

SERVICE MANUAL

TANDEM ROLLER CT160, CT260

EN - 9813/7750 - ISSUE 1 - 06/2018

This manual contains original instructions, verified by the manufacturer (or their authorized representative).

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Foreword

The Operator's Manual

A

You and others can be killed or seriously injured if you operate or maintain the machine without first studying the Operator's Manual. You must understand and follow the instructions in the Operator's Manual. If you do not understand anything, ask your employer or JCB dealer to explain it.

Do not operate the machine without an Operator's Manual, or if there is anything on the machine you do not understand.

Treat the Operator's Manual as part of the machine. Keep it clean and in good condition. Replace the Operator's Manual immediately if it is lost, damaged or becomes unreadable.

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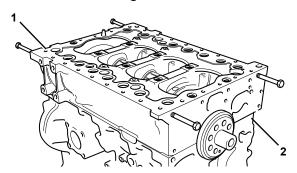
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Introduction

The bedplate acts as the main strength component of the engine. it maintains the correct alignment and supports the weight of the internal components.

Figure 52.



- 1 Bedplate2 Crankcase



Repair

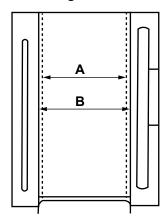
1. When the cylinder is worn beyond the allowable limit, bore and hone it to the specified dimension.

Refer to: PIL 15-00-00.

2. Replace the piston and piston rings with specified oversized.

Dimension: 0.25 mm

Figure 53.



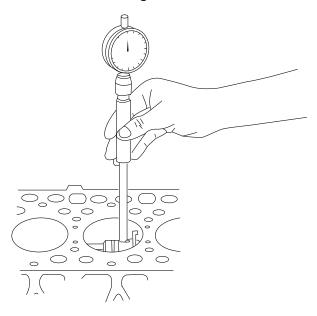
- A Cylinder inside diameter (Before Correction)
- **B** Cylinder inside diameter (Oversize)

Check (Condition)

- Measure the inside diameter of the cylinder at the six positions with a cylinder gauge to find the maximum and minimum inside diameter. Refer to Figure 55.
- 2. Calculate the difference (Maximum wear) between the maximum and the minimum inside diameter.
- 3. Make sure that the cylinder inside diameter is within the specified limits.

Refer to: PIL 15-00-00.

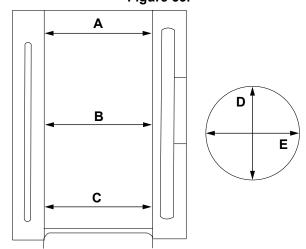
Figure 54.



- 4. If the wear exceeds the allowable limit, bore and hone to the oversize dimension.
- 5. Check condition of the cylinder wall for scratches. If deep scratches are found, bore the cylinder.



Figure 55.



- A Top
 B Middle
 C Bottom (At cylinder skirt)
 D Right angle to piston pin
 E Piston pin direction

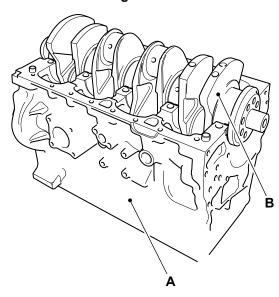


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Introduction

Figure 56.



- A CrankcaseB Crankshaft

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