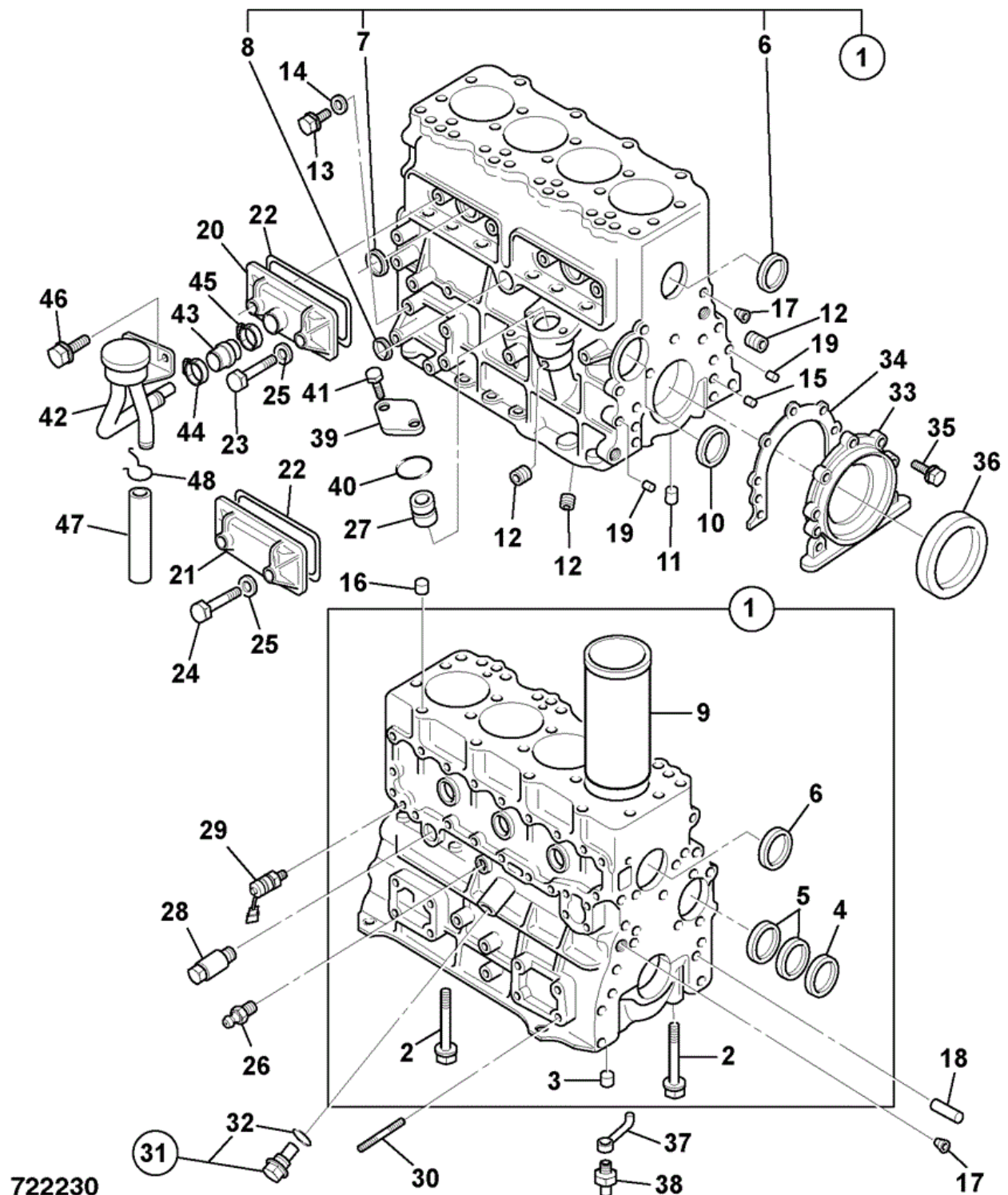




9802/5770 R1-3-1 BLOCK ASSEMBLY



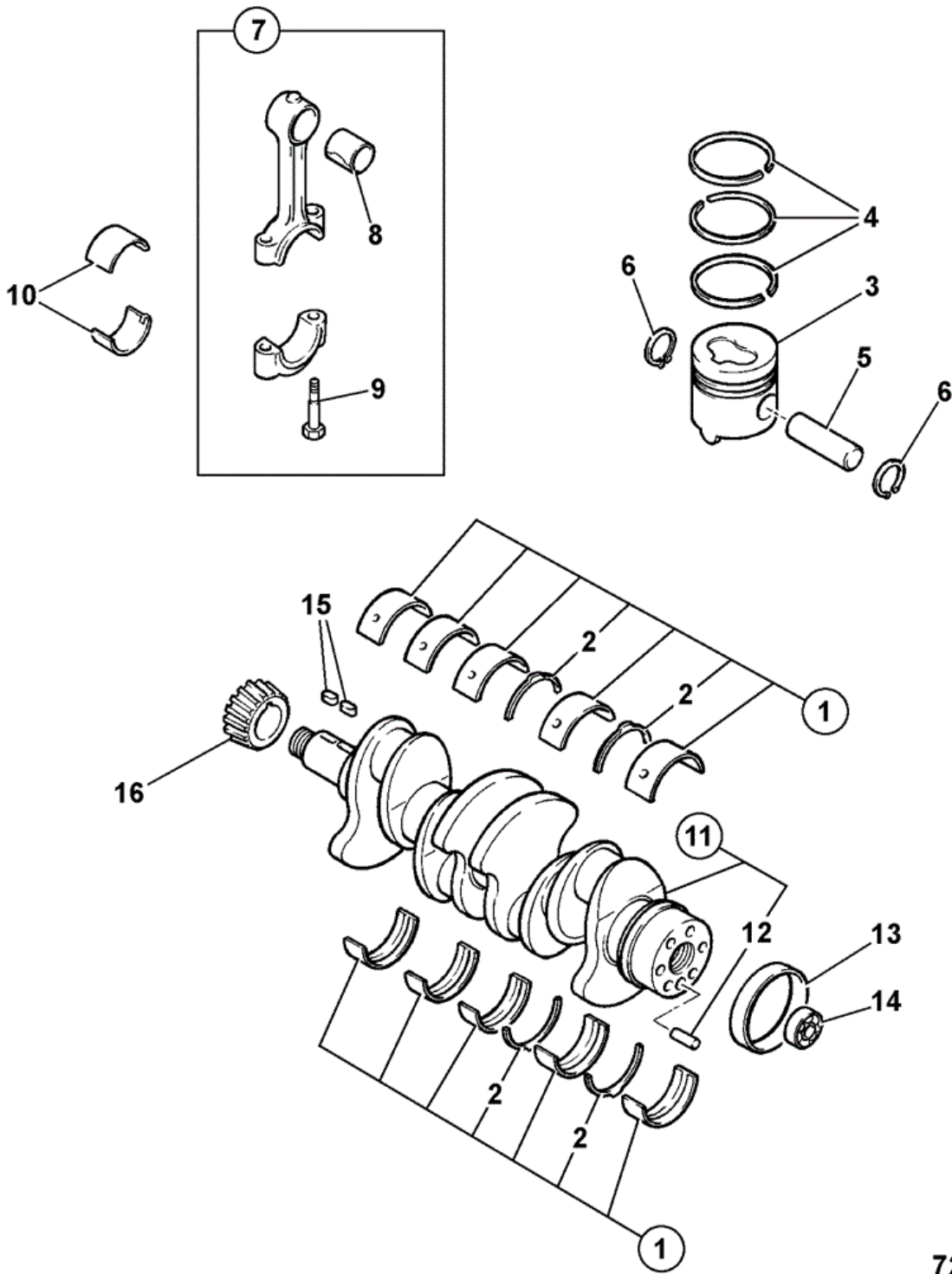
722230

Item	Part #	Change No	Description	Usage Code	QTY
1	02/800300		Block assembly, cylinder		1
2	:02/801541		Bolt		10
3	02/800012		Dowel		1

4	:9116110480		Bearing camshaft, front	1
5	:9116130350	Superseded	Bearing camshaft inter & rear	2
5	:9116930350		Bearing centre & rear	2
6	:1096000520		Plug d=60	2
7	:5112190140		Plug d=28	1
8	:1096000121		Plug tappet chamber, D=32	2
9	:02/801542		Liner cylinder	4
10	:02/800292		Cup sealing	1
11	:9992055170		Plug	1
12	:5096050180		Plug D=1/8"	7
13	:9992023140		Plug	1
14	::9095720140		Washer seal	1
15	9081510180		Pin D=10 x L=18	2
16	8941480790		Dowel D=16	2
17	1096050681		Plug	2
18	1097400780		Pin	1
19	02/801633		Pin 80Dx16	2
20	02/801549		Cover tappet chamber	2
21	:02/801548		Cover tappet chamber	1
22	1112920200		Gasket	2
23	02/800294		Bolt	2
24	02/800007		Bolt L=56	2
25	9095720080		Washer seal	4
26	5096600330		Adapter	1
27	5112240040		Bush	1
28	1096800250		Tap water drain	1
29	701/54500		Switch oil pressure	1
30	1093000550		Stud L1=45	1
31	8970233390		Valve oil relief, assembly	1
32	:5096230350		O Ring	1
33	02/801644		Retainer seal	1
34	02/800296		Gasket rear seal housing	1
35	02/800496		Bolt	7
36	02/801525		Seal oil, rear	1
37	02/800450		Jet piston cooling	4
38	1131610120		Valve check, assembly	4
39	1112191291		Cover oil pump	1
40	:1096234650		O Ring	1
41	02/800949		Bolt flange head M8 X 20mm	2
42	02/801660		Breather breather air	1
43	02/801547		Hose breather-cover L=53	1
44	02/801659		Clip	1
45	02/801661		Clip	1
46	0280808120		Bolt	2
47	02/800061		Tube	0
48	5097040331		Clip pipe	1



9802/5770 R1-4-1 CRANKSHAFT, BEARINGS PISTONS & CON-RODS



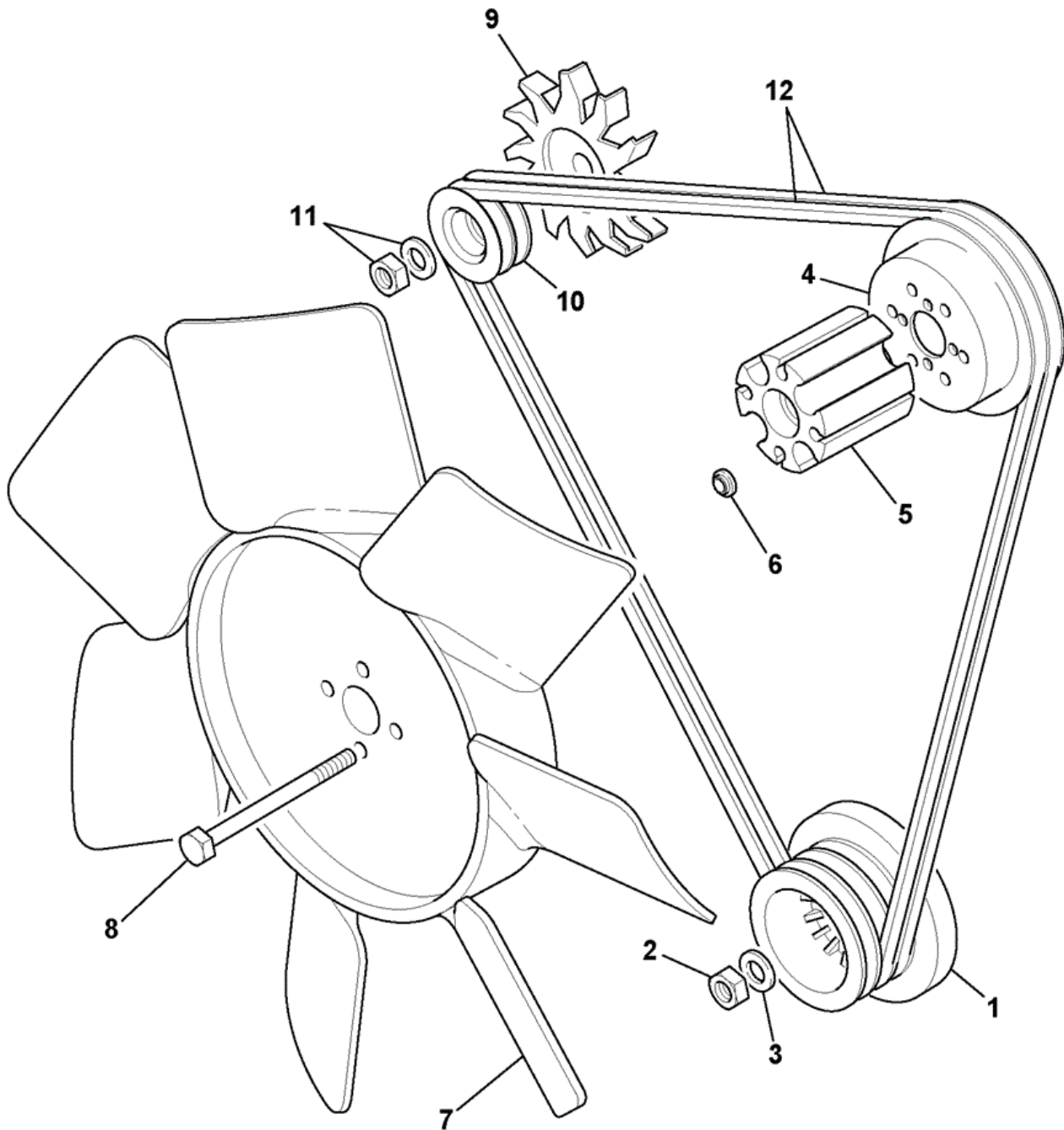
722441

Item	Part #	Change No	Description	Usage Code	QTY
1	02/800792		Kit-main bearing Standard		1

2	:02/801638		Washer thrust		2
3	02/801641		Piston AX grade		4
4	02/801518		Kit-piston ring standard		4
5	02/800305		Pin gudgeon		4
6	02/801519		Ring snap,piston pin		8
7	02/800310		Rod connecting, assembly		4
8	:02/800306		Bush small end		1
9	:1122350270		Bolt		2
10	9122716080		Kit-big end Standard		4
11	02/801744		Crankshaft Crankshaft assembly		1
12	9081612200		Pin		1
13	****		'See Remark' <i>Not required</i>		1
14	****		'See Remark' <i>Not required</i>		1
15	:02/800008		Key		2
16	02/800318		Gear crankshaft		1



9802/5770 R1-5-1 FANS, PULLEYS & FAN BELT



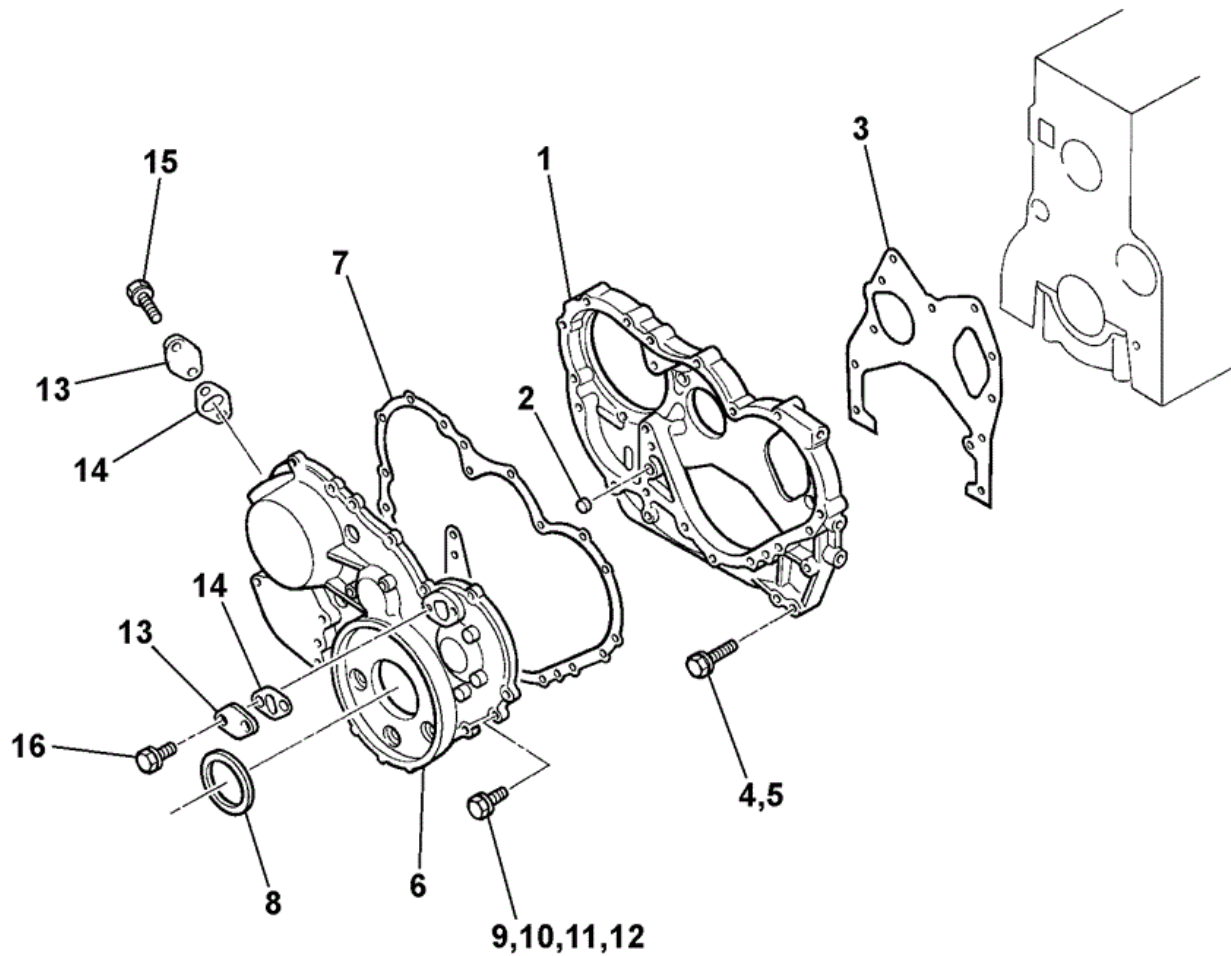
722432

Item	Part #	Change No	Description	Usage Code	QTY
1	02/801639		Pulley crankshaft triple groove		1
2	5123780020		Nut		1
3	5095030240		Washer		1

4	02/800314		Pulley waterpump	1
5	02/801497		Spacer fan-pulley	1
6	331/35722		Collar fan mounting	4
7	30/926121		Fan puller D=550mm	1
8	1316/3320D		Bolt M8 X 100	4
9	****		'See Remark' <i>See Alternators C2 Index</i>	1
10	****		'See Remark' <i>See Alternators C2 Index</i>	1
11	****		'See Remark' <i>See Alternators C2 Index</i>	1
12	02/801603		Belt fan (pair) L=1215mm	1



9802/5770 R1-6-1 TIMING CASE



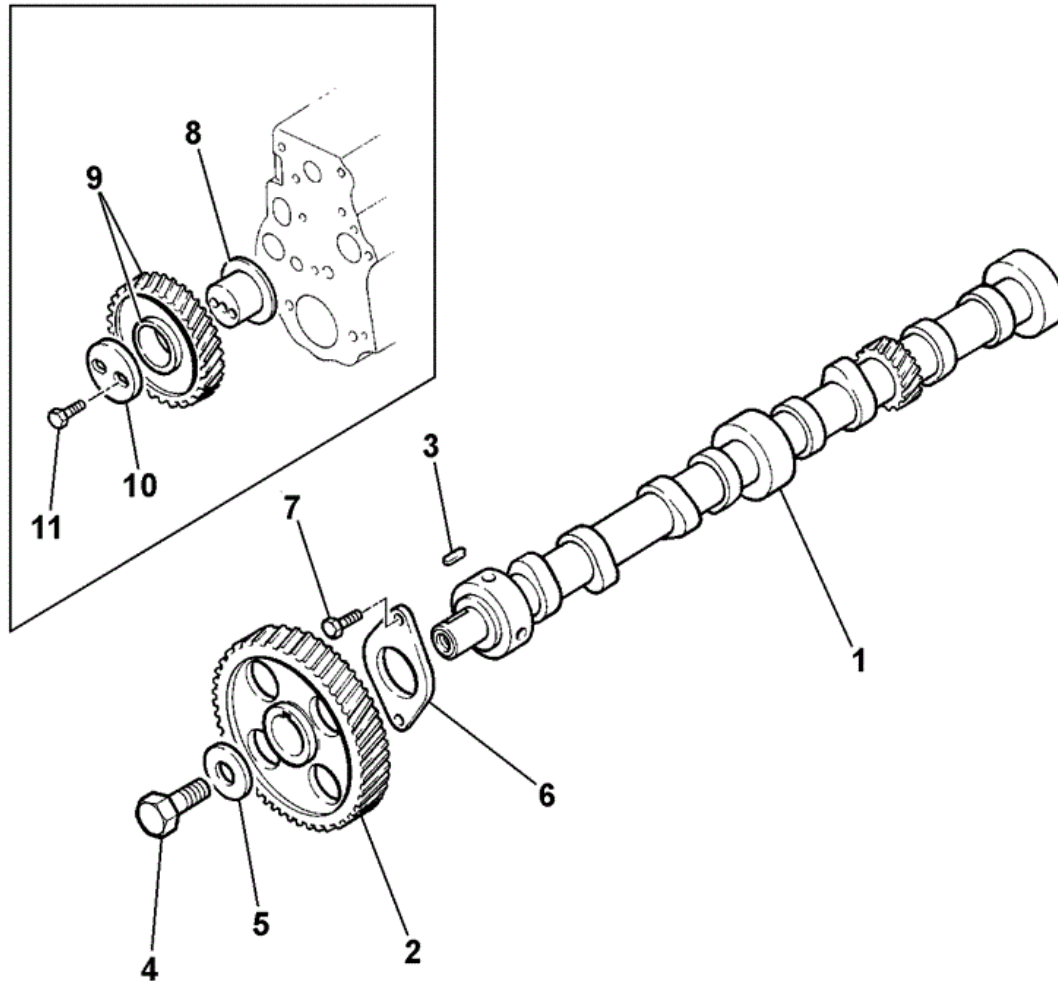
722420

Item	Part #	Change No	Description	Usage Code	QTY
1	02/800319		Casing timing		1
2	02/800321		Pin 110Dx8		1
3	02/800322		Gasket timing case		1

4	02/800915		Bolt flange head M8 X 45mm		2
5	02/801610		Bolt flange M8x22		4
6	02/800323		Cover timing		1
7	02/801643		Gasket timing cover		1
8	1096254380		Seal oil, front		1
9	02/801610		Bolt flange M8x22		8
10	02/801062		Bolt		1
11	02/800916		Bolt Bolt flange head M8 X 55mm		4
12	02/800951		Bolt flange head M10 X 50mm		3
13	02/800254		Cover inspection		2
14	02/800430		Gasket inspection cover		2
15	0280806120		Bolt flange head M6 x 12		4
16	0280806120		Bolt flange head M6 x 12		4



9802/5770 R1-6-2 CAMSHAFT & GEARS



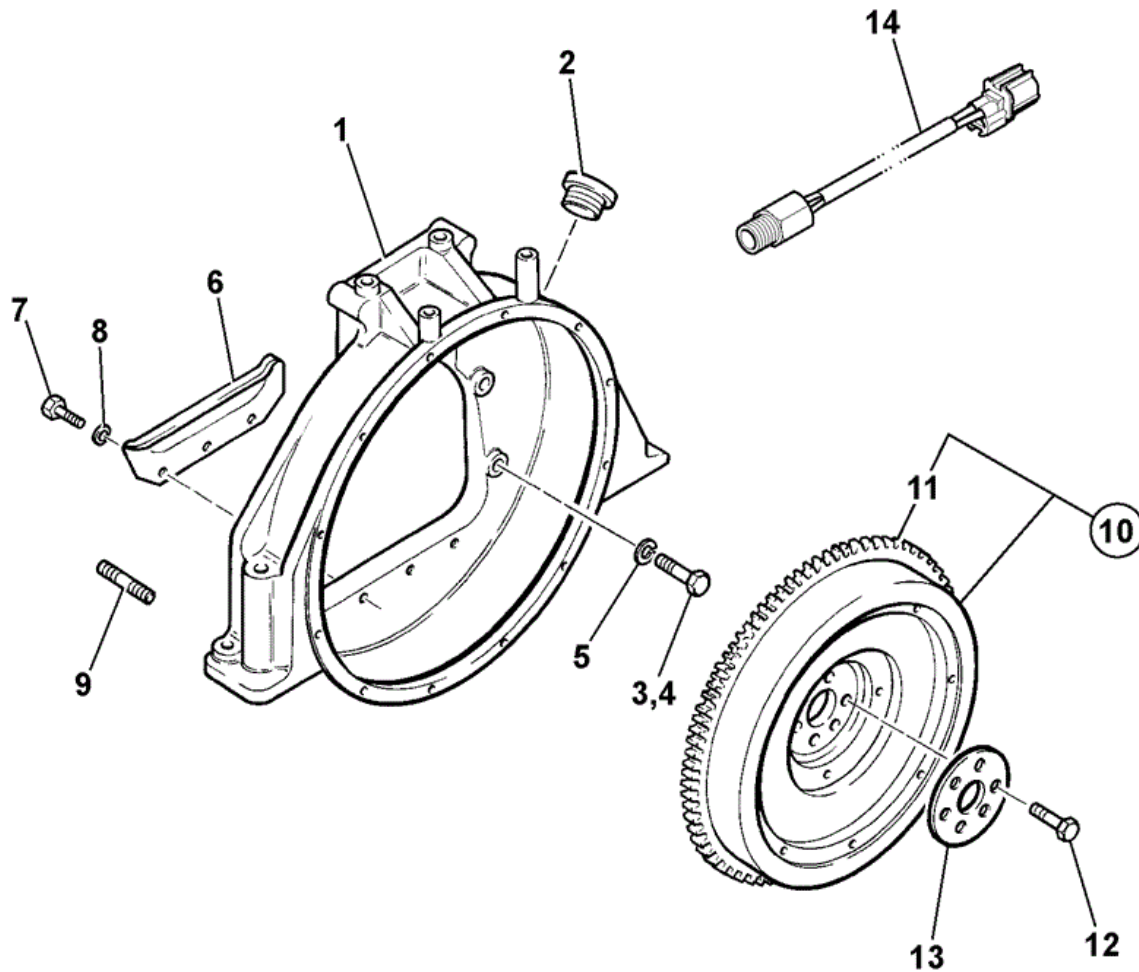
722410

Item	Part #	Change No	Description	Usage Code	QTY
1	8944094120	Superseded	Camshaft		1
1	02/800037		Camshaft		1
2	02/801528		Gear camshaft		1

3	9080107200		Key		1
4	5090002360		Bolt		1
5	02/800009		Washer cam		1
6	9116810150		Plate thrust		1
7	0500408250		Bolt		2
8	9125310300		Hub idler gear		1
9	02/800327		Gear idler		1
10	5125350011		Collar thrust		1
11	5090300381		Bolt L=55		2



9802/5770 R1-7-1 FLYWHEEL & HOUSING



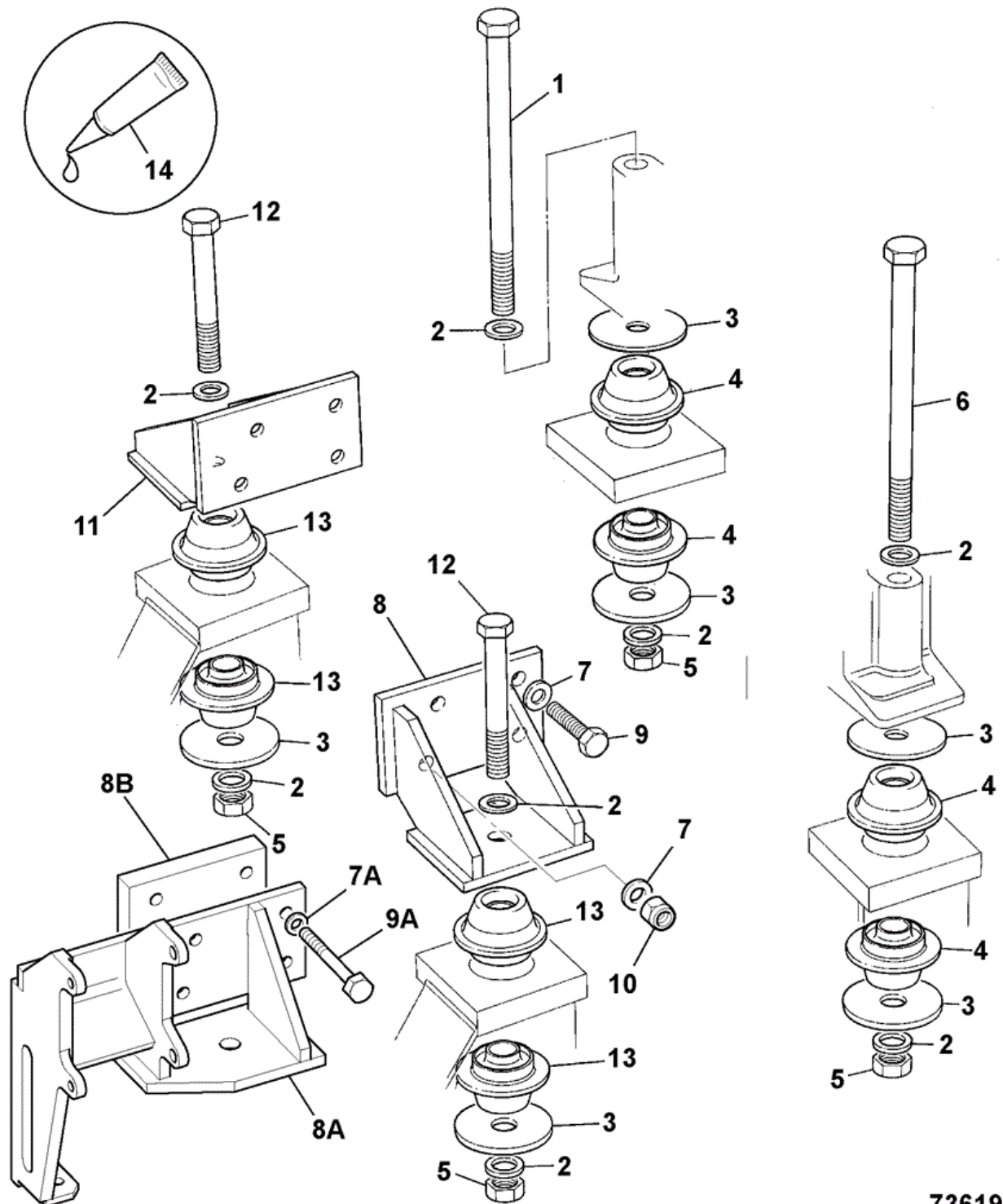
722360

Item	Part #	Change No	Description	Usage Code	QTY
1	02/800328		Housing flywheel		1
2	9113491341		Cover timing		1
3	0108064500		Bolt		2

4	0108064650		Bolt		4
5	9091505140		Washer spring		6
6	8970428010		Cover dust		1
7	02/801526		Bolt		3
8	9091505060		Washer spring		3
9	9944112350		Stud M12 x 35 L=53		2
10	02/800330		Flywheel assembly		1
11	02/801637		Gear ring		1
12	5123340030		Bolt L=36		6
13	5123360030		Plate clamping		1
14	701/57400		Sensor engine speed		1



9802/5770 R1-8-1 ENGINE MOUNTINGS



736191

Item	Part #	Change No	Description	Usage Code	QTY
1	1316/3726D		Bolt		1
2	JHP0043		Washer M16		8
3	KNH0589		Plate		6

4	KRH0781		Mounting metalastik		4
5	1371/0603D		Nut M16 self locking		4
6	1316/3733D		Bolt M16 X 260LG		1
7	JHP0045		Washer		4
7A	1420/0008Z		Washer (M10) <i>AIRCON</i>		4
8	KNH0586		Bracket engine mounting		1
8A	335/06804		Bracket		1
8B	331/40517		Plate <i>AIRCON</i>		1
9	KEH0122		Bolt high strength		3
9A	6009/3414D		Bolt <i>AIRCON</i>		4
10	C4E7863		Nut High Strength		1
11	KNH0527		Bracket engine mounting		2
12	1316/3724D		Bolt M16 X 140		2
13	KNH0528		Mounting metalastik		4
14	4101/0552		Loctite threadlock 200ml		0

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