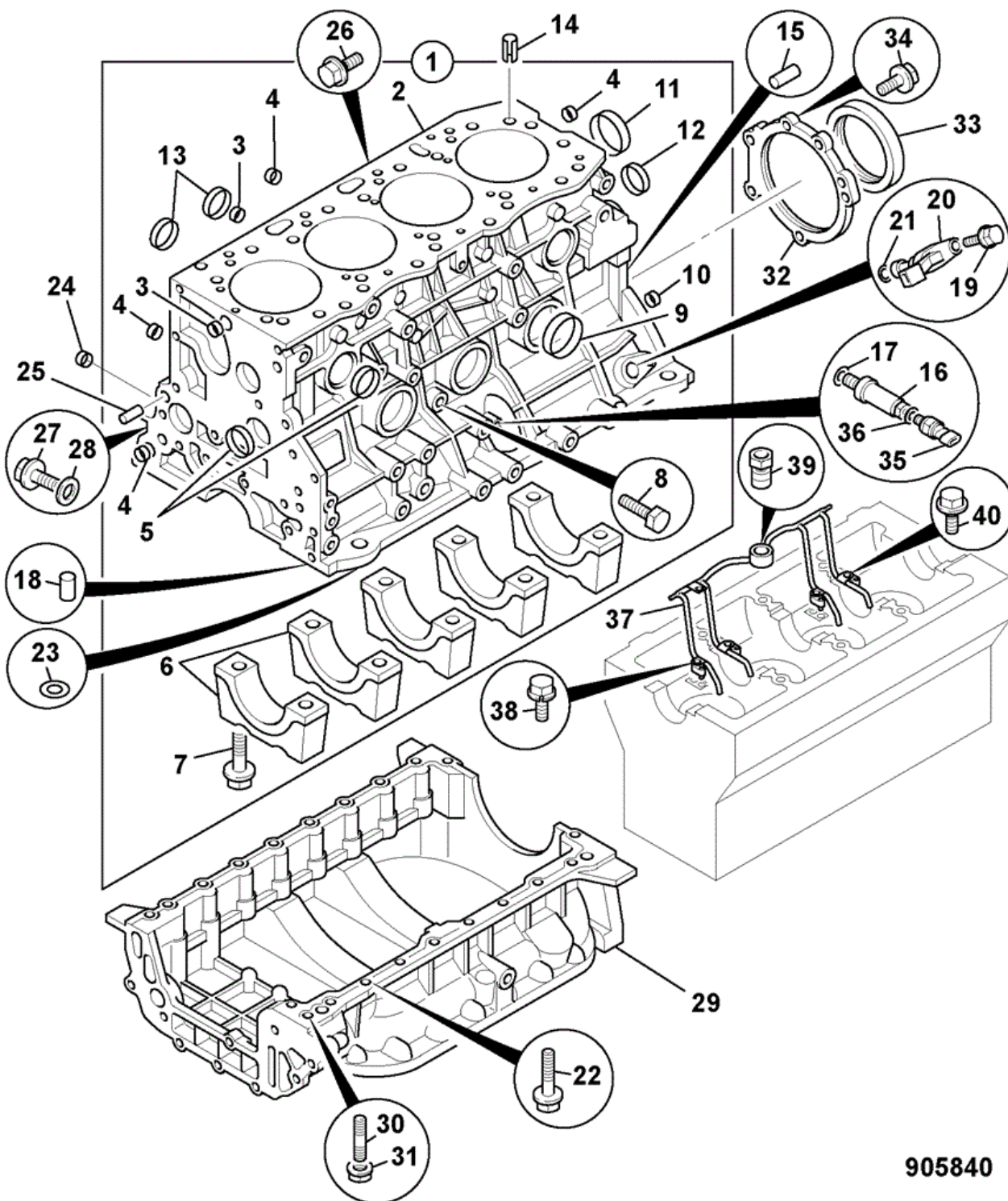




9812/5040 R1-3-1 BLOCK ASSEMBLY



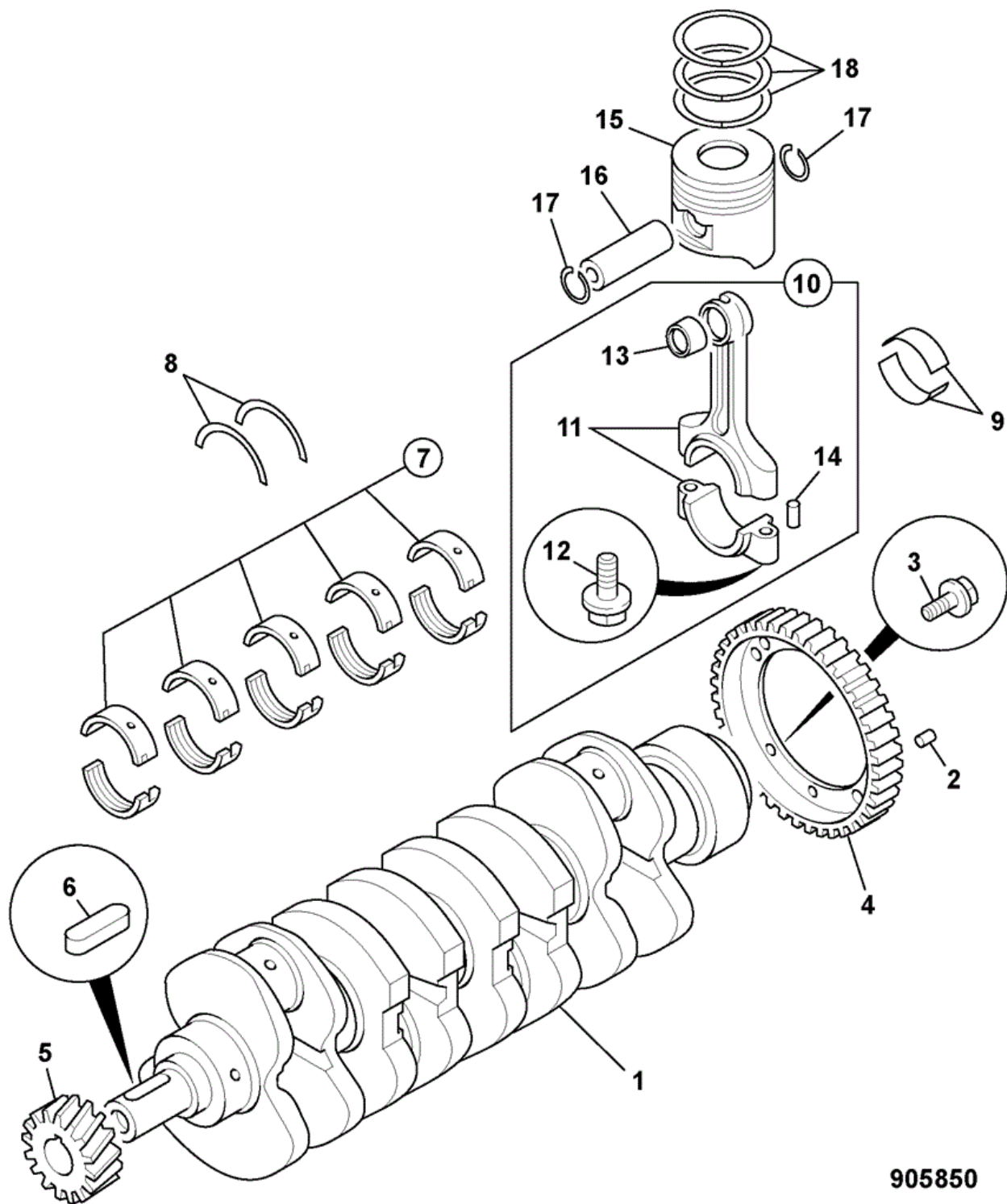
905840

Item	Part #	Change No	Description	Usage Code	QTY
1	02/802396		Block assembly cyl.		1
2	****		None serviced part		1
3	:5112190080		Cup sealing, D=18		2

4	:5111290060		Plug sealing, D=16	6
5	:5112190150		Plug D=32	4
6	****		None serviced part	1
7	:8944326420		Bolt	10
8	:02/800019		Plug water drain, PT 1/4	2
9	:02/801711		Plug D=45	3
10	:5096000130		Plug D=12	1
11	:5112190180		Cup sealing, D=36	1
12	:5112190170		Cup sealing, D=38	1
13	:5112190180		Cup sealing, D=36	2
14	8944533440		Dowel	2
15	02/801812		Pin	2
16	02/802399		Nozzle oil pressure warning	1
17	02/802398		Gasket nozzle oil pressure warning	1
18	9098785970		Pin	2
19	02/802407		Bolt sensor M6x16	1
20	02/802405		Sensor angle position	1
21	:02/802406		Gasket position sensor crankshaft	1
22	02/802401		Bolt M8x25	19
23	02/802404		Gasket crankshaft / cable	1
24	1096050500		Plug	5
25	02/802400		Pin flywheel housing	1
26	9096065350		Bolt	1
27	8943168000		Plug	1
28	9095714140		Washer seal	1
29	02/802415		Casing crankshaft	1
30	02/802416		Stud crankcase	1
31	02/802388		Nut cover M8	1
32	02/802499		Housing crankshaft seal	1
33	02/800905		Seal rear oil	1
34	02/802401		Bolt M8x25	5
35	716/30341		Sensor oil pressure	1
36	32/919404		Washer seal	1
37	02/802617		Pipe oil jet	1
38	02/802615		Bolt	1
39	02/802618		Valve relief	1
40	02/802616		Bolt	4



9812/5040 R1-4-1 CRANKSHAFT, BEARINGS PISTONS & CON-RODS



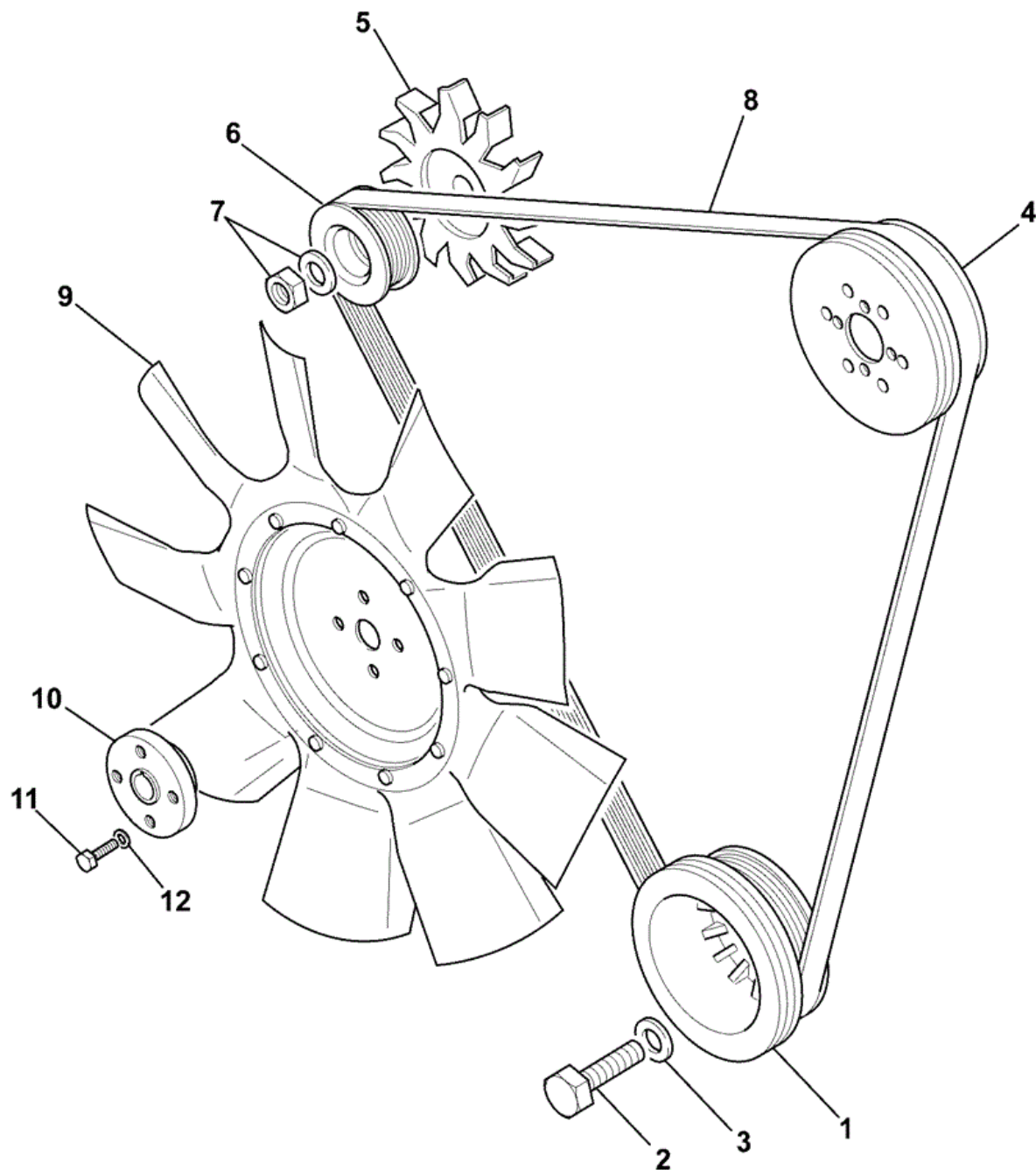
905850

Item	Part #	Change No	Description	Usage Code	QTY
1	02/802458		Crankshaft		1

2	02/800894		Pin dowel		1
3	02/802477		Bolt timing ring		3
4	02/802476		Rotor crankshaft sensor		1
5	02/802466		Gear crankshaft pulley		1
6	02/800901		Key woodruff		1
7	02/802459		Kit-main bearing grade 1		5
7	02/802460		Kit-main bearing grade 2		5
7	02/801713		Kit-main bearing grade 3		5
7	02/802461		Kit-main bearing grade 4		5
7	02/802462		Kit-main bearing grade 5		5
8	02/800886		Kit-thrust washer		2
9	02/802339		Kit-bearing big end		4
10	02/802474		Rod connecting		4
11	****		None serviced part		1
12	:02/800893		Bolt conrod		2
13	:02/802475		Bush connecting rod		1
14	:02/800894		Pin dowel		2
15	02/802469		Piston grade A		4
15	02/802470		Piston grade B		4
15	02/802471		Piston grade C		4
16	02/802473		Pin gudgeon		4
17	02/800899		Ring snap		8
18	02/802472		Kit-piston ring standard		4



9812/5040 R1-5-1 FANS,PULLEYS & BELTS



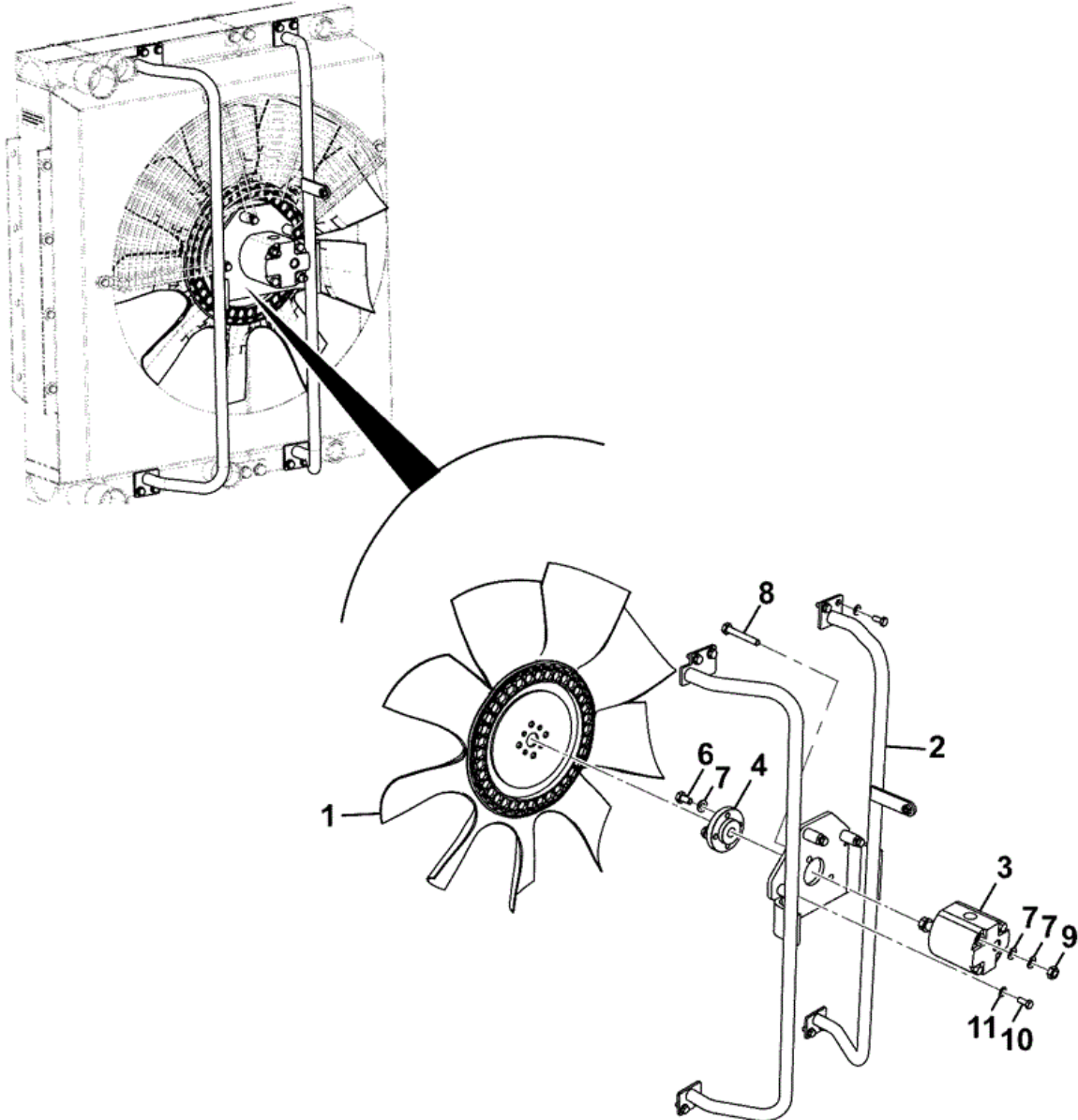
942430

Item	Part #	Change No	Description	Usage Code	QTY
1	02/802464		Pulley crankshaft		1
2	02/802465		Bolt crankshaft pulley		1
3	02/800908		Washer crankshaft		1

4	02/802543		Pulley fan		1
5	02/802652		Fan alternator		1
6	02/802651		Pulley alternator		1
7	1812294740		Nut		1
8	02/802540		Belt fan		1
9	332/J2259		Fan puller 24inch		1
10	331/41181		Coupling fan/motor		1
11	1316/0405D		Screw M10 x 20		4
12	1420/0008D		Washer (M10)		4



9812/5040 R1-5-2 FANS,PULLEYS & BELTS



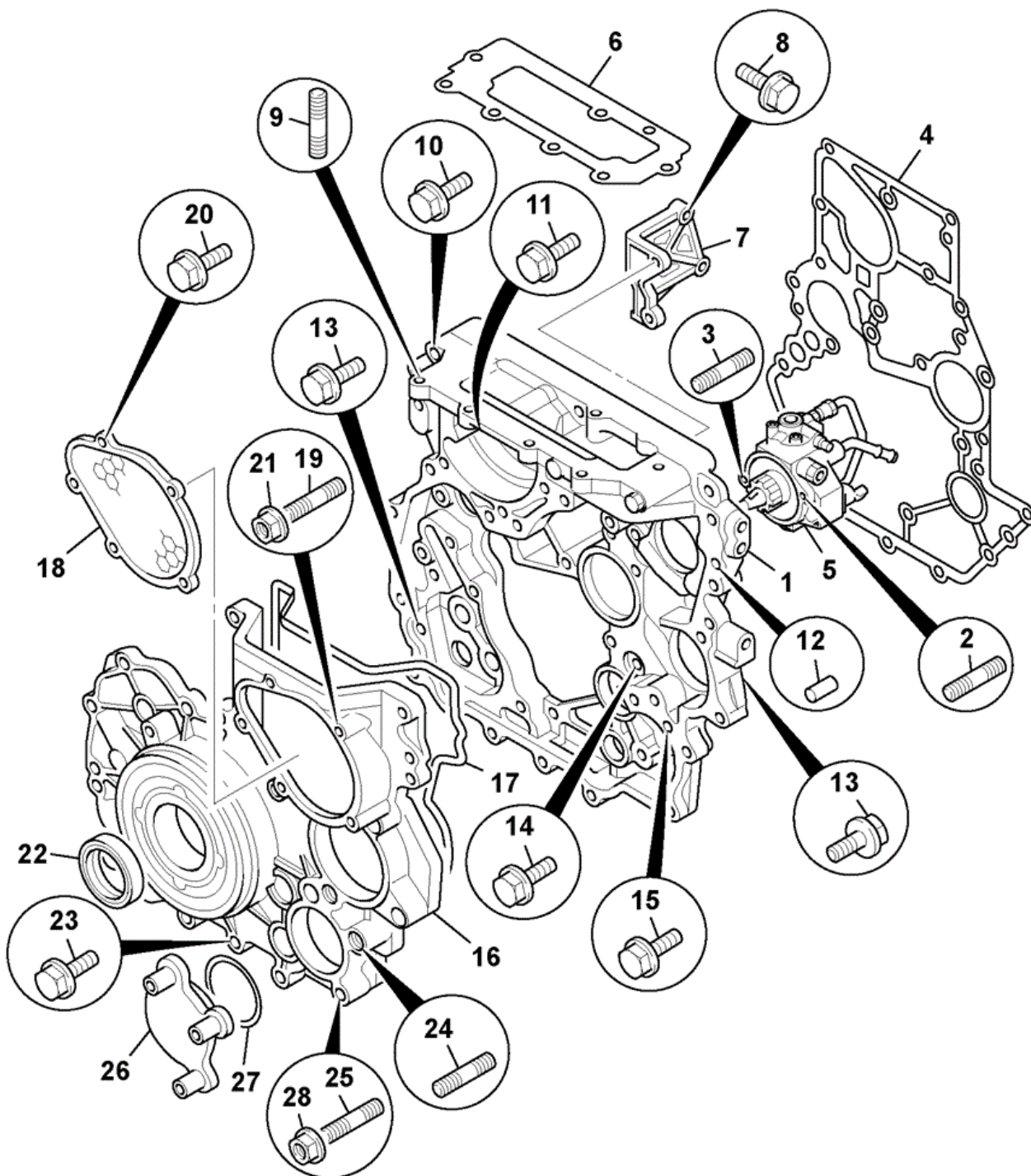
333-J5326-1

Item	Part #	Change No	Description	Usage Code	QTY
1	332/J2259		Fan puller 24inch		1
2	333/J5322		Frame fan motor		1
3	332/J8967		Motor fan hydraulic		1

4	331/41181		Coupling fan/motor		1
6	1316/0405D		Screw M10 x 20		4
7	1420/0008D		Washer (M10)		8
8	1316/3422D		Bolt M10 x 120mm		2
9	1371/0301D		Nut High Strength		2
10	1316/0305D		Screw M8 X 20		11
11	1420/0007D		Washer (M8)		11



9812/5040 R1-6-1 TIMING CASE & FRONT COVER



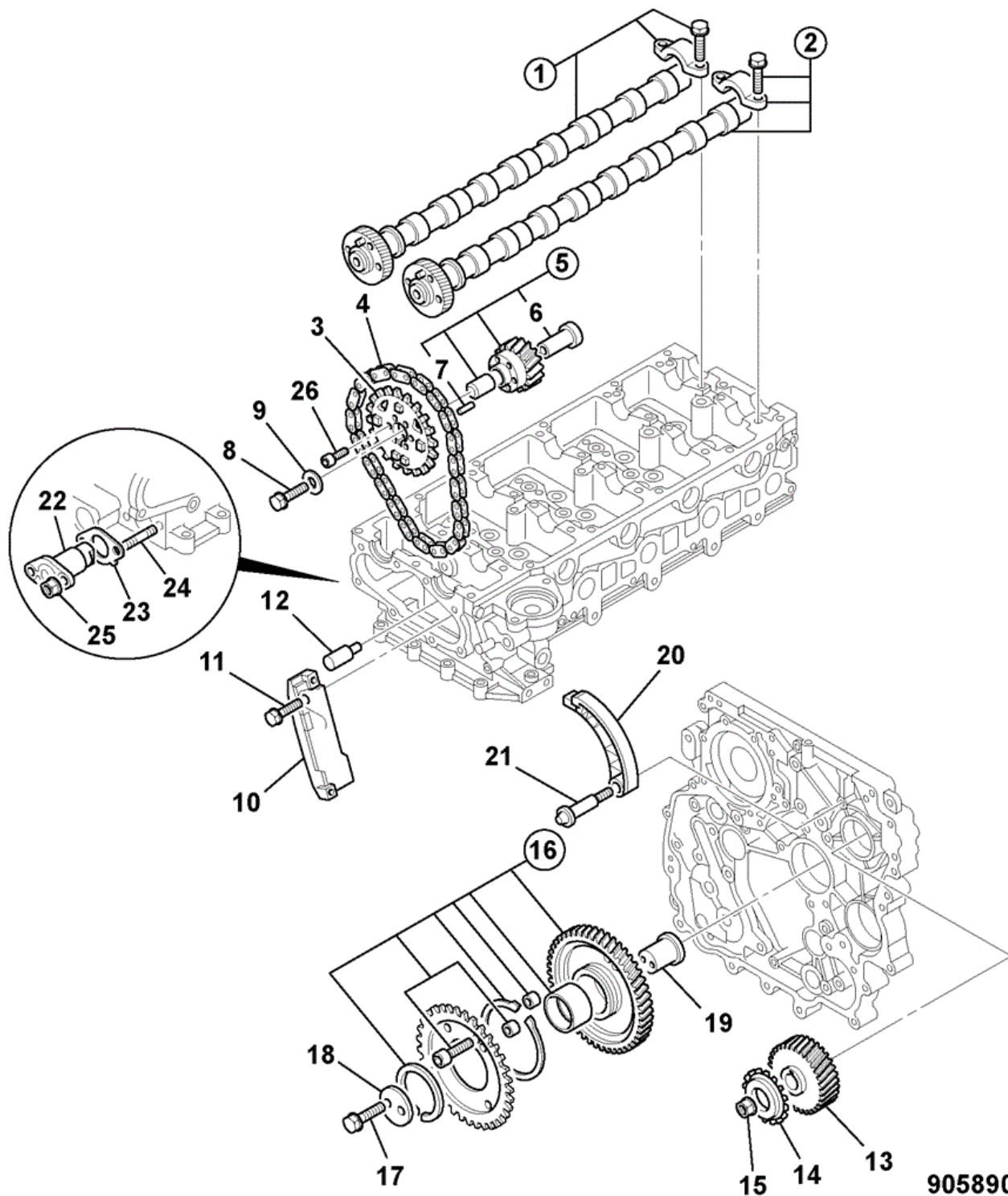
905880

Item	Part #	Change No	Description	Usage Code	QTY
1	02/802478		Case timing gear		1
2	02/802495		Stud		1
3	02/802496		Stud		1

4	02/802480		Gasket gear case - cylinder		1
5	****		'See Remark' <i>Fuel injection pump, see section R6-1-1</i>		1
6	02/802504		Gasket 1.40mm thick 1 notch		1
6	02/802505		Gasket 1.45mm thick 2 notch		1
6	02/802506		Gasket 1.50mm thick 3 notch		1
7	02/802492		Bracket gear case cover		1
8	02/802484		Bolt		3
9	02/802494		Stud		2
10	02/802393		Bolt M8x60		1
11	02/802482		Bolt M8 x 35		1
12	02/801812		Pin		2
13	02/802358		Bolt		16
14	02/802418		Bolt M8X16		1
15	02/802483		Bolt		2
16	02/802489		Cover gear case		1
17	02/802485		Gasket gear case - cover		1
18	02/802497		Seal oil crankshaft front		1
19	02/802493		Stud M6x16		2
20	02/802407		Bolt sensor M6x16		3
21	02/802351		Nut		2
22	02/802497		Seal oil crankshaft front		1
23	02/802488		Bolt		14
24	02/802487		Stud		1
25	02/802486		Stud		6
26	02/802490		Cover		1
27	02/802491		Gasket		1
28	02/802388		Nut cover M8		3



9812/5040 R1-6-2 CAMSHAFTS & TIMING GEARS



905890

Item	Part #	Change No	Description	Usage Code	QTY
1	02/802421		Camshaft exhaust		1
2	02/802420		Camshaft inlet		1
3	02/802443		Sprocket idler		1

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