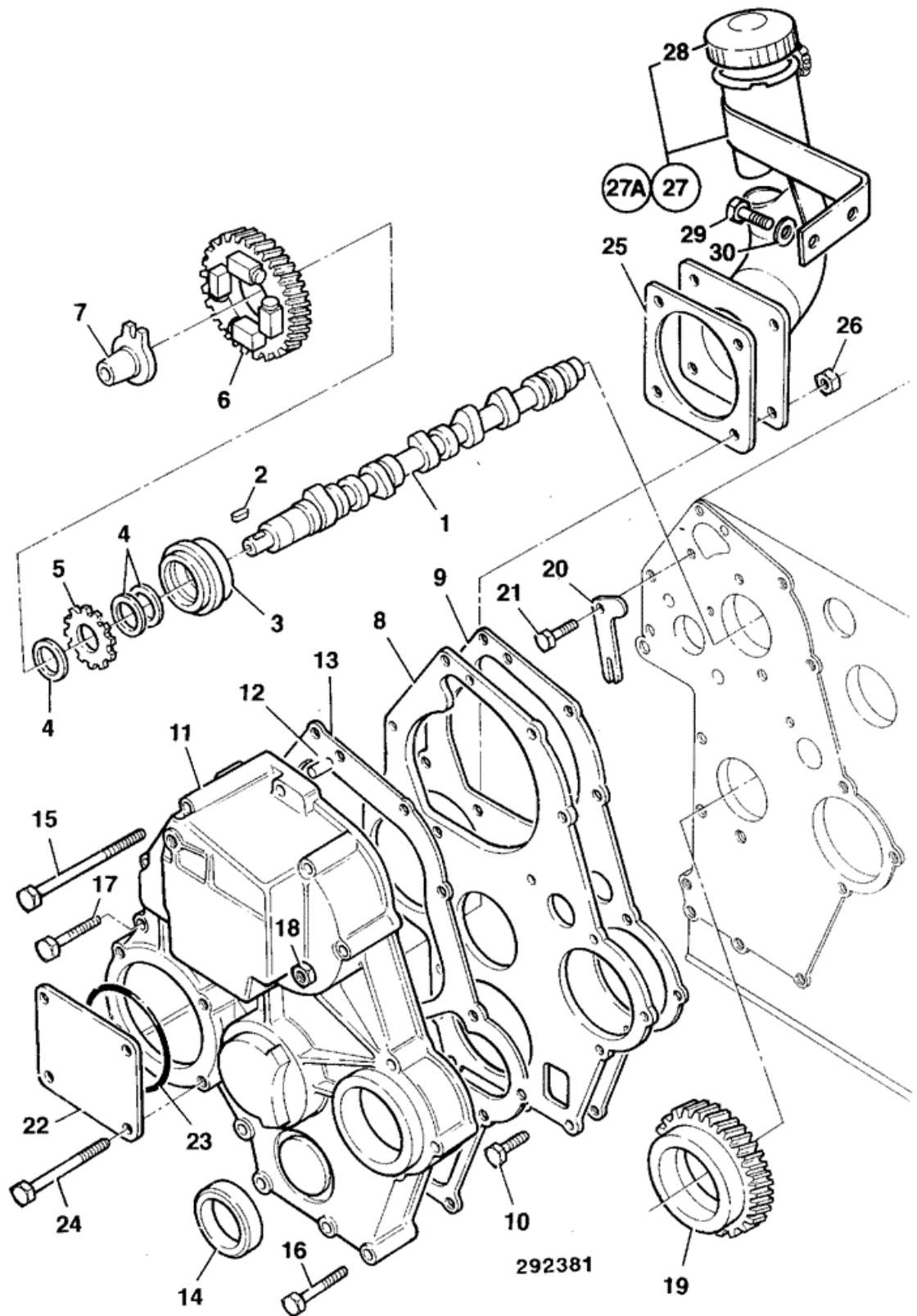




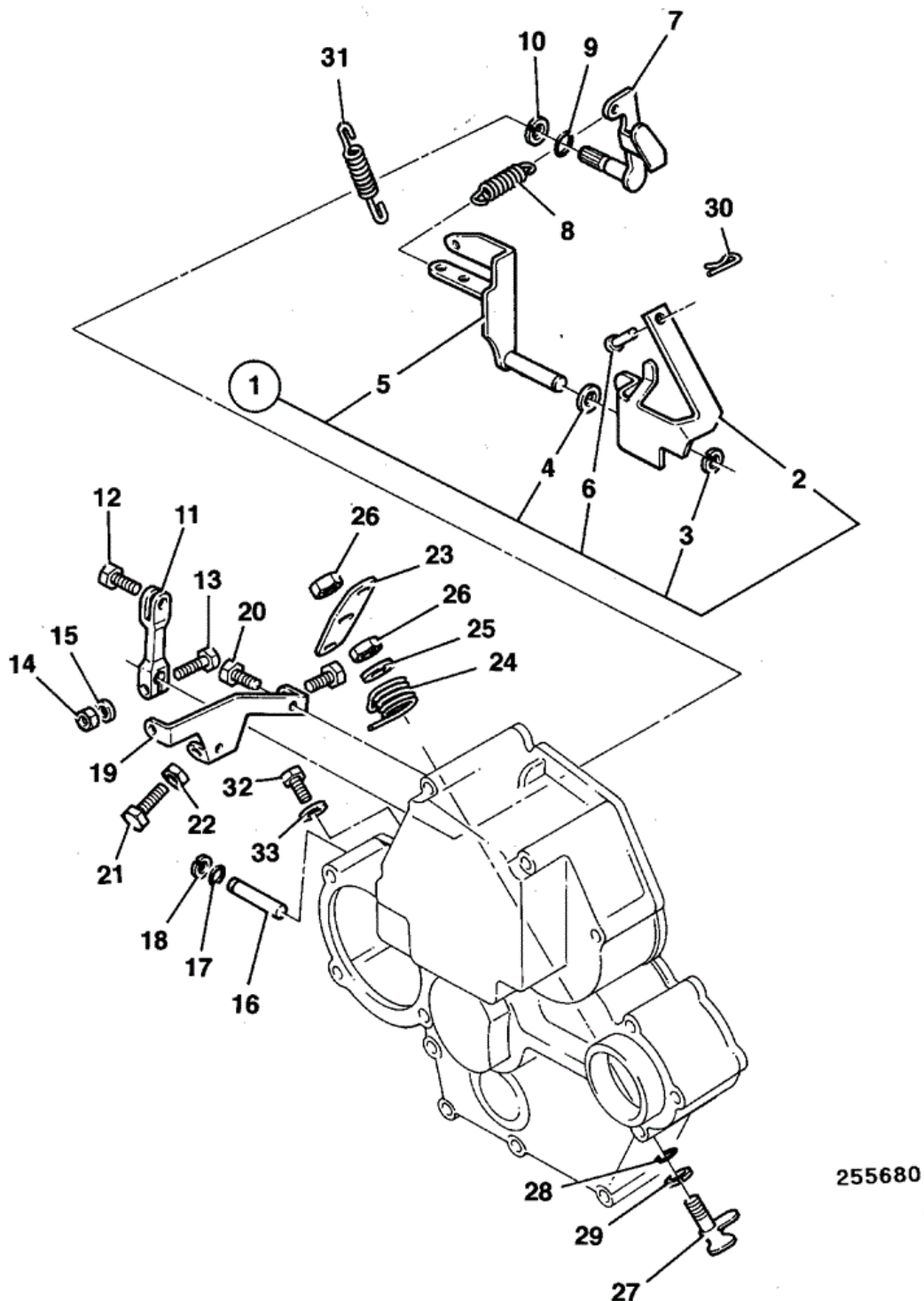
Item	Part #	Change No	Description	Usage Code	QTY
1	02/634033		Camshaft		1
2	02/630068		Key		1
3	02/634032		Bearing		1
4	02/630082		Spacer		1
5	02/630083		Gear		1

6	02/630768		Gear		1
7	02/630085		Tappet		1
8	02/630767		Plate		1
9	02/630766		Gasket		1
10	02/630172		Bolt		2
11	02/634031		Casing timing		1
12	02/630089		Pin		1
13	02/630764		Gasket		1
14	02/630763		Seal front oil		1
15	02/630762		Screw		6
16	02/630093		Screw		2
17	02/630095		Screw		5
18	02/630096		Nut		1
19	****		'See Remark' <i>SEE OIL PUMP, L5-2-1</i>		1
20	02/634087		Plate		1
21	02/630102		Screw		2
22	02/630097		Plate		2
23	02/630079		O Ring		1
24	02/630099		Screw		4
25	02/630098		Gasket		1
26	02/630078		Nut		4
27	295/10046	Superseded	Tube assembly engine oil filler		1
27	M.S.S		Multi Supersession <i>PART N.L.A USE 27A WITH ITEMS 29 & 30</i>		1
27A	295/10127	>M788096	Tube engine oil filler		1
28	:997/17300		Cap filler c/w chain		1
29	1315/0303Z	>M788096	Setscrew M8 x 16		2
30	1420/0007Z	>M788096	Washer (M8)		2



9802/0260 L1-6-2 TIMING LEVERS ARMS & SPRINGS KR

BUILD

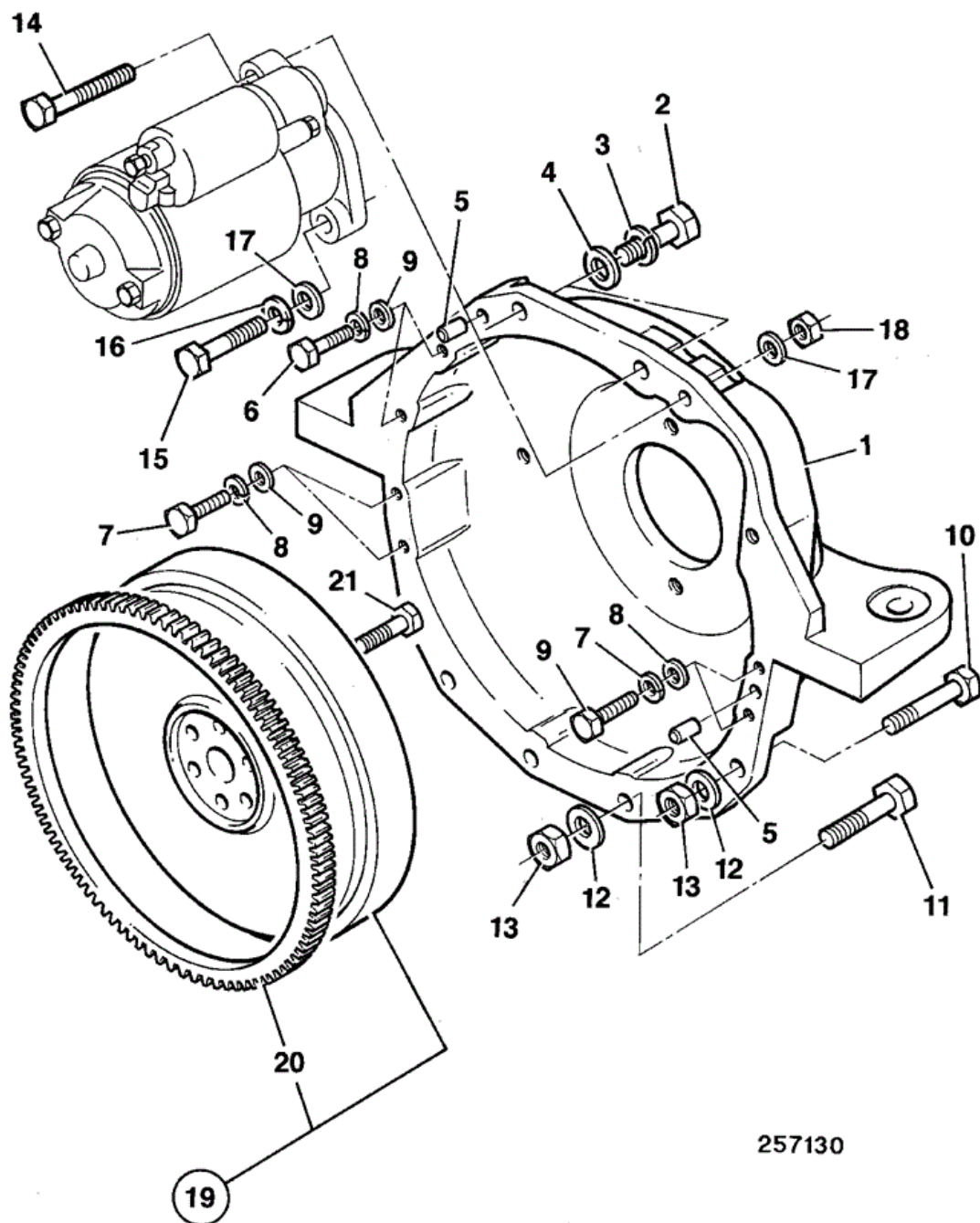


Item	Part #	Change No	Description	Usage Code	QTY
1	02/634050		Lever		1

2	****		None serviced part		1
3	02/630107		Circlip		1
4	:02/630108		Washer		1
5	:02/630781		Lever		1
7	02/630113		Arm		1
8	02/634090		Spring		1
9	02/630114		O Ring		1
10	02/630107		Circlip		1
11	02/634052		Lever		1
12	02/630784		Screw		1
13	02/630123		Screw		1
14	02/630096		Nut		1
15	02/630126		Washer		1
16	02/630785		Shaft		1
17	02/630119		O Ring		1
18	02/630120		Circlip		1
19	02/630121		Stay		1
20	02/630122		Screw		2
21	02/630131		Screw		2
22	02/630096		Nut		2
23	02/630124		Lever		1
24	02/630125		Spring		1
25	02/630126		Washer		1
26	02/634053		Nut		2
27	02/630128		Arm		1
28	02/630129		O Ring		1
29	02/630130		Circlip		1
30	02/630111		Pin		1
31	02/630112		Spring		1



9802/0260 L1-7-1 FLYWHEEL & HOUSING KR BUILD

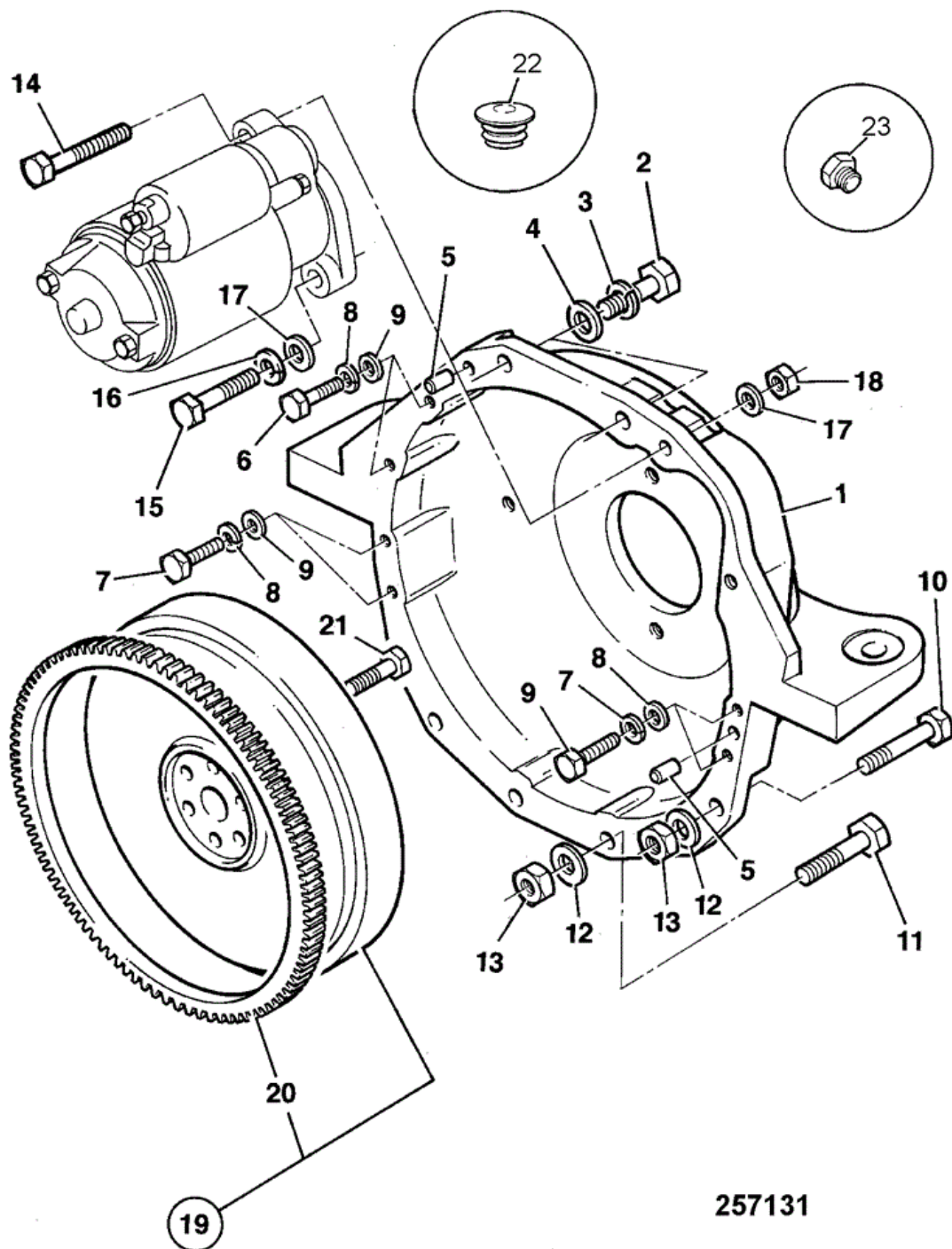


Item	Part #	Change No	Description	Usage Code	QTY
1	295/00105		Housing flywheel		1
2	1315/0509Z		Setscrew M12 x 35mm		2

3	1425/0009Z		Washer Spring M12		2
4	1420/0009Z		Washer (M12)		2
5	02/630018		Dowel		2
6	1315/0407Z		Setscrew M10 x 25 mm		2
7	1315/3412Z		Bolt M10x50		4
8	1425/0008Z		Spring Washer		6
9	1420/0008Z		Washer (M10)		6
10	1315/3415Z		Bolt (M10 x 65)		2
11	1315/0408Z		Setscrew M10 x 30		4
12	1420/0008Z		Washer (M10)		6
13	1370/0303Z		Nut lock M10		6
14	1315/3411Z		Bolt M10 x 45mm		1
15	1315/0409Z		Setscrew M10 x 35		1
16	1425/0008Z		Spring Washer		1
17	1420/0008Z		Washer (M10)		2
18	1370/0303Z		Nut lock M10		1
19	02/634048		Flywheel assembly		1
20	:02/634049		Gear flywheel ring		1
21	02/630775		Bolt		6



9802/0260 L1-7-2 FLYWHEEL & HOUSING TCR KR BUILD

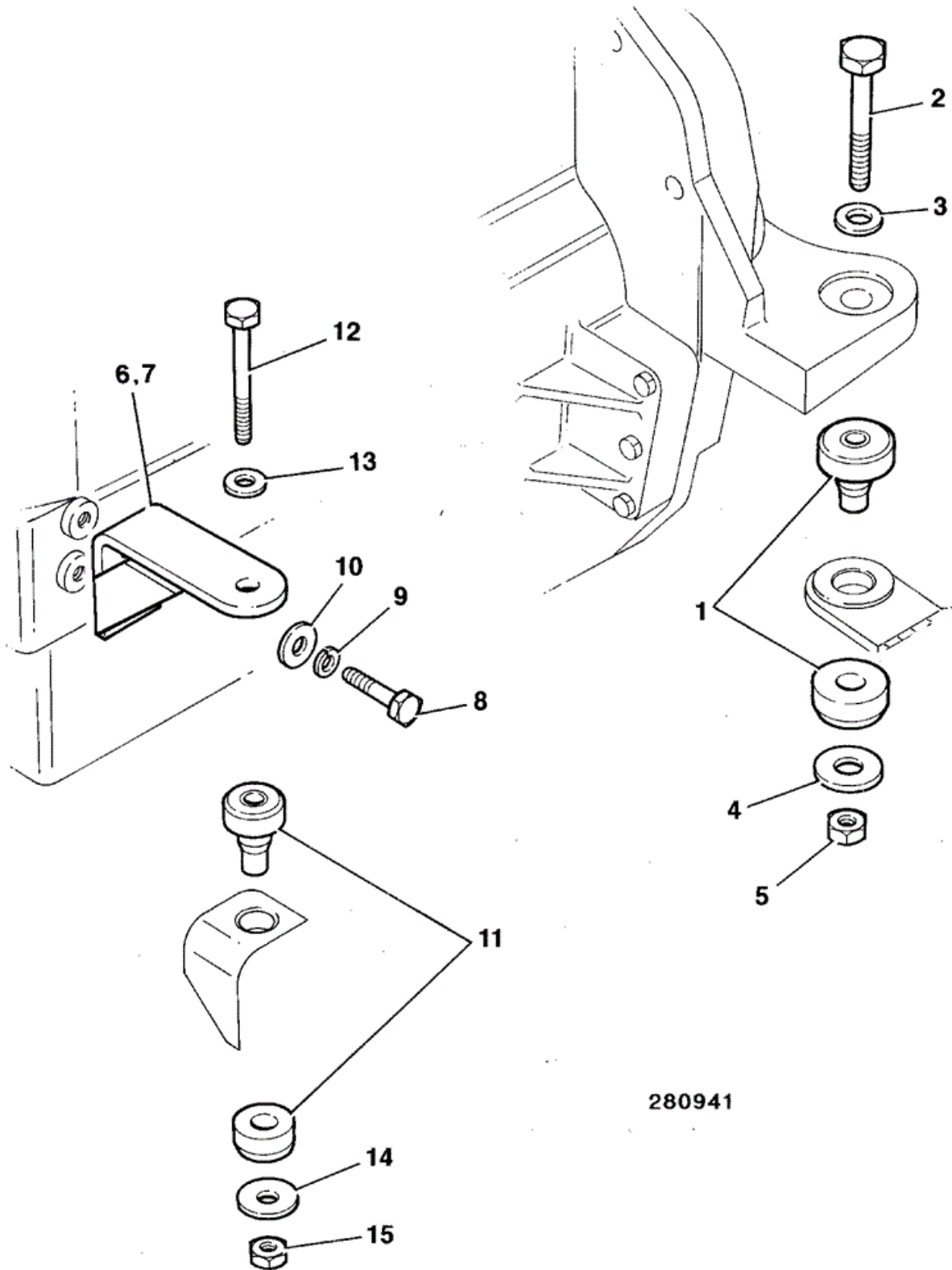


Item	Part #	Change No	Description	Usage Code	QTY
1	331/17936		Housing bell contitech mounts		1
2	1315/0509Z		Setscrew M12 x 35mm		2

3	1425/0009Z		Washer Spring M12		2
4	1420/0009Z		Washer (M12)		2
5	02/630018		Dowel		2
6	1315/0405Z		Setscrew M10 x 20 mm		2
7	1315/3412Z		Bolt M10x50		4
8	1425/0008Z		Spring Washer		6
9	1420/0008Z		Washer (M10)		6
10	1315/3415Z		Bolt (M10 x 65)		2
11	1315/0408Z		Setscrew M10 x 30		4
12	1420/0008Z		Washer (M10)		6
13	1370/0303Z		Nut lock M10		6
14	1315/3411Z		Bolt M10 x 45mm		1
15	1315/0409Z		Setscrew M10 x 35		1
16	1425/0008Z		Spring Washer		1
17	1420/0008Z		Washer (M10)		2
18	1370/0303Z		Nut lock M10		1
19	02/634048		Flywheel assembly		1
20	:02/634049		Gear flywheel ring		1
21	02/630775		Bolt		6



9802/0260 L1-8-1 ENGINE MOUNTINGS KR BUILD

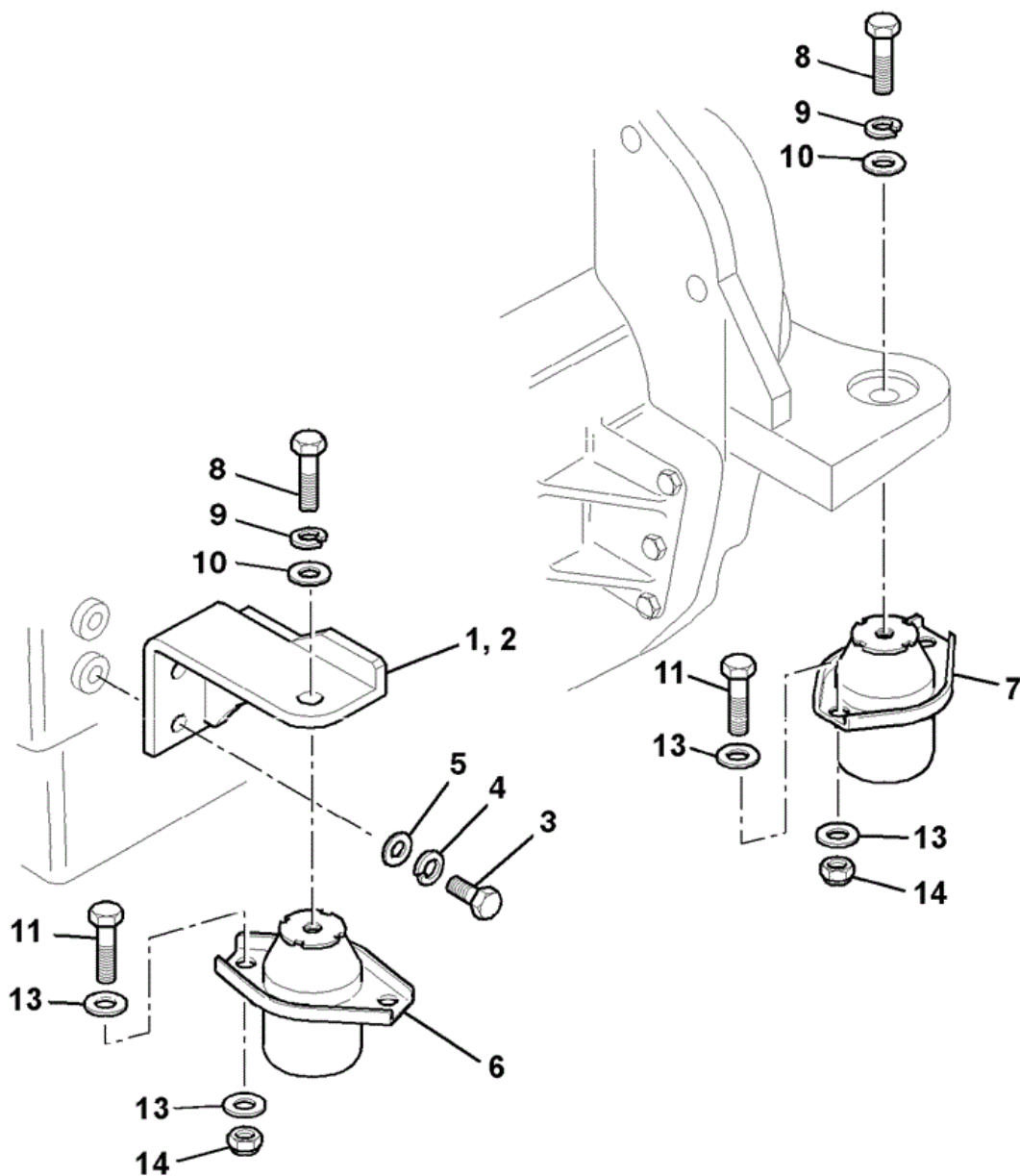


280941

Item	Part #	Change No	Description	Usage Code	QTY
1	295/00104		Mounting engine front		2
2	1315/3721Z		Bolt M16 x 110		2
3	1420/0011Z		Washer (M16)		2
4	120/16902		Plate Rebound		2
5	1370/0603Z		Nut lock M16		2
6	295/10085	Superseded	Bracket engine mounting left hand		1
6	M.S.S		Multi Supersession <i>PART N.L.A USE 6A WITH ITEM 7A</i>		1
6A	295/10140	<M788045	Bracket engine mounting left hand		1
6B	295/10145	>M788046	Bracket engine mounting left hand		1
7	295/10086	Superseded	Bracket engine mounting right hand		1
7	M.S.S		Multi Supersession <i>PART N.L.A USE 7A WITH ITEM 6A</i>		1
7A	295/10141	<M788045	Bracket engine mounting right hand		1
7B	295/10144	>M788046	Bracket engine mounting right hand		1
8	826/01288		Bolt M14 x 30		4
9	1425/0010Z		Washer		4
10	1420/0010Z		Washer Plain		4
11	295/00103		Mounting engine rear		2
12	1315/3518Z		Bolt M12 x 80mm		2
13	1420/0009Z		Washer (M12)		2
14	123/02453		Washer Rebound (13.5mm x 65mm x 5mm)		2
15	1370/0403Z		Nut Lock, M12		2
16	123/02453		Washer Rebound (13.5mm x 65mm x 5mm)		2



9802/0260 L1-8-6 ENGINE MOUNTINGS, ST ANDARD



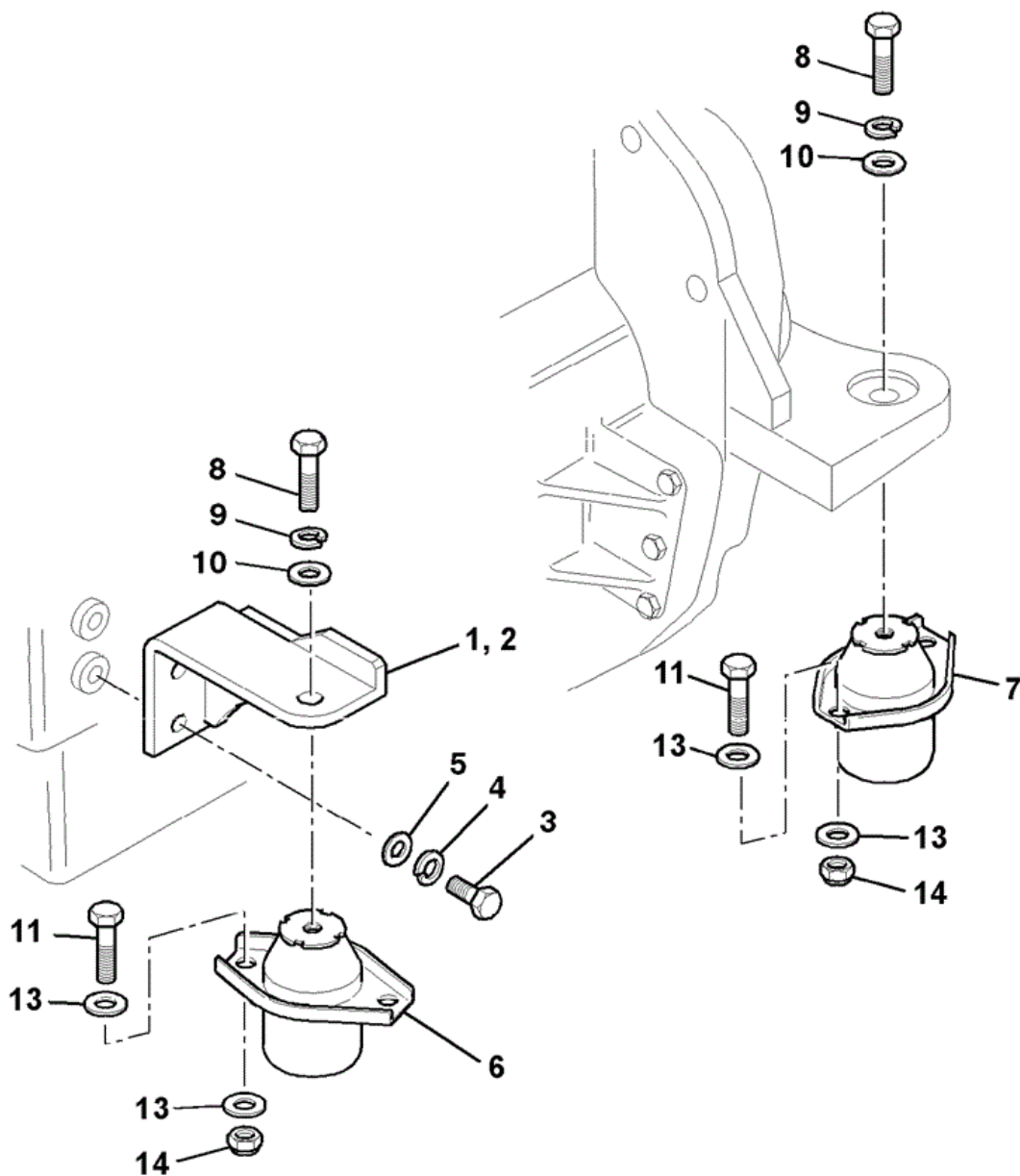
378052

Item	Part #	Change No	Description	Usage Code	QTY
1	331/18453		Bracket engine mount left hand		1
2	331/18407		Bracket engine mount right hand		1

3	826/01288		Bolt M14 x 30		4
4	1425/0010Z		Washer		4
5	1420/0010Z		Washer Plain		4
6	331/18398		Mounting engine, front mount		2
7	331/18342		Bell Housing, Engine Mounting		2
8	1315/0509Z		Setscrew M12 x 35mm		4
9	1425/0009Z		Washer Spring M12		4
10	1420/0009Z		Washer (M12)		4
11	1315/0408Z		Setscrew M10 x 30		8
12	1425/0008Z		Spring Washer		4
13	1420/0008Z		Washer (M10)		20
14	1370/0303Z		Nut lock M10		8



9802/0260 L1-8-7 ENGINE MOUNTINGS, TC R



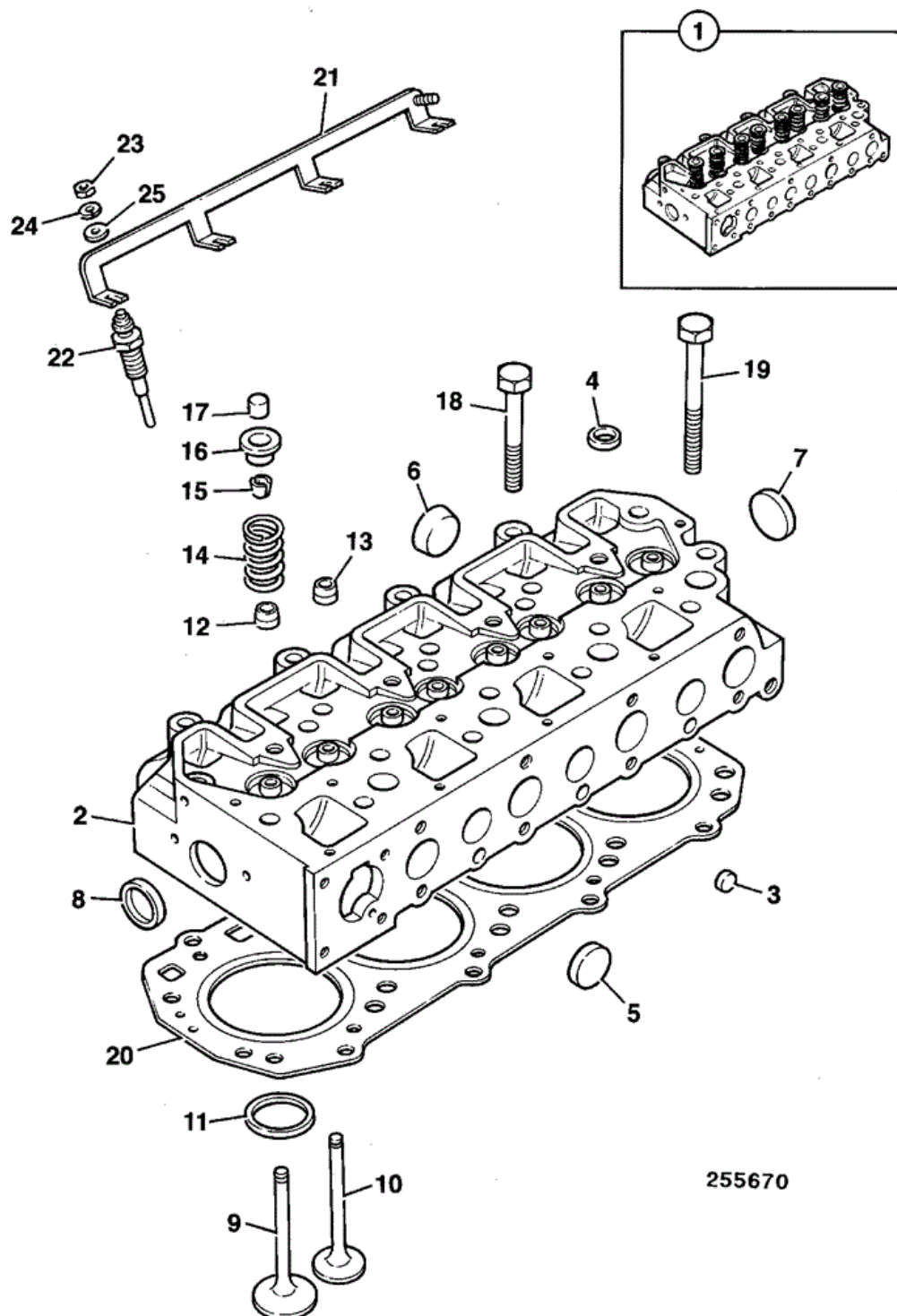
378052

Item	Part #	Change No	Description	Usage Code	QTY
1	331/18453		Bracket engine mount left hand		1
2	331/18407		Bracket engine mount right hand		1

3	826/01288		Bolt M14 x 30		4
4	1425/0010Z		Washer		4
5	1420/0010Z		Washer Plain		4
6	331/18398		Mounting engine, front mount		2
7	331/18342		Bell Housing, Engine Mounting		2
8	1315/0509Z		Setscrew M12 x 35mm		4
9	1425/0009Z		Washer Spring M12		4
10	1420/0009Z		Washer (M12)		4
11	1315/0408Z		Setscrew M10 x 30		8
12	1425/0008Z		Spring Washer		4
13	1420/0008Z		Washer (M10)		20
14	1370/0303Z		Nut lock M10		8



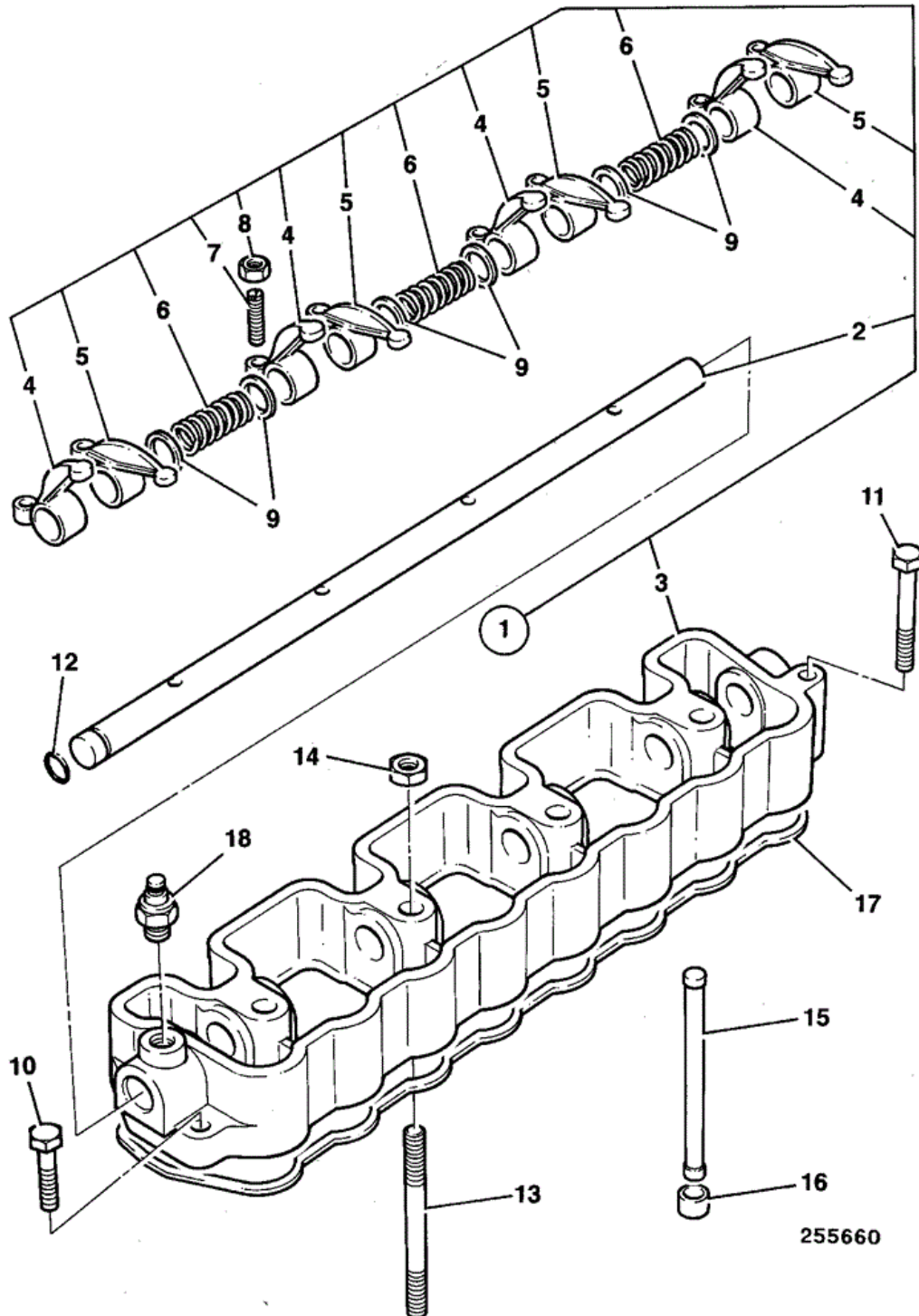
9802/0260 L2-1-1 CYLINDER HEAD KR BUILD



Item	Part #	Change No	Description	Usage Code	QTY
1	02/634030		Head cylinder		1
2	****		None serviced part		1

3	:02/630744		Plug D=10mm		3
4	:02/630148		Plug D=18mm		7
5	:02/630002		Plug D=25		3
6	:02/630002		Plug D=25		3
7	:02/630149		Plug D=30mm		1
8	:02/630149		Plug D=30mm		1
9	:02/634029		Valve inlet		4
10	:02/634028		Valve exhaust		4
11	:02/634027		Insert		4
12	:02/630142		Seal inlet valve		4
13	:02/630147		Seal exhaust valve		4
14	:02/630143		Spring valve		8
15	:02/630145		Collet		8
16	:02/630144		Cap		8
17	02/630151		Cap		8
18	02/630742		Screw		4
19	02/630741		Screw		14
20	02/634026	Superseded	Gasket cylinder head		1
20	02/634132		Gasket cylinder head 0.5mm		1
21	02/634085		Rail heater connector		1
22	717/11700		Thermostart		4

JCB 9802/0260 L2-2-1 ROCKER ASSEMBLY PUSH RODS & TAPPETS KR BUILD

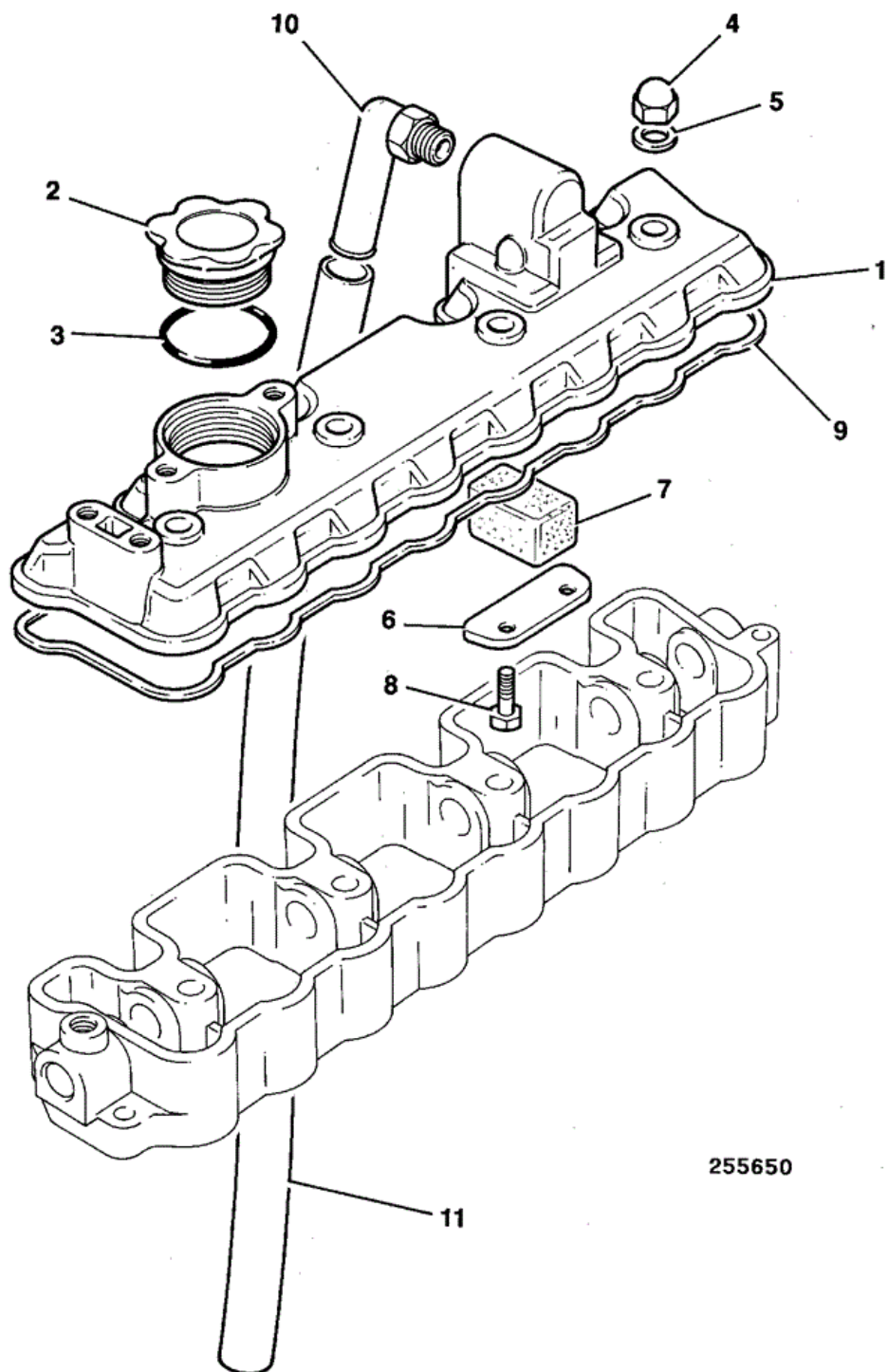


Item	Part #	Change No	Description	Usage Code	QTY
1	02/634040		Shaft rocker assembly		1

2	:02/634039		Shaft rocker		1
3	:02/634038		Box rocker		1
4	:02/634037		Lever rocker right hand		4
5	:02/634036		Lever rocker left hand		1
6	:02/634035		Spring		3
7	:02/630167		Screw adjusting		8
8	:02/630168		Nut		8
9	02/634024		Washer		6
10	02/630753		Screw		1
11	02/630347		Screw		1
12	02/630202		O Ring		1
13	02/634023		Stud		4
14	02/630307		Nut		4
15	02/634034		Rod push		8
16	02/630171		Tappet		8
17	02/634025		Seal rocker box		1
18	02/630156		Switch oil pressure		1



9802/0260 L2-3-1 ROCKER COVER KR BUILD



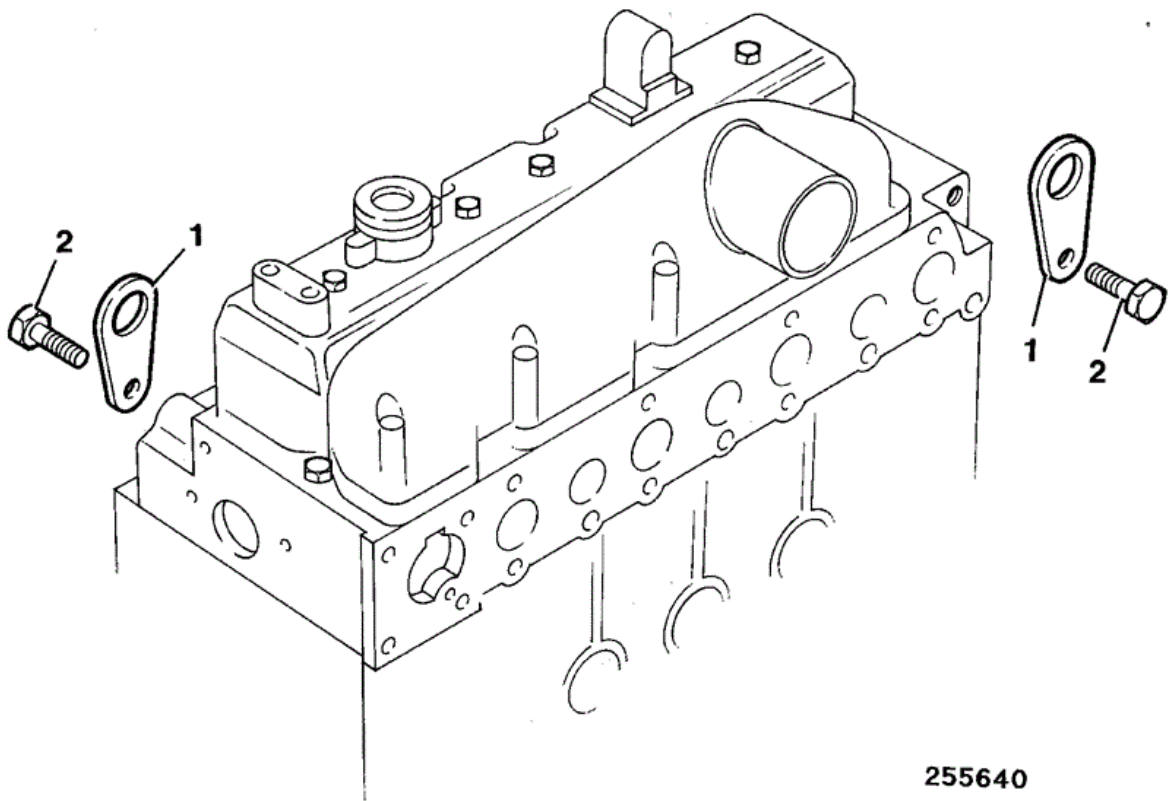
255650

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634070		Cover rocker		1
2	02/630179		Cap oil filler		1

3	02/630178		Seal		1
4	02/634069		Nut Dome		4
5	02/634068		Washer fibre sealing		4
6	02/630174		Plate		1
7	02/630794		Breather gauze		1
8	02/630172		Bolt		2
9	02/634067		Seal rocker cover		1
10	02/630792		Pipe breather		1
11	02/630793		Hose oil breather		1



9802/0260 L2-4-1 LIFTING PLATES ENGINE KR BUILD



255640

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634086		Plate engine lifting		2
2	02/630187		Screw		2

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