# FORD

# Series 765

**Backhoe** 

# Operator's Manual



42076512



Ford Tractor Operations

#### **FOREWORD**

Your new backhoe has been designed, built and tested to assure the highest quality, give maximum strength and long life for every part.

This manual has been prepared to assist you in the proper break-in, daily care and operation of your new Series 765 Backhoe. It contains specific information on its many features; the attachments that are available; instructions for making minor repairs and adjustments; safety precautions; general specifications; suggested operating techniques; the pre-delivery and 50-hour check lists.

Your Ford Series 765 Backhoe has been carefully inspected before leaving the factory and by your Ford Tractor-Equipment Dealer prior to delivery to see that it is "ready to go". To keep it in this "ready to go" condition, it is important to follow regularly scheduled service periods as recommended in this manual.

When referring to the backhoe, all references to left and right are as viewed from the operator's seat while facing rearward, which is normal for backhoe operation.

Read this manual carefully before operating your Ford Series 765 Backhoe and keep it in a convenient location for future reference. If, at any time, you have a service problem concerning your new backhoe, remember that your Ford Tractor-Equipment Dealer has trained service personnel, genuine Ford parts, and the necessary tools and equipment to best satisfy your service needs.

"Ford Motor Company, whose policy is one of continuous improvement, reserves the right to make changes in design and specifications at any time without notice and without obligation to modify units previously built."

#### **Safety Precautions**

The following precautions are suggested to help prevent accidents.

A careful operator is the best operator. Most accidents can be avoided by observing certain precautions. Read and take the following precautions before operating this backhoe to help prevent accidents. Equipment should be operated only by those who are responsible and instructed to do so.

- Read the Operator's Manual carefully before using the backhoe. Lack of operating knowledge can lead to accidents.
- Use an approved roll bar and seat belt for safe operation.
   Overturning a backhoe without a roll bar can result in
   death or injury. If your backhoe is not equipped with a roll
   bar and seat belt, see your Ford Tractor-Equipment
   Dealer.
- Always use the seat belt when the roll bar is installed. Do not use the seat belt if the roll bar is removed from the backhoe.
- Use the handholds and step plates when getting on and off the backhoe to prevent falls. Keep steps and platform cleared of mud and debris.
- Do not permit anyone but the operator to ride on the backhoe. There is no safe place for extra riders.
- Replace safety and warning decals when they become illegible.
- 7. Keep the operator's platform free of debris.

#### **SERVICE**

- For safe operation, observe proper maintenance and repair of all pivot pins, hydraulic cylinders, hoses, snap rings, and main attaching bolts prior to each day's operation.
- Stop the engine before performing any service on the backhoe.
- Adequately block up the backhoe when it is detached from the backhoe.
- Do not lubricate or make mechanical adjustments while the unit is in motion or when the engine is running.
- Never make repairs or tighten hydraulic hoses or fittings when the system is under pressure, when the engine is running, or when the backhoe cylinders are under a load.
- Always use a brass drift pin and hammer and wear safety glasses when installing bucket attaching pins.
- Do not modify or alter or permit anyone else to modify or alter this implement or any of its components or any backhoe function without first consulting a Ford Tractor Dealer. If you have any questions regarding modifications contact Ford Tractor Operations of Ford Motor Company.

#### **OPERATION**

 Do not start the engine or operate controls while standing beside the backhoe. Always sit in the backhoe seat when starting the engine or operating controls.

- 2. Do not get off the backhoe while it is in motion.
- Lower the bucket to the ground, shut off the engine and apply the parking brake before getting off the backhoe.
- Do not operate the backhoe engine in an enclosed building without adequate ventilation. Exhaust fumes can suffocate you.
- Always place torque converter shuttle lever and/or gear shift lever in neutral before operating the backhoe.
- 6. Do not enter the platform from the rear.
- 7. Never leave the unit when it is parked on an incline. Always park the unit on level ground where possible. If the unit is to be parked on an incline, always lower the bucket so that the cutting lip contacts the ground, apply the parking brake and securely block the wheels.
- Always center and raise the boom before engaging or disengaging the transport.
- Always be sure of water, gas, sewage and electrical line locations before you start to dig.
- Watch out for overhead and underground high-voltage electrical lines when operating the backhoe.
- Operate the backhoe controls only when properly seated at the controls.
- 12. Never attempt to lift loads in excess of backhoe capacity.
- Never allow anyone to get under the backhoe bucket or reach through the lift arms when the buckets are raised.
- Always be watchful of bystanders when lowering the stabilizers, or when operating the backhoe.
- 15. Use care when operating on steep grades to maintain proper stability; also drive at speeds compatible with safety, especially when operating over rough ground, crossing ditches, slopes, or when turning.
- To prevent upsets, avoid full reach and swinging a loaded backhoe bucket to the downhill side when operating on a slope.
- 17. Never attach chains, ropes, cables, etc., to the ROPS or backhoe for pulling purposes, as the unit can tip rearward. Pulling from the tractor rear axle or any point above the axle may cause the tractor to upset.
- On a 14 foot backhoe always lock transport lock and connect the stabilizer chains before transporting the unit. See Figure 13.
- On a 12 foot backhoe always attach the transport chains before transporting the unit. See Figure 12.
- Use SMV warning signs on the unit when traveling on public roads both day and night.
- Use the flasher/turn signal lights when traveling on public roads both day and night unless prohibited by law.
- Always check overhead clearance, especially when transporting the unit.

Whenever you see this symbol



it means

ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!

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### GENERAL INFORMATION-

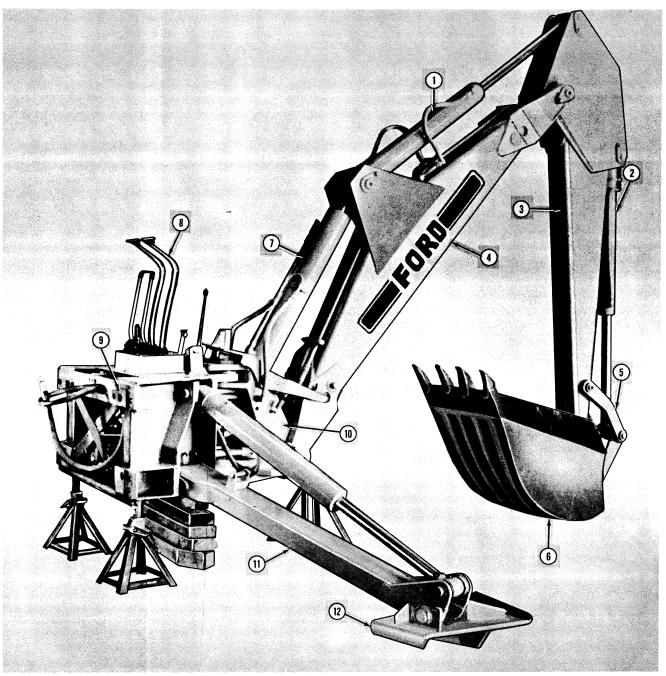


Figure 1 Series 765 Backhoe

- Crowd Cylinder
   Bucket Cylinder
   Dipstick
   Boom
- 5. Bucket Linkage
- 6. Bucket

- 7. Lift Cylinder
- 8. Control Levers
- 9. Main Frame
- 10. Swing Post
- 11. Stabilizer
- 12. Stabilizer Pad

#### GENERAL INFORMATION AND CONTROLS-

#### **GENERAL INFORMATION**

Figure 1 shows a Ford Series 765 Backhoe.

The backhoes are identified by component numbers which are defined as:

19-800 Series 765 Backhoe (12 ft./3.7m) with four lever controls

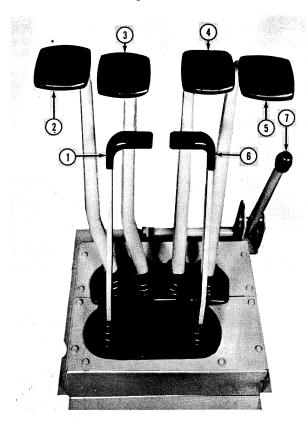
19-801 Series 765 Backhoe (12 ft./3.7m) with two lever controls

19-802 Series 765 Backhoe (14 ft./4.3m) with four lever controls

19-803 Series 765 Backhoe (14 ft./4.3m) with two lever controls

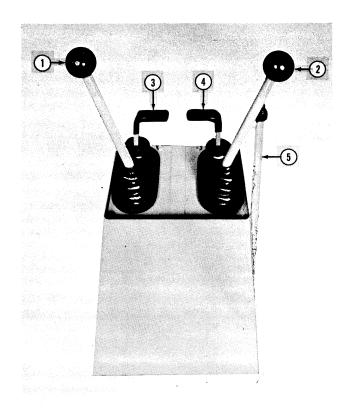
#### CONTROLS

The backhoe is controlled by either four levers or two levers, as shown in Figures 2 and 3.



# Figure 2 Four Lever Control

- 1. Left Stabilizer Lever
- 2. Crowd Lever (Dipstick)
- 3. Lift Lever (Boom)
- 4. Bucket Lever
- 5. Swing Lever
- 6. Right Stabilizer Lever
- Transport Lock Handle (Engaged) —
   14 Foot Backhoe Only



# Figure 3 Two Lever Controls

- . Swing and Boom Lever
- 2. Bucket and Crowd Lever
- 3. Left Stabilizer Lever
- 4. Right Stabilizer Lever
- Boom/Swing Transport Lock Handle —
   14 Foot Backhoe Only

The easiest way to remember the various lever positions is to relate bucket and stabilizer movement to yourself on the backhoe seat. Therefore, all references to left- and right-hand situations will be made as seen from the backhoe seat. However, when ordering parts all references to left- and right-hand parts are established as seen from the tractor seat.

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