

Ref: 01.00.2 Name gasket set - FOR ENGINE MOUNTING crankcase plug 1/4" gas plug 3/8" gas plug m 22 x 1.5 plug special bushing 59X55X20 special bushing 59X55X30 pin plug 60 screw m 12 x 100 support
gasket set - FOR ENGINE MOUNTING crankcase plug 1/4" gas plug 3/8" gas plug m 22 x 1.5 plug special bushing 59X55X20 special bushing 59X55X30 pin plug 60 screw m 12 x 100
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special bushing 59X55X30 pin plug 60 screw m 12 x 100
pin plug 60 screw m 12 x 100
plug 60 screw m 12 x 100
screw m 12 x 100
support
support
bush 12.3x15x16
support bush 12.3x15x16
plug 8 x 12
plug 8 x 12 plug 1/8" gas
stud bolt m 8 p.1.25 / p.1 x 20
special oil seal 117.07x3.53
special oil seal 26.7x1.78 plug m 28 p.1.5
gasket 22.2 x 27
plug m 22 x 1.5
flange
screw m 14 p.2 x 30
cylindrical plug 12x28
cylindrical plug 12x28 cylindrical plug 12x40
stud bolt m 12 p.1.75-1.25x25
engine cylinder
sprayer nozzle
special nut m 10 p.1
gasket 10.2 x 16
valve
gasket

Name

Ref: 01.00.3

Section: ENGINE TIMING CASE

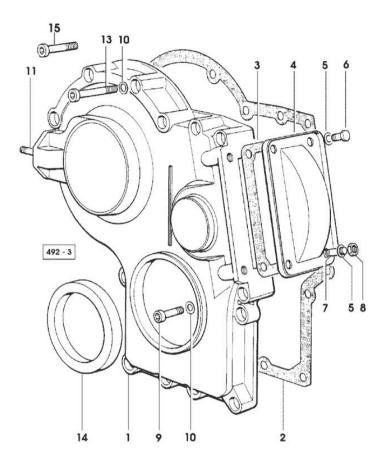
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Notes: [ROW CROP 100.6]

Fig.

1	0.065.1132.0/60	1	guard
2	0.065.1150.0/30	1	gasket
3	0.065.1152.0	1	gasket
4	0.065.1151.0	1	cover
5	2.1470.004.2	4	lock washer 8
6	2.0112.205.2	2	screw m 8 p.1.25 x 16
7	2.0432.003.7	2	stud bolt m 8 p.1.25 / p.1 x 20
8	2.1011.405.2	2	nut m 8 p.1
9	2.0312.208.2	8	screw m 8 p.1.25 x 25
10	2.1480.014.1	15	washer 8
11	2.0432.003.7	2	stud bolt m 8 p.1.25 / p.1 x 20
13	2.0312.214.1	3	screw m 8 p.1.25 x 40
			- X ROW CROP 90 - 100.6
13	2.0312.214.2	7	screw m 8 p.1.25 x 40
			- X ROW CROP 100
14	2.1529.141.0	1	special oil seal
15	2.0312.219.2	4	screw m 8 p.1.25x65
			- X ROW CROP 90 - 100.6

QTY



Name

Ref: 01.00.4

Section: ENGINE TIMING CASE

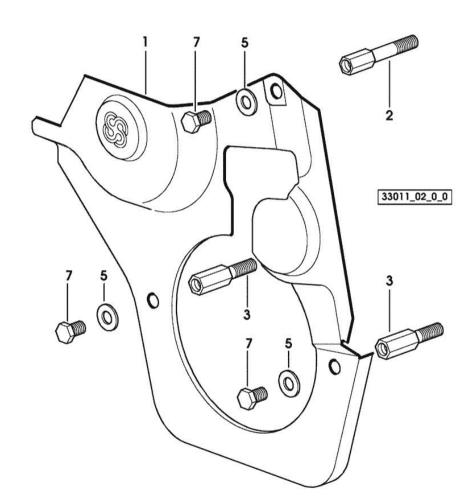
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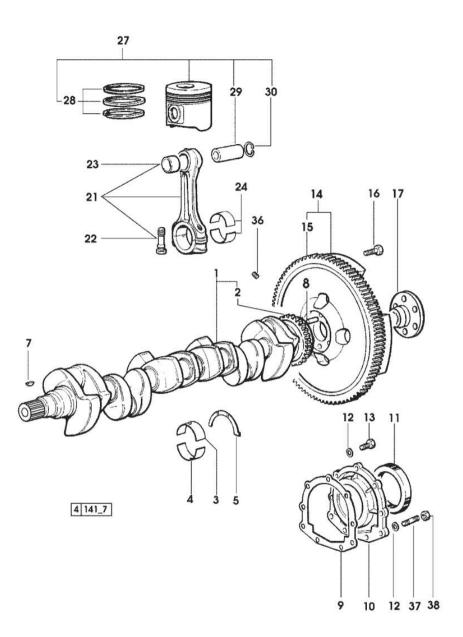
Notes: [ROW CROP 100.6]

Fig.

1	0.007.1262.3/50	1	guard
2	0.007.1271.0/10	1	small column m 8 p.1.25 / $L = mm 60$
3	0.007.1272.0/10	2	small column m 8 p.1.25 / $L = mm 50$
5	2.1310.004.2	3	flat washer 8.4x17
7	2.0112.205.2	3	screw m 8 p.1.25 x 16

QTY





ROW	CROP	100).6

Name

Ref: 01.00.6

Section: ENGINE CRANKSHAFT Fig.

P/n

QTY

Notes: [ROW CROP 100.6]

23 24

0.010.4320.3/20	1	crankshaft
0.007.0855.0	1	gear
0.065.1215.0	7	main half bushing STANDARD
0.065.1215.7		main half bushing - mm 0.25
0.065.1215.8		main half bushing - mm 0.50
0.065.1216.0	7	main half bushing
0.065.1216.7		main half bushing - mm 0.25
0.065.1216.8		main half bushing - mm 0.50
0.065.1218.0	4	shim STANDARD
0.065.1218.7		$shim + mm \ 0.10$
0.065.1218.8		$shim + mm \ 0.15$
2.1720.006.0	1	key 4x6.5
2.1652.915.0	1	cylindrical plug 12x35
0.065.1254.0/20	1	gasket
0.007.0851.0/10	1	cover
2.1529.073.0	1	special oil seal 110x130x13
2.1475.002.0	9	spring washer 8
2.0112.207.2	7	screw m 8 p 1.25 x 20
0.007.1702.3/30	1	flywheel
0.065.1242.0	1	crown wheel $Z = 123$
2.0139.022.2	6	screw m 12 p.1.25x55
0.008.5543.0	1	flange
0.078.1220.3/30	6	engine connecting rod
2.0399.213.0	2	screw m 12 p.1.25x61.5
2.1559.114.0/10	1	special bushing
0.065.1225.0	12	con.rod half bushing STANDARD - $A = 28.75 \rightarrow 29.00$
0.065.1225.7		con.rod half bushing - mm 0.25
0.065.1225.8		con.rod half bushing - mm 0.50
0.086.0060.6/30	6	complete piston
0.379.0060.6	6	complete piston - EXPORT U.S.A.
0.086.0052.6/10	6	piston ring set
0.078.1236.0	6	piston pin Ø 18 / Ø 35 / L = mm 86
2.1411.014.1	12	circlip 35
2.3130.001.1	6	plug 1/8" gas
2.0432.003.7	2	stud bolt m 8 p.1.25 / p.1 x 20
2.1011.105.2	2	nut m 8 p.1.25

Ref: 01.00.7

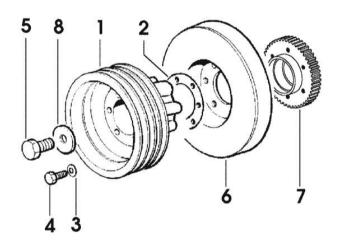
Section: ENGINE ENGINE SHAFT - PULLEYS Fig. P/n QTY

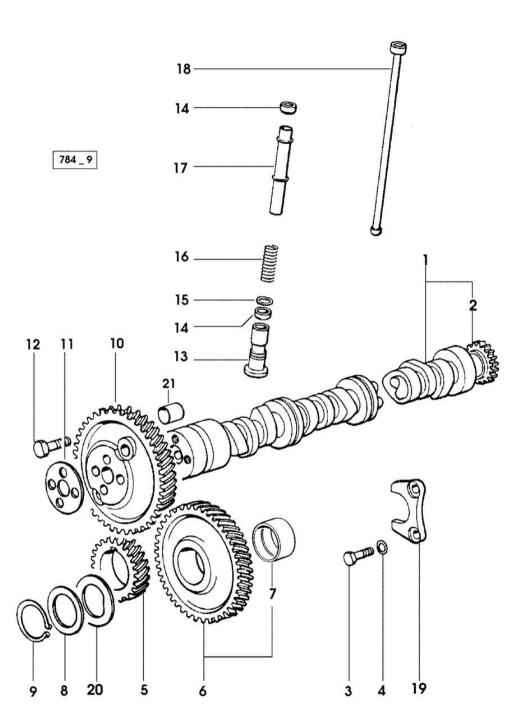
P/n	QTY	Name
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Notes: [ROW CROP 100.6]

1	0.007.6161.0	1	pulley
2	2.1589.136.0	2	shoulder ring 71x110x0.5
2	2.1589.137.0	2	shoulder ring 71x110x1
3	2.1470.006.2	6	lock washer 10
4	2.0112.322.2	6	screw m 10 p.1.5x65
5	2.0399.144.7/10	1	screw m 20 p.1.5x51
6	0.007.1010.3	1	antivibration pulley
7	0.011.2206.0/10	1	hub
8	2.1599.524.7	1	washer 21x60x12







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Section: CAMS	ENGINE HAFT		Ref: 01.00.10
Fig.	P/n	QTY	Name
Notes:			
[ROW CR	OP 100.6]		
1	0.010.4968.3/10	1	camshaft - EXPORT U.S.A.
1	0.075.1310.3/30	1	camshaft
2	0.065.1324.0/10	1	gear Z = 32
3	2.0312.206.2	2	screw m 8 p 1.25 x 20
4	2.1480.014.1	2	washer 8
5	0.007.1188.0/20	1	gear Z = 29
6	0.007.1177.3/10	1	gear z = 57 - WITH RED IDENTIFICATION STAMP
6	0.007.1178.3/10		gear z = 57 - WITH YELLOW IDENTIFICATION STAMF
6	0.007.1179.3/10		gear z = 57 - WITH GREEN IDENTIFICATION STAMP
7	2.1559.185.0/10	1	bushing
8	0.065.1352.0	1	shim
9	2.1410.016.1	1	circlip 40
10	0.065.1354.0/20	1	gear z=58
11	0.065.1350.0	1	small disc
12	2.0132.207.2	4	screw m 10 p.1 x 25
13	0.065.1330.0	12	tappets
14	2.1569.114.0/10	24	gasket 14x18.5x8
15	2.1599.437.0	12	shoulder ring
16	2.4019.300.1/10	12	spring 18.5x52x2
17	0.065.1332.0	12	sleeve
18	0.065.1331.2	12	rod
19	0.065.1353.0	1	small plate
20	0.065.1351.0	2	shoulder ring
21	2.1559.398.0	1	bushing 10.5x13x12



Name





Section: ENGINE

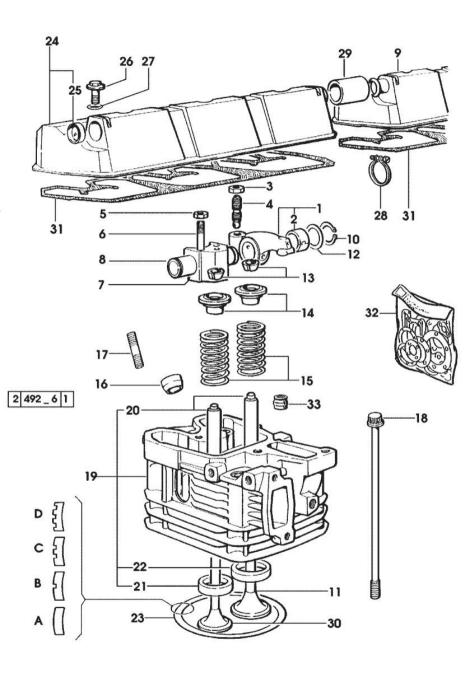
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Notes: [ROW CROP 100.6]

Fig.

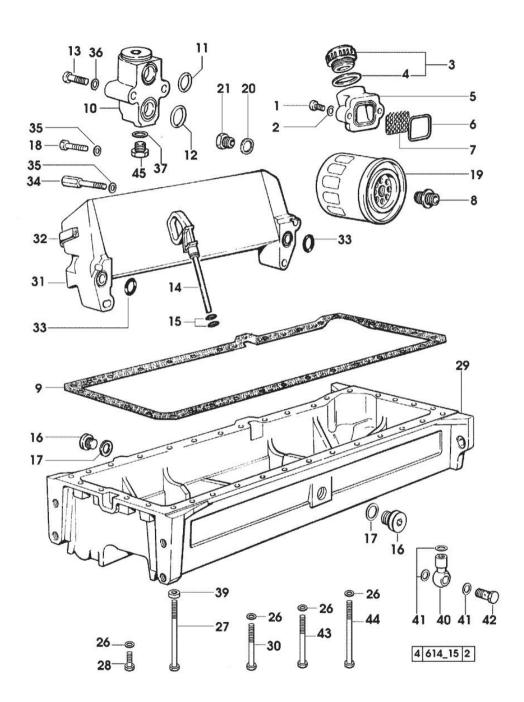
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0.066.1432.3	12	rocker arm
2.1559.021.0/40	12	bushing 15x19x22
2.1011.405.2	12	nut m 8 p.1
0.021.1434.0	12	screw
2.1011.421.2	12	nut m 10 p.1.25
2.0432.163.7	12	stud bolt m 10 p.1.5 / p.1.25 x 45
0.066.1430.0/10	6	support
0.066.1431.0	6	pin
0.078.1450.3	1	cover
2.1410.055.1	12	circlip 19
0.010.6016.0	6	inlet valve mm 43.63 / Ø mm 9
2.1599.432.0	12	shoulder ring
0.074.1423.0	24	conical valve cotter
0.066.1425.0	12	cup
2.4019.287.0	12	spring
0.007.1122.0/10	6	bush $L = mm \ 6.4$
2.0432.161.7	6	stud bolt m 10 p.1.5 / p.1.25 x 40
0.065.1443.0/20	24	screw
0.007.1110.3/50	6	engine head
0.007.1779.0/10	12	valve guide
0.066.1427.0	6	valve seat
0.078.1426.0	6	valve seat
0.085.1450.0		head gasket mm 0.5 -A-
0.085.1451.0		head gasket mm 0.7 -B-
0.085.1452.0		head gasket mm 1.0 -C-
0.085.1453.0		head gasket mm 0.8 -D-
0.078.1440.3	1	cover
2.3171.008.4	1	plug 20
2.0399.130.2/10	6	screw m 8x36x44
2.1532.035.0	6	oil seal 14x1.78
2.6859.052.2	2	clamp
0.075.1452.0/10	1	sleeve
0.066.1421.0	6	exhaust valve
0.069.1450.0/30	2	tappet gasket
0.336.0057.6		gasket set - FOR 1 CYLINDER VALVE GRINDING AND PISTON
		RINGS REPLACEMEN
2.1519.117.0	12	special oil seal



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Section: ENGINE





LURKI	LUBRICATION					
Fig.	P/n	QTY	Name			
Notes: [ROW CRO	DP 100.6]					
1	2.0312.206.2	2	screw m 8 p 1.25 x 20			
2	2.1480.014.1	2	washer 8			
3	0.041.1135.4	1	plug 1" gas			
4	2.1569.072.0	1	gasket 32 x 39.5 x 2			
5	0.065.1565.0/10	1	pipe union			
6	2.1539.042.0	1	special oil seal 47.35x1.78			
7	0.065.1567.0/10	1	filter			
8	2.3339.307.0	2	pipe fitting m 22 p.1.5-3/4"			
9	0.007.0849.0/10	1	gasket			
10	0.065.1581.4/20	1	valve			
11	2.1539.048.0	1	special oil seal 20.35x1.78			
12	2.1539.072.0	1	special oil seal 23.52 x 1.78			
13	2.0312.215.1	2	screw m 8 p.1.25 x 45			
14	0.080.1513.2/10	1	dipstick			
15	2.1539.065.0	2	special oil seal 8.73 x 1.78			
16	2.3199.001.2	2	plug 1/2" gas			
17	2.1560.054.0	2	gasket 21 x 26			
18	2.0112.221.2	2	screw m 8 p.1.25 x 60			
19	0.044.1567.0	2	oil filter element			
20	2.1560.014.0	1	washer 18.2 x 24			
21	2.3339.353.2/20	1	pipe fitting 12 p.1.5-18 p.1.5			
26	2.1470.004.2	34	lock washer 8			
27	2.0112.243.2	2	screw m 8 p.1.25x170			
28	2.0112.215.2	25	screw m 8 p.1.25 x 40			
29	0.007.1311.0/10	1	oil sump			
30	2.0112.229.2	3	screw m 8 p.1.25 x 100			
31	0.007.0775.3	1	radiator			
32	0.007.0878.0	2	gasket			
33	2.1539.048.0	2	special oil seal 20.35x1.78			
34	2.0399.153.2	2	screw m 8 p.1.25			
35	2.1480.014.1	4	washer 8			
36	2.1480.014.1	2	washer 8			
37	2.1560.010.0	1	gasket 14.2 x 20			
39	2.1579.854.2	2	spacer 8.5x20x5			
40	2.3249.014.2	1	pipe fitting m 12 p.1.5			
41	2.1560.008.0	3	gasket 12.2 x 18			
42	2.3335.052.2	1	pipe union m 12 p.1.5			
43	2.0112.235.2	2	screw m 8 p.1.25 x 130			
44	2.0112.241.2	4	screw m 8 p.1.25 x 160			
45	2.3110.403.1	1	plug m 14 p.1.5x12			

Name

Ref: 01.00.18

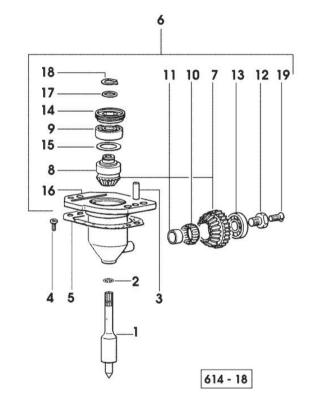
Section: ENGINE LUBRICATION

P/n

QTY

Notes: [ROW CROP 100.6]

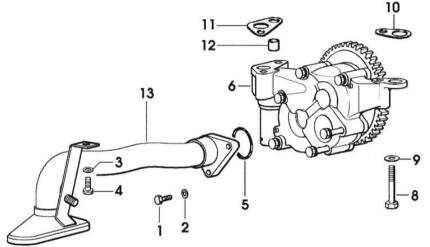
Fig.



0.007.1036.0	1	shaft
2.1420.003.0	1	circlip a 10
2.1651.711.0	1	pin 8 x 14
2.0169.005.2	2	screw m 6 p.1 x 12
0.065.1560.0/20	1	gasket
0.075.1551.4/20	1	support
0.065.1558.6/10	1	bevel drive
0.065.1559.0	1	bush
2.2020.001.0	1	ball bearing 15 x 32 x 8.00
2.2725.016.0	1	roller cage 15 x 21 x 12
2.2680.020.0	1	ring 12 x 15 x 12
2.0399.128.2/10	1	screw m 8 p.1 x 8
2.2030.002.0	1	ball bearing 12 x 28 x 8
2.1219.025.2/10	1	ring nut m 36 p.1.5
2.1589.148.0	1	shoulder ring 28.2 x 31.8 x 0.5
2.1589.150.0	2	shoulder ring 28.2 x 31.8 x 0.1
2.1589.151.0	2	shoulder ring 28.2 x 31.8 x 0.15
0.075.1551.3/30	1	support
2.1589.146.0	2	shoulder ring 15.2 x 19 x 0.15
2.1589.147.0	2	shoulder ring 15.2 x 19 x 0.10
2.1589.153.0	1	shoulder ring 15.2 x 19 x 1.00
2.1410.057.1	1	circlip 15
2.0342.007.2	1	screw m 4 p.0.7x25

Ref: 01.00.19

	Section: ENGINE LUBRICATION			
	Fig.	P/n	QTY	Name
	Notes: [ROW CR	OP 100.6]		
	1	2.0112.221.2	2	screw m 8 p.1.25 x 60
	2	2.1475.002.7	6	washer 8.4
	3	2.1470.004.2	1	lock washer 8
	4	2.0112.205.2	1	screw m 8 p.1.25 x 16
	5	2.1539.153.0	1	oil seal 32.99x2.6
10	6	0.010.0194.4/30	1	oil pump ☞ 0.010.0194.4/30 ☞ 01.00.20
	8	2.0112.322.2	3	screw m 10 p.1.5x65
2	9	2.1310.006.2	3	flat washer 10.5x21
喜	10	0.007.0972.0	2	shim
P P	11	0.007.0973.0	2	shim
	12	0.007.0867.0	1	bush
B	13	0.011.0087.4	1	tube



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