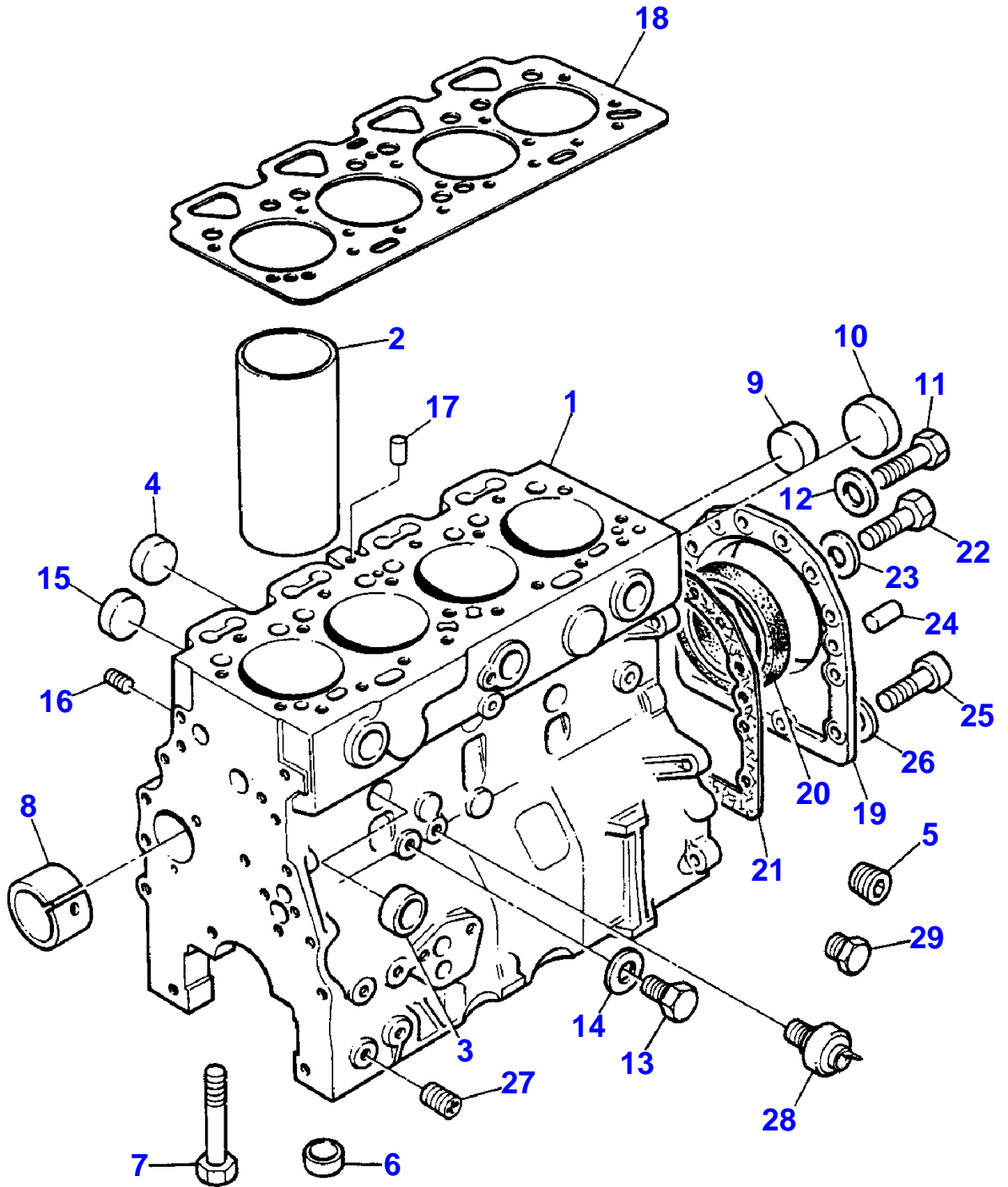


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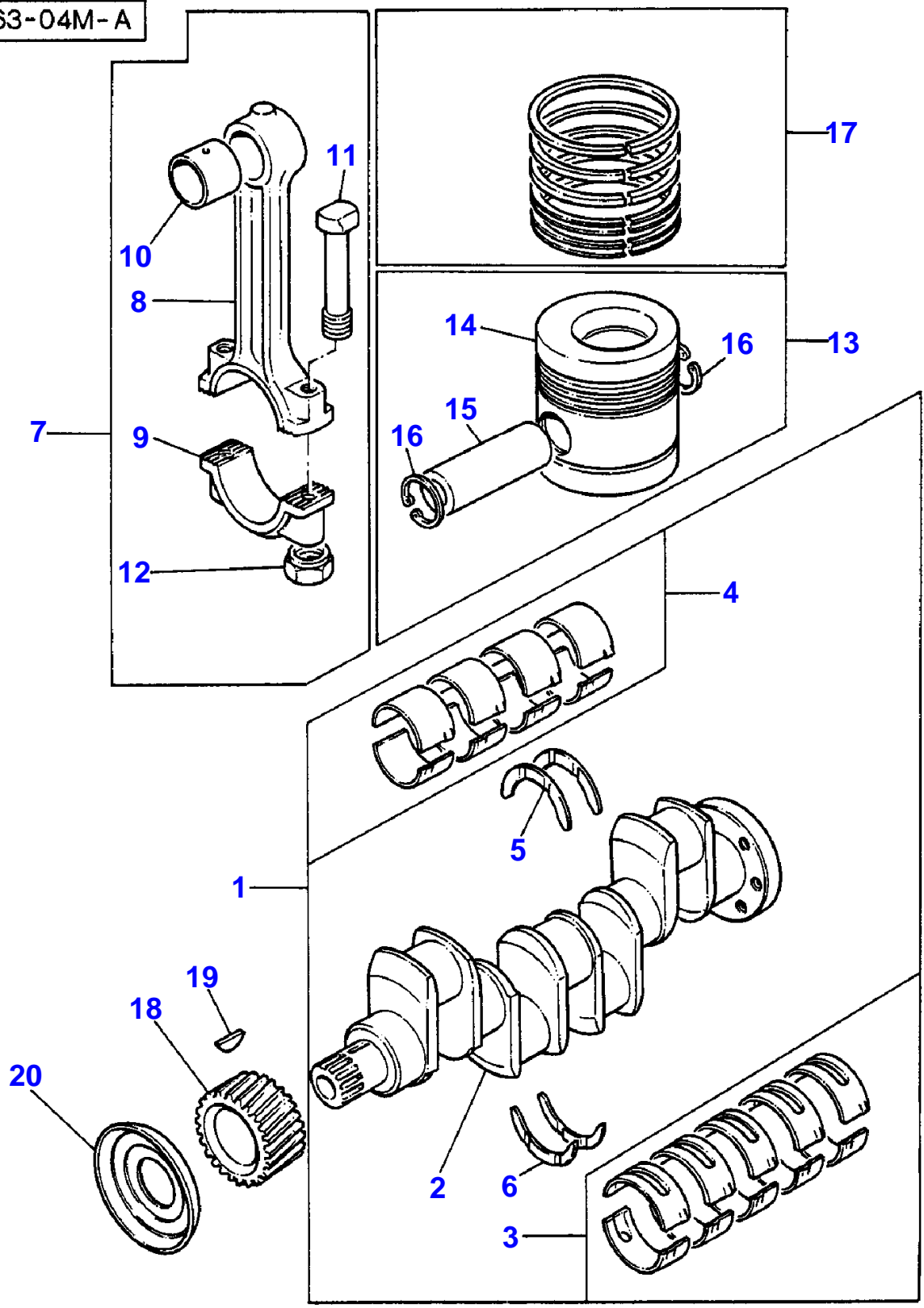
L-0560-05M-A



CYLINDER BLOCK

Item	Part Number	Qty	Description	Comments
1	ZZ50021	1	Kit,Cyl.Block	
2	31383243	4	Liner	(A) (INCL. IN ITEM 1)
3	0650563	6	Plug	(INCL. IN ITEM 1)
4	0650618	4	Plug	(INCL. IN ITEM 1)
5	0650593	1	Plug	
6	33142111	10	Thimble	(INCL. IN ITEM 1)
7	32166329	10	Bolt	(INCL. IN ITEM 1)
8	31134132	1	Bush	(INCL. IN ITEM 1)
9	0650563	2	Plug	(INCL. IN ITEM 1)
10	32416105	1	Plug	
11	0650582	1	Plug	
12	0920130	1	Washer	
13	0746451	1	Screw	
14	0920155	1	Washer	
15	0650577	4	Plug	
16	32114501	1	Plug	
17	32417134	1	Plug	
18	36812349	1	Head Gasket	
19	4142V031	1	Housing	
20	2418F475	1	Seal	(INCL. IN ITEM 19)
21	36817157	1	Joint	
22	0746211	10	Bolt	
23	0920003	10	Washer	
24	0350009	2	Dowel	
25	2172530	2	Capscrew	
26	33112111	2	Washer	
27	32114481	8	Plug	
28	2848062	1	Switch	
29	32161357	1	Plug	(A) PRESS FIT

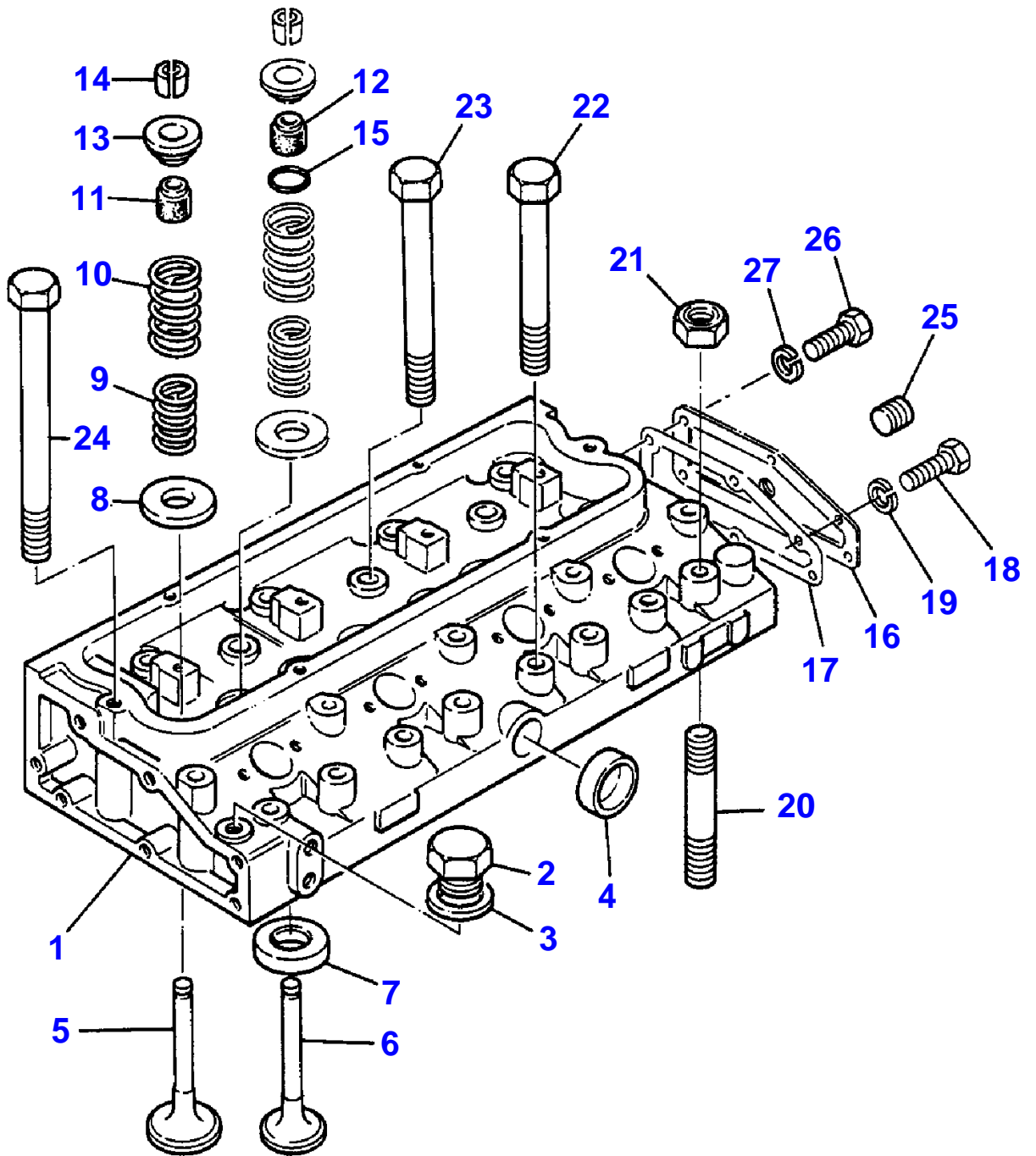
L-0563-04M-A



CRANKSHAFT

Item	Part Number	Qty	Description	Comments
1	94433	1	Kit, Crankshaft	
2		1	Crankshaft	(INCL. IN ITEM 1) Not serviced, order REF. 1
3	81558	X	Kit, Bearing	(INCL. IN ITEM 1) (A) Thickness (-) 0,25 MM
3	81558B	X	Kit, Bearing	(A) (-) 0,55 MM
3	81558C	X	Kit, Bearing	(A) Thickness (-) 0,75 MM
4	85042	1	Kit, Bearing	(INCL. IN ITEM 1) (A)
	85042A	X	Kit, Bearing	(A) Thickness (-) 0,25 MM
4	85042B	X	Kit, Bearing	(A) Thickness (-) 0,50 MM
4	85042C	X	Kit, Bearing	(A) (-) 0.75 Thickness (-) 0,75 MM
5	31137311	2	Washer	(INCL. IN ITEM 1)
	31137312	X	Thrust Washer	Thickness (+) 0.19 MM
6	31137321	2	Washer	(INCL. IN ITEM 1)
	31137322	X	Thrust Washer	Thickness (+) 0.19 MM
7	M7BJ0015	4	Kit, Conrod	
8		1	Conrod	Not serviced, order REF. 7
9		1	Cap	Not serviced, order REF. 7
10	31134123	1	Bush	(INCL. IN ITEM 7)
11	32762116	2	Bolt	(INCL. IN ITEM 7)
12	33221328	2	Nut	(INCL. IN ITEM 7)
13	68300	4	Kit, Piston	(B)
	68301	4	Kit, Piston	(C)
14		1	Piston	Not serviced, order REF. 13
15		1	Pin	Not serviced, order REF. 13
16	0170002	2	Circlip	(INCL. IN ITEM 13)
17	41158041	4	Kit, Piston Ring	
18	31171681	1	Gear,Crankshaft	Number of teeth/spines 28
19	0500012	1	Woodruff Key	
20	33415311	1	Flange	(A) PRE-TOPPED (B) UNTOPPED (C) PRE-TOPPED

L-0566-04M-A

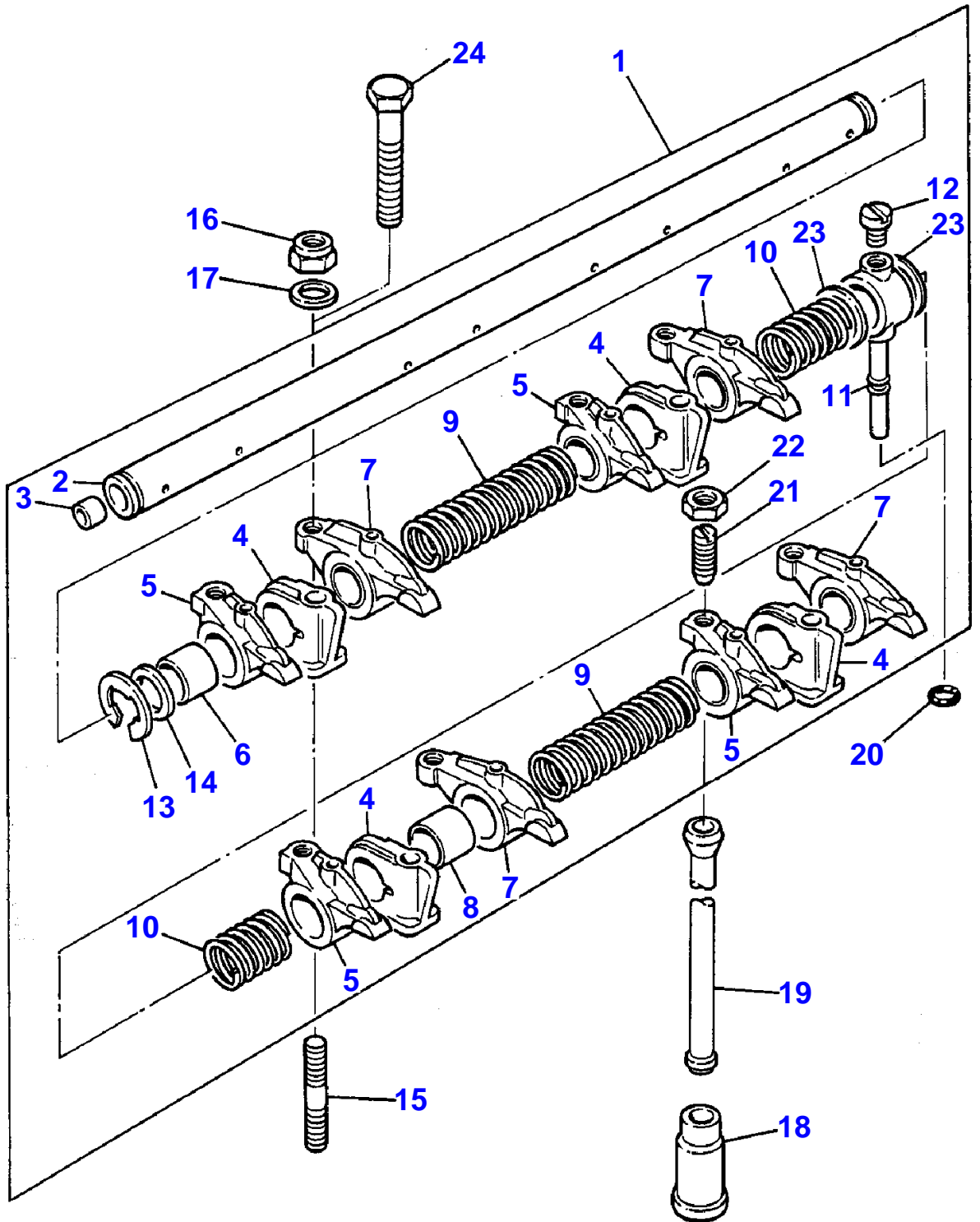


CYLINDER HEAD

Item	Part Number	Qty	Description	Comments
1	ZZ80054	1	Kit, Cyl. Head	(C)
2	0650203	1	Plug	(INCL. IN ITEM 1)
3	2411107	1	Washer	(INCL. IN ITEM 1)
4	0650563	1	Plug	(INCL. IN ITEM 1)
5	31431641	4	Valve Inlet	(INCL. IN ITEM 1)
	31431401	X	Valve Inlet	Thickness (+) 0.08 MM
	31431402	X	Valve Inlet	Thickness (+) 0.38 MM
	31431403	X	Valve Inlet	Thickness (+) 0.75 MM
6	31431881	4	Valve Exhaust	(INCL. IN ITEM 1)
	31431882	X	Valve Exhaust	Thickness (+) 0.08 MM
	31431883	X	Valve Exhaust	Thickness (+) 0.38 MM
	31431884	X	Valve Exhaust	Thickness (+) 0.75 MM
7	33152139	8	Insert	(INCL. IN ITEM 1)
8	33415118	8	Washer	(INCL. IN ITEM 1)
9	0780273	8	Spring	(INCL. IN ITEM 1)
10	0780272	8	Spring	(INCL. IN ITEM 1)
11	33817125	4	Seal	(INCL. IN ITEM 1)
12	33817117	4	Seal	(INCL. IN ITEM 1)
13	33423147	8	Cap	(INCL. IN ITEM 1)
14	33173108	8	Cotter	(INCL. IN ITEM 1)
				(A)
15	2415B201	4	O Ring	(INCL. IN ITEM 1)
16	37532116	1	Cover	(INCL. IN ITEM 1)
17	36851409	1	Joint	(INCL. IN ITEM 1)
18	0746254	5	Setscrew	(INCL. IN ITEM 1)
	0746254	6	Setscrew	From Serial or Engine Number U895215K (INCL. IN ITEM 1)
				Up to Serial or Engine Number U895214K
19	0920053	5	Washer	(INCL. IN ITEM 1)
	0920053	6	Washer	From Serial or Engine Number U895215K (INCL. IN ITEM 1)
				Up to Serial or Engine Number U895214K
20	32526312	2	Stud	Up to Serial or Engine Number U874811J
21	33221316	2	Nut	Up to Serial or Engine Number U874811J
22	32181424	8	Screw	(B)
23	32181425	12	Screw	
24	32181426	2	Screw	
25	2431154	1	Plug	
26	0746255	1	Setscrew	(INCL. IN ITEM 1)
				From Serial or Engine Number U895215K
27	0920053	1	Washer	(INCL. IN ITEM 1)
				From Serial or Engine Number U895215K (C)
				WAS A5BD2631 USE U5BD0004 WITH 33813131 AND 338131 29 OR 3281M001 (SEE 0587L01M)
				(A)
				SERVICED IN PAIRS
				(B)
				6 OFF UP TO ENGINE NO.U874811J



L-0569-04M - B

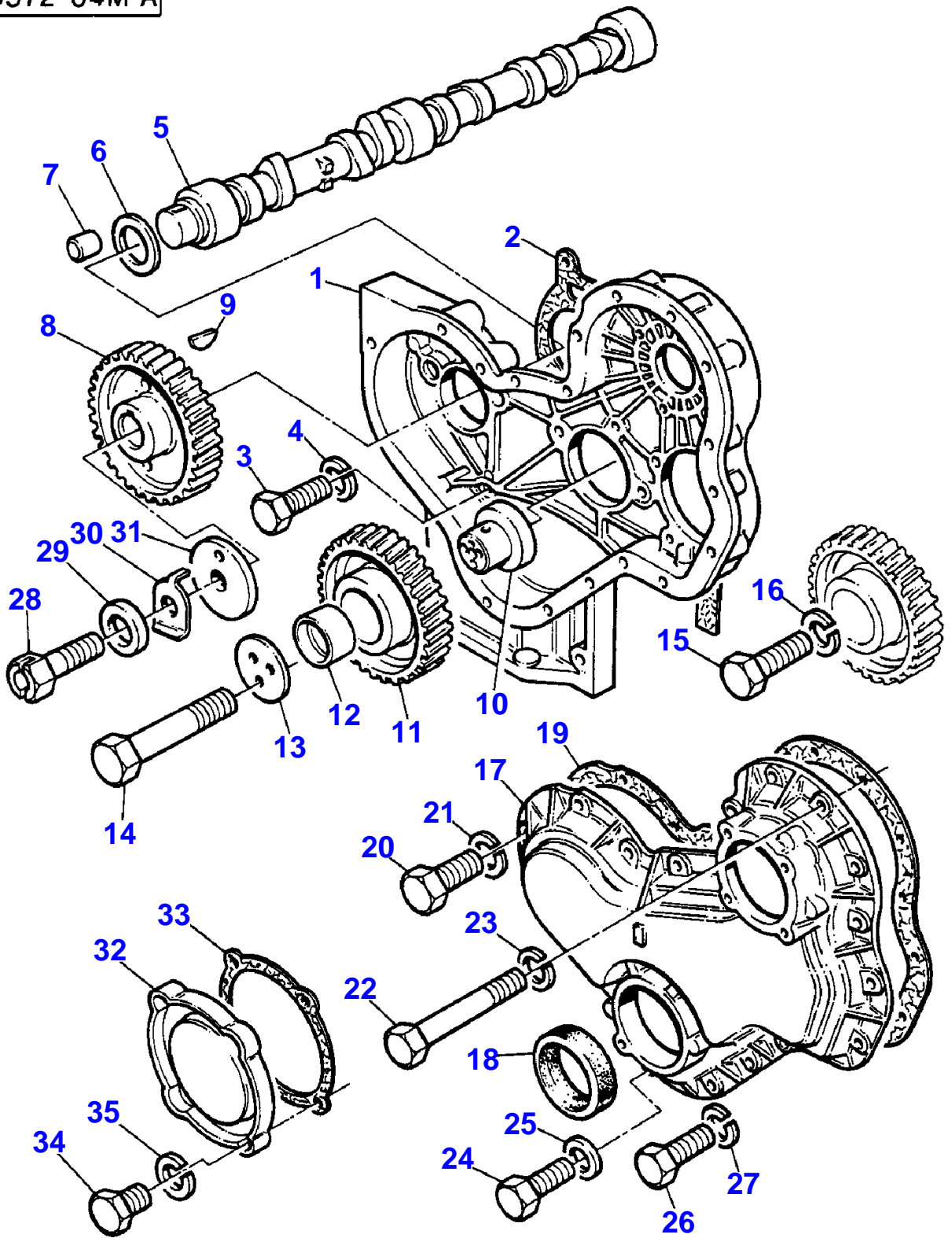


CYLINDER HEAD COVER

Item	Part Number	Qty	Description	Comments
1	88677	1	Rocker Shaft	
2	83449	1	Rocker Shaft	(INCL. IN ITEM 1)
3	0650507	2	Plug	(INCL. IN ITEM 2)
4	37521332	4	Bracket	(INCL. IN ITEM 1)
5	41151421	4	Lever	(INCL. IN ITEM 1)
6	2511425	1	Bush	(INCL. IN ITEM 5)
7	41151419	4	Lever	(INCL. IN ITEM 1)
8	2511425	1	Bush	(INCL. IN ITEM 7)
9	31744123	2	Spring	(INCL. IN ITEM 1)
10	31743108	2	Spring	(INCL. IN ITEM 1)
11	3775E011	1	Connection	(INCL. IN ITEM 1)
12	2231236	1	Setscrew	(INCL. IN ITEM 1)
13	0170151	2	Circlip	(INCL. IN ITEM 1)
14	33117415	2	Washer	(INCL. IN ITEM 1)
15		4	Stud	(C)
16		4	Nut	(C)
17	0920006	4	Washer	
18	31434163	8	Tappet	
19	31434307	8	Pushrod	
20	33811113	1	Olive	
21	0720579	8	Screw	(INCL. IN ITEM 1)
22	0576052	8	Nut	(INCL. IN ITEM 1)
23	33117426	2	Shim	(INCL. IN ITEM 1)
24	0096634	4	Screw	

(C)  
WAS 0826628/0576054 USE 0096634

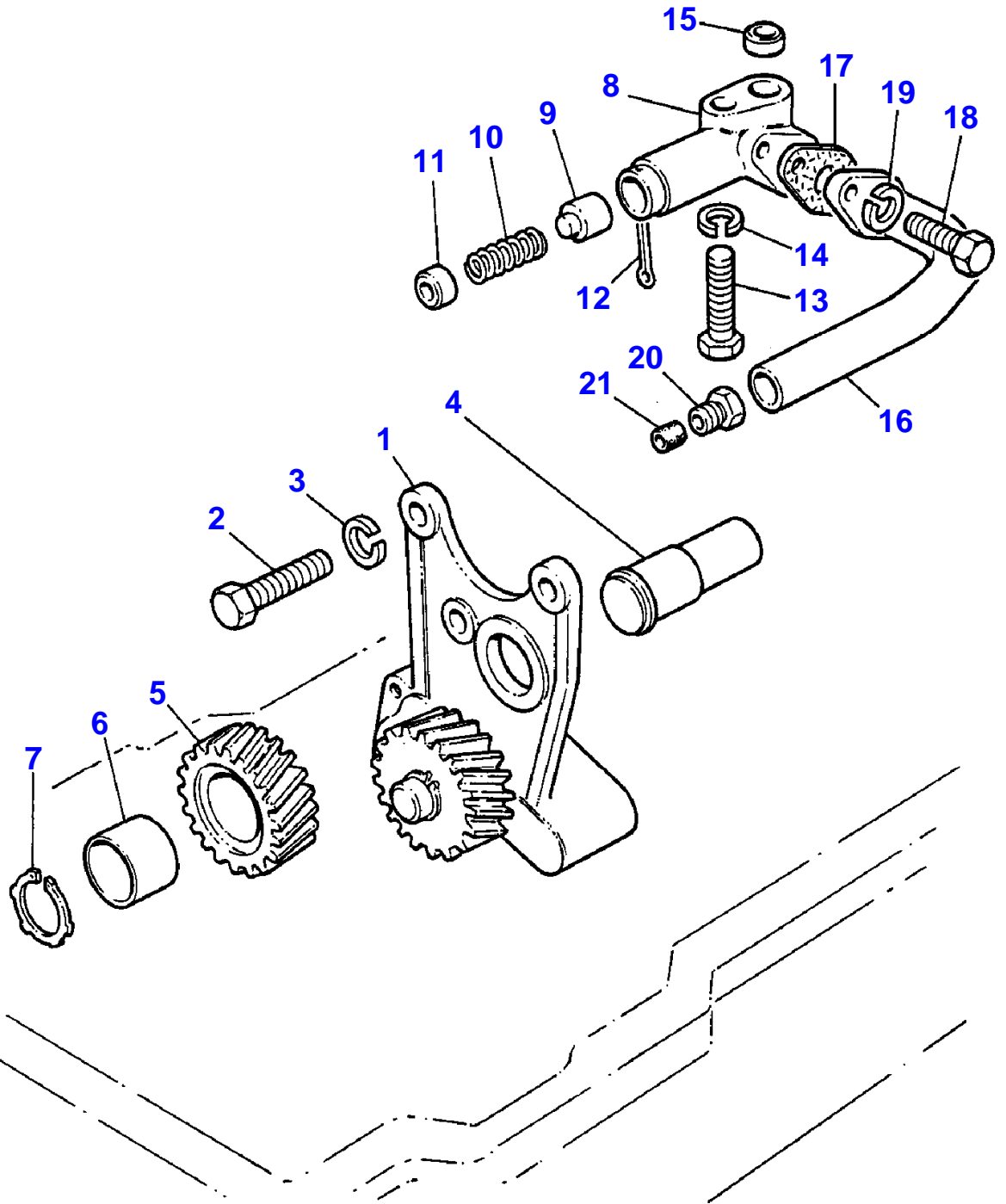
L-0572-04M-A



TIMING GEAR

Item	Part Number	Qty	Description	Comments
1	37161901	1	Timing Case	
2	36814127	1	Joint	
3	0746255	9	Setscrew	
4	0920053	9	Washer	
5	31415292	1	Camshaft	
6	33153121	1	Washer	
7	2116053	1	Pin	
8	31171353	1	Gear,Camshaft	Number of teeth/spines 56
9	0500012	1	Woodruff Key	
10	33426161	1	Hub	
11	41115023	1	Idler	Number of teeth/spines 63
12	0050345	2	Bush	(INCL. IN ITEM 11)
13	0941082	1	Plate	
14	0096439	3	Bolt	
15	0746254	3	Setscrew	
16	0920053	3	Washer	
17	37166411	1	Timinggear Cover	
18	2418F436	1	Seal	
19	36813138	1	Joint	
20	0746454	1	Setscrew	
21	0920054	1	Washer	
22	0096238	4	Bolt	
23	0920053	4	Washer	
24	0746255	3	Setscrew	
25	2411152	3	Washer	
26	0746255	12	Setscrew	
27	0920053	12	Washer	
28	2182122	1	Setscrew	
29	33115408	1	Washer	
30	31733121	1	Washer	
31	33153128	1	Washer	
32	37556117	1	Cover	
33	36825107	1	Joint	
34	0746252	8	Screw	
35	2411152	8	Washer	

L-0581-01M-A



LUBRICATING OIL PUMP

Item	Part Number	Qty	Description	Comments
1	41314054	1	Pump	
2	0746255	3	Setscrew	
3	0920053	3	Washer	
4	32716117	1	Shaft	
5	41115084	1	Gear	Number of teeth/spines 20
6	2511434	1	Bush	
7	2722A206	1	Circlip	
8	41371078	1	Relief Valve	
9	32712715	1	Plunger	(INCL. IN ITEM 8)
10	31742128	1	Spring	(INCL. IN ITEM 8)
11	33157122	1	Cap	(INCL. IN ITEM 8)
12	0610012	1	Pin	(INCL. IN ITEM 8)
13	0096438	1	Bolt	
14	0920054	1	Washer	
15	33137408	1	Thimble	
16	35714104	1	Pipe,Oil	
17	0490355	1	Joint	
18	0746052	2	Bolt	
19	0920052	2	Washer	
20	33532121	1	Union	
21	0560244	1	Olive	

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