

# **CLAAS**



## **SCORPION**

**9040 (404-03)**

**7045 (403-03)**

**7040 (402-03)**

**7030 (401-03)**

**6030 (400-01)**

## **Repair Manual**

***SERVICE & PARTS***

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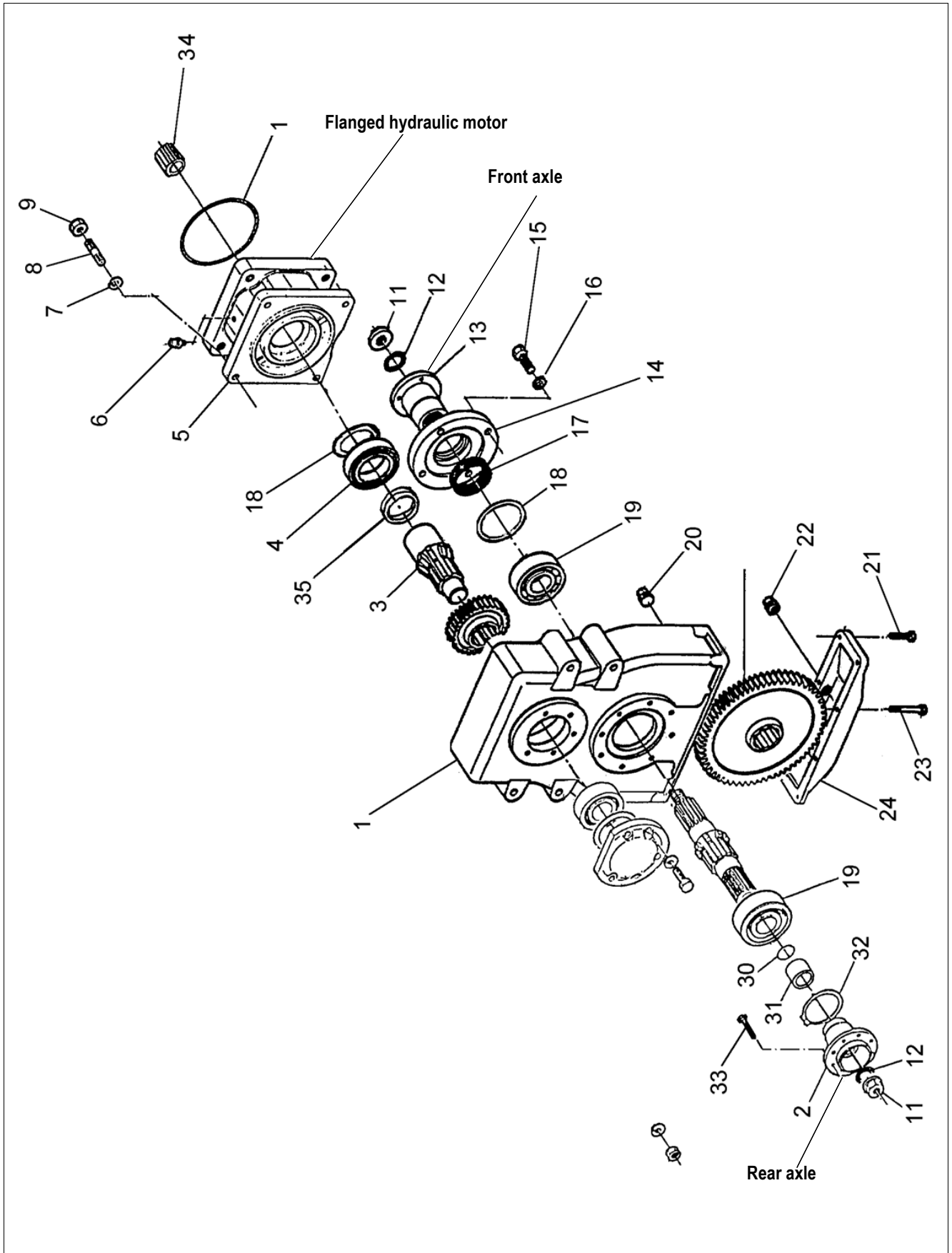
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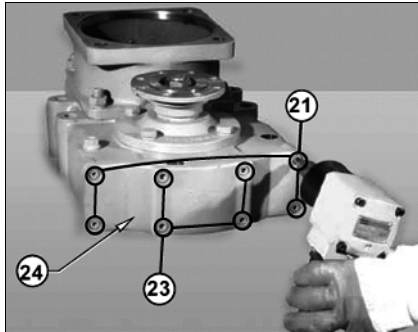
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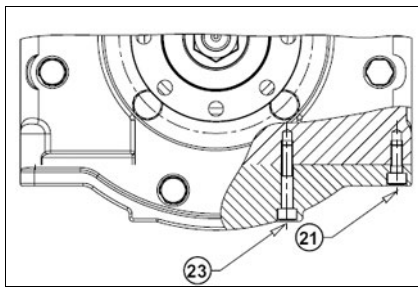
**6.6 20 kph gearbox (overview)**



## 6.7 Removing the 20 kph gearbox

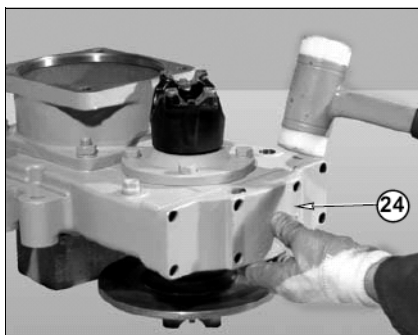


☞ Unscrew fastening screws 21 and 23 from cover 24

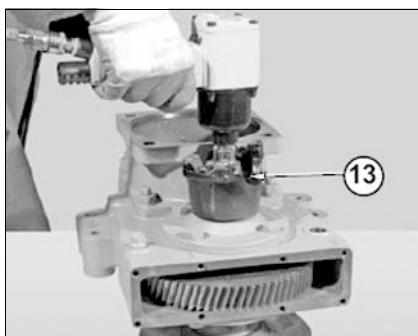


**Caution!**

Different lengths



☞ Remove cover 24



☞ Slacken the fastening nut on flange 13



☞ Remove nut 11 and O-ring 12

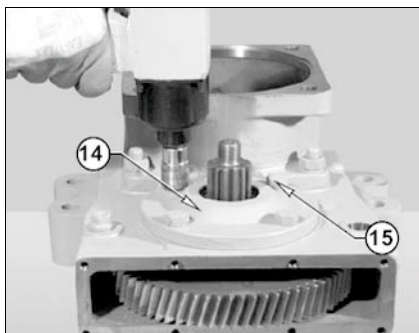


**Caution!**

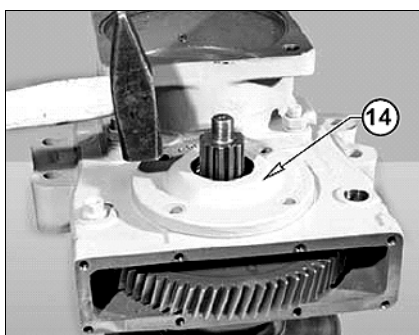
A normal flange is installed on the telehandler



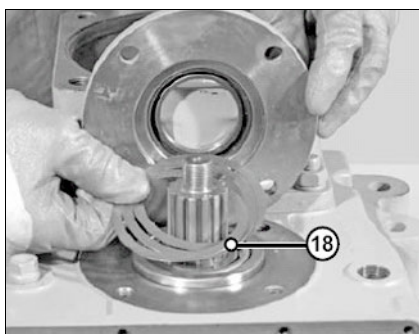
☞ Remove flange 12



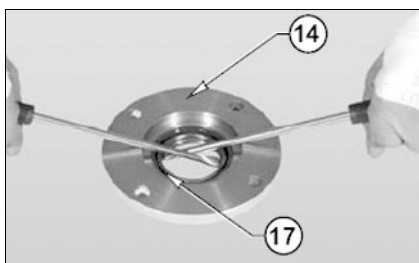
☞ Unscrew fastening screws 15 from cover 14



☞ Remove cover 14



☞ Remove spacers 18



☞ Remove sealing ring 17 from cover 14

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