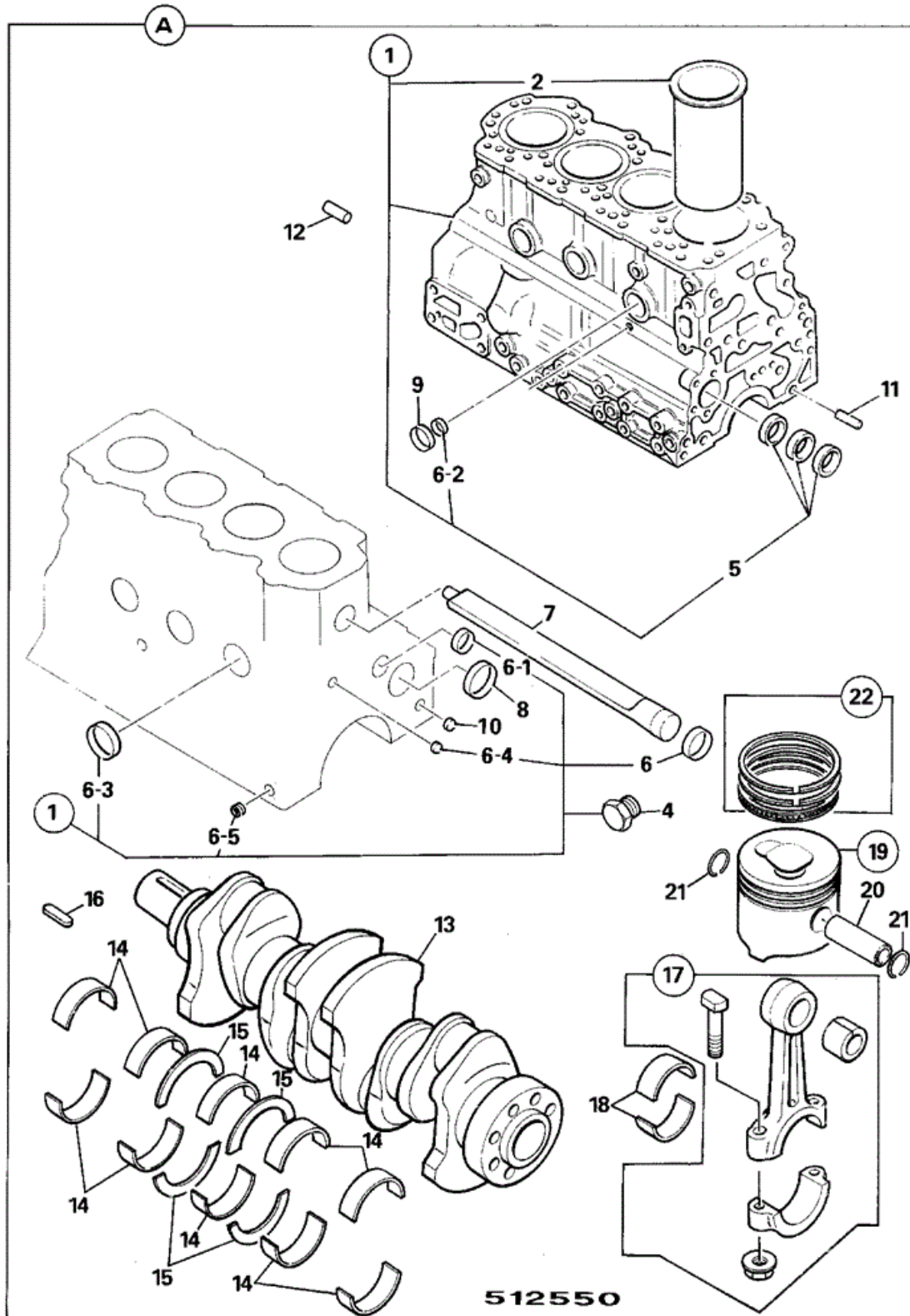




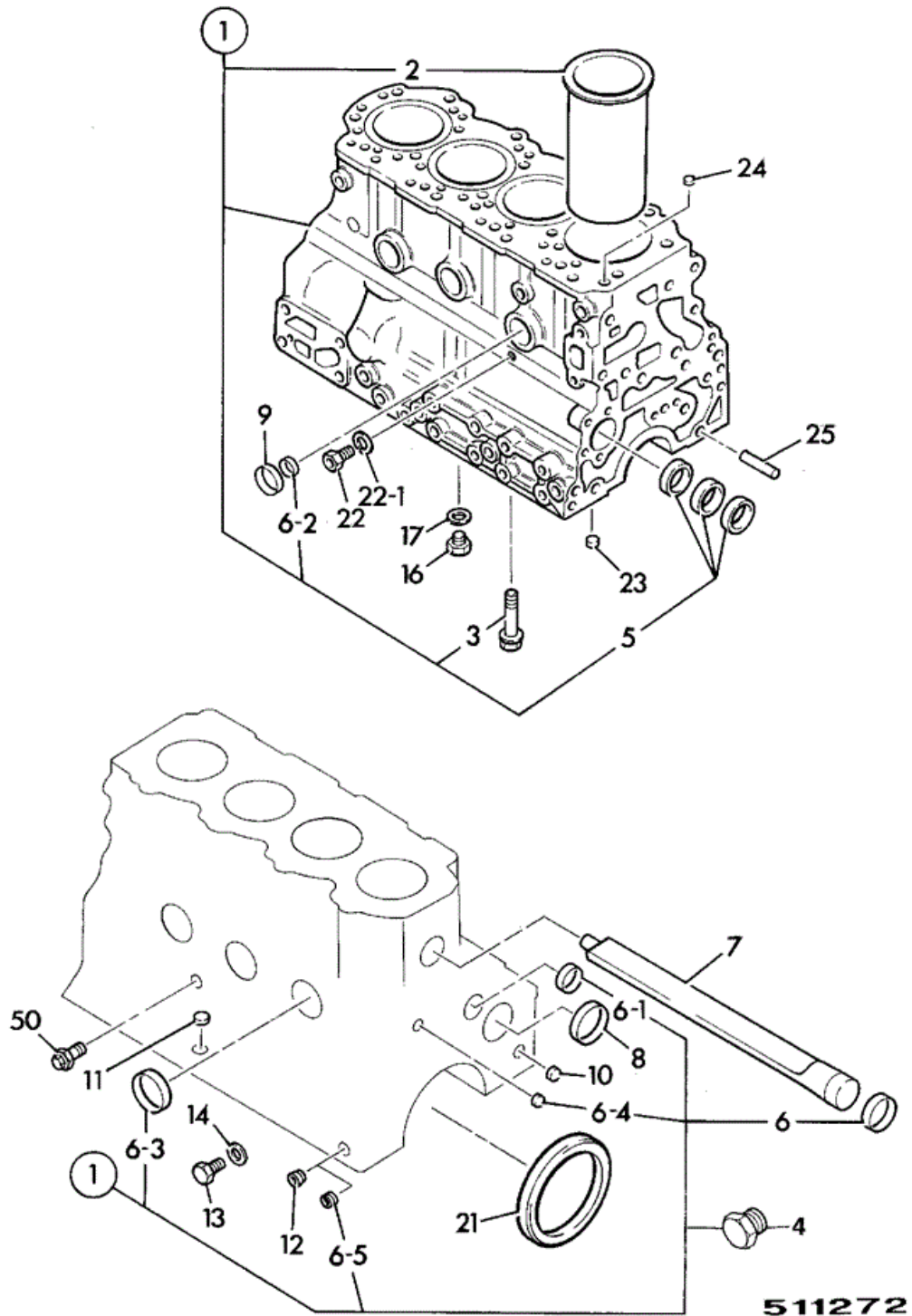
9802/5700 L1-2-1 ENGINE, SHORT



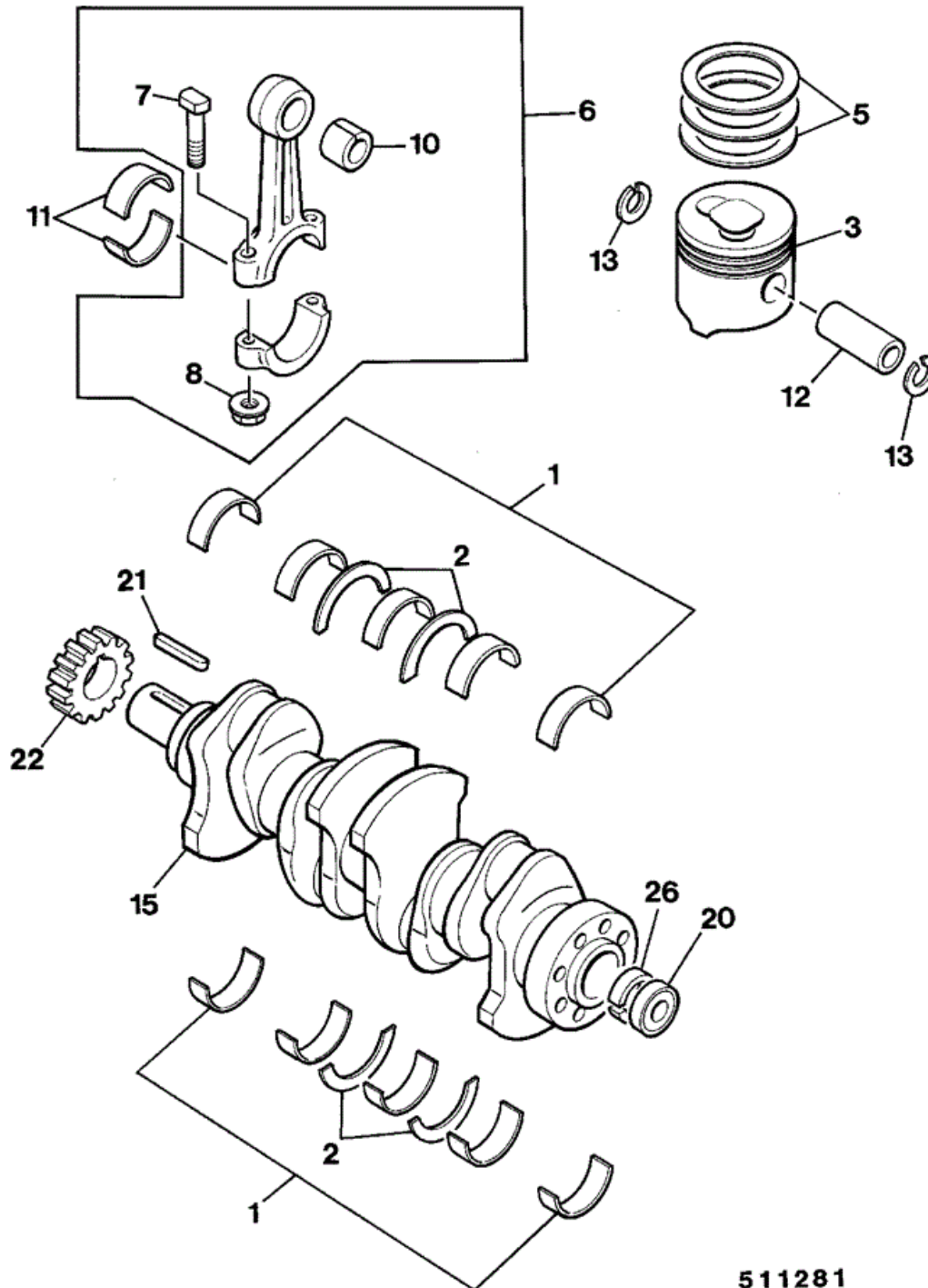
Item	Part #	Change No	Description	Usage Code	QTY
A	02/800100		Engine short		1
1	:02/800018		Block assembly, cylinder		1
2	::8942478612	Superseded	Liner cylinder		4
2	::02/800708		Liner cylinder, grade (AX) 95.021/95.030		4
3	::8944326420		Bolt		10
4	::02/800019		Plug water drain, PT 1/4		1
5	::02/800021		Kit-bearing camshaft		1
6	::5112190180		Cup sealing, D=36		1
6-1	::5112190170		Cup sealing, D=38		1
6-2	::5112190080		Cup sealing, D=18		3
6-3	::1096000051	Superseded	Plug D=45		3
6-3	::1096000580		Plug water jacket D=45		3
6-4	::5096000130		Plug D=12		1
6-5	::5112190150		Plug D=32		2
7	:8944713580		Pipe water		1
8	:8942505140		Cup sealing, D=56		1
9	:5112190180		Cup sealing, D=36		3
10	:5111290060		Plug sealing, D=16		2
11	:9081510200		Pin		1
12	:9081610320		Pin		1
13	:8944436620	Superseded	Crankshaft		1
13	:02/800237		Crankshaft		1
14	:8941685520	Superseded	Kit-main bearing		1
14	:02/800232		Kit-main bearing		1
15	:8944537620	Superseded	Kit-thrust washer		1
15	:02/800233		Kit-thrust washer		1
16	:9080307430		Key		1
17	:8943296921	Superseded	Rod assembly connecting		1
17	:02/800234		Rod assembly connecting		1
18	:8943241590		Kit-bearing big end		1
19	:8944331771	Superseded	Piston		1
19	:02/800704		Piston assembly, grade (AX)		1
20	:8944544790		Pin gudgeon, ID=16		1
21	:8941339690		Ring snap		1
22	:8942478671	Superseded	Kit-piston ring		1
22	:02/800231		Kit-piston ring		1



9802/5700 L1-3-1 BLOCK ASSEMBLY



Item	Part #	Change No	Description	Usage Code	QTY
1	8944373974	Superseded	Block assembly, cylinder		1
1	02/800018		Block assembly, cylinder		1
2	:8942478612	Superseded	Liner cylinder		4
2	:02/800708		Liner cylinder, grade (AX) 95.021/95.030		4
3	:8944326420		Bolt		10
4	02/800019		Plug water drain, PT 1/4		1
5	:02/800021		Kit-bearing camshaft		1
5-2	:02/800023		Kit-bearing camshaft 1.00 undersize		0
6	:5112190180		Cup sealing, D=36		1
6-1	:5112190170		Cup sealing, D=38		1
6-2	:5112190080		Cup sealing, D=18		3
6-3	1096000051	Superseded	Plug D=45		3
6-3	1096000580		Plug water jacket D=45		3
6-4	5096000130		Plug D=12		1
6-5	:5112190150		Plug D=32		2
7	8944713580		Pipe water		1
8	8942505140		Cup sealing, D=56		1
9	5112190180		Cup sealing, D=36		3
10	5111290060		Plug sealing, D=16		2
11	5111290030		Cup sealing, D=15.6		1
12	5096050192		Plug taper		2
13	9992023140		Plug		1
14	9095714140		Washer seal		1
16	9992023160		Plug drain		1
17	9095714160		Washer seal		1
21	8942353690	Superseded	Seal rear oil		1
21	02/800229		Seal rear oil		1
22	8941300211		Nipple grease		1
22-1	9095720080		Washer seal		1
23	9098785970		Pin		2
24	8944533440		Dowel		2
25	9081510200		Pin		2
50	8944226000		Tap water drain		1



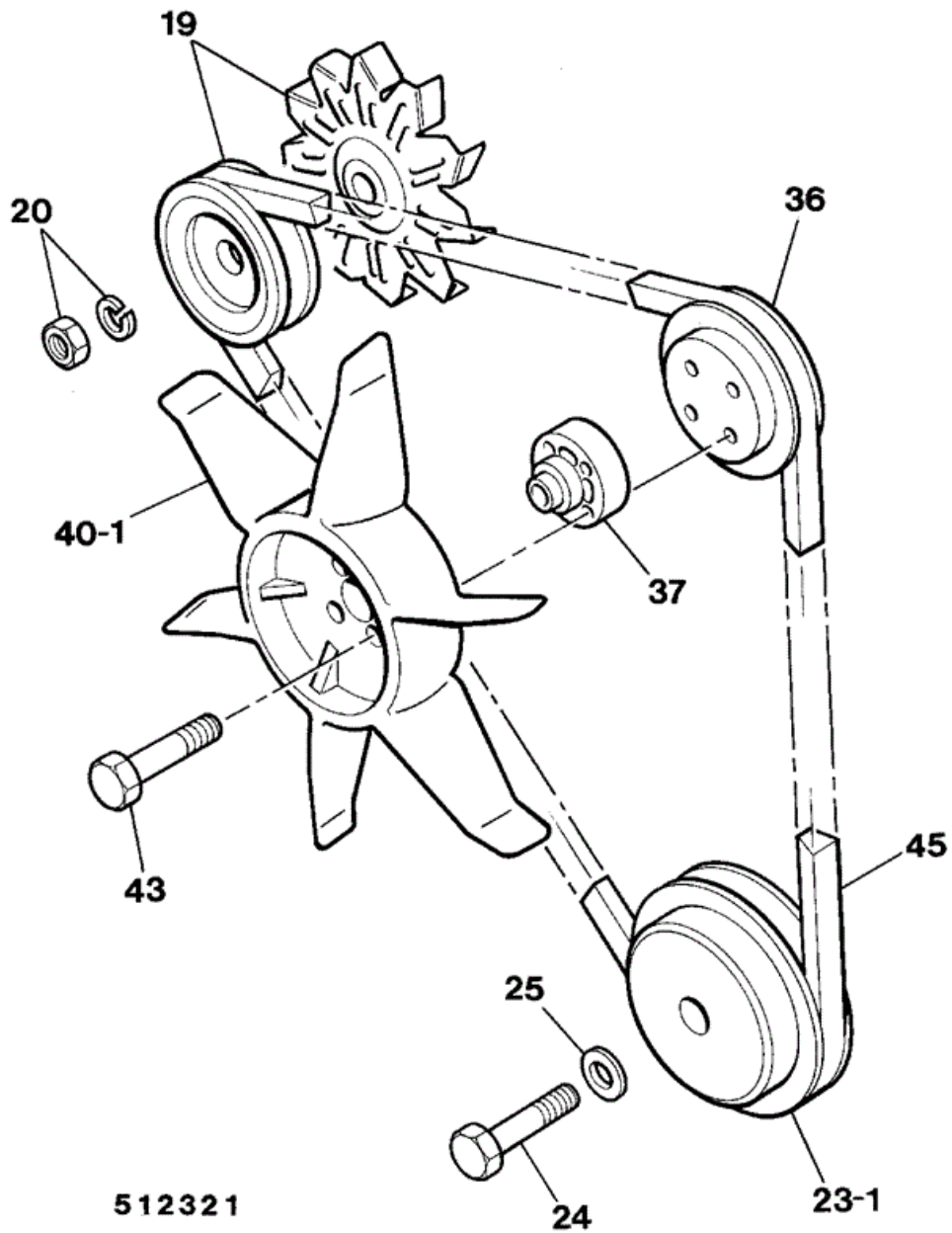
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Item	Part #	Change No	Description	Usage Code	QTY
1	8941685520	Superseded	Kit-main bearing		1
1	02/800232		Kit-main bearing		1
2	8944537620	Superseded	Kit-thrust washer		1
2	02/800233		Kit-thrust washer		1
3	8944331771	Superseded	Piston		4

3	02/800704		Piston assembly, grade (AX)		4
5	8942478671	Superseded	Kit-piston ring		4
5	02/800231		Kit-piston ring		4
6	8943296921	Superseded	Rod assembly connecting		4
6	02/800234		Rod assembly connecting		4
7	:8944197291		Bolt		2
8	:5094090160		Nut		2
10	:8944194550	Superseded	Bush con-rod		1
10	:02/800235		Bush small end		1
11	8943241590		Kit-bearing big end		4
12	8944544790		Pin gudgeon, ID=16		4
13	8941339690		Ring snap		8
15	8944436620	Superseded	Crankshaft		1
15	02/800237		Crankshaft		1
21	9080307430		Key		1
22	5125210250		Gear crankshaft		1



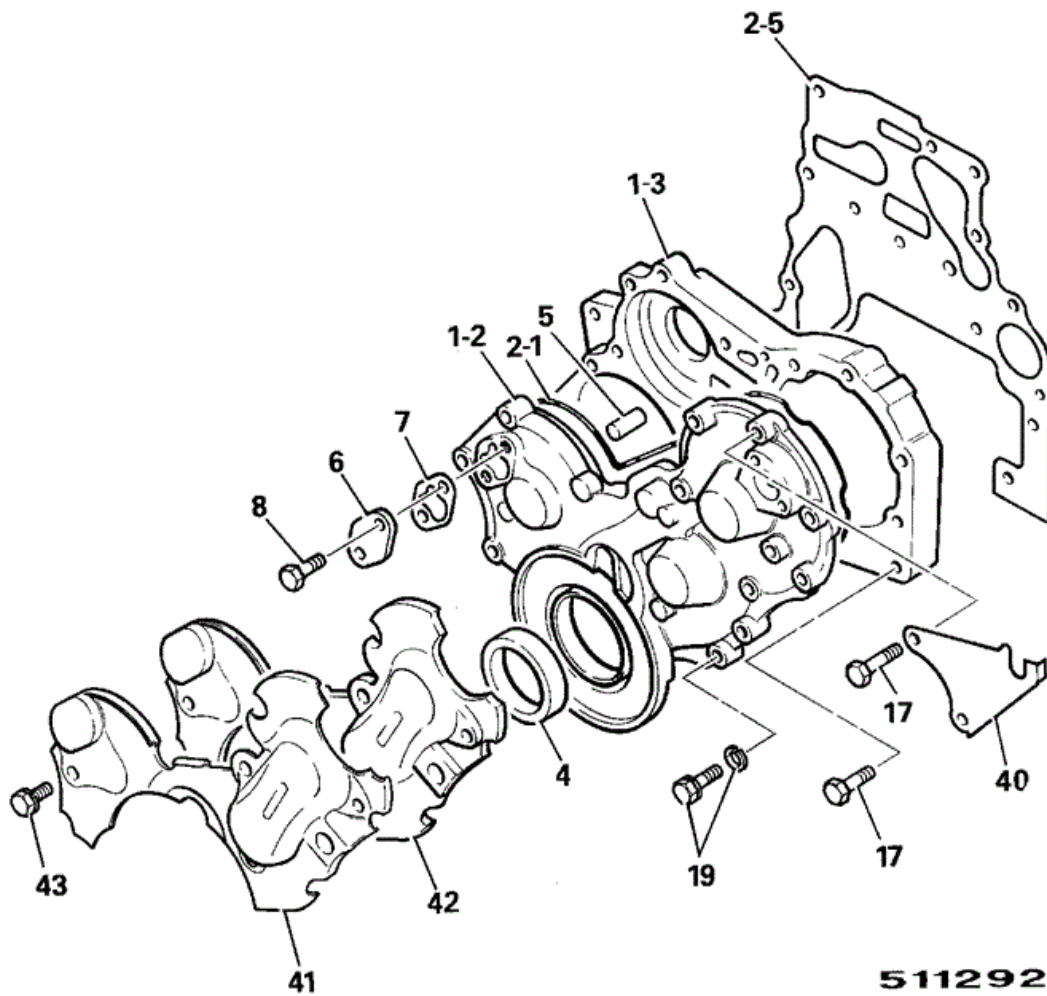
9802/5700 L1-5-1 FANS, PULLEYS & FAN BELT



Item	Part #	Change No	Description	Usage Code	QTY
19	5812220360	Superseded	Pulley assembly		1
19	5812220860		Pulley assembly		1
20	8942836520		Nut		1
23-1	8944297460	Superseded	Pulley crankshaft		1
23-1	02/800240		Pulley crankshaft		1
24	8944334060		Bolt L=29		1
36	8944294281	<E761473	Pulley water pump D=161		1
36	8944273602	Superseded	Pulley water pump		1
36	02/800243		Pulley water pump D=130 9x8		1
37	9136420780		Spacer fan, T=32		1
37	9136420761	Superseded	Spacer fan, T=6.0		1
37	02/800245		Spacer fan T=60		1
40-1	8943426180	Superseded	Fan 7 blade, D=450		1
40-1	02/800242		Fan 7 blade, D=450		1
43	02/800029		Bolt L=55		4
45	8942568000	Superseded	Belt fan		1
45	8944791010	Superseded	Belt fan		1
45	02/800011		Belt fan		1



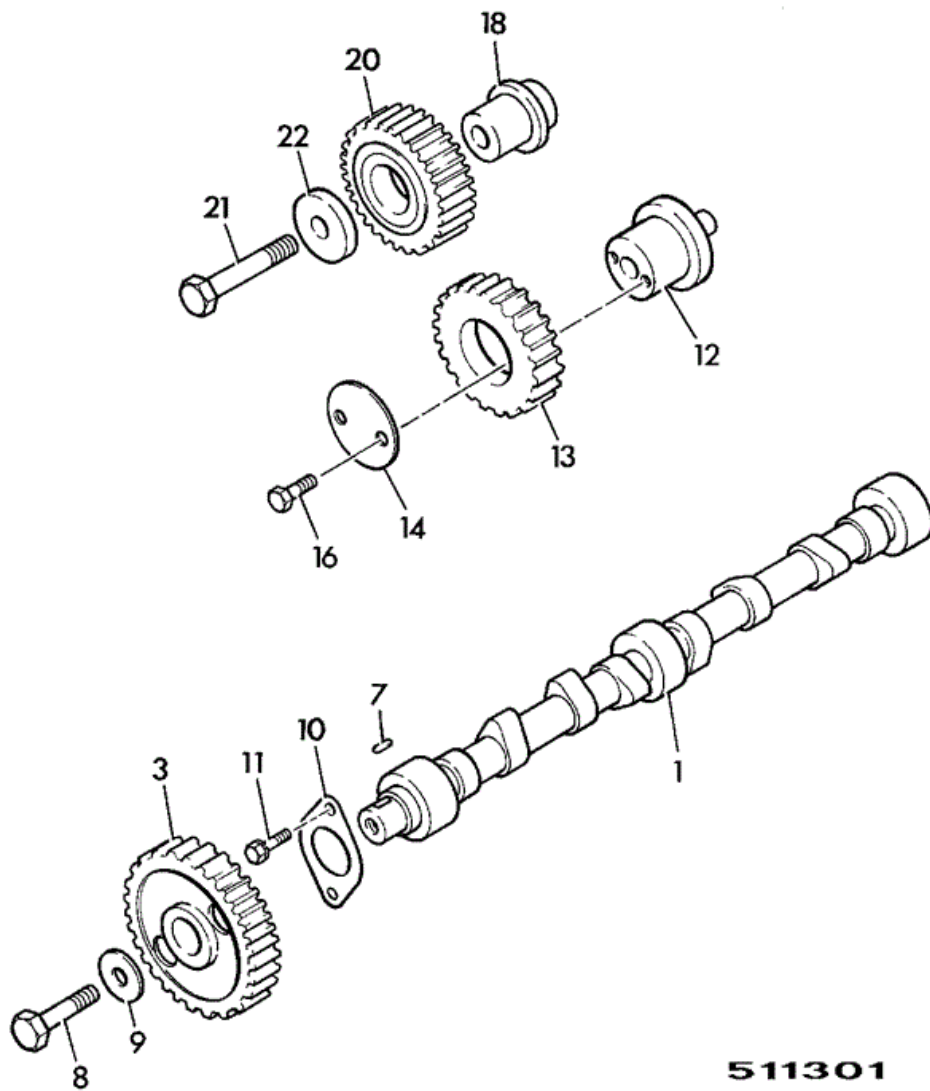
9802/5700 L1-6-1 TIMING CASE



Item	Part #	Change No	Description	Usage Code	QTY
1-2	8941553602	Superseded	Cover timing <i>Was item 36</i>		1
1-2	02/800247		Cover timing		1
1-3	8944287991	Superseded	Casing timing <i>Was item 1-2</i>		1
1-3	02/800248		Casing timing		1
2-1	8941401171	Superseded	O Ring t/cover to t/case <i>Was item 37</i>		1
2-1	02/800249		O Ring t/cover to t/case		1
2-5	8944750120		Gasket t/case to block <i>Was item 29</i>		1
4	5096250790	Superseded	Seal front oil <i>Was item 3</i>		1
4	02/800251		Seal front oil		1
5	9081510200		Pin <i>Was item 38</i>		2
6	5113210090	Superseded	Cover inspection		2
6	02/800254		Cover inspection		2
7	1112820130		Gasket inspection cover		2
8	9019006140		Bolt		4
17	0500408200		Bolt <i>Was item 47</i>		6
17	0500408450		Bolt		2
19	0500408320		Bolt <i>Was item 39</i>		8
19	8942059861		Bolt L=65		6
19	0500408600		Bolt L=60		1
19	9958212550		Bolt M12 x L=55		1
40	8970257420		Bracket		1
41	8941557211	Superseded	Cover assembly		1
41	02/800252		Cover assembly		1
42	8941557222	Superseded	Spacer cover		1
42	02/800253		Spacer cover		1
43	0501406180		Bolt		4
47	0500408200		Bolt		6
47	0500408450		Bolt		2



9802/5700 L1-6-2 CAMSHAFT & GEARS



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