



SERVICE MANUAL

BACKHOE LOADER
1CX, 1CXT

EN - 9813/6050 - ISSUE 2 - 07/2018


This manual contains original instructions, verified by the manufacturer (or their authorized representative).

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Foreword

The Operator's Manual


You and others can be killed or seriously injured if you operate or maintain the machine without first studying the Operator's Manual. You must understand and follow the instructions in the Operator's Manual. If you do not understand anything, ask your employer or JCB dealer to explain it.

Do not operate the machine without an Operator's Manual, or if there is anything on the machine you do not understand.

Treat the Operator's Manual as part of the machine. Keep it clean and in good condition. Replace the Operator's Manual immediately if it is lost, damaged or becomes unreadable.

Contents

01 - Machine

03 - Attachments, Couplings and Load Handling

06 - Body and Framework

09 - Operator Station

12 - Heating, Ventilating and Air-Conditioning (HVAC)

15 - Engine

18 - Fuel and Exhaust System

21 - Cooling System

24 - Brake System

27 - Driveline

30 - Hydraulic System

33 - Electrical System

72 - Fasteners and Fixings

75 - Consumable Products

78 - After Sales



01 - Machine

Contents	Page No.
Acronyms Glossary	01-2
01-03 Safety	
01-03-03 Safety - Yours and Others	01-3
01-03-06 Safety Warnings	01-4
01-03-09 General Safety	01-5
01-03-12 Maintenance Safety	01-6
01-03-18 Operating Safety	01-8
01-03-21 Worksite Safety	01-11
01-03-24 Risk Assessment	01-12
01-03-27 Maintenance Positions	01-13
01-06 About this Manual	
01-06-03 Model and Serial Number	01-17
01-06-06 Using the Manual	01-18
01-33 Cleaning	
01-33-00 General	01-21



03 - Safety

Contents	Page No.
01-03-03 Safety - Yours and Others	01-3
01-03-06 Safety Warnings	01-4
01-03-09 General Safety	01-5
01-03-12 Maintenance Safety	01-6
01-03-18 Operating Safety	01-8
01-03-21 Worksite Safety	01-11
01-03-24 Risk Assessment	01-12
01-03-27 Maintenance Positions	01-13

03 - Safety - Yours and Others

Introduction

All machinery can be hazardous. When a machine is correctly operated and maintained, it is a safe machine to work with. When it is carelessly operated or poorly maintained it can become a danger to you (the operator) and others.

In this manual and on the machine you will find warning messages, you must read and understand them. They inform you of potential hazards and how to avoid them. If you do not fully understand the warning messages, ask your employer or JCB dealer to explain them.

Safety is not just a matter of responding to the warnings. All the time you are working on or with the machine you must be thinking of what hazards there might be and how to avoid them.

Do not work with the machine until you are sure that you can control it.

Do not start any work until you are sure that you and those around you will be safe.

If you are not sure of anything, about the machine or the work, ask someone who knows. Do not assume anything.

Remember:

- Be careful
- Be alert
- Be safe.

06 - Safety Warnings

Introduction

In this manual there are safety notices. Each notice starts with a signal word. The signal word meanings are given below.

The signal word 'DANGER' indicates a hazardous situation which, if not avoided, will result in death or serious injury.

The signal word 'WARNING' indicates a hazardous situation which, if not avoided, could result in death or serious injury.

The signal word 'CAUTION' indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

The signal word 'Notice' indicates a hazardous situation which, if not avoided, could result in machine damage.

The safety alert system symbol (shown) also helps to identify important safety messages in this manual. When you see this symbol your safety is involved, carefully read the message that follows.

Figure 1. The safety alert system symbol



09 - General Safety

Introduction

Training

To operate the machine safely you must know the machine and have the skill to use it. You must abide by all relevant laws, health and safety regulations that apply to the country you are operating in. The operator's manual instructs you on the machine, its controls and its safe operation; it is not a training manual. Ensure that you receive the correct training before operating any machinery. Failing to do so will result in incorrect operation of the machine and you will be putting yourself and others at risk. In some markets, and for work on certain jobsites, you may be required to have been trained and assessed in accordance with an operator competence scheme. Make sure that you and your machine comply with relevant local laws and jobsite requirements – it is your responsibility.

Care and Alertness

All the time you are working with or on the machine, take care and stay alert. Always be careful. Always be alert for hazards.

Clothing

You can be injured if you do not wear the correct clothing. Loose clothing can get caught in the machinery. Keep cuffs fastened. Do not wear a necktie or scarf. Keep long hair restrained. Remove rings, watches and personal jewellery.

Alcohol and Drugs

It is extremely dangerous to operate machinery when under the influence of alcohol or drugs. Do not consume alcoholic drinks or take drugs before or while operating the machine or attachments. Be aware of medicines which can cause drowsiness.

Feeling Unwell

Do not attempt to operate the machine if you are feeling unwell. By doing so you could be a danger to yourself and those you work with.

Mobile Phones

Switch off your mobile phone before entering an area with a potentially explosive atmosphere. Sparks in such an area could cause an explosion or fire resulting in death or serious injury.

Switch off and do not use your mobile phone when refuelling the machine.

Lifting Equipment

You can be injured if you use incorrect or faulty lifting equipment. You must identify the weight of the item to be lifted then choose lifting equipment that is strong enough and suitable for the job. Make sure that lifting equipment is in good condition and complies with all local regulations.

Raised Equipment

Never walk or work under raised equipment unless it is supported by a mechanical device. Equipment which is supported only by a hydraulic device can drop and injure you if the hydraulic system fails or if the control is operated (even with the engine stopped).

Make sure that no-one goes near the machine while you install or remove the mechanical device.

Raised Machine

Never position yourself or any part of your body under a raised machine which is not correctly supported. If the machine moves unexpectedly you could become trapped and suffer serious injury or be killed.

Lightning

Lightning can kill you. Do not use the machine if there is lightning in your area.

Machine Modifications

This machine is manufactured in compliance with prevailing legislative requirements. It must not be altered in any way which could affect or invalidate its compliance. For advice consult your JCB dealer.



00 - General

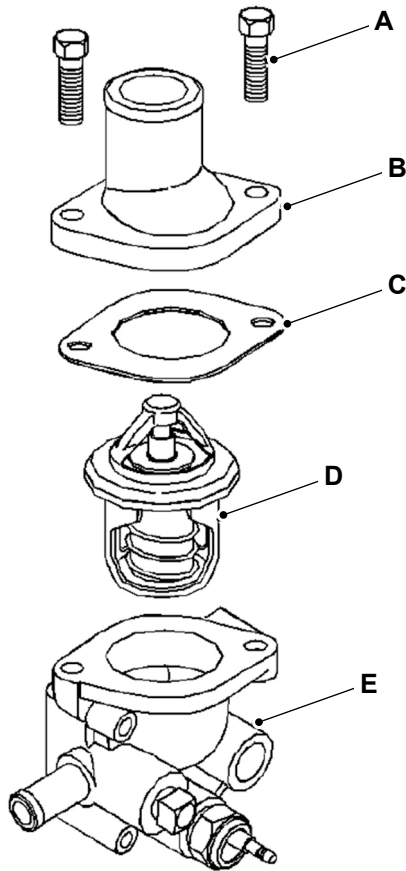
Introduction	21-23
Component Identification	21-24
Check (Condition)	21-24
Check (Operation)	21-25
Remove and Install	21-25

Introduction

The thermostat is installed on the cylinder head. It is located between the engine and the radiator in the cooling circuit.

The function of the thermostat is to block the flow of coolant to the radiator until the engine has warmed up to a sufficient temperature.

When the engine is cold, no coolant flows through the engine. Once the engine reaches its operating temperature, refer to Cooling System - Technical Data, the thermostat opens. By letting the engine warm up as quickly as possible, the thermostat reduces engine wear, deposits and emissions. Refer to: [PIL 21-00-00](#).

Component Identification
Figure 301.


- A** Bolt
- B** Outlet connection
- C** Joint
- D** Thermostat
- E** Thermostat housing

Check (Condition)

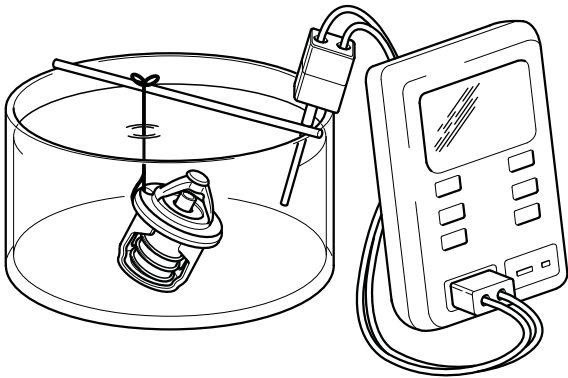
1. If the thermostat is suspected of being faulty, perform a thermostat test, to confirm its serviceability.
2. Note that the thermostat is a non-serviceable item. If the thermostat is faulty or damaged it must be renewed.
3. Inspect the seal for damage or splits. If necessary replace the seal. Make sure that the seal is correctly installed.

Check (Operation)

WARNING: Personal injury can result from the escaping fluid under pressure. If a pressure indication is shown on the indicator, push the release valve to relieve pressure before removing any hose from the radiator.

1. Remove the thermostat from the engine.
[Refer to: PIL 21-12-00.](#)
2. Heat the water in a pan until the temperature of the water is equal to the fully open temperature of the thermostat.
 - 2.1. Stir the water in the pan. This will distribute the temperature throughout the pan.

Figure 302.



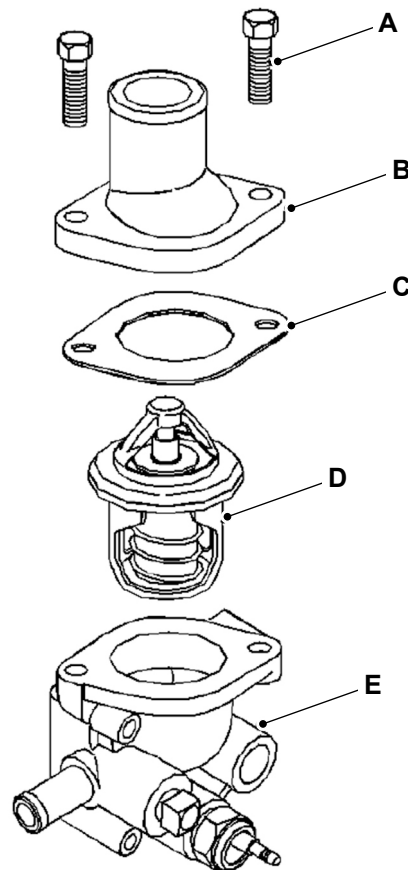
3. Hang the thermostat in the pan of water. The thermostat must be below the surface of the water. The thermostat must be away from the sides and the bottom of the pan.
4. Keep the water at the correct temperature for the specified time.
Duration: 10 min
5. Remove the thermostat.
6. Immediately measure the opening of the thermostat.
7. Make sure that the opening distance is within the specified limit. If not, replace the thermostat.

Remove and Install

Remove

1. Drain the cooling system.
[Refer to: PIL 21-00-00.](#)
2. Remove the bolts.
3. Remove the outlet connection.
4. Identify the orientation of the outlet connection to help installation.
5. Remove the joint.
6. Remove the thermostat from the thermostat housing.

Figure 303.



- A** Bolt
- B** Outlet connection
- C** Joint
- D** Thermostat
- E** Thermostat housing

Install

1. Inspect the thermostat for wear, damage and correct operation.



[Refer to: PIL 21-12-00.](#)

2. Make sure that the mating surfaces of the outlet connection and the thermostat housing are clean and free from damage.
3. Instal the thermostat to the thermostat housing.
4. Install a new joint.
5. Install the outlet connection to the thermostat housing.
6. Make sure the correct orientation of the outlet connection.
7. Install the bolt and tighten to the correct torque value.
8. Fill the cooling system to the correct level.

[Refer to: PIL 21-00-00.](#)

Table 98. Torque Values

Item	Description	Nm
A	Bolt	14

03 - Housing

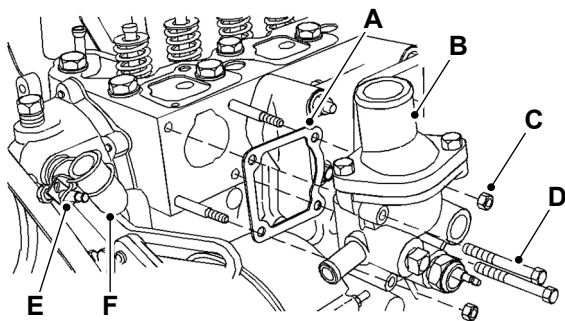
Remove and Install

Remove

1. Drain the cooling system.
[Refer to: PIL 21-00-00.](#)
2. Loosen the hose clamp and disconnect the hose from the thermostat housing.
3. Remove the bolt and the nut.
4. Remove the thermostat housing from the cylinder head.
5. Remove the joint from the cylinder head.
6. If necessary, remove the thermostat.

[Refer to: PIL 21-12-00.](#)

Figure 304.



- A** Joint
- B** Thermostat housing
- C** Nut
- D** Bolt
- E** Clamp
- F** Hose

Install

1. Make sure that the mating surfaces of the cylinder head and the thermostat housing are clean and free from damage.
2. Install a new joint to the cylinder head.
3. Install thermostat housing to the cylinder head.
4. Install the bolt and the nut.
5. Tighten the nut to the correct torque value.
6. Connect the hose to thermostat housing.
7. Tighten the hose clamp.
8. If removed, install the thermostat.

[Refer to: PIL 21-12-00.](#)

9. Fill the cooling system.

[Refer to: PIL 21-00-00.](#)

Table 99. Torque Values

Item	Description	Nm
C	Nut	10



93 - Hose

Contents

Page No.

21-93-00 General	21-29
------------------------	-------



00 - General

Introduction	21-29
Health and Safety	21-30
Component Identification	21-31
Check (Condition)	21-33

Introduction

The engine cooling hoses are essential parts of the cooling system. They carry the liquid coolant between the engine and the radiator/cooling pack.

Health and Safety

- ▲ **CAUTION** The cooling system is pressurised when the coolant is hot. When you remove the cap, hot coolant can spray out and burn you. Make sure that the engine is cool before you work on the cooling system.

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