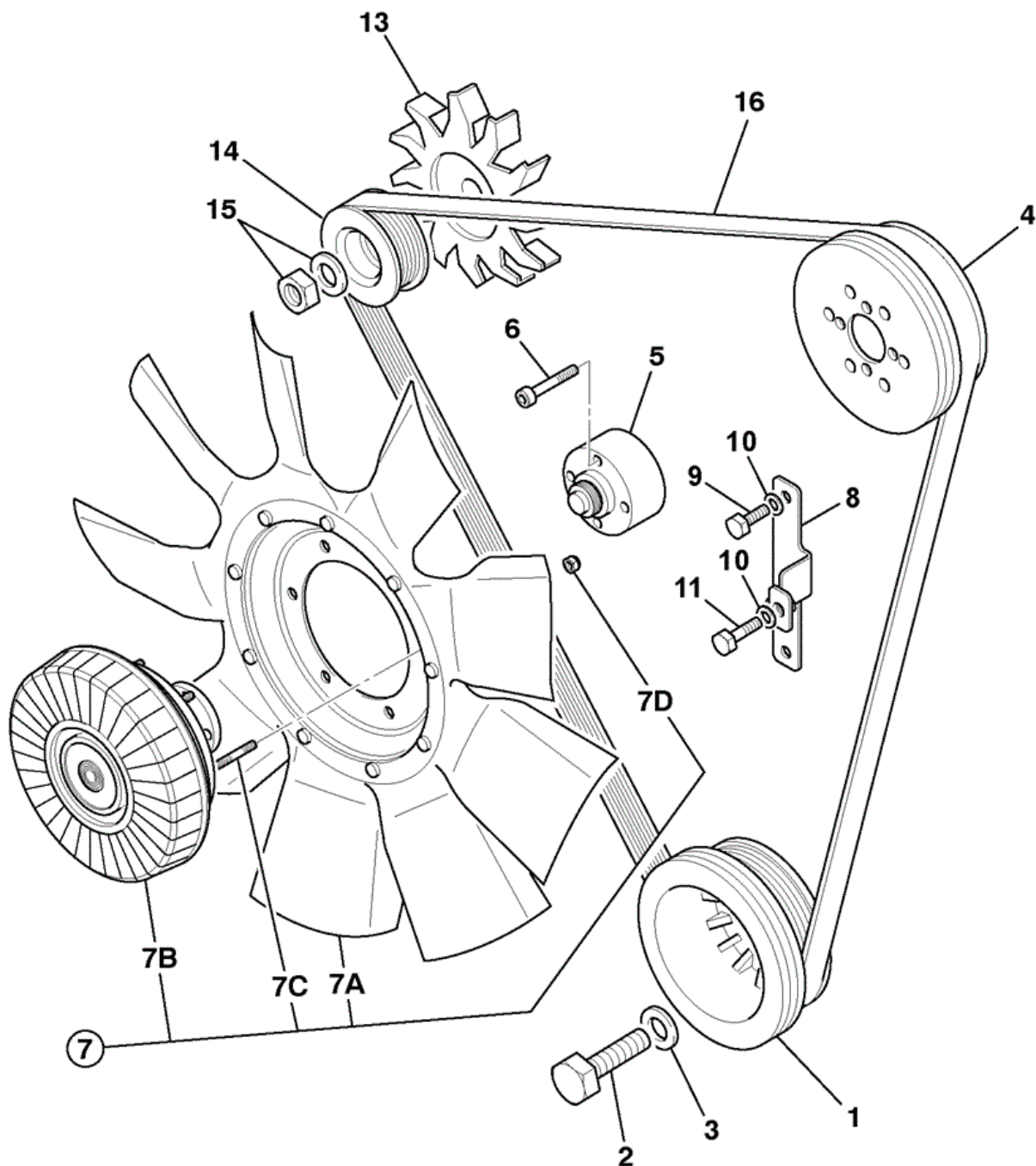
905850

Item	Part #	Change No	Description	Usage Code	QTY
1	02/802458		Crankshaft		1

2	02/800894		Pin dowel		1
3	02/802477		Bolt timing ring		3
4	02/802476		Rotor crankshaft sensor		1
5	02/802466		Gear crankshaft pulley		1
6	02/800901		Key woodruff		1
7	02/802459		Kit-main bearing grade 1		5
7	02/802460		Kit-main bearing grade 2		5
7	02/801713		Kit-main bearing grade 3		5
7	02/802461		Kit-main bearing grade 4		5
7	02/802462		Kit-main bearing grade 5		5
8	02/800886		Kit-thrust washer		2
9	02/802339		Kit-bearing big end		4
10	02/802474		Rod connecting		4
11	****		None serviced part		1
12	:02/800893		Bolt conrod		2
13	:02/802475		Bush connecting rod		1
14	:02/800894		Pin dowel		2
15	02/802469		Piston grade A		4
15	02/802470		Piston grade B		4
15	02/802471		Piston grade C		4
16	02/802473		Pin gudgeon		4
17	02/800899		Ring snap		8
18	02/802472		Kit-piston ring standard		4



9802/5840 R1-5-1 FANS,PULLEYS & BELTS EU ONLY



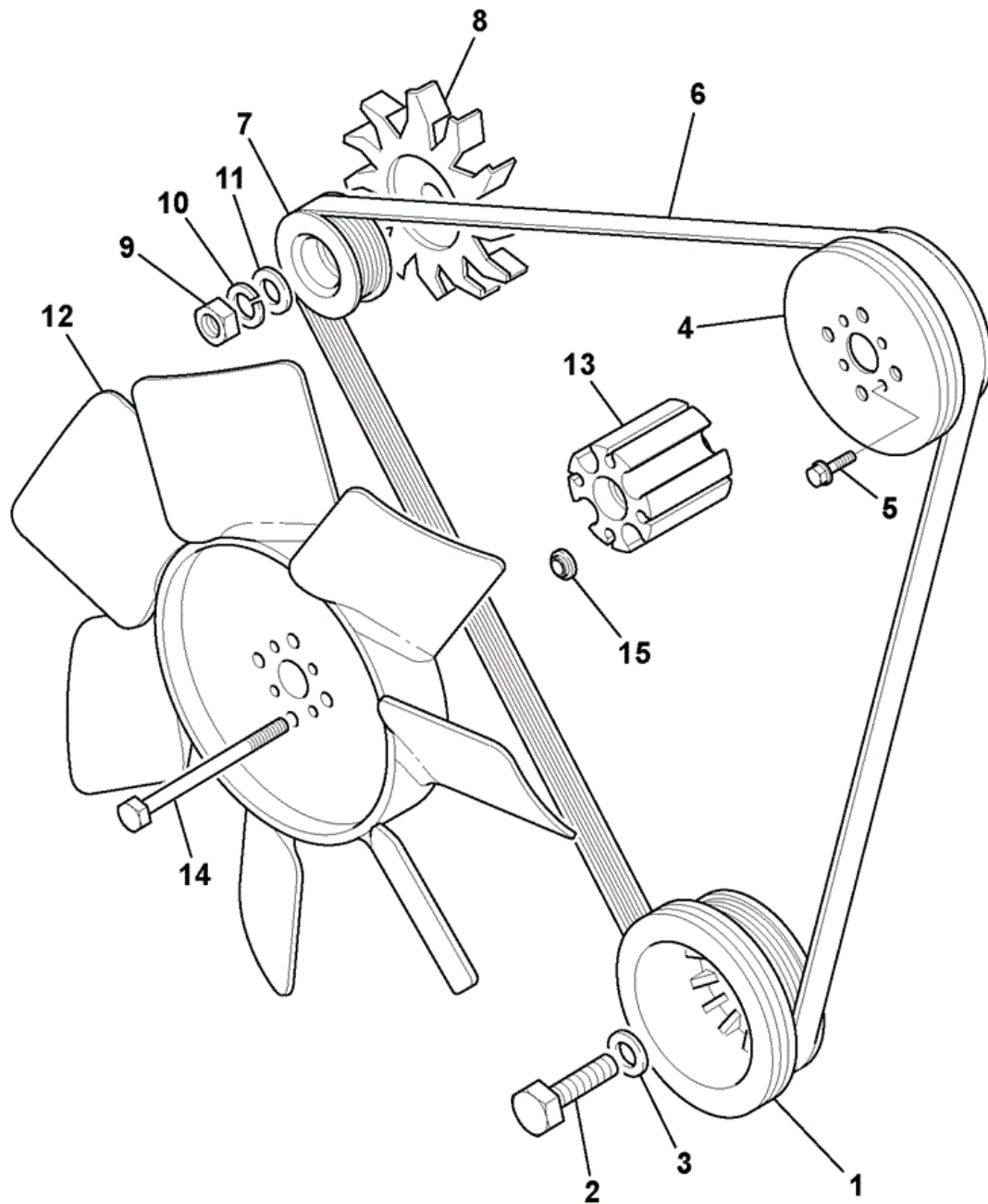
905860

Item	Part #	Change No	Description	Usage Code	QTY
1	02/802464		Pulley crankshaft		1
2	02/802465		Bolt crankshaft pulley		1

3	02/800908		Washer crankshaft		1
4	02/802543		Pulley fan		1
5	829/31540		Spacer fan		1
6	1391/3308D		Capscrew M8 x 30mm		4
7	30/927023		Fan viscous clutch assembly		1
7A	:30/927052		Fan 550mm diameter		1
7B	****		T.B.A		1
7C	:30/927058		Bolt		6
7D	:30/927041		Sensor anti-rotation c/w fittings and Bracket		1
8	335/13872		Bracket cable retention		1
9	1316/0201D		Screw		2
10	1420/0006D		Washer (M6)		3
11	1316/0203D		Screw		1
13	02/802652		Fan alternator		1
14	02/802651		Pulley alternator		1
15	1812294740		Nut		1
16	02/802540		Belt fan		1



9802/5840 R1-5-2 FANS,PULLEYS & BELTS NON EU



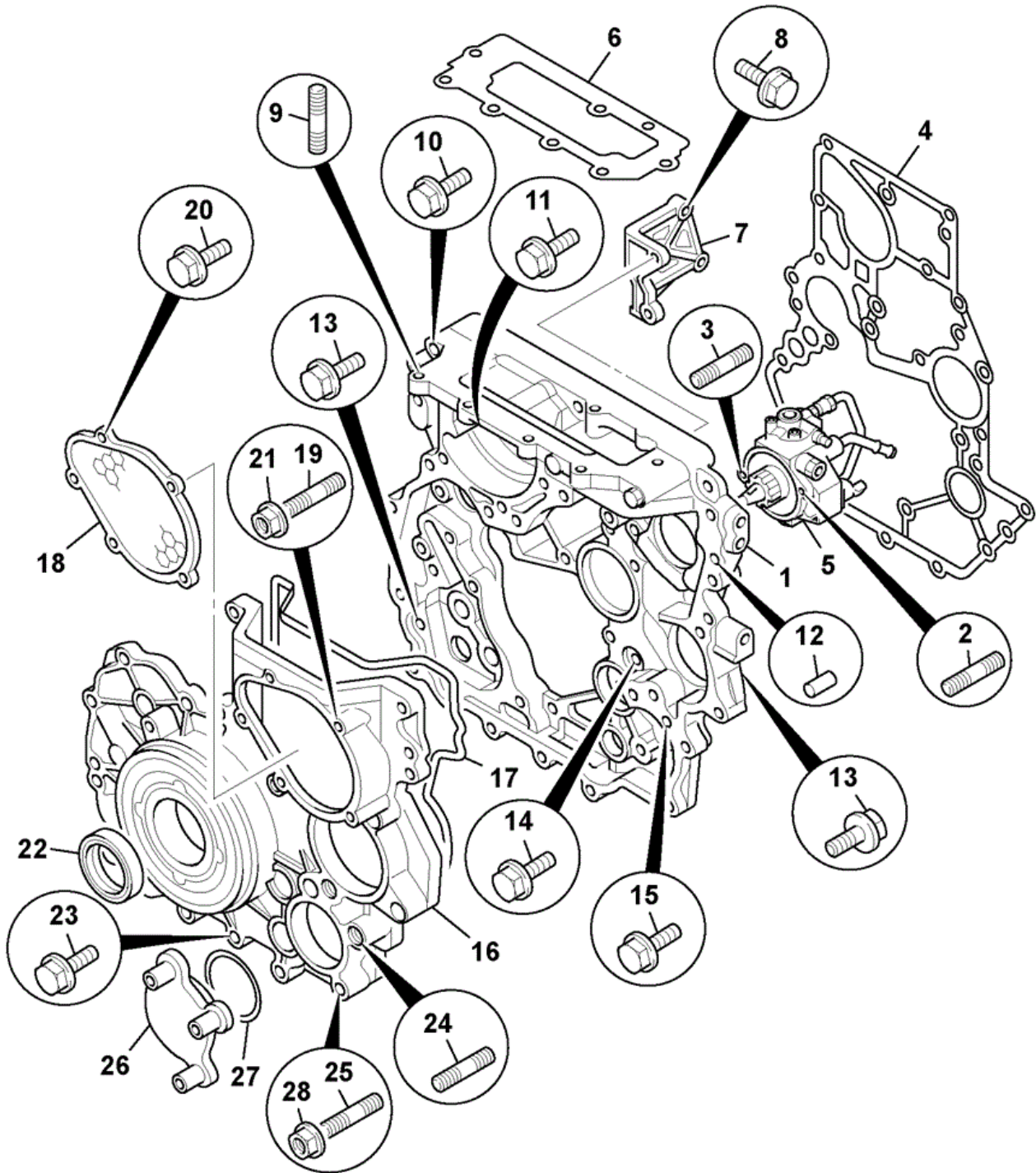
905870

Item	Part #	Change No	Description	Usage Code	QTY
1	02/802464		Pulley crankshaft		1
2	02/802465		Bolt crankshaft pulley		1

3	02/800908		Washer crankshaft		1
4	02/802543		Pulley fan		1
5	0208006120		Bolt M6x12		2
6	02/802540		Belt fan		1
7	02/802651		Pulley alternator		1
8	02/802652		Fan alternator		1
9	1812294740		Nut		1
10	1812294790		Washer spring		1
11	1812294780		Washer plain		1
12	30/926121		Fan puller D=550mm		1
13	829/31408		Spacer fan heavy duty pump		1
14	826/11178		Bolt M8 x 95 lg		4
15	331/35722		Collar fan mounting		4



9802/5840 R1-6-1 TIMING CASE & FRONT COVER



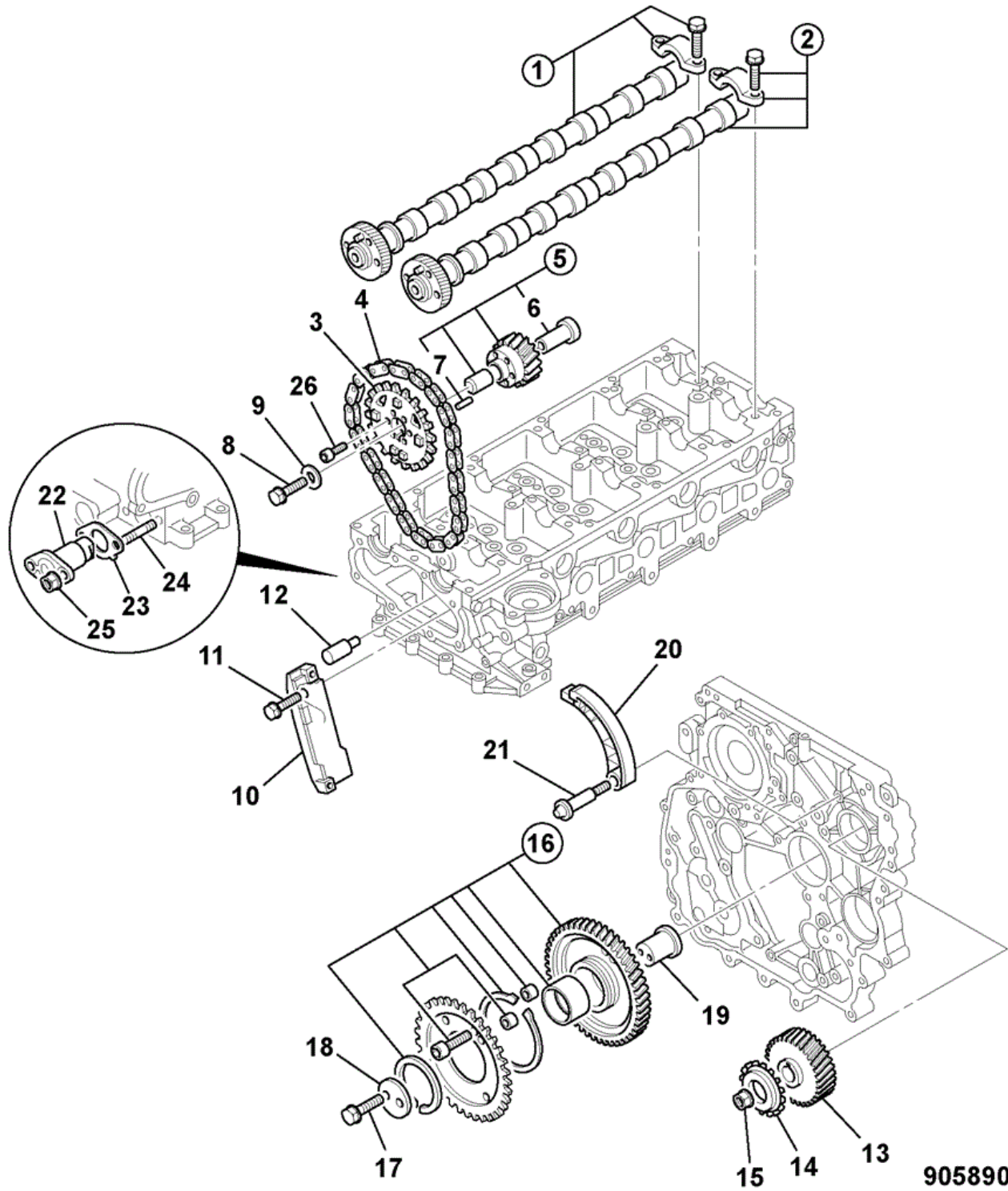
905880

Item	Part #	Change No	Description	Usage Code	QTY
1	02/802478		Case timing gear		1
2	02/802495		Stud		1

3	02/802496		Stud		1
4	02/802480		Gasket gear case - cylinder		1
5	****		'See Remark' <i>See section R6-1-1</i>		1
6	02/802504		Gasket 1.40mm thick 1 notch		1
6	02/802505		Gasket 1.45mm thick 2 notch		1
6	02/802506		Gasket 1.50mm thick 3 notch		1
7	02/802492		Bracket gear case cover		1
8	02/802484		Bolt		3
9	02/802494		Stud		2
10	02/802393		Bolt M8x60		1
11	02/802482		Bolt M8 x 35		1
12	02/801812		Pin		2
13	02/802358		Bolt		16
14	02/802418		Bolt M8X16		1
15	02/802483		Bolt		2
16	02/802489		Cover gear case		1
17	02/802485		Gasket gear case - cover		1
18	02/802498		Cover timing lower		1
19	02/802493		Stud M6x16		2
20	02/802407		Bolt sensor M6x16		3
21	02/802351		Nut		2
22	02/802497		Seal oil crankshaft front		1
23	02/802488		Bolt		14
24	02/802487		Stud		1
25	02/802486		Stud		6
26	02/802490		Cover		1
27	02/802491		Gasket		1
28	02/802388		Nut cover M8		3



9802/5840 R1-6-2 CAMSHAFTS & TIMING GEARS

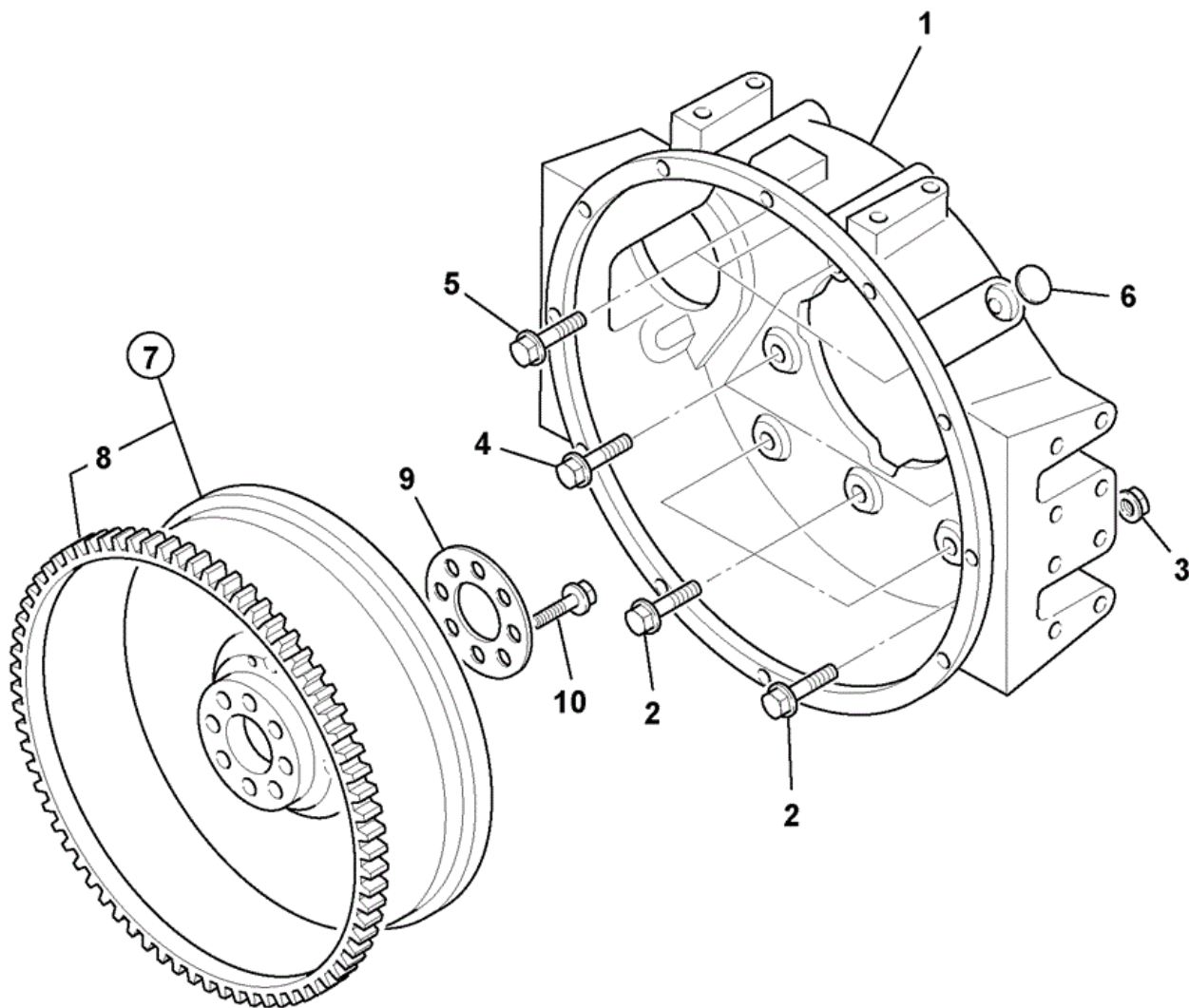


Item	Part #	Change No	Description	Usage Code	QTY
1	02/802421		Camshaft exhaust		1
2	02/802420		Camshaft inlet		1

3	02/802443		Sprocket idler	1
4	02/802445		Chain timing	1
5	02/802439		Gear idler	1
6	:02/802437		Shaft idler gear	1
7	:9081605100		Pin thrust 50Dx10	1
8	02/802441		Bolt idler gear	1
9	02/802451		Flange	1
10	02/802447		Guide timing chain	1
11	02/802449		Bolt	2
12	02/802448		Jet oil timing chain	1
13	02/802454		Gear injection pump	1
14	332/H4347		Sprocket injection pump	1
15	02/802456		Nut	1
16	02/802438		Gear idler	1
17	02/802440		Bolt idler gear	2
18	02/802450		Flange	1
19	02/802436		Shaft idler gear	1
20	02/802453		Lever tension	1
21	02/802457		Pivot chain lever	1
22	02/802446		Adjuster chain tensioner	1
23	02/802442		Gasket chain tensioner	1
24	02/802455		Stud	2
25	02/802351		Nut	2
26	02/802444		Bolt	6



9802/5840 R1-7-1 FLYWHEEL & HOUSING



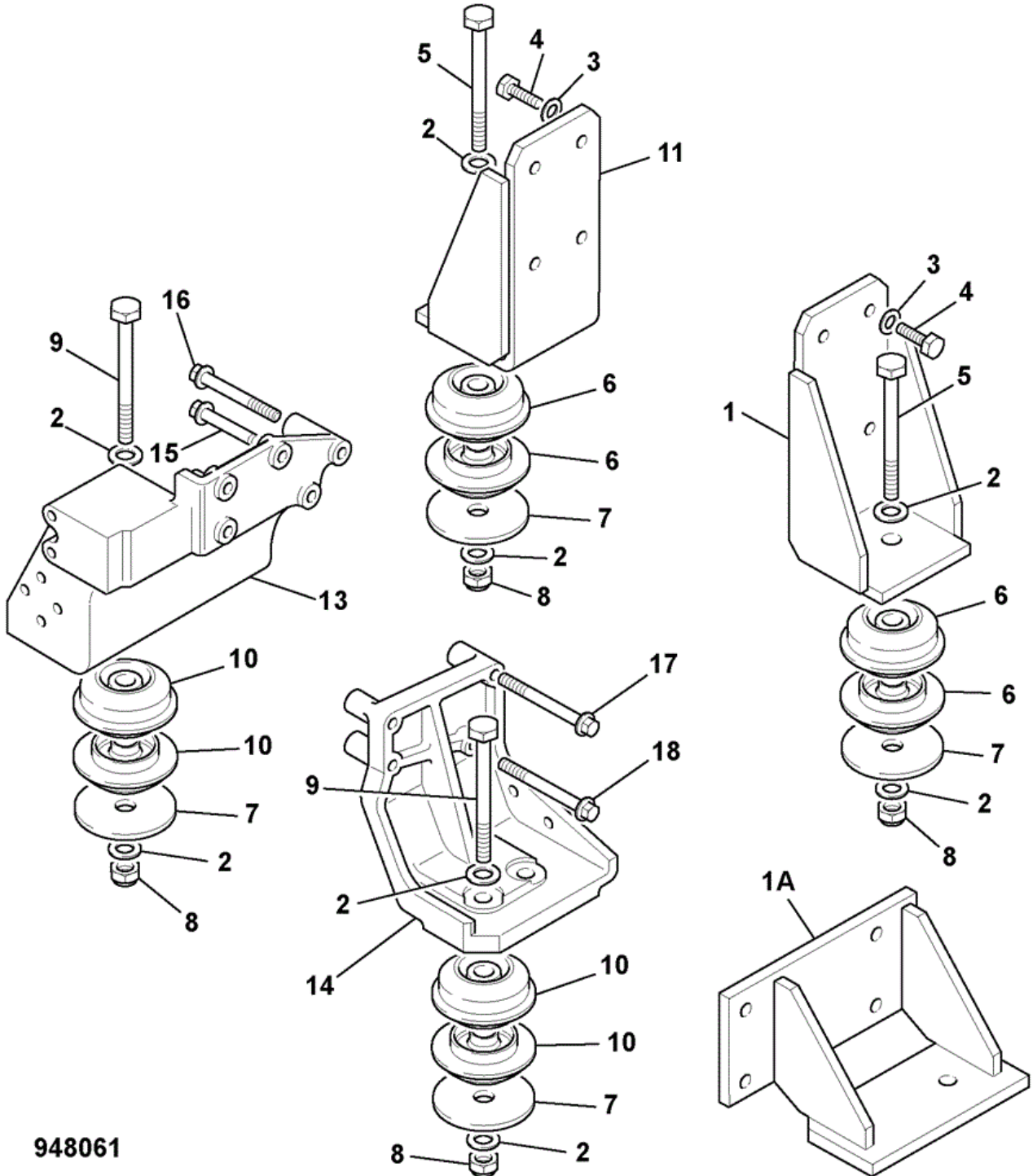
905900

Item	Part #	Change No	Description	Usage Code	QTY
1	02/802479		Housing flywheel		1
2	02/802502		Bolt		4

3	02/802154		Nut		1
4	5090002270		Bolt M12 X 25mm		3
5	02/802501		Bolt		3
6	02/802503		Cover		1
7	02/802463		Flywheel		1
8	:02/802467		Gear starter ring		1
9	02/800268		Plate locking		1
10	02/802468		Bolt flywheel washer		8



9802/5840 R1-8-1 ENGINE MOUNTINGS



948061

Item	Part #	Change No	Description	Usage Code	QTY
1	335/12761		Mounting engine		1
1A	335/12553		Bracket engine mounting		1

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