

**Models**  
**63694**  
**9607453**  
**For LGT Tractors**

# **48" Spring Trip Front Blade**

## **Operator's Manual**

### **IMPORTANT**

**Read this manual carefully and keep for future reference.**

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## INTRODUCTION

This operator's manual has been prepared to provide the information you need to correctly assemble, operate and maintain your unit. Read it carefully and keep it for future reference. Should you ever need repair parts or service, contact your authorized parts and service dealer.

Be sure safety warnings are observed. Read and follow all safety and operating instructions in this operator's manual.

Any references made in this manual concerning the right- or left-hand sides are determined with the operator facing forward in the operating position.

The replacement of any part on this product by other than the manufacturer's authorized replacement part may adversely affect the performance, durability or safety of this product.

The manufacturer reserves the right to make changes on, or add improvements to its product at any time without prior notice or obligation. The manufacturer also reserves the right to decide, upon its discretion and at any time, to discontinue a product.

Record the model and serial numbers of your unit (located on the nameplate) in the spaces provided below.

Product Model No. \_\_\_\_\_

Product Serial No. \_\_\_\_\_

Dealer Purchased From \_\_\_\_\_

Date Purchased \_\_\_\_\_

Dealer Address \_\_\_\_\_

Dealer Telephone No. \_\_\_\_\_

Photographs and illustrations in this manual may not show your model but are for reference. They are based on the latest information available at time of publication.

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If decals are missing, illegible, or damaged, they should be replaced.

### SYMBOLS

**Two symbols are used in this manual to attract your attention to important information.**



**SAFETY WARNING:** Failure to obey a safety warning may result in injury to yourself or others.

The purpose of the safety symbol is to attract your attention to possible danger. The symbol, and the explanation with it, deserves your careful attention and understanding. A safety warning, by itself, does not eliminate the danger. The instruction or warning it gives is not a substitute for proper accident prevention measures.

*NOTE:* This symbol advises you of information important to the operation or maintenance of your equipment.



## **SAFETY WARNINGS**

**A CAREFUL OPERATOR IS THE BEST OPERATOR. MOST ACCIDENTS CAN BE AVOIDED BY OBSERVING CERTAIN PRECAUTIONS. TO HELP PREVENT ACCIDENTS, READ AND TAKE THE FOLLOWING SAFETY WARNINGS BEFORE OPERATING THIS ATTACHMENT. EQUIPMENT SHOULD BE OPERATED ONLY BY THOSE WHO ARE RESPONSIBLE AND INSTRUCTED TO DO SO.**

**THE FOLLOWING SAFETY WARNINGS ARE SUGGESTED TO HELP PREVENT ACCIDENTS.**

### **OPERATING THE BLADE**

- Use extra caution when operating near roadways, streets and thorough fares.
- Read this manual carefully to acquaint yourself with the blade. Working with unfamiliar equipment can lead to accidents.
- Keep alert and watch the front as well as the rear when working with the blade.
- Always lower blade to the ground and stop engine before leaving tractor.
- Always be sure blade is in the fully raised position when in transport.
- When turning close to buildings or passing through narrow areas, be sure to allow sufficient clearance for the blade.
- Travel slowly over rough terrain.
- Be careful to avoid catching blade on immovable objects.
- Use extra caution when back filling deep holes or trenches.
- Make adjustments only when blade is attached to tractor.
- When removing, changing angle, or adjusting blade, be sure that your feet are not under blade.
- Keep all people and pets a safe distance away when operating blade.
- Avoid excessive tractor speed during operation.
- Use care when ditching on slopes to prevent overturning.
- Never allow anyone to ride on blade.
- Read your tractor operator's manual carefully for information on its safe use.
- Do not modify or alter or permit anyone to modify or alter this blade or its components.

## SET-UP AND ASSEMBLY

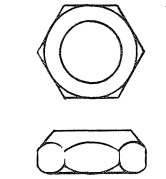
The blade is shipped in one carton containing blade, rear frame, front frame, lift link assembly and hardware bag.

Remove all contents from carton.

### HARDWARE BAG CONTENTS

Empty the hardware bag and use the illustration to sort and compare quantities.

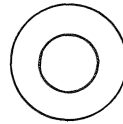
Also included in the hardware bag but not illustrated here are (1) hitch pin, (1) spring, and (1) stabilizer.



(1)  
1/2 Hex  
Cone Lock Nut



(2)  
5/16 Hex Nut



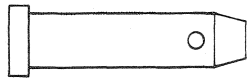
(4)  
7/16 SAE  
Flat Washer  
(Additional  
Flat Washers  
Required For  
"Solid" Lift Link  
Mounting)



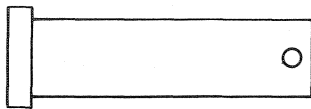
(2)  
5/16 SAE  
Flat Washer



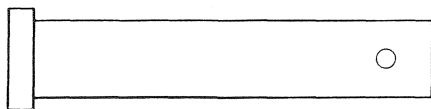
(2)  
5/16 Spring  
Lock Washer



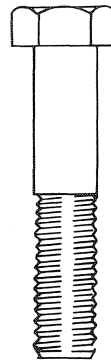
(1)  
Clevis Pin - Short



(1)  
Clevis Pin - Medium



(2)  
Clevis Pin - Long



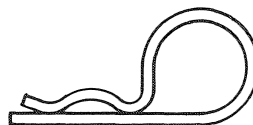
(1)  
1/2 x 2 1/2  
Hex Hd. Cap Screw  
Grade 5



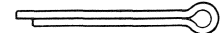
(2)  
5/16 x 1"  
Hex Hd. Cap Screw  
Grade 5



(3)  
Spring Clip "Large"



(1)  
Spring Clip "Small"



(1)  
1/8 x 1 1/4  
Cotter Pin

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