Service Manual



Wheeled Loading Shovel - 426, 435, 436, 446

Section 1 - General Information

Section 2 - Care and Safety

Section 3 - Routine Maintenance

Section A - Attachments

Section B - Body and Framework

Section C - Electrics

Section E - Hydraulics

Section F - Transmission

Section G - Brakes

Section H - Hydraulic Steering

Section K - Engine



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World Class

Section 1



General Information

Section 1 - General Information

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Introduction

About this Manual

Machine Model and Serial Number

This manual provides information for the following model(s) in the JCB machine range:

- 426 Wheeled Loading Shovel from machine serial number 531001
- 427 Wheeled Loading Shovel from machine serial number 533001
- 435 Wheeled Loading Shovel from machine serial number 533001
- 436 Wheeled Loading Shovel from machine serial number 533001
- 437 Wheeled Loading Shovel from machine serial number 533001
- 446 Wheeled Loading Shovel from machine serial number 540000 to 540011

Note: The information provided in this manual for the 436 machine also applies to the 446 machine, except where specified.

Note: USA ONLY - For 426 machines built after November 1998, Hydraulic and Electrical Information is as for 436 machines. Also, machine serial numbers start at 544001.

Note: USA ONLY - For 426 machines built after October 2000, Hydraulic and Electrical Information is as for 426 machines. Also, machine serial numbers revert to the normal 426 series.

Using the Service Manual

T11-00

This publication is designed for the benefit of JCB Distributor Service Engineers who are receiving, or have received, training by JCB Technical Training Department.

These personnel should have a sound knowledge of workshop practice, safety procedures, and general techniques associated with the maintenance and repair of hydraulic earthmoving equipment.

The illustrations in this publication are for guidance only. Where the machines differ, the text and/or the illustration will specify.

General warnings in Section 2 are repeated throughout the manual, as well as specific warnings. Read all safety statements regularly, so you do not forget them.

Renewal of oil seals, gaskets, etc., and any component showing obvious signs of wear or damage is expected as a matter of course. It is expected that components will be cleaned and lubricated where appropriate, and that any opened hose or pipe connections will be blanked to prevent excessive loss of hydraulic fluid and ingress of dirt.

Where a torque setting is given as a single figure it may be varied by plus or minus 3%. Torque figures indicated are for dry threads, hence for lubricated threads may be reduced by one third.

The manufacturer's policy is one of continuous improvement. The right to change the specification of the machine without notice is reserved. No responsibility will be accepted for discrepancies which may occur between specifications of the machine and the descriptions contained in this publication.

Finally, please remember above all else safety must come first!

Section Numbering

T11-005

The manual is compiled in sections, the first three are numbered and contain information as follows:

- 1 General Information includes torque settings and service tools.
- Care and Safety includes warnings and cautions pertinent to aspects of workshop procedures etc.
- 3 Maintenance includes service schedules and recommended lubricants for all the machine.

The remaining sections are alphabetically coded and deal with Dismantling, Overhaul etc. of specific components, for example:

- A Attachments
- **B** Body and Framework, etc.



About this Manual

Section contents, technical data, circuit descriptions, operation descriptions etc. are inserted at the beginning of each alphabetically coded section.

Left Side, Right Side

In this manual, 'left' **A** and 'right' **B** mean your left and right when you are seated correctly in the machine.

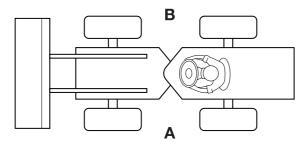


Fig 1.

Cross References

T1-004

In this publication, page cross references are made by presenting the subject title printed in bold, italic and underlined. It is preceded by the 'go to' symbol. The number of the page upon which the subject begins, is indicated within the brackets. For example:

Cross References** (1-2).



Identifying Your Machine

Identifying Your Machine

Machine Identification Plate

Your machine has an identification plate mounted as shown. The serial numbers of the machine and its major units are stamped on the plate.

Note: The machine model and build specification is indicated by the VIN (earlier machines) or PIN (later machines). Refer to **Typical Vehicle Identification Number (VIN)** or **Typical Product Identification Number (PIN)**.

The serial number of each major unit is also stamped on the unit itself. If a major unit is replaced by a new one, the serial number on the identification plate will be wrong. Either stamp the new number of the unit on the identification plate, or simply stamp out the old number. This will prevent the wrong unit number being quoted when replacement parts are ordered.

The machine and engine serial numbers can help identify exactly the type of equipment you have.

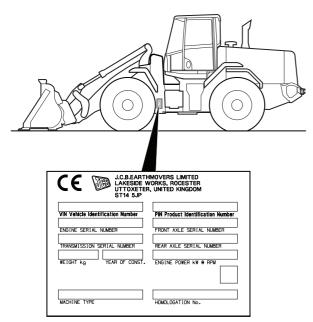


Fig 2.

Typical Vehicle Identification Number

1 2 3 4 5 SLP 42600 S E 0531001

- 1 World Manufacturer Identification, SLP = JCB
- 2 Machine Model, 42600 = 426
- **3** Year of Manufacture S, (P = 1993, R = 1994, S = 1995, T = 1996, V = 1997, W = 1998, X = 1999, Y = 2000, 1 = 2001, 2 = 2002, 3 = 2003, 4 = 2004)
- 4 Manufacturing Location (E = England)
- Machine Serial Number (0531001)

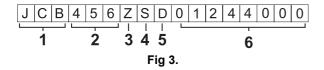
The serial number of each major unit is also stamped on the unit itself. If a major unit is replaced by a new one, the serial number on the identification plate will be wrong. Either stamp the new number of the unit on the identification plate, or simply stamp out the old number. This will prevent the wrong unit number being quoted when replacement parts are ordered.

The machine and engine serial numbers can help identify exactly the type of equipment you have.



Identifying Your Machine

Typical Product Identification Number



- 1 World Manufacturer Identification (3 Digits)
- 2 Model Number (3 Digits)
- 3 Loader End Type (1 Digit)

O = HT Loader End

Z = ZX Loader End

4 Designation (1 Digit)

S = Farmmaster

O = None Farmmaster

I = India

5 Check Letter (1 Digit)

The Check Letter is used to verify the authenticity of the machine's PIN.

6 Year of Manufacture (1 Digit)

7 Machine Serial Number (7 Digits)

Each machine has a unique serial number.

Note: On later models, the year of manufacture digit was removed and the machine serial number was increased to 8 digits.

Identifying Your Machine

Component Identification Plates

Typical Engine Identification Number

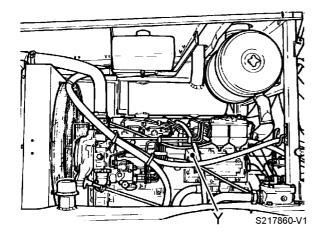
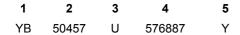


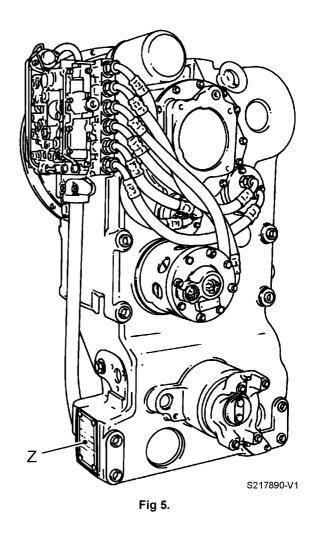
Fig 4.

The engine serial number is stamped on a plate **4Y** which is fastened to the right side of the cylinder block, near the fuel filter.



- 1 Engine Type, YB = 6 cylinder turbo
- 2 Build Number
- 3 Country of Origin
- 4 Engine Sequence Number
- 5 Year of Manufacture

The Transmission serial number is stamped on plate ${\bf 5Z}$ as shown.



1 - 5 9803/4160-17 **1 - 5**



Identifying Your Machine

FOPS Data Plate

A WARNING

Do not use the machine if the falling objects protection level provided by the structure is not sufficient for the application. Falling objects can cause serious injury.

8-2-8-17

If the machine is used in any application where there is a risk of falling objects then a falling-objects protective structure (FOPS) must be installed. For further information contact your JCB Dealer

The falling objects protection structure (FOPS) is fitted with a dataplate. The dataplate indicates what level protection the structure provides.

There are two levels of FOPS:

- Level I Impact Protection impact strength for protection from small falling objects (e.g. bricks, small concrete blocks, hand tools) encountered in operations such as highway maintenance, landscaping and other construction site services.
- Level II Impact Protection impact strength for protection from heavy falling objects (e.g. trees, rocks) for machines involved in site clearing, overhead demolition or forestry.

ROPS Data Plate

A WARNING

You could be killed or seriously injured if you operate a machine with a damaged or missing ROPS/FOPS. If the Roll Over Protection Structure (ROPS)/Falling Objects Protection Structure (FOPS) has been in an accident, do not use the machine until the structure has been renewed. Modifications and repairs that are not approved by the manufacturer may be dangerous and will invalidate the ROPS/FOPS certification.

INT-2-1-9 6

A WARNING

Seat Belts

The ROPS/FOPS is designed to give you protection in an accident. If you do not wear your seat belt, you could be thrown out of the machine and crushed. You must wear a seat belt when using the machine. Fasten the seat belt before starting the engine.

0153

Machines built to the ROPS/FOPS standard have a data plate attached to the inside of the cab.

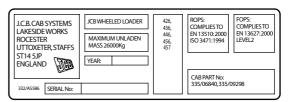


Fig 6.

Section 2



Care and Safety

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Safety Notices

Important Information

T1-042

The Operator Manual

A WARNING

You and others can be killed or seriously injured if you operate or maintain the machine without first studying the Operator Manual. You must understand and follow the instructions in the Operator Manual. If you do not understand anything, ask your employer or JCB dealer to explain it.

INT-1-4-2

Do not operate the machine without an Operator Manual, or if there is anything on the machine you do not understand.

Treat the Operator Manual as part of the machine. Keep it clean and in good condition. Replace the Operator Manual immediately if it is lost, damaged or becomes unreadable.

Safety Warnings



This safety alert system identifies important safety messages in this manual. When you see this symbol, be alert, your safety is involved, carefully read the message that follows, and inform other operators.

In this publication and on the machine, there are safety notices. Each notice starts with a signal word. The signal word meanings are given below.

A DANGER

Denotes an extreme hazard exists. If proper precautions are not taken, it is highly probable that the operator (or others) could be killed or seriously injured.

INT-1-2-1

A WARNING

Denotes a hazard exists. If proper precautions are not taken, the operator (or others) could be killed or seriously injured.

INT-1-2-2

A CAUTION

Denotes a reminder of safety practices. Failure to follow these safety practices could result in injury to the operator (or others) and possible damage to the machine.

INT-1-2-3



Section 2 - Care and Safety Safety Notices

Safety Check List

Safety Check List

P4-1004_3

Safety - Yours and Others

INT-1-3-1 3

All machinery can be hazardous. When a machine is correctly operated and properly maintained, it is a safe machine to work with. But when it is carelessly operated or poorly maintained it can become a danger to you (the operator) and others.

In this manual and on the machine you will find warning messages. Read and understand them. They tell you of potential hazards and how to avoid them. If you do not fully understand the warning messages, ask your employer or JCB distributor to explain them.

But safety is not just a matter of responding to the warnings. All the time you are working on or with the machine you must be thinking what hazards there might be and how to avoid them.

Do not work with the machine until you are sure that you can control it.

Do not start any job until you are sure that you and those around you will be safe.

If you are unsure of anything, about the machine or the job, ask someone who knows. Do not assume anything.

Remember

BE CAREFUL BE ALERT BE SAFE

General Safety

T1-043

A WARNING

To operate the machine safely you must know the machine and have the skill to use it. You must abide by all relevant laws, health and safety regulations that apply to the country you are operating in. The Operator Manual instructs you on the machine, its controls and its safe operation; it is not a training manual. If you are a new operator, get yourself trained in the skills of using a machine before trying to work with it. If you don't, you will not do your job well, and you will be a danger to yourself and others.

INT-1-4-1

A WARNING

Care and Alertness

All the time you are working with or on the machine, take care and stay alert. Always be careful. Always be alert for hazards.

INT-1-3-5

A WARNING

Clothing

You can be injured if you do not wear the proper clothing. Loose clothing can get caught in the machinery. Wear protective clothing to suit the job. Examples of protective clothing are: a hard hat, safety shoes, safety glasses, a well fitting overall, earprotectors and industrial gloves. Keep cuffs fastened. Do not wear a necktie or scarf. Keep long hair restrained. Remove rings, watches and personal jewellery.

INT-1-3-6_2

A WARNING

Alcohol and Drugs

It is extremely dangerous to operate machinery when under the influence of alcohol or drugs. Do not consume alcoholic drinks or take drugs before or while operating the machine or attachments. Be aware of medicines which can cause drowsiness.

INT-1-3-9 2



Section 2 - Care and Safety Safety Notices

Safety Check List

A WARNING

Feeling Unwell

Do not attempt to operate the machine if you are feeling unwell. By doing so you could be a danger to yourself and those you work with.

8-1-2-4

A WARNING

Mobile Phones

Switch off your mobile phone before entering an area with a potentially explosive atmosphere. Sparks in such an area could cause an explosion or fire resulting in death or serious injury.

Switch off and do not use your mobile phone when refuelling the machine.

INT-3-3-9

A WARNING

Lifting Equipment

You can be injured if you use incorrect or faulty lifting equipment. You must identify the weight of the item to be lifted then choose lifting equipment that is strong enough and suitable for the job. Make sure that lifting equipment is in good condition and complies with all local regulations.

INT-1-3-7_2

A WARNING

Raised Equipment

Never walk or work under raised equipment unless it is supported by a mechanical device. Equipment which is supported only by a hydraulic device can drop and injure you if the hydraulic system fails or if the control is operated (even with the engine stopped).

Make sure that no-one goes near the machine while you install or remove the mechanical device.

13-2-3-7_3

A WARNING

Raised Machine

NEVER position yourself or any part of your body under a raised machine which is not properly supported. If the machine moves unexpectedly you could become trapped and suffer serious injury or be killed.

INT-3-3-7 1

A DANGER

Lightning

Lightning can kill you. Do not use the machine if there is lightning in your area.

5-1-1-2

A WARNING

Machine Modifications

This machine is manufactured in compliance with legislative and other requirements. It should not be altered in any way which could affect or invalidate any of these requirements. For advice consult your JCB Distributor.

INT-1-3-10_2



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