

FORD NEW HOLLAND INSTALLATION INSTRUCTIONS

3-POINT HITCH KIT PART NO. 86070394 (FOR TRACTORS WITH A PTO)

PART NO. 86070393 (FOR TRACTORS WITH-OUT A PTO)

TRACTORS 9280, 9480, 9680 and 9880

APPROXIMATE INSTALLATION TIME - 10 TO 12 HOURS

The 3-Point Hitch Kit is designed to mount on Ford Versatile 9080 series tractors. It allows the tractor to utilize 2 and 3-point attached implements, increasing the versatility of the tractor. The hitch is classified as a Category IV Narrow (Cat IVN), but can be converted to accept Category III Wide (Cat IIIW) implements. The following chart gives dimensions for Cat IIIW and Cat IVN hitches:

CATEGORY	IIIW/IVN
Upper Link Pin Dia	1.75 in.(45 mm)
Lift Link Pin Dia.	2.00 (51 mm)
Width at hitch point	36.18 (919 mm)



FIGURE 1

Reprinted

This procedure assumes a Cat IVN installation. To convert from Cat IVN to Cat III, the top link and lower links will be reversed. See your Operator's Manual for a detailed description of conversion procedures.

Once installed, the 3-point hitch can be controlled from the cab by a combination of switches and potentiometers. The lift rate is controlled by adjusting the flow control at the remote valve.

For a detailed description of the 3-point hitch controls, see your Operator's Manual.

SAFETY

According to National Safety Council statistics, many people die or suffer serious injury each year as a result of needless farm accidents. Don't become a statistic.

Develop safe work habits. Put SAFETY FIRST in all work procedures.

The 3-Point hitch kits consist of the following:

Qty.	Part No.	Description
1	V55488	Bracket, Upper
1 1	V18160 V18161	Swayblock, RH Swayblock, LH
	V55539	Upper Link
2	V55540	Lift Link
2	V55541	Lower Link
1 2 1 2 1 2 1	V70091	Bracket
1	V70092	Bracket
2	9703812	Hydraulic Cylinder
1	86000321 V18171	Drawbar Cage Pin
2	V49567	Hose
4	V55507	Shim
2	V55635	Pin
1	V55637	Pin
4 2 2 2 2 1	. V55639	Pin
2	V55640	Pin
2	V55644	Pin
2	V55922 V56343	Plate Bracket
	V56380	Shim
3	. V63954	Stud - Bolt
1	V90365	Body - Valve
2	V100198	Hose
2	. V100199	Hose
1	V100200	Hose
1	86000623	Valve Cover
4 3 2 2 1 1 1	. 86000624 86050318	Hose
17	529070	Tie Strap
	. V77578	Wire Assy.
1 1	V92356	Controller
1	V93021	Kit, Seal
1	. V94629	Wire Assy.
1	V96069	Light
1	9706934	Plate, Switch
1	. 9706935	Decal, Plate

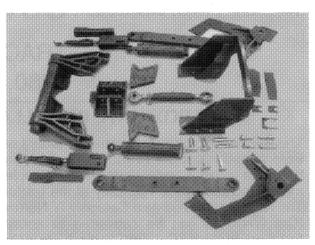


FIGURE 2

1 9701029 Controller 1 9706434 Wire Harness 4 9824331 Spring 2 9848710 Knob 2 86000538 Switch 5 V5575 Klik Pin 6 V12011 Lock Washer 6 V12037 Nut 1 325059 Connector 1 325059 Connector 1 325059 Connector 1 325059 Contector 1 325059 Connector 2 V18173 Spacer 2 V18790 Cotter Pin 6 V19104 Spring Pin 2 76351 Elbow 4 247780 Nut 2 V32804 Elbow 2 V43403 Lock Nut 4 V43765 Screw, Flange 2 V50632 Bolt 2 V50672 Groove Pin 4 V50632 Bolt 2 V56007 Bushing
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18 V43184 Capscrew
8 E620117S72 Nut
8 V44125 Screw 1 86050252 Washer
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2 V48976 ⁺⁺ Bracket 1 V55505 ⁺⁺ Bracket 2 V103250 ⁺⁺ Spacer 6 SS1940ZDS ⁺⁺ Capscrew
6 SS1940ZDS ⁺⁺ Capscrew
8 V44253 ⁺⁺ Washer
8 87630 ⁺⁺ Capscrew
1 V57212 Decal
1 V57213 Decal 2 V57214 Decal
2 V57215 Decal
1 V57216 Decal
1 41895300 Installation Instructions
1 Rockshaft consisting of:
1 SS15043ZDS Capscrew
1 V18135 Plate
4 V43139 Capscrew
3 V43650 Screw
4 V43864 Lock Washer
1 V43940 Set Screw 1 (9) V44253 ⁺⁺ Washer
1 (9) V44253 ⁺⁺ Washer 2 V44458 Capscrew
2 V55265 Lift Arm
1 V66832 End Cap
1 V66833 Housing
1 V66834 Bracket
1 V66835 Hub 1 V66836 Disc
1 V66836 Disc 1 V66837 Bearing
1 V69619 Rockshaft
1 V84382 O-ring
1 V96102 Feedback Potentiometer
1 V69620 Housing
2 V18126 Bushing
* Quantity required with PTO option shown in ().



Without PTO option only (Kit #86070393).
With PTO option only (Kit #86070394).

ASSEMBLY PREPARATIONS

- 1. Prepare a clear work area with a firm, level surface.
- 2. Carry out the assembly in an area that is large enough to accommodate the tractor and contains adequate lighting.
- 3. Maintain a clean work area. Always wipe up any fluid spills that could be hazardous to footing.
- 4. At least two persons should be available for installing the 3-point hitch. The assembly instructions are based on this assumption.
- 5. Provide a hoist for lifting parts. Hoist equipment of at least 1/4 ton (225 kg) capacity is required for lifting and aligning the rockshaft assembly and drawbar cage.
- 6. Always use the proper tools required to ensure personal safety and to prevent damage to equipment.
- Do not attempt any assembly procedures while the engine is running. Shut off the engine, remove the key from the keyswitch, set the park brake, apply the articulation lock and chock wheels before starting work.

ASSEMBLY

The direction left and right are determined by standing at the drawbar facing the tractor engine.

PREASSEMBLY

- 1. Select a level area large enough for the tractor.
- 2. Open all cartons of parts and assemblies and inspect all parts for possible damage during shipping.

NOTE: Do not mix contents of packages. Keep all items from each package separate from each other to ensure easy identification of components.

- 3. Clean paint and dirt off all mating surfaces. Lubricate all grease fittings and all bearing surfaces, ball swivels and pins.
- Ensure the interior of all hydraulic fittings are kept clean. Ensure caps and plugs are installed on all valves and hoses, or that openings are taped over.
- 5. Ensure that the tractor is shut off with the park brake and articulation lock engaged.

Recommended Tools and Equipment

- 1. Hoist of 1/4 ton (225 kg) capacity
- 2. 3/4 in. impact wrench

MECHANICAL INSTALLATION

1. Remove the drawbar clevis, 1, and the wear block bridge plate, 2, allowing the drawbar to hang on its front pin.

2. Remove the tractor drawbar cage, 1. There are 8 bolts on each side of the drawbar cage holding it to the rear frame. Discard the drawbar cage. Retain the drawbar and hardware for installation of the 3-point hitch drawbar cage.

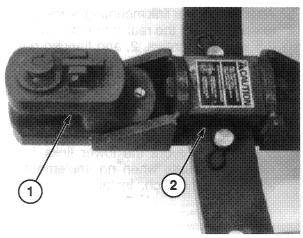
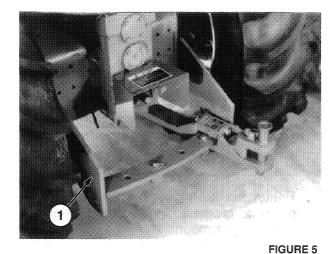


FIGURE 4



- Install the 3-point hitch drawbar cage, 1, with twelve M20 X 2.5 X 60 capscrews, 2, and flange nuts. Torque nuts to 358 ft. lbs. (485 N·m). Install the drawbar, 3, to the new drawbar cage. Torque clevis and bridge hardware to 706 ft. lbs. (960 N·m.)
- Detach the rear support bracket for the hydraulic couplers and trailer connector. It should not be necessary to disconnect hoses and wiring. Move the support bracket out of the way.

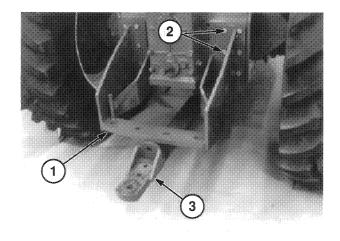


FIGURE 6



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