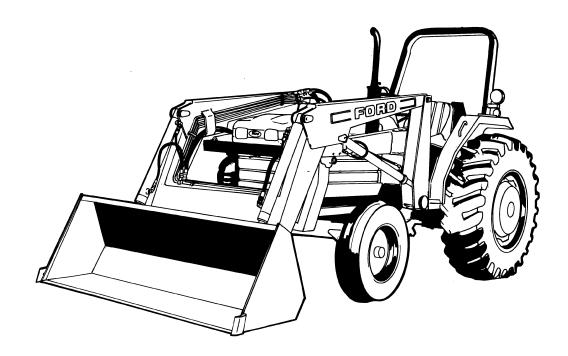
FORD



Operator's Manual

Series 7109 Quick Attach Farm Loader

42710911



Reprinted

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OWNER ASSISTANCE -

We at Ford New Holland and your Ford New Holland dealer want you to be completely satisfied with your investment. Normally any problems with your equipment will be handled by your Dealer's Service Department. Sometimes, however, a misunderstanding can occur. If your problem has not been handled to your satisfaction, we suggest the following.

- 1. Contact the owner or General Manager of the dealership, explain your problem and request assistance. When additional assistance is needed, your dealer has direct access to our branch offices.
- 2. If you cannot obtain satisfaction by doing this, contact the Ford New Holland branch office in your area and provide them with:
 - Your name, address, and telephone number
 - Machine model and serial number
 - Dealership name and address
 - Machine purchase date and amount of use
 - Nature of problem

Atlanta

2000 Mountain Ind. Blvd. Tucker GA 30084

Telephone: (404) 723-3615 States: AL, FL, GA, KY, MS, NC, SC, TN, VA

Dallas

P.O. Box 10227 Dallas, TX 75207

Telephone: (214) 939-4919 States: AR, AZ, CA, CO, HI, KS, LA, MO, NM, NV, OK, TX, UT

Minneapolis

P.O. Box 1342

Minneapolis, MN 55440 Telephone: (612) 887-4232 States: AK, IA, ID, IL, MN, MT, ND, NE, OR, SD, WA, WI, WY

3. If you need further assistance contact:

Service Department Mail Station 500 Ford New Holland, Inc. New Holland, PA 17557

New Holland

500 Diller Avenue New Holland, PA 17557 Telephone: (717) 285-8302 States: CT, DE, IN, MA, MD, ME, MI, NH, NJ, NY, OH, PA, RI, VT, WV

Calgary

P.O. Box 1616, Main P.O. Calgary, AB CANADA T2P 2M7 Telephone: (403) 569-3208

When contacting Ford New Holland's branch office or Services Department, be aware that your problem will likely be resolved in your dealership, using your dealer's facilities, equipment, and personnel, so it is important that your initial contact be with your dealer.

A Service Publications Catalog & Order Form is available which lists the operator's and service manuals for many prior models and most current model Ford - New Holland - Versatile tractors, equipment and consumer products. To obtain a copy of this catalog, please call 1-800-635-4913.

F-2616-7-93

INTRODUCTION -

This manual provides operation, maintenance, assembly and parts identification for your new loader.

Your Ford 7109 Loader with Quick Attach Feature is designed for use on Ford 2120 & 3415 2WD and 2120 FWD tractors.

Successful operation and long life of the loader depends, of course, on proper operation and the care given it. Please read this manual carefully and follow the instructions. Correct operation and maintenance will save much time and expense



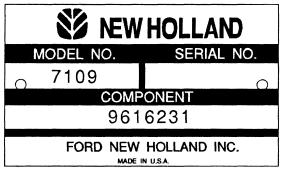
This SAFETY ALERT SYMBOL identifies IMPORTANT SAFETY MESSAGES in this manual. OBSERVE and FOLLOW all SAFETY MESSAGES to prevent personal INJURY.

The reference to left hand and right hand used in this manual refers to the position when standing at the rear of the unit facing forward.

If, at any time, you have a service problem with your loader, or need new parts, contact your local Ford New Holland Dealer.

Your dealer will need the loader model number and serial number to give you prompt efficient service.

Fill in the loader serial number and date purchased below. The serial number plate is located on the inside of the left boom arm.



DATE PURCHASED



Series 7109 Loader Mounted on a Ford Tractor

4 F-2616-7-90

SAFETY PRECAUTIONS

The following precautions are suggested to help prevent accidents.

A careful operator is the best operator. Most accidents can be avoided by observing certain precautions. Read and take the following precautions before operating the tractor and this loader to help prevent accidents. Equipment should be operated only by those who are responsible and instructed to do so

GENERAL

- 1. Read the Operator's Manual carefully before using the tractor or loader. Lack of operating knowledge can lead
- Replace damaged or illegible safety decals. See page 24 for required decals.
- Operate tractor and loader only from the operator's

THE TRACTOR

- 1. Use an approved ROPS (Roll Over Protective Structure) and seat belt for safe operation. Overturning a tractor without a ROPS can result in death or injury. If your tractor is not equipped with a ROPS and seat belt, see your Tractor Dealer.
- 2. Equip your tractor with FOPS (Falling Object Protective Structure) before installing or operating the loader.
- Always use the seat belt when the ROPS is installed. Do not use the seat belt if the ROPS is removed from the tractor.
- Add recommended wheel ballast and/or rear weight as recommended in owner's manual to provide good
- Move the wheels to the tractor manufacturer's widest recommended settings to increase stability.
- 6. Move and turn the tractor at low speeds

THE LOADER

- 1. Improper use of a loader can cause serious injury or death
- Do not lift or carry anybody on the loader or in the bucket or attachment.
- 3. Never allow anyone to get under the loader bucket or reach through the lift arms when the bucket is raised.
- Do not walk or work under a raised loader, bucket, or attachment unless it is securely blocked or held in position.
- Avoid overhead wires and obstacles when loader is raised. Contacting electric lines can cause electrocution.
- Make sure all parked loaders are on a hard, level surface. Engage all safety devices.

OPERATING THE LOADER

- 1. It is the loader owner's responsibility to be certain anyone operating the loader has read this manual first to be aware of the safe way of operating the loader.
- 2. Exercise caution when operating the loader with a raised loaded bucket or fork
- Avoid loose fill, rocks and holes. They can be dangerous for loader operation or movement.
- Use care when operating on steep grades to maintain proper stability. Always carry the bucket as low as



- 6. Stop the loader arms gradually when lowering or
- 7. Use caution when handling loose or shiftable loads.
- Carry bucket at a low position during transport for
- When parking or servicing, lower bucket to ground, stop engine and set park brakes before leaving the tractor seat.
- 10. Operate the loader controls only when properly seated at the controls.
- 11. Using front end loaders without special attachments for handling large heavy objects, such as large round or rectangular bales, logs and oil drums, is NOT RECOMMENDED.
- 12. Handling large heavy objects can be extremely dangerous due to:
 - Danger of rolling the tractor over.
 - Danger of upending the tractor.
 - Danger of the object rolling or sliding down the loader arms onto the operator.
- 13. If you must perform this sort of work (see 12 above), protect yourself by:
 - Using the proper attachment.
 - Never lifting the load higher than necessary to clear the ground when moving.
 - Ballasting the tractor rear to compensate for the load.
 - Never lifting large objects with equipment that does not have an anti-rollback device.
 - Moving slowly and carefully, avoiding rough terrain.

MAINTENANCE

- 1. When servicing or replacing pins in cylinder ends, buckets, etc., always use a brass drift and hammer. Failure to do so could result in injury from flying metal fragments
- 2. Do not modify or alter or permit anyone else to modify or alter the loader or any of its components or any loader function without first consulting a Ford New Holland Dealer. If you have any questions regarding loader modifications contact Ford New Holland Inc.
- Always wear safety goggles when servicing or repairing the machine.
- 4. Escaping hydraulic/diesel fluid under pressure can penetrate the skin causing serious injury.
 - DO NOT use your hand to check for leaks. Use a piece of cardboard or paper to search for leaks.
 - Stop engine and relieve pressure before connecting or disconnecting hydraulic or diesel lines.
 - Tighten all connections before starting engine or pressurizing lines.
 - If any fluid is injected into the skin, obtain medical attention immediately or gangrene may result.
- 5. Do not tamper with the relief valve setting. The relief valve is pre-set at the factory. Changing the setting can cause overloading the loader and tractor and serious operator injury may result.

Whenever you see this symbol

it means: ATTENTION!

BECOME ALERT!

YOUR SAFETY IS INVOLVED!

OPERATION-

PREPARING TRACTOR PRIOR TO OPERATION



WARNING: Read the operator's manual before inspecting, servicing or operating the loader and tractor.

INSPECTION

Thoroughly inspect the fully assembled loader and tractor prior to operation.

- Check all hardware to be sure that it has been properly installed and tightened. Retighten all hardware after the first 10 hours of operation.
- 2. Check tire pressure. Refer to the tractor operator's manual for recommended pressures.
- Review tractor lubrication schedule and consult MAINTENANCE section of this manual to be certain that all pivot points have been properly lubricated.
- Use the method described in MAINTENANCE section of this manual to check all hose and tubing connections to insure that no leaks are present.
- Be sure the FOPS (Falling Object Protective Structure) is installed.

INSTALL COUNTERBALANCE



WARNING: Before operating a tractor with a loader, add sufficient counterweight so that a minimum of 30% of the total weight of tractor and loader is on the rear wheels when bucket contains rated load and is in maximum forward position.

Sufficient weight can be added to the tractor by filling the rear tires with liquid ballast, installing wheel weights or 3-point hitch counterweight. If 3-point hitch counterweights are used, they should be carried as low as possible at all times to maximize stability.

The effective counterbalance weight of mounted rear equipment is determined by multiplying the actual weight of equipment by 1.50.

EXAMPLE: Equipment weighing 800 pounds, attached to the rear of the tractor, multiplied by 1.50, equals 1200 pounds of effective counterbalance weight.

After adding recommended counterweight, weigh tractor at rear axle to be sure counterbalance is adequate. With bucket empty and in carry position, minimum tractor rear axle weight should be 4500 lbs. for 2120 and 3415 TWD and 2120 FWD series Ford tractors.

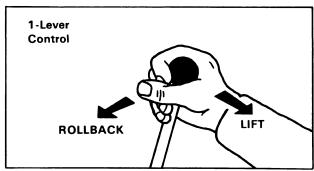
OPERATING LOADER

The loader should be operated with the tractor engine running at 1700-2200 rpm. Excessive speeds are dangerous, and may cause bucket spillage and unnecessary strain on the tractor and loader.

When operating in temperatures below 30°F., run the tractor engine below 1200 rpm until the oil temperature exceeds 30°F.

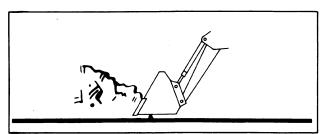
The following text and illustrations offer suggested loader and tractor operating techniques.

Loaders with 1-lever control, ease lever back and toward you to lift and rollback the bucket.



FILLING THE BUCKET

Approach and enter the pile with a level bucket.



F-2616-2-88

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