ORIGINAL INSTRUCTIONS

PUMA 1654 PUMA 1804 Tractor

OPERATOR'S MANUAL



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1 - GENERAL INFORMATION

Metric and imperial units abbreviations

Typical applications	Metric unit		Imperial unit	
	Name	Symbol	Name	Symbol
A (1 1)				
Area (Land area)	T		T	
	hectare	ha	acre	ac
	square meter	m²	square foot	ft²
			square inch	in²
	square millimeter	mm²	square inch	in²
Electricity	<u> </u>			-
	ampere	A	ampere	A
	volt	V	volt	V
	microfarad	μF	microfarad	μF
	ohm	Ω	ohm	Ω
Force				
	kilonewton	kN	pound	lb
	newton	N	pound	lb
Force per length				
	newton per meter	N/m	pound per foot	lb/ft
			pound per inch	lb/in
Frequency				
	megahertz	MHz	megahertz	MHz
	kilohertz	kHz	kilohertz	kHz
	hertz	Hz	hertz	Hz
Frequency - Rotational				
•	revolution per minute	r/min	revolution per minute	r/min ^a
	· ·	rpm	1	rpm
Length				
	kilometer	km	mile	mi
	meter	m	foot	ft
	centimeter	cm	inch	in
	millimeter	mm	inch	in
	micrometer	μm		
Mass				
	kilogram	kg	pound	lb
	gram	g	ounce	OZ
	milligram	mg		
Mass per mass				
	milligram per kilogram	mg/ kg	parts per million	ppm
Power		<u> </u>		
	kilowatt	kW	horsepower	Нр
	watt	W	Btu per hour	Btu/hr
			Btu per minute	Btu/min
Pressure or stress (Force	ner area)		Dia por minuto	Dta/IIIII
	kilopascal	kPa	pound per square inch	psi
	Miopascai	Ni a	inch of mercury	inHg
	nascal	Pa	inch of water	inH2O
	pascal	MPa		
	megapascal		pound per square inch	psi
	millibar	mbar		
	bar	bar		

1 - GENERAL INFORMATION

Typical applications	Metric unit		Imperial unit			
	Name	Symbol	Name	Symbol		
Temperature (other than the	Temperature (other than thermodynamic)					
	degrees Celsius	°C	degrees Fahrenheit	°F		
Time	Гіте					
	hour	h	hour	h		
	minute	min	minute	min		
	second	S	second	S		
Torque (includes bending r	noment, moment of force, an	d moment of a				
	newton meter	N m	pound foot	lb ft		
			pound foot	lb in		
Velocity						
	kilometer per hour	km/h	mile per hour	mph		
	meter per second	m/s	foot per second	ft/s		
	millimeter per second	mm/s	inch per second	in/s		
	meter per minute	m/min	foot per minute	ft/min		
Volume (includes capacity)						
	cubic meter	m³	cubic yard	yd³		
			-	cu yd		
	liter	[cubic inch	in³		
	liter	I	US gallon	US gal		
			UK gallon	UK gal		
			US quart	US qt		
			UK quart	UK qt		
	milliliter	ml	fluid ounce	fl oz		
Volume per time (includes discharge and flow rate)						
,	cubic meter per minute	m³/min	cubic foot per minute	ft³/min		
	liter per minute	l/min	US gallon per minute	US gal/min		
	milliliter per minute	ml/min	UK gallon per minute	UK gal/min		
Sound power level and so			· · · · · · · · · · · · · · · · · · ·			
•	decibel	dB	decibel	dB		

To the owner

GENERAL INFORMATION

This manual has been prepared to assist you in the correct procedure for running- in, driving and operating and for the maintenance of your new tractor. Read this manual carefully. Your tractor is intended for use in normal and customary agricultural applications.

If at any time you require advice concerning your tractor, do not hesitate to contact your authorized dealer. He has factory trained personnel, genuine manufacturers' parts and the necessary equipment to carry out all your service requirements.

Your tractor has been designed and built to give maximum performance, economy and ease of operation under a wide variety of operating conditions. Prior to delivery, the tractor was carefully inspected, both at the factory and by your dealer to make sure that it reaches you in optimum condition. To maintain this condition and make sure trouble- free operation, it is important that the routine services, as specified on **Maintenance chart** of this manual, are carried out at the recommended intervals.

Operator's manual storage

The Operators Manual supplied with your tractor is an important source of information and should be stored safely.

The manual is written specifically for your tractor so it is important that you make a note of the print number and issue date which can be found on the cover. In the event the manual is lost or damaged it can be replaced with the correct version.

A storage pocket for the Operators Manual can be found on the rear of the seat. The manual should be kept in this pocket at all times when not in use.

The table of contents page(s) are provided to have an overview of main manual's topics. A detailed alphabetical index is available at the end of this manual for locating specific items.

Cleaning the tractor

Your tractor is a state-of-the-art machine with sophisticated, electronic controls. This should be taken into consideration when cleaning the tractor, particularly if using a high pressure washer. Even though every precaution has been taken to safeguard electronic components and connections, the pressure generated by some of these machines is such that complete protection against water ingress cannot be guaranteed.

When using a high pressure washer, do not stand too close to the tractor and avoid directing the jet at electronic components, electrical connections, breathers, seals, filler caps, etc. Never direct a cold water jet at a hot engine or exhaust.

Failure to comply with these rules will render the warranty null and void.

Safety

Pages 1--8 to 1--36 inclusive list the precautions to be observed to ensure your safety and the safety of others. Read the safety precautions and follow the advice offered before operating the tractor.

First 50 hour service

In section 8, at the back of this manual, you will find the **50 h** service reports.

NOTICE: It is important the **50 h** service is carried out as recommended to make sure your tractor provides optimum performance and efficiency.

After you have operated the tractor for 50 h, take your tractor, together with this manual, to your dealer. He will then perform the factory recommended 50 h service and complete the service report sheets (see Service record 1st 50 hour, Owner copy and Service record 1st 50 hour, Dealer copy). The first sheet (see Service record 1st 50 hour, Owner copy) is your copy of the service performed. The second sheet (see Service record 1st 50 hour, Dealer copy) is the dealer's copy and should be removed by the dealer after the service has been carried out. make sure that you and the dealer sign both copies.

Service parts

It should be pointed out that genuine parts have been examined and approved by the company. The installation and/or use of 'non-genuine' products could have negative effects upon the design characteristics of your tractor and thereby affect its safety. The company is not liable for any damage caused by the use of 'non-genuine' parts and accessories. Only genuine replacement parts should be used. The use of non-genuine parts may invalidate legal approvals associated with this product.

It is prohibited to carry out any modifications to the tractor unless specifically authorized, in writing, by the after sales service department of the company.

Warranty

Your tractor is warranted according to legal rights in your country and the contractual agreement with the selling dealer. No warranty shall, however, apply if the tractor has not been used, adjusted and maintained according to the instructions given in the operator's manual.

Use of biodiesel fuels

NOTICE: Before using biodiesel fuels in your tractor, see the information on **7-4**regarding the storage and use of bio diesel fuels.

Emission controls

NOTE: The engine and fuel system on your machine is designed and built to government emissions standards. Tampering by dealers, customers, operators and users is strictly prohibited by law. Failure to comply could result

in government fines, rework charges, invalid warranty, legal action and possible confiscation of the machine until rework to original condition is completed. Engine service and/or repairs must be done by a certified technician only!



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