

Section: ENGINE

Ref: 01.00.0

# CRANKCASE

25

26

27

28

2.0432.159.7

2.1653.708.0

2.3130.002.1

2

2

2

pin 8x18

plug 1/4" gas

Fig.	P/n	QTY	Name
Notos			
Notes: IDELFING	35 Fino a motore 32569, fin	o a telaio 23	31061
[	,		~~~1
0	0.034.0050.6/10	1	gasket set
			FOR ENGINE INSTALLATION-=> 5498
1	0.034.1110.4/30	1	crankcase
2	0.004.8776.0	1	support
3	0.052.1113.0	1	support
4	0.052.1116.0	1	support
5	0.021.1157.0	4	stud bolt
6	0.029.1117.0	2	stud bolt
7	2.1599.144.7	6	shoulder ring 12.5x23x4
8	2.1019.026.7	6	special nut m 12 p.1.5
9	0.034.1120.0/10	2	engine cylinder
			FIG.A-6592 <= E => 7023 7046 <=-FROM ENGINE
			No.7065 7274 <=
9	0.036.1120.0/20	2	engine cylinder
			FIG.B-=> 6593 7022 <= E => 7047 7064 <= E => 7275
10	2.1589.036.0	2	shim
11	2.1569.055.0	2	shim
12	2.1589.037.0	2	shim
13	0.029.1123.0	8	stud bolt m 12 p.1.5x265
			6467 <=
13	0.039.1122.0	8	stud bolt m 12 p.1.5x310
			=> 6468
14	0.034.1122.0	2	stud bolt
			6467 <=
14	0.041.1123.0/10	2	stud bolt
			=> 6468
15	0.027.1130.0/20	1	flange
16	2.1653.708.0	2	pin 8x18
17	2.1651.911.0	2	cylindrical plug
18	2.1470.008.2	11	lock washer 14
19	2.0112.511.2	11	screw m 14 p.2 x 30
20	2.0432.257.7	2	stud bolt m 12 p.1.75 - 1.25 x 30
20	2.0439.033.1	2	stud bolt m 10x28
21	2.1011.106.2	2	nut m 10 p.1.5
22	2.3170.022.1	1	expansion plug 60
23	0.029.1155.2/20	1	plate
24	2.1470.002.2	2	lock washer 6
25	2.0112.004.2	2	screw m 6 p.1 x 14
26	2.0422.150.7	2	stud halt m 10 n 1 5 / n 1 25 v 25

stud bolt m 10 p.1.5 / p.1.25 x 35

1/2

# 29 17 159.00 034.00 -11 -1 2

# **DELFINO 35 23106 <-**

Section: ENGINE CRANKCASE

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Fig.	P/n	QTY	Name
29	2.3139.001.1	2	plug
30	2.3139.001.1	2	plug
31	2.1699.021.0	1	pin 7.8x8x20
32	2.1699.116.0	1	pin
33	2.3130.002.1	2	plug 1/4" gas
34	2.0432.018.7	5	stud bolt m 8 p.1.25 / p.1 x 65
35	2.0432.003.7	18	stud bolt m 8 p.1.25 / p.1 x 20
36	0.029.1154.0/10	4	gasket

Name

QTY

Section: ENGINE

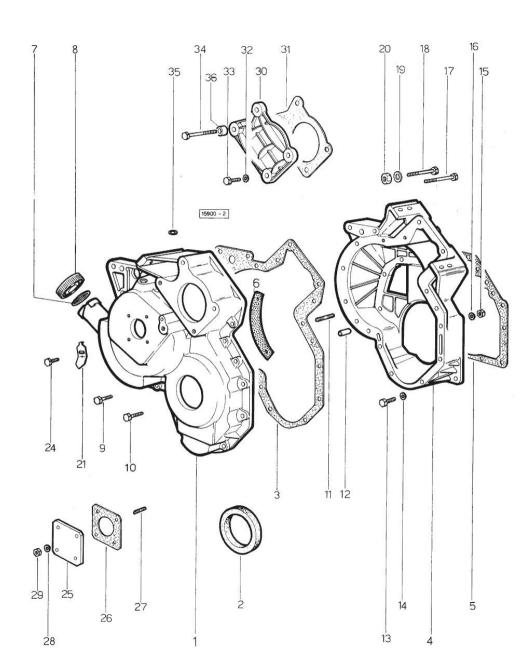
Fig.

Ref: 01.00.1

TIMING CASE

P/n

1	0.027.1155.0/40	1	guard
2	2.1519.010.0	1	special oil seal 58x80x10
3	0.035.1167.0/10	1	gasket
4	0.027.1154.0/30	1	flange
5	0.029.1153.0/20	1	gasket
6	0.027.1152.0/20	1	small plate
7	2.1569.048.0	1	gasket
8	0.022.1135.3	1	plug
9	2.0122.222.2	1	screw
10	2.0122.213.2	4	screw m 8 p.1x35
11	2.0439.060.2	3	stud bolt m 8 p.1.25-1x22
12	2.1651.711.0	1	pin 8 x 14
13	2.0112.207.2	8	screw m 8 p 1.25 x 20
14	2.1474.009.2	8	spring washer 8
15	2.1011.405.2	15	nut m 8 p.1
16	2.1474.009.2	15	spring washer 8
17	2.0122.225.2	1	screw m 8 p.1x80
18	2.0122.224.1	1	screw
19	2.1474.009.2	2	spring washer 8
20	2.1011.405.2	2	nut m 8 p.1
21	0.027.1150.0/10	1	index
24	2.0112.103.1	1	screw m 7 p.1.x12
24	2.0112.204.2	1	screw m 8 p.1.25x14
25	0.027.1153.0	1	flange
26	0.026.1150.0	1	gasket
27	2.0439.055.7	4	stud bolt
28	2.1474.007.2	4	washer 6, d128
29	2.1011.103.2	4	nut m 6 p.1
30	0.029.1163.0	1	small cover
31	0.054.1155.0	1	gasket
32	2.1474.009.2	2	spring washer 8
33	2.0112.211.2	2	screw m 8 p.1.25 x 30
34	2.0122.233.2	2	screw
35	2.1530.028.0	1	oil seal 11.91 x 2.62
36	2.1579.191.2	2	spacer 8.5 x 18 x 20



Name

QTY

Section: ENGINE

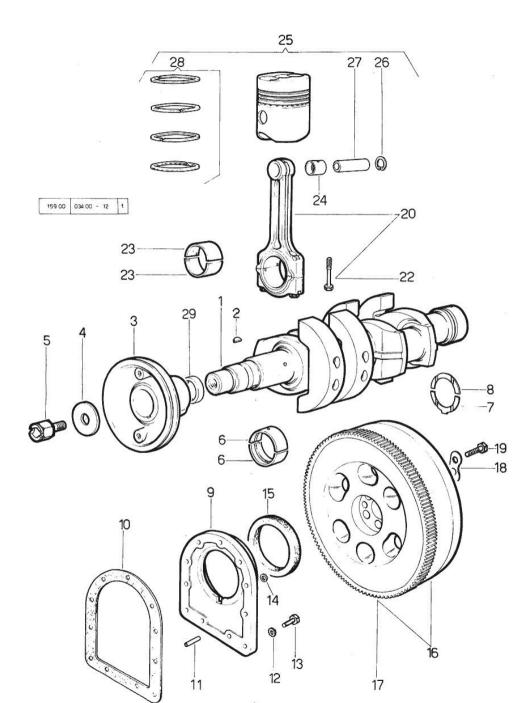
Fig.

Ref: 01.00.2

# CRANKSHAFT

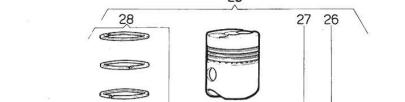
P/n

Notes: [DELFIN	IO 35 Fino a motore 32569,fin	o a telaio	23106]	
1	0.027.1210.4/30	1	crankshaft => 7085	
1	0.027.1210.6	1	-> 7083 crankshaft 7084 <=	
2	2.1799.002.0	1	stick 10x13	
3	0.027.1244.0/30	1	pulley	
3	0.034.1244.0/10	1	pulley VINEYARD TYPE	
4	0.001.6020.0	1	shoulder	
5	2.0129.032.2	1	screw m 24 p.2x45	
6	0.073.0059.0	6	main half bushing - mm 1.00	
6	0.073.1215.0	6	main half bushing STANDARD	
6	0.073.1215.7	6	main half bushing - mm 0.25	
6	0.073.1215.8	6	main half bushing - mm 0.50	
6	0.073.1215.9	6	main half bushing - mm 0.75	
7	0.001.4547.0	2	shoulder ring + mm 0.05	
7	0.001.4548.0	2	shoulder ring + mm 0.10	
7	0.001.4549.0	2	shoulder ring + mm 0.15	
7	0.042.1219.0	2	shoulder ring STANDARD	
8	0.001.4544.0	2	shoulder ring $+$ mm $0.05$	
8	0.001.4545.0	2	shoulder ring $+$ mm $0.10$	
8	0.001.4546.0	2	shoulder ring + mm 0.15	
8	0.042.1218.0	2	shoulder ring STANDARD	
9	0.029.1240.0	1	flange	
10	0.029.1250.0/10	1	gasket	
11	2.1651.915.0	2	pin 12x35	
12	2.1474.010.2	6	washer 10	
13	2.0112.309.2	9	screw m 10 p.1.5 x 25	
14	2.1560.006.0	3	gasket 10.2 x 16	
15	2.1519.009.0/10	1	special oil seal	
16	0.027.1241.3/20	1	flywheel	
17	0.029.1242.0	1	crown wheel $Z = 120$ , mm 20	
17	0.038.1242.0	1	crown wheel $Z = 120$ , mm 15	
18	2.1379.006.0	3	lock-tab 15x15x36,5	
19	2.0122.515.7	6	screw	
20	0.029.1220.3	2	engine connecting rod 7084 <=	
20	0.039.1220.3/30	2	engine connecting rod => 7085	
22	0.002.3910.0	4	screw 7084 <=	1/2

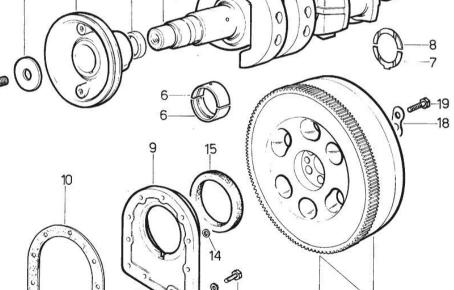


Section: ENGINE CRANKSHAFT

Ref: 01.00.2

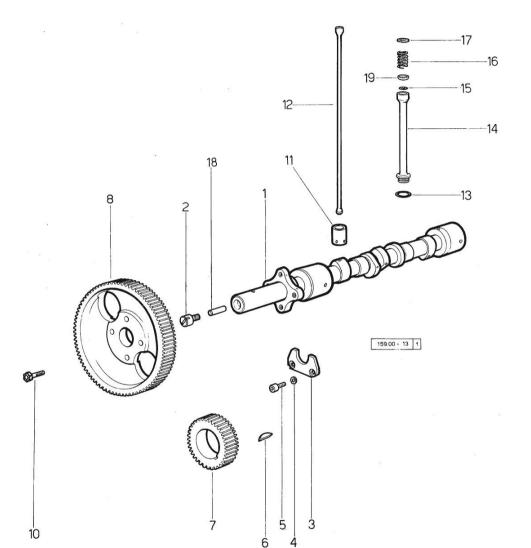






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Fig.	P/n	QTY	Name
22	0.039.1250.0	4	screw m 14 p.1.5x63
			=> 7085
23	0.021.0068.0	4	con.rod half bushing
23	0.021.1225.0	4	con.rod half bushing STANDARD
			7084 <=
23	0.021.1225.7	4	con.rod half bushing - mm 0.25
23	0.021.1225.8	4	con.rod half bushing - mm 0.50
23	0.021.1225.9	4	con.rod half bushing - mm 0.75
23	0.062.0059.0	4	con.rod half bushing - mm 1.00
23	0.062.1225.0	4	con.rod half bushing STANDARD
			=> 7085
23	0.062.1225.7	4	con.rod half bushing - mm 0.25
23	0.062.1225.8	4	con.rod half bushing - mm 0.50
23	0.062.1225.9	4	con.rod half bushing - mm 0.75
24	2.1559.114.0/10	2	special bushing
25	0.036.0060.6/20	2	complete piston STANDARD
25	0.036.0061.6/20	2	complete piston + mm 0.50
25	0.036.0062.6/20	2	complete piston + mm 1.0
26	2.1411.014.1	4	circlip 35
27	0.002.4167.0	2	piston pin
28	0.053.0052.6/10	2	piston ring set
28	0.053.0053.6/10	2	piston ring set $+ mm 0.50$
28	0.053.0054.6/10	2	piston ring set + mm 1.0
29	0.034.1256.0	1	spacer



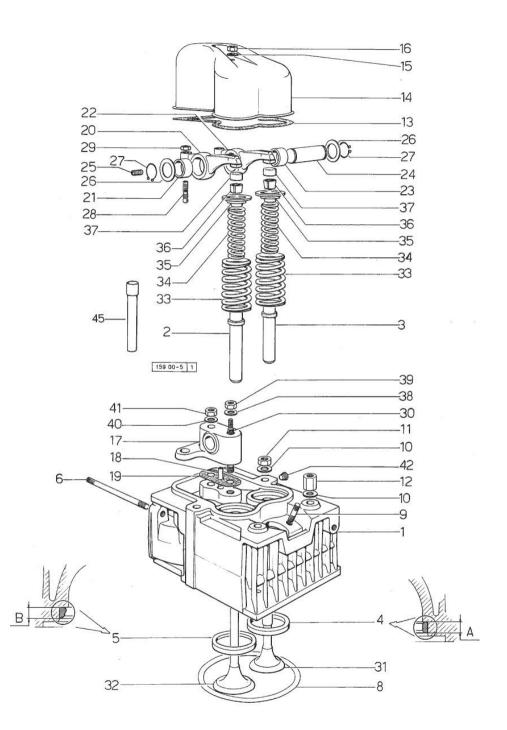
Section: ENGINE **CAMSHAFT** 

Ref: 01.00.3

## P/n Fig. QTY Name

Notes:

[DELFIN	O 35 Fino a motore 32569, fin	o a telaio 2	23106]
0	0.027.1351.0/10	1	camshaft
2	0.027.1351.0/10	1	pin
3	0.027.1314.0/20	1	flange
4	2.1474.009.2	2	spring washer 8
5	2.0312.206.2	2	screw m 8 p 1.25 x 20
6	2.1720.010.0	1	key 5x9
7	0.029.1320.0/10	1	gear wheel
8	0.035.1321.0	1	gear
10	2.0139.006.1	4	screw
11	0.002.3909.0	4	tappets
12	0.002.4180.0	4	rod
	0.002.112000		6592 <=
12	0.037.1331.0	4	rod
	***************************************		=> 6593
13	2.1539.018.0	4	special oil seal
14	0.034.1332.6	4	sleeve
			6592 <=
14	0.039.1332.0/10	4	sleeve
			=> 6593
15	2.1539.022.0	4	special oil seal 12.37x2.62
16	2.4019.090.1	4	spring 25x34x2.5
16	2.4019.149.1	4	spring 14x29x2
17	2.1569.037.0	4	gasket
18	2.1650.513.0	1	pin 6 x 30
19	0.039.1350.0	4	ring



Section: ENGINE Ref: 01.00.4

# CYLINDER HEAD

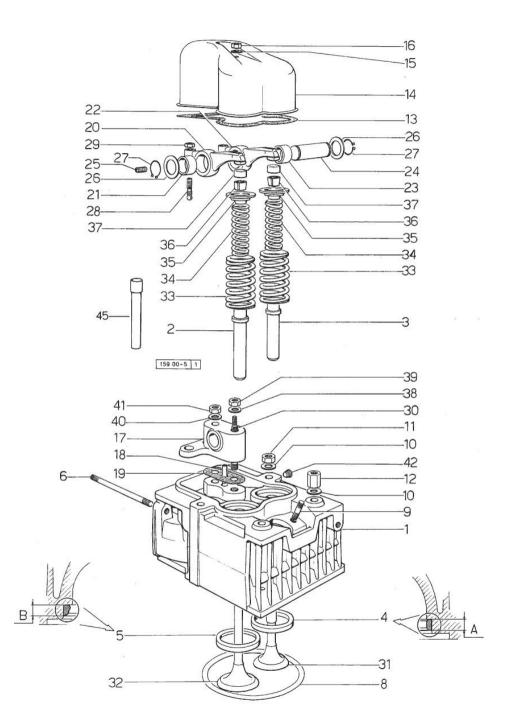
Fig.	P/n	QTY	Name	
Notes:				
[DELFING	O 35 Fino a motore 32569,fin	o a telaio 23	3106]	
0	0.034.0057.6	1	gasket set	
			FOR 1 CYLINDER VALVE GRINDING	
1	0.036.1410.6	2	engine head 6447 <=	
1	0.036.1410.6/20	2	engine head => 6468	
2	0.037.1416.0	2	valve guide => 6468	
2	0.045.1417.0	2	valve guide 6467 <=	
3	0.045.1417.0	2	valve guide 6467 <=	
4	0.037.1452.0	2	valve seat A=MM 6.4 - 21441 <=	
4	0.037.1452.0/10	2	valve seat A=MM 6.2 - => 21442	
5	0.037.1451.0/10	2	valve seat B=MM 6,4 - 21441 <=	
6	2.0432.003.7	4	stud bolt m 8 p.1.25 / p.1 x 20	
6	2.0432.007.2	2	stud bolt m 8 p.1.25 / p.1 x 30	
6	2.0432.022.7	1	stud bolt m 8 p.1x85	
6	2.0432.025.7	1	stud bolt m 8 p.1.25 - 1.00 x 100	
8	2.1569.056.0/10	2	gasket	
9	2.0439.087.1/20	4	stud bolt m 8 p.1.25 / p.1 x 40	
10	2.1599.144.7	8	shoulder ring 12.5x23x4	
11	2.1019.025.0	6	special nut m 12 p.1.5	
12	2.1019.037.0	2	special nut m 12 p.1.5	
13	0.029.1450.0/20	2	tappet gasket	
14	0.029.1440.2	2	cap	
14	0.039.1440.0	2	6467 <= cap	
15	2 1560 004 0	2	=> 6468	
16	2.1560.004.0 2.1099.056.2	2	copper gasket 8.2 x 14	
17		2	special nut m 8 p.1 x 8	
18	0.034.1430.0	2	support	
	0.029.1452.0	2	tube	
19	0.034.1450.0		tappet gasket	
20	002.5937.3/30	2	rocker arm	
21	2.1559.021.0/40	2	bushing 15x19x22	
22	0.002.5936.3/40	2	rocker arm	1/2
23	2.1559.021.0/40	2	bushing 15x19x22	

Section: ENGINE

Ref: 01.00.4

# CYLINDER HEAD

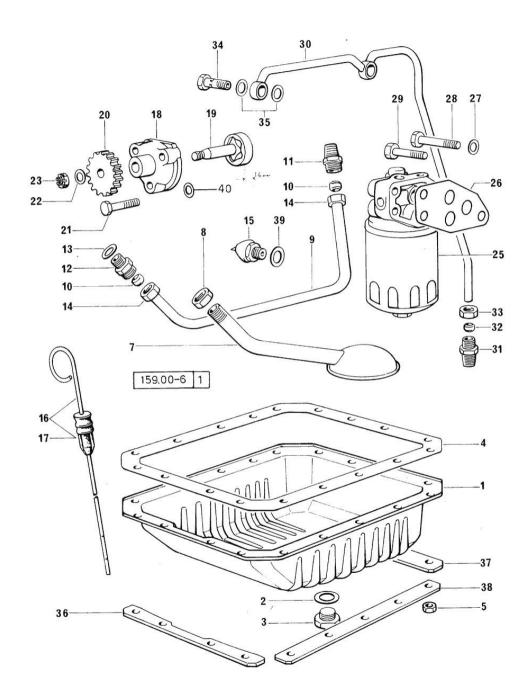
Fig.	P/n	QTY	Name
24	0.029.1431.0	2	pin
25	2.0512.102.7	2	screw m 6 p.1 x 8
26	2.1599.019.0	4	shoulder ring 19.5x31x2
27	2.1410.055.7	4	circlip 19
28	0.021.1434.0	4	screw
29	2.1011.405.2	4	nut m 8 p.1
30	0.029.1453.0/10	2	stud bolt 6467 <=
20	0.039.1451.0	2	stud bolt
30	0.039.1431.0	2	stud bott => 6468
31	0.029.1421.0/10	2	=> 6468 exhaust valve Ø mm 9
51	0.029.1421.0/10	2	6467 <=
31	0.039.1421.0	2	exhaust valve Ø mm 9
			=> 6468
32	0.029.1420.0/10	2	inlet valve Ø mm 9
			6467 <=
32	0.037.1420.0	2	inlet valve Ø mm 9
			=> 6468
32	0.052.1420.0	2	inlet valve Ø mm 9
33	2.4019.193.0	4	spring 36.15x55.2x3.2
34	2.4019.194.0	4	spring 22.70x50.7x2.1
35	0.002.9215.0/20	4	cup
36	0.074.1423.0	8	conical valve cotter
37	0.021.1453.0/20	4	small cover
38	2.1310.006.2	2	flat washer 10.5x21
39	2.1011.421.2	2	nut m 10 p.1.25
40	2.1599.160.0	2	washer 10.5x19x4
41	2.1099.035.0	2	special nut m 10 p.1.25
42	2.3130.001.1	2	plug 1/8" gas => 6468
42	2.3199.026.1	2	plug
12	2.3177.020.1	2	6467 <=
45	0.029.1418.0	4	sleeve



Section: ENGINE Ref: 01.00.5

# LUBRICATION

Fig.	P/n	QTY	Name	
Notes:				
	35 Fino a motore 32569, fin	o a telaio 23	106]	
1	0.027.1510.2	1	oil sump	
2	2.1560.054.0	1	gasket 21 x 26	
3				
3 4	2.3199.001.2	1	plug 1/2" gas	
	0.027.1512.2	1	gasket	
5	2.1011.405.2	18	nut m 8 p.1	
7	0.027.1531.3	1	tube	
8	2.1099.026.1	1	special nut	
9	0.027.1534.0	1	tube	
10	2.3359.004.2	2	ring	
11	2.3319.014.1	1	pipe union	
12	2.3319.013.1	1	pipe union	
13	2.1560.014.0	1	washer 18.2 x 24	
14	2.3369.009.1	1	union nut	
15	2.7099.460.0	1	pressure switch	
16	0.034.1513.3/10	1	old part number	
17	0.034.1551.0	1	gasket	
18	0.027.1520.0	1	pump casing	
19	0.027.1522.3	1	rotor	
20	0.029.1521.0/10	1	gear	
21	2.0112.213.2	3	screw m 8 p.1.25 x 35	
22	2.1310.006.2	1	flat washer 10.5x21	
23	2.1121.107.2	1	self-locking nut m 10 p 1.25	
25	2.4419.240.0	1	oil filter mm 95	
			<b>₽</b> 01.00.6	
26	0.037.1552.0/10	1	gasket	
27	2.1474.010.2	3	washer 10	
28	2.0112.320.2	2	screw m 10 p.1.5 x 55	
29	2.0112.315.2	1	screw m 10 p.1.5 x 40	
30	0.027.1536.3	1	tube	
	0.027.1200.0	•	6467 <=	
30	0.034.1536.3	1	tube	
50	0.03 1.1330.3	1	=> 6468	
31	2.3319.002.1	1	pipe fitting	
32	2.3350.002.1	1	nosepiece 6, d128	
33	2.3360.002.1	1	nut m 10	
33 34	2.3339.001.2	2	pipe union m 10 p.1x27	
3 <del>4</del> 35	2.3339.001.2	4	gasket 10.2 x 16	
35 36		4 1	C	
	0.053.1550.0/10		small plate	
37	0.053.1551.0	1	small plate	
38	0.034.1554.0	2	small plate	1/2
39	2.1560.008.0	1	gasket 12.2 x 18	

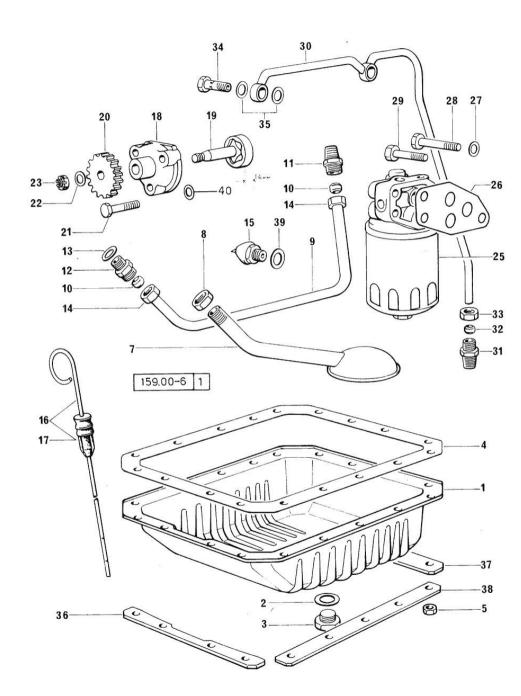


Section: ENGINE

Ref: 01.00.5

# LUBRICATION

Fig.	P/n	QTY	Name
40	2.1474.009.2	3	spring washer 8



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