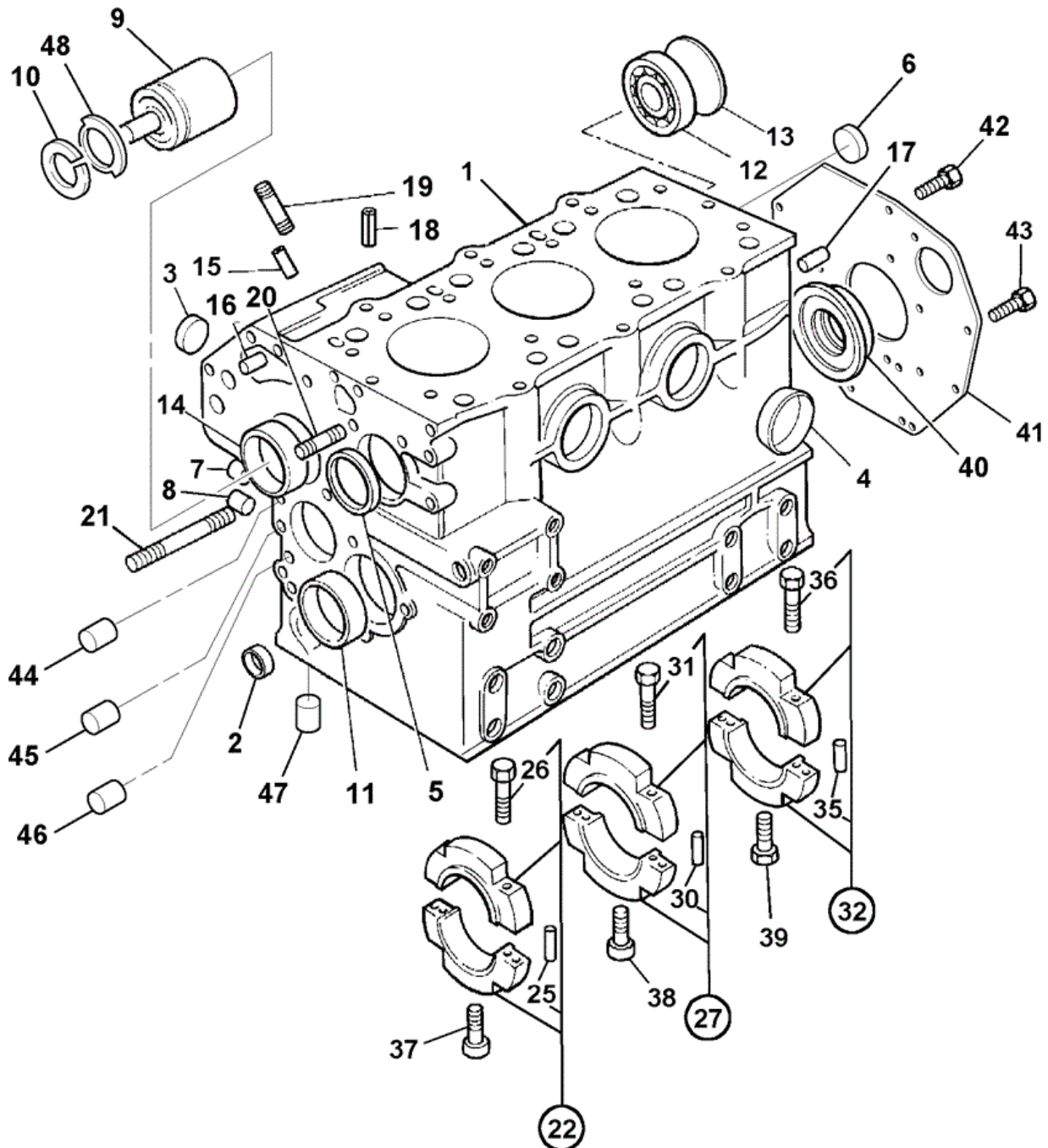




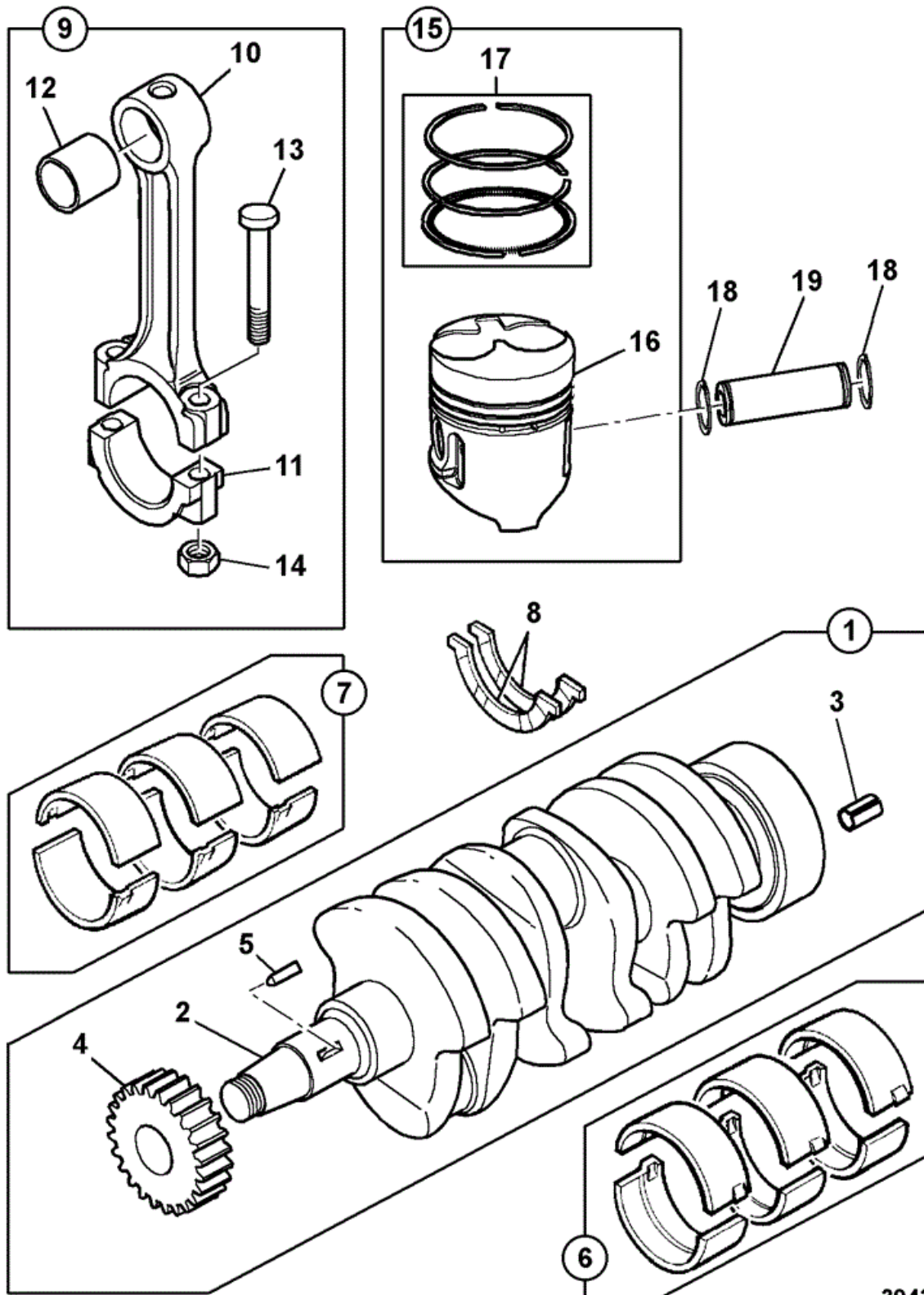
9802/9310 N1-3-1 ENGINE BLOCK



930170

Item	Part #	Change No	Description	Usage Code	QTY
1	****		None serviced part		1
2	02/630933		Plug D=18mm		1
3	02/634206		Plug core D=25mm		1

4	02/630934		Plug D=35mm		2
5	02/634207		Plug core D=40mm		1
6	02/634207		Plug core D=40mm		1
7	02/630007		Plug 8.4mm		3
8	02/630456		Plug D=40mm		4
9	02/630008		Hub		1
10	02/630030		Circlip		1
11	02/634805		Bush .		1
11	02/634806		Bush -0.25mm		1
12	02/630013		Bearing		1
13	02/630014		Plug core D=45mm		1
14	02/630015		Bearing		1
15	02/630016		Dowel		2
16	02/630017		Dowel		2
17	02/630018		Dowel		2
18	02/630019		Pin		2
19	826/10775		Stud		2
20	826/10720		Stud		1
21	02/630022		Stud		1
22	02/630548		Cap bearing assembly		1
25	:02/630024		Dowel		2
26	:02/630025		Screw		2
27	02/630549		Cap cap bearing		1
30	:02/630024		Dowel		1
31	:02/630025		Screw		2
32	02/630564		Cap cap bearing		1
35	:02/630024		Dowel		2
36	:02/630567		Bolt		2
37	02/630532		Bolt caphead		1
38	02/630532		Bolt caphead		1
39	02/630029		Screw		2
40	02/634002		Bearing needle		1
41	02/630366		Plate flywheel backplate		1
42	826/10776		Screw		8
43	02/634112		Screw		2
44	02/630007		Plug 8.4mm		1
45	02/630005		Plug D=5.4mm		1
46	02/630456		Plug D=40mm		1
47	02/630007		Plug 8.4mm		1
48	02/630222		Washer thrust		1



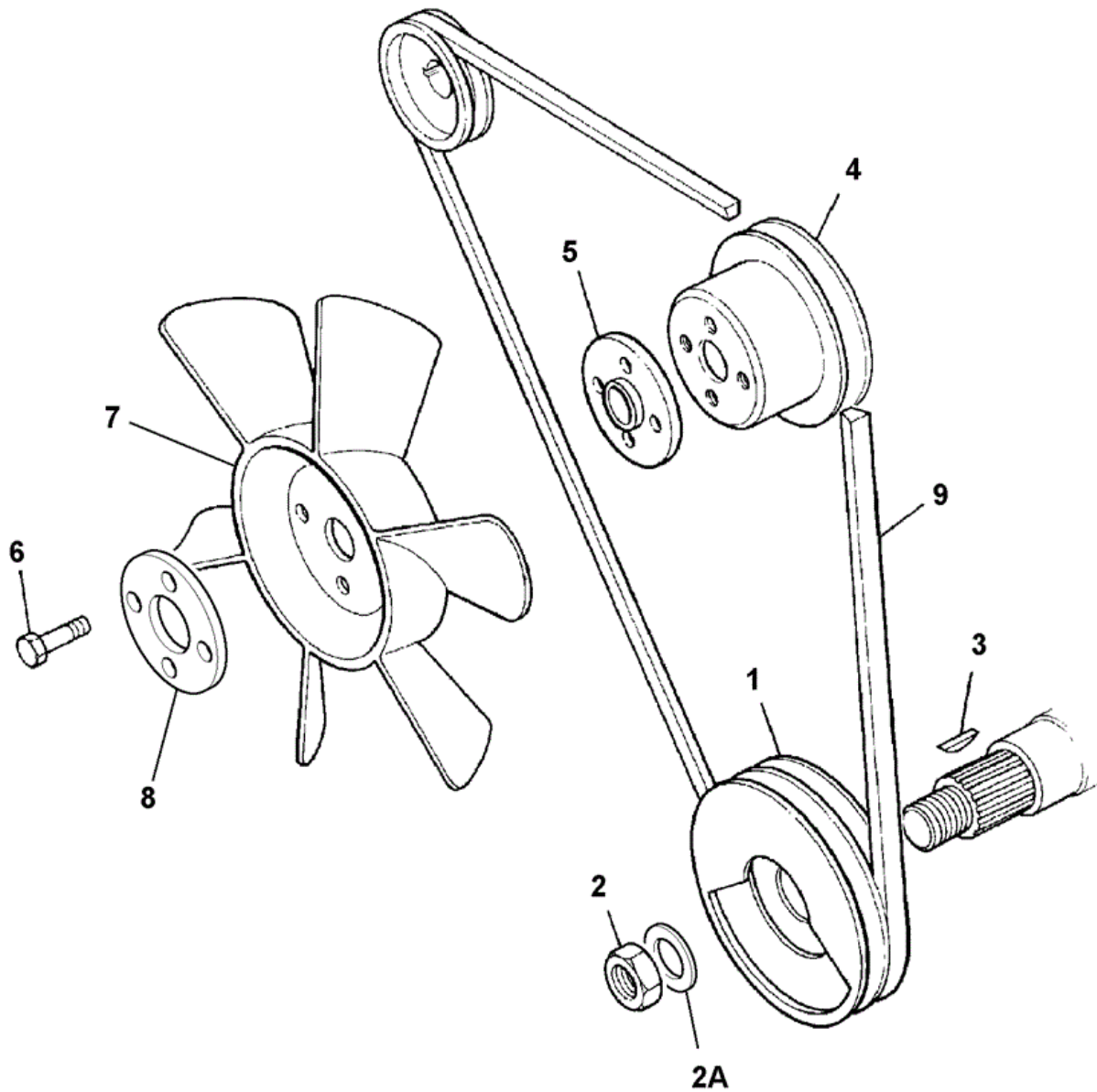
394390

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634809		Crankshaft .		1
2	****		None serviced part		1
3	:02/630043		Pin		1
4	:02/634810		Gear Crankshaft		1
5	:02/630042		Key		1

6	02/630547		Kit-bearing main standard		1
6	02/634812		Kit Main Bearing -0.25mm		1
7	02/630571		Kit-bearing big end		1
7	02/634813		Kit Big End Bearing -0.25mm		1
8	N/A		Not applicable not available		1
9	02/630570		Conrod		3
10	****		None serviced part		1
11	****		None serviced part		1
12	:02/630052		Bush small-end		1
13	:02/630053		Bolt		2
14	:02/630054		Nut		2
15	02/630997		Piston Piston assembly		3
16	:02/630997		Piston Piston assembly		1
17	:02/634814		Kit-piston ring		1
18	02/630059		Circlip		6
19	02/630058		Pin gudgeon		3



9802/9310 N1-5-1 FAN,PULLEYS,BELT



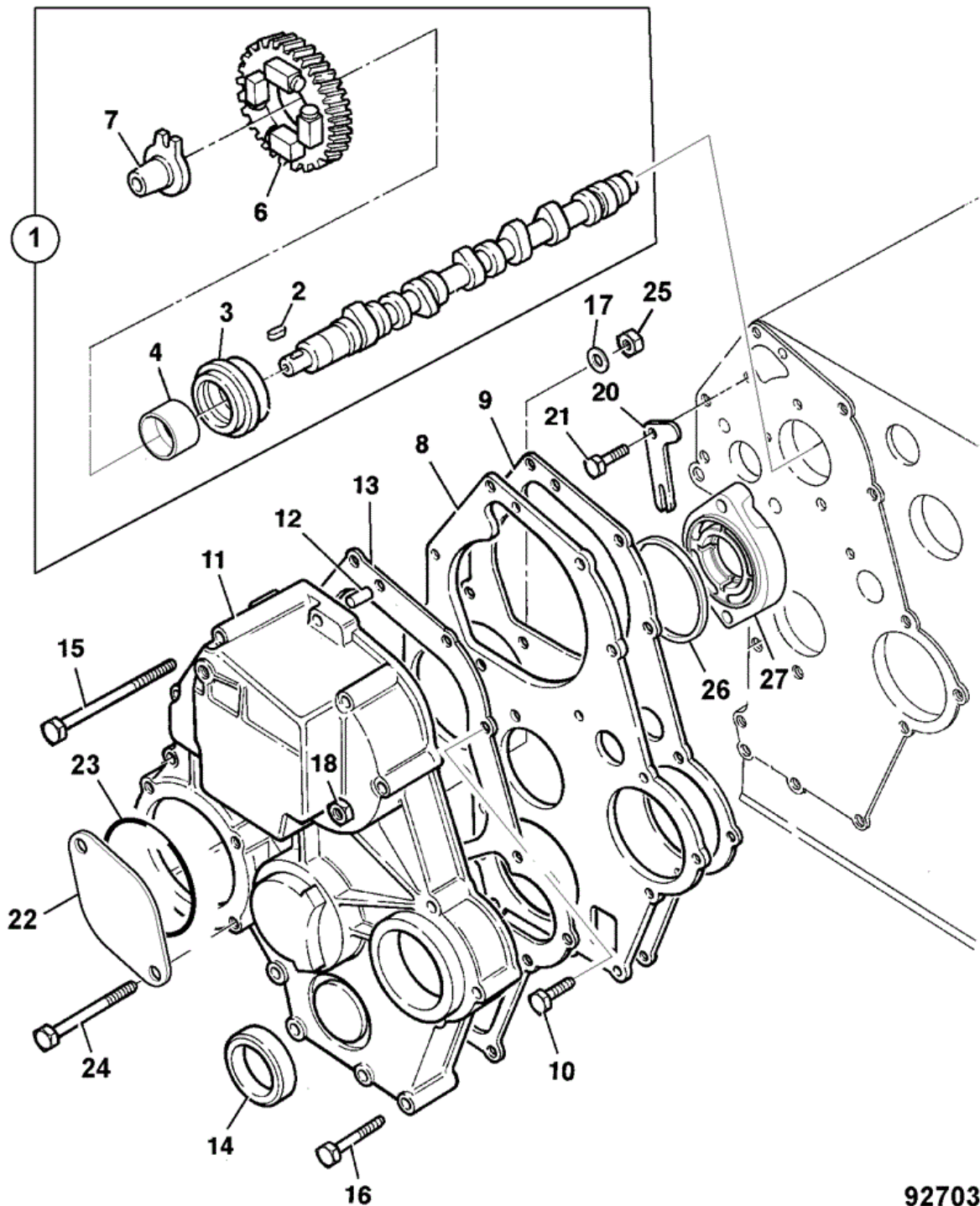
741440

Item	Part #	Change No	Description	Usage Code	QTY
1	02/630066		Pulley crankshaft		1
2	02/630067		Nut		1
2A	823/10369		Washer		1

3	02/630068		Key		1
4	02/630070		Pulley water pump		1
5	N/A		Not applicable not available		1
6	02/634076		Screw		4
7	02/630830		Fan		1
8	02/634075		Plate <i>Not required</i>		1
9	02/631260		Belt fan		1



9802/9310 N1-6-1 TIMING CASE CAMSHAFT & GEARS



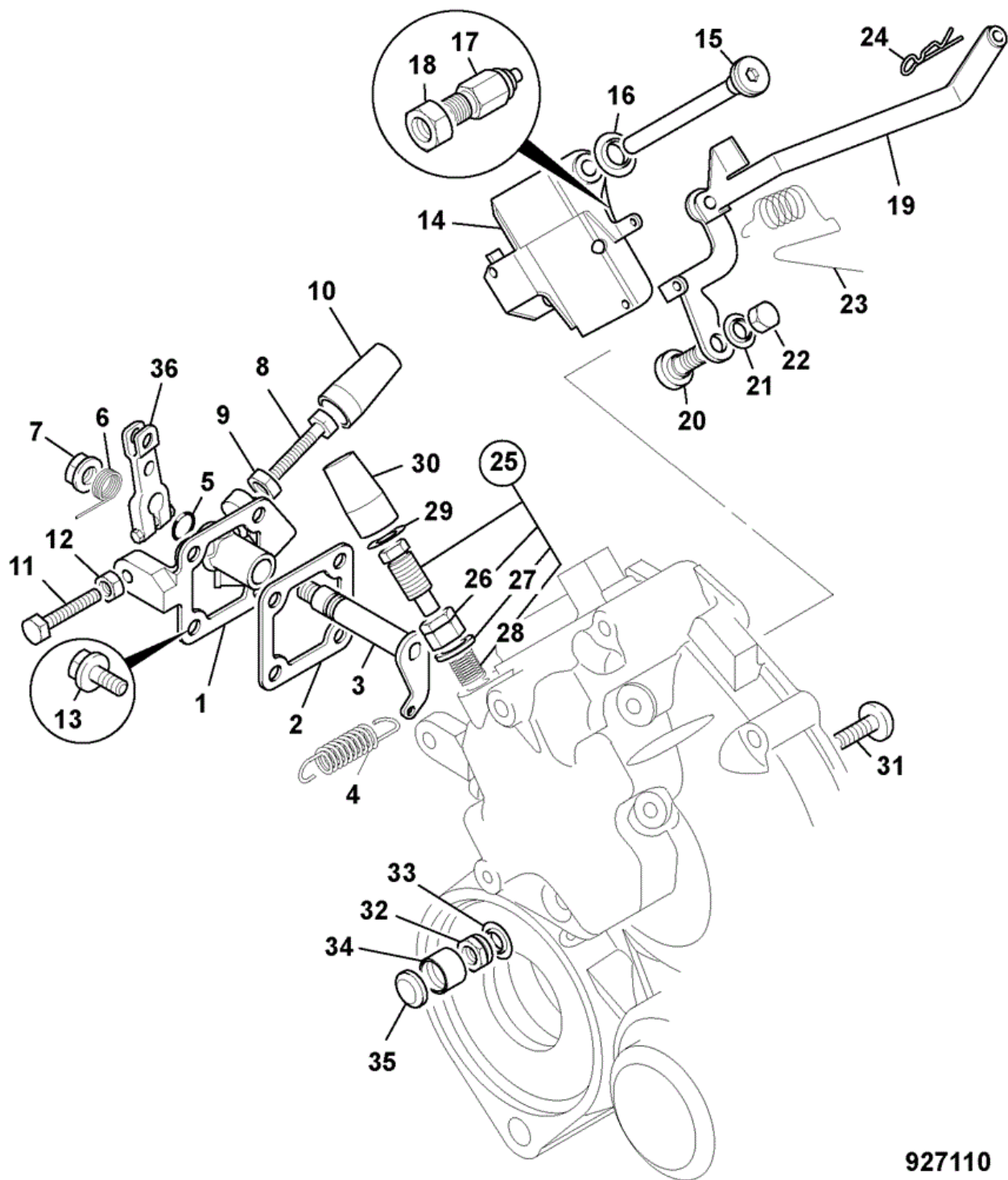
927030

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634815		Camshaft Assembly		1
2	:02/630068		Key		1
3	:02/630081		Bearing		1

4	:02/634210		Spacer		1
6	:02/634816		Gear Camshaft		1
7	:02/634740		Tappet .		1
8	02/634817		Plate .		1
9	02/630545		Gasket gasket		1
10	02/630102		Screw		3
11	02/634818		Cover Timing Case		1
12	02/630089		Pin		1
13	02/634819		Gasket Timing Case		1
14	02/630092		Seal front oil		1
15	826/10729		Screw		5
16	826/10777		Screw		5
17	02/630134		Washer spring		2
18	02/630096		Nut		1
19	02/630102		Screw		1
20	02/630101		Plate		1
21	02/630103		Screw		1
22	02/634820		Plate .		2
23	02/634821		O Ring .		2
24	02/634822		Bolt .		2
25	02/634116		Nut		2
26	02/630079		O Ring		1
27	02/634824		Bearing Holder Assembly		1
30	02/630079		O Ring		1



9802/9310 N1-6-2 TIMING LEVERS ARMS & SPRINGS



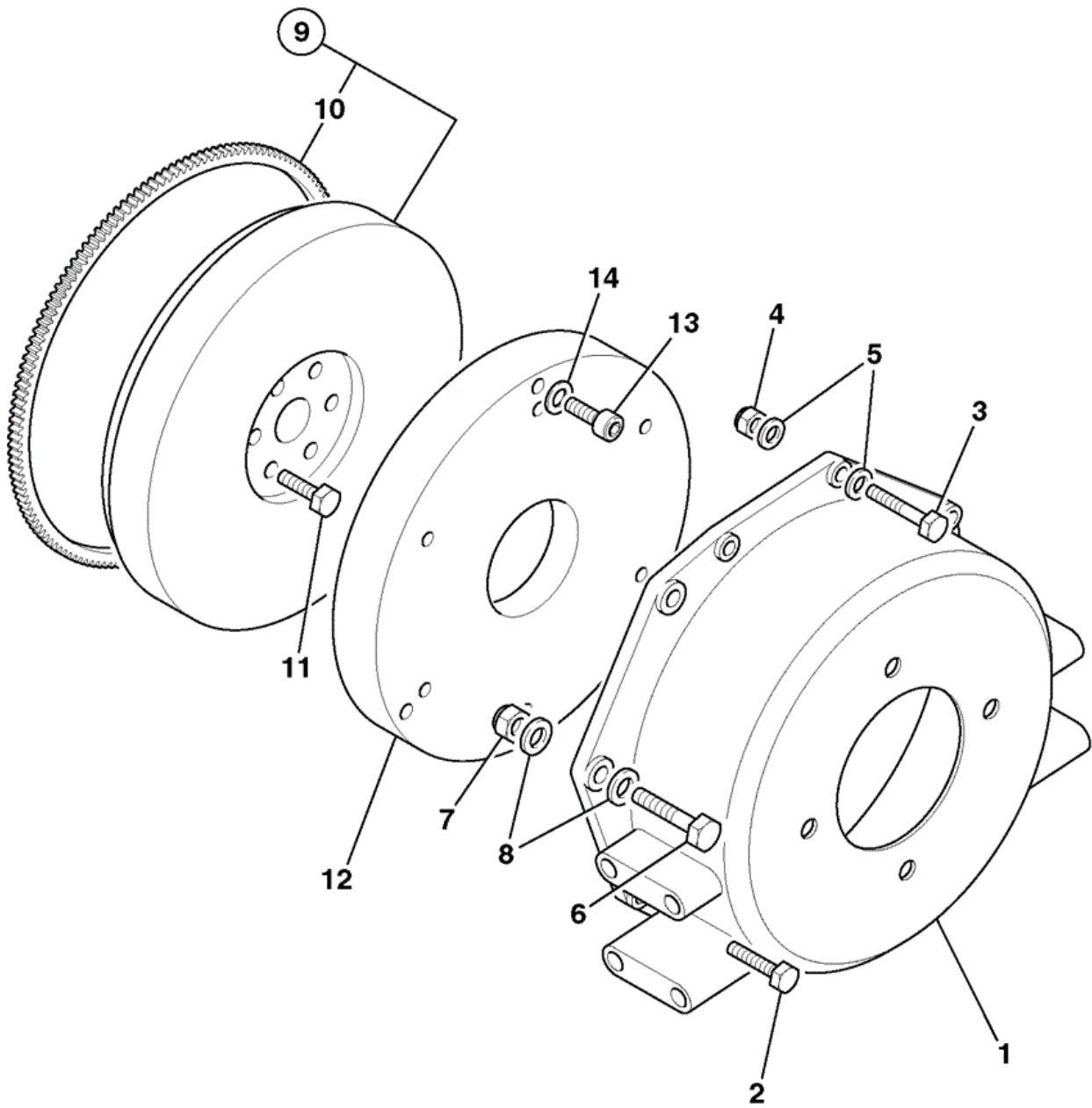
927110

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634743		Bracket .		1
2	02/634770		Gasket .		1
3	02/634739		Lever Arm		1

4	02/634839		Spring .		1
5	02/630114		O Ring		1
6	02/634771		Spring .		1
7	02/630078		Nut		1
8	826/10742		Screw		1
9	826/10743		Nut		1
10	02/634166		Cap anti-tamper		1
11	826/10742		Screw		1
12	1370/0101Z		Nut (M6)		1
13	02/630071		Screw		4
14	02/634736		Bracket Lever Arm		1
14	02/630108		Washer		1
15	02/634738		Shaft .		1
16	02/630808		Washer		1
17	02/634825		Sensor Speed		1
18	02/634717		Nut .		1
19	02/634826		Lever .		1
20	02/634737		Pivot Pin Bolt		1
21	02/630266		Washer		1
22	02/634720		Nut .		1
23	02/634774		Spring .		1
24	02/630111		Pin		1
25	02/634827		Bolt Assembly		1
26	:826/10738		Nut		1
27	:02/630308		Washer		1
28	:02/634775		Spring .		1
29	02/634776		Ring .		1
30	02/634828		Cap Anti Tamper		1
31	02/634749		Bolt .		1
32	02/634716		Nut .		1
33	02/630266		Washer		1
34	02/634760		Cap Anti Tamper		1
35	02/634723		Cap .		1
36	02/634838		Lever Control		1



9802/9310 N1-7-1 FLYWHEEL & HOUSING



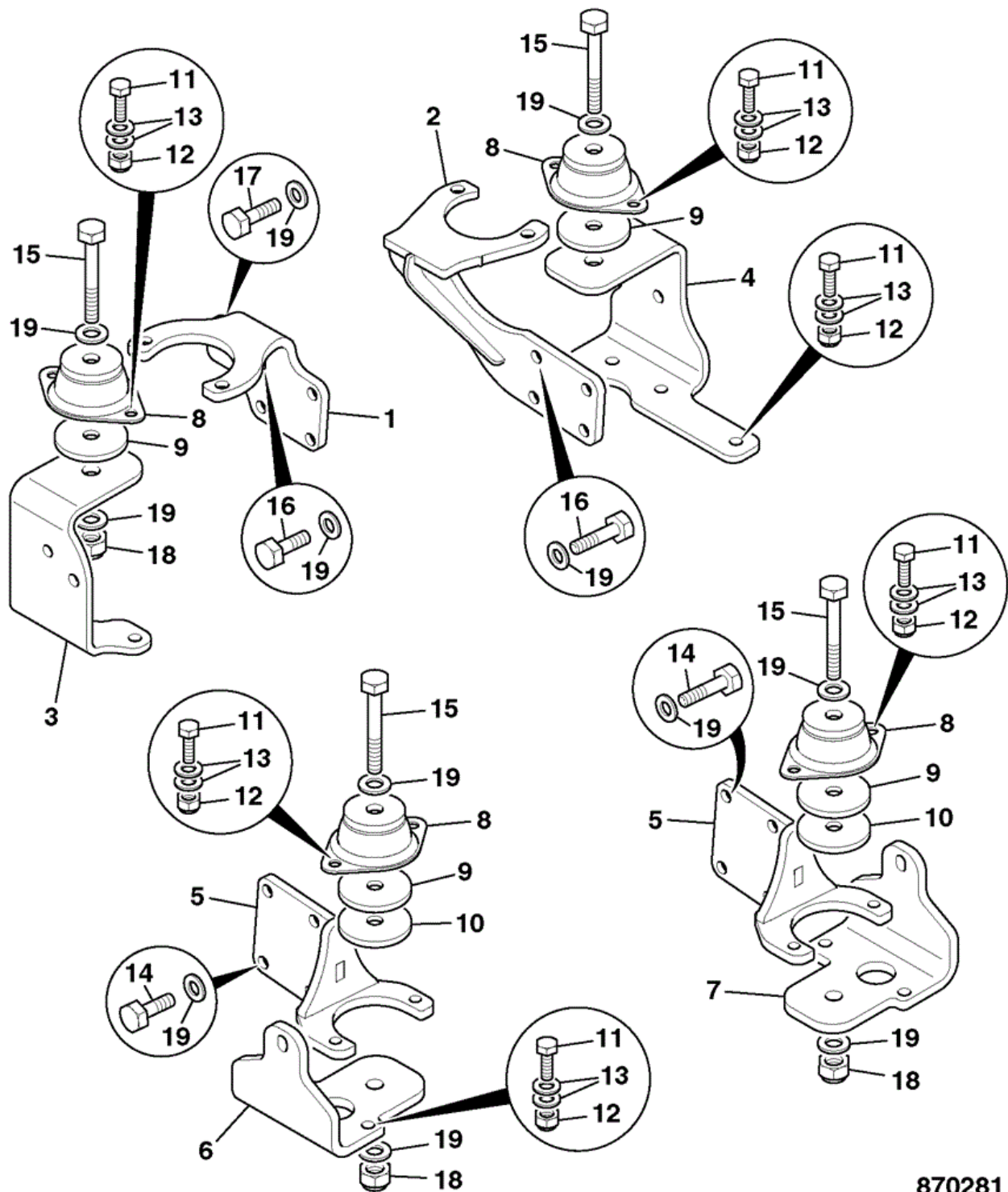
734390

Item	Part #	Change No	Description	Usage Code	QTY
1	331/41448		Housing flywheel		1
2	1391/3308D		Capscrew M8 x 30mm		1
3	1391/3308D		Capscrew M8 x 30mm		6

4	1370/0203D		Nut Lock M8 <i>M8 X 90</i>		5
5	1420/0007D		Washer (M8)		5
6	1391/3411D		Screw caphead M10X45		2
7	1370/0303D		Nut Self Lock M10		2
8	1420/0008D		Washer (M10)		4
9	02/630539		Flywheel		1
10	02/630136		Ring starter <i>Flywheel</i>		1
11	02/630137		Screw		6
12	331/57027		Coupling		1
13	1391/3405D		Capscrew M10X20mm		3
14	1420/0008D		Washer (M10)		3



9802/9310 N1-8-1 ENGINE MOUNTINGS



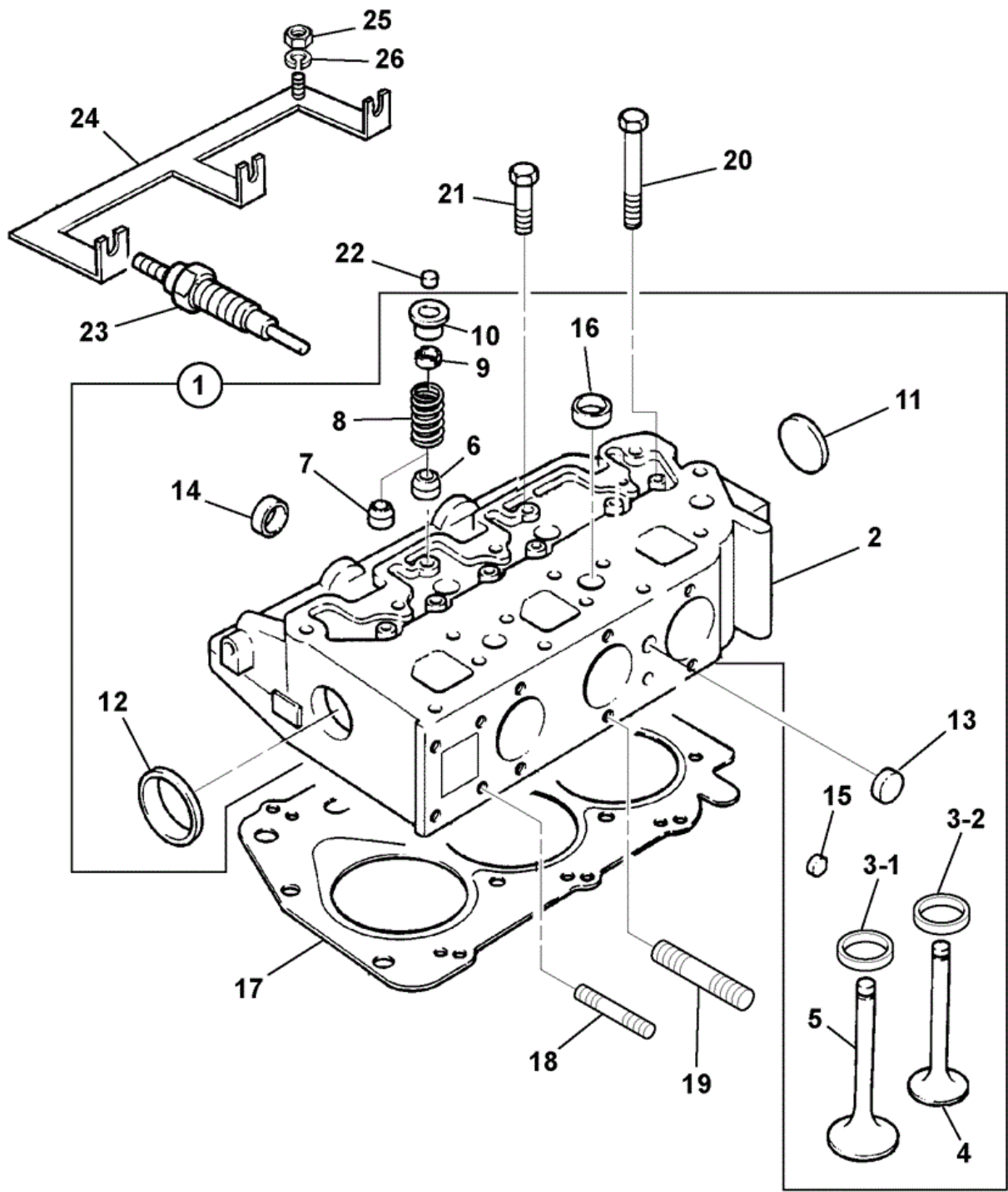
870281

Item	Part #	Change No	Description	Usage Code	QTY
1	331/56252		Bracket engine mount L/H front		1
2	335/12645		Bracket engine mount front R/H		1
3	331/60573		Bracket left hand front		1

4	331/60574		Bracket right hand front	1
5	335/12105		Bracket engine mount rear	2
6	331/60571		Bracket left hand rear	1
7	331/60572		Bracket right hand rear	1
8	01/180027		Mounting engine	4
9	829/31044		Washer Rebound Rear Top	4
10	331/60569		Spacer	2
11	1315/0307D		Setscrew M8 x 25 mm	16
12	1370/0203D		Nut Lock M8	22
13	1420/0007D		Washer (M8)	36
14	1315/0508D		Setscrew M12 x 30 mm	8
15	1315/3518D		Bolt M12x80	4
16	826/00998		Screw set	3
17	1315/3509D		Bolt M12x35	1
18	1370/0403D		Nut Lock M12	5
19	1420/0009D		Washer (M12)	20



9802/9310 N2-1-1 CYLINDER HEAD



927830

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634829		Cylinder Head Assembly		1
2	****		None serviced part		1
3	:02/631335		Seat valve insert	A	3

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