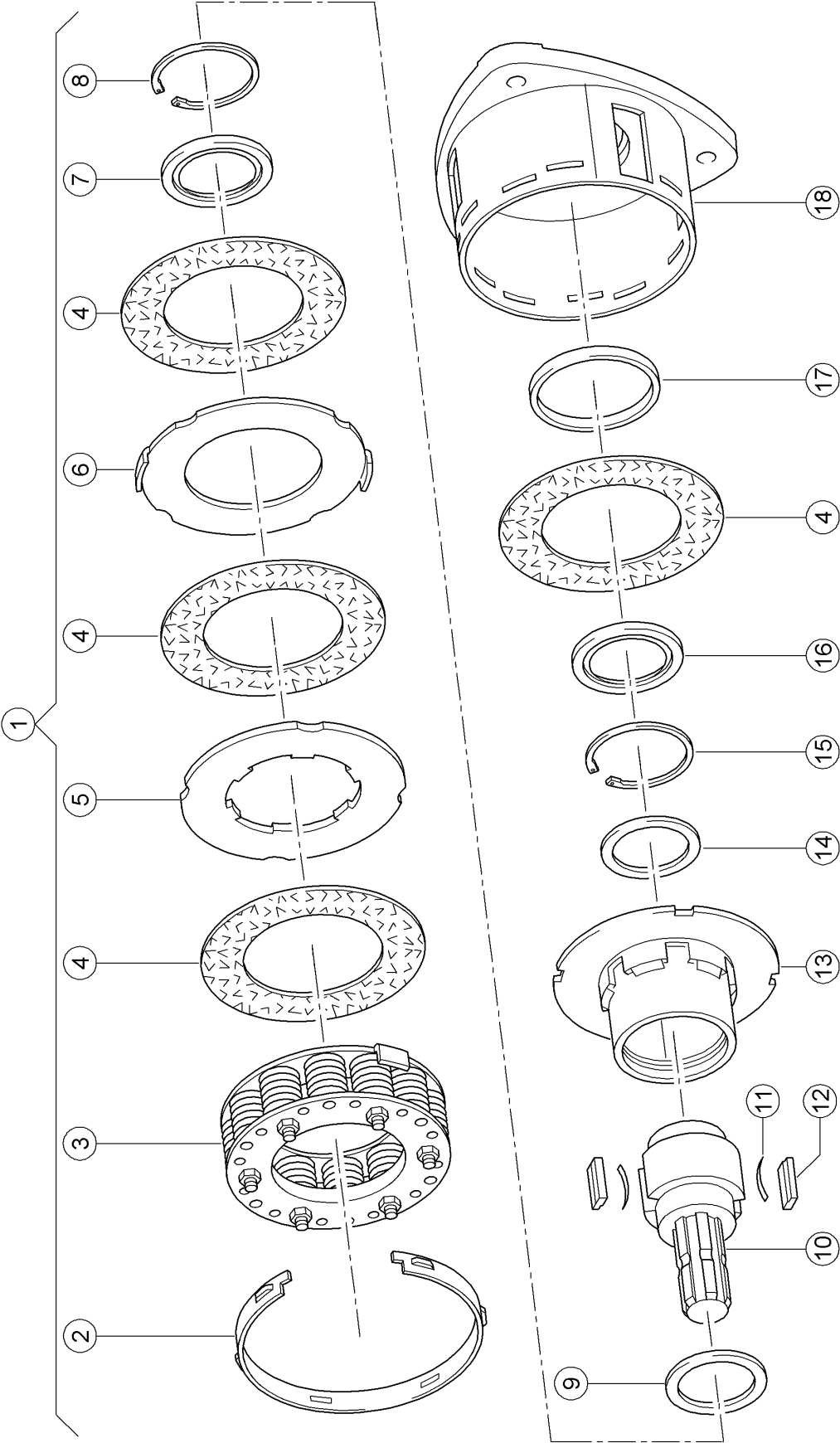


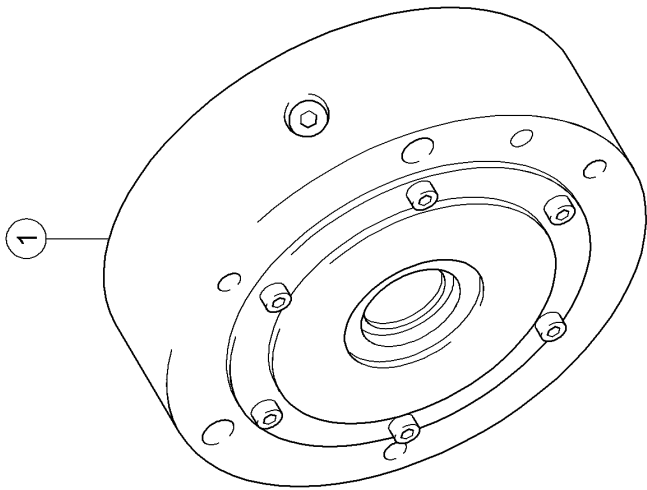
E0223 0215A200A 1



200 OVERLOAD CLUTCH

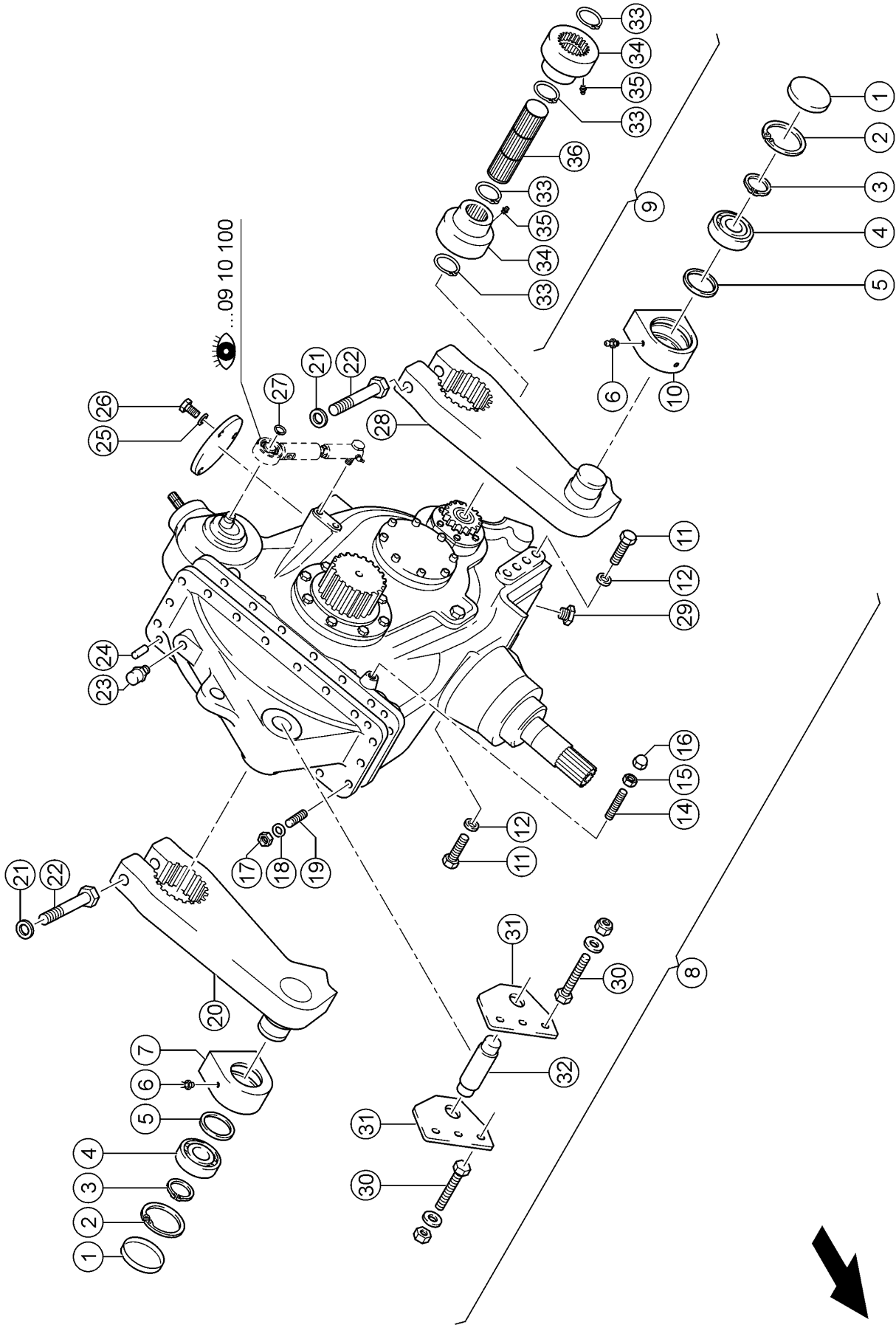
Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0846 204 0	FRICTION CLUTCH		1	
2	00 0828 171 0	ADJUSTING RING		1	
3	00 0828 172 0	SPRING KIT		1	
4	00 0828 173 0	FRICTION PLATE		4	
5	00 0828 174 0	DRIVE PLATE		1	
6	00 0828 175 0	DRIVE PLATE		1	
7	00 0921 795 0	SEALING RING		1	
8	00 0235 186 0	CIRCLIP	72X2,5	1	
9	00 0828 176 0	WASHER		1	
10	00 0828 177 0	HUB		1	
11	00 0941 080 0	FLAT SPRING		2	
12	00 0814 764 0	STOP KEY		2	
13	00 0828 178 0	COUPLER		1	
14	00 0234 388 0	BACK-UP WASHER	S 56X 72	1	
15	00 0235 186 0	CIRCLIP	72X2,5	1	
16	00 0215 308 1	RADIAL SEAL RING	ASWFLD 55X80X 8	1	
17	00 0941 110 0	RING		1	
18	00 0850 104 0	CLUTCH HOUSING	EK97/4R TK248/13	1	

E0223 0215A200A 2



200 OVERLOAD CLUTCH

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0832 053 2	OVERLOAD CLUTCH		1	



E0223 0230A500A 1

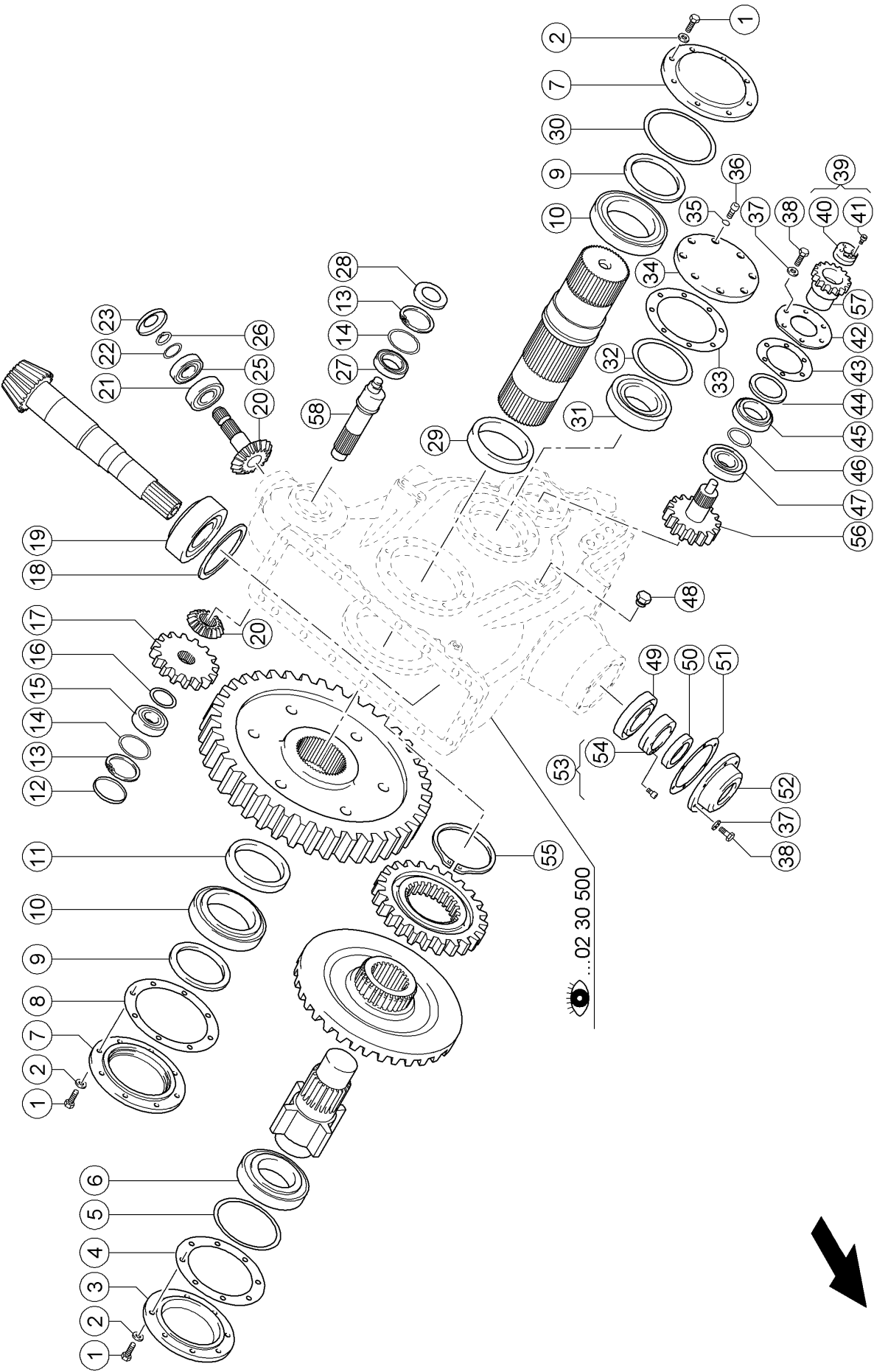
500 MAIN GEARBOX

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0214 037 0	LOCK CAP	125X12	2	
2	00 0243 064 0	CIRCLIP	125X4	2	
3	00 0235 172 0	CIRCLIP	70X2,5	2	
4	00 0243 618 0	SPHERICAL ROLLER BEARING	22214 EAW33	2	
5	00 0233 932 0	SHAFT SEAL	AS 80X100X10	2	
6	00 0244 948 0	GREASE NIPPLE	C M8X1	2	
7	00 0850 554 0	BEARING BOX		1	
8	00 0846 190 0	MAIN GEARBOX	I=19,5;6,5;2,17	1	
8	00 0178 394 0	MAIN GEARBOX	AT - HAUPTGETRIEBE -1 Q21	-1	1)
8	00 0850 126 0	SHAFT		1	2)
9	00 0846 199 0	CONNECTING SHAFT	488812602002	1	
10	00 0863 810 0	BEARING BOX	D125 - MONTIERT	1	
11	00 0242 478 0	HEXAGON HEAD BOLT	M20X50	8	
12	00 0212 191 0	CONTACT WASHER	A20	8	
14	00 0850 092 0	THREADED ROD	M12X50	1	
15	00 0236 172 0	HEXAGONAL NUT	M12	1	
16	00 0211 370 0	CAP NUT	M12-SW18	1	
17	00 0235 610 0	CASTELLATED NUT	M16	18	
18	00 0850 137 0	LOCK WASHER		18	
19	00 0850 575 0	STUD BOLT	M14 X48X C12.9	2	
19	00 0850 576 0	STUD BOLT	M14 X40X C12.9	16	
20	00 0850 551 0	CRANK	RECHTS	1	
21	00 0850 139 0	CIRCLIP		2	
22	00 0850 141 0	HEXAGON HEAD SCREW		2	
23	00 0841 823 0	FILTER	A-M24X2	1	
24	00 0850 135 0	CYLINDRICAL PIN		2	
25	00 0850 136 0	LOCK WASHER		3	
26	00 0239 252 0	HEXAGON HEAD BOLT	M12X30-SC	3	
27	00 0244 216 0	CIRCLIP	25X2	1	
28	00 0850 572 0	CRANK	LINKS	1	
29	00 0850 563 0	MAGNETIC FILTER BOLT	M24X2	1	
30	00 0235 554 0	HEXAGON HEAD BOLT	M12X50	6	
30	00 0239 389 0	CONTACT WASHER	A12	6	
30	00 0238 234 0	LOCK NUT	M12	6	
31	00 0846 223 0	PLATE	12X153X210	2	
32	00 0846 224 0	PIN	D53X175	1	
33	00 0212 111 0	CIRCLIP	50X3	4	
34	00 1327 538 0	SLEEVE	Z=22 M=3,75	2	
35	00 0179 838 0	GREASE NIPPLE	A M8X1	2	
36	00 1327 541 0	SHAFT	Z=21/Z=22 L=186 M=3,75	1	

1) Remarks	Exchange / Reman
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2) Remarks	for pump drive
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E0223 0230A500A 2



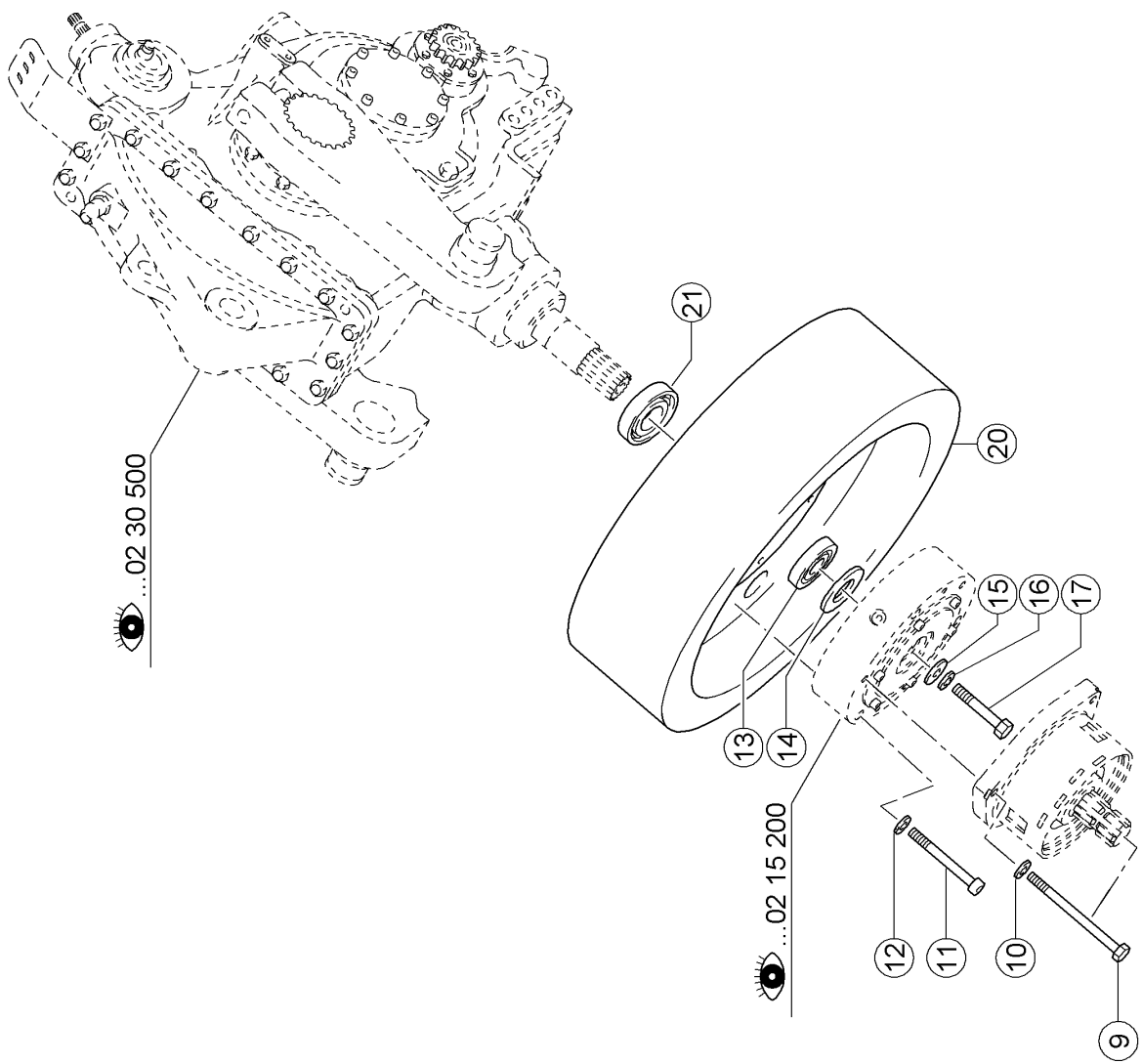
500 MAIN GEARBOX

Pos.	Part No.	Description	Dimension	Quantity	Conditions
	00 0846 190 0	MAIN GEARBOX	I=19,5;6,5;2,17	1	
1	00 0237 572 0	HEXAGON HEAD BOLT	M12X35	24	
2	00 0850 136 0	LOCK WASHER		24	
3	00 0850 557 0	COVER		1	
4	00 0833 857 0	GASKET	226X170X0.2	1	
5	00 0850 133 0	SPACER		1	
6	00 0214 782 0	TA.ROLLER BEARING	302 19 -95X170X34,5	1	
7	00 0850 558 0	COVER		2	
8	00 0850 569 0	GASKET	180X236X0.2	2	
9	00 0850 562 0	SEALING RING	AS120X150X12	2	
10	00 0214 783 0	TA.ROLLER BEARING	320 24	2	
11	00 0850 574 0	SPACER RING		1	
12	00 0212 260 0	LOCKING COVER	80X12	1	
13	00 0214 263 0	CIRCLIP	80X4,0	2	
14	00 0850 580 0	SHIM	69,3X79,7 = 8 TEILE	2	
15	00 0239 220 0	GRVD.BALL BEARING	6307-2RS*-C3	1	
16	00 0850 578 0	SPACER RING		1	
17	00 0841 164 0	SPUR GEAR		1	
18	00 0850 582 0	SPACER		1	
19	00 0215 806 0	TA.ROLLER BEARING	323 15	1	
20	00 0833 851 0	PINION SHAFT	UPX1-75X160X58		
21	00 0244 289 0	GRVD.BALL BEARING	448077401	1	
22	00 0850 579 0	SPACER RING	6308-2RS*	1	
23	00 0213 411 0	ROTARY SHAFT SEAL		1	
25	00 0238 504 0	GRVD.BALL BEARING	AS 40X 80X10	1	
26	00 0244 058 0	CIRCLIP	6208-2RS* -40X80X18	1	
27	00 0233 570 1	GRVD.BALL BEARING	40X2,5	1	
28	00 0211 446 0	RADIAL SEAL RING	6210-2RS* 50X90X20	1	
29	00 0850 573 0	SPACER RING	DFS 50X80X11/11	1	
30	00 0850 134 0	SPACER		1	
31	00 0243 679 0	TA.ROLLER BEARING	32217- 85X150X38,5	1	
32	00 0850 581 0	SPACER	133,4X149,7=4TEILE	1	
33	00 0850 568 0	GASKET	150X206X0.2	1	
34	00 0850 556 0	COVER		1	
35	00 0850 138 0	LOCK WASHER		8	
36	00 0215 418 0	SOCKET HEAD SCREW	M12X 30-MK	8	
37	00 0235 132 1	SPRING WASHER	8 -8,1X14,8X1,6	12	
38	00 0237 442 0	HEXAGON HEAD BOLT	M8X25	12	
39	00 0850 553 0	RING	M20X1.5	1	
40	00 0850 559 0	RING	M20X1.5	1	
41	00 0850 140 0	SCREW		1	
42	00 0850 555 0	COVER		1	
43	00 0850 565 0	GASKET	101X140X0.2	1	
44	00 0846 509 0	SHAFT SEAL	BA 68X90X7	1	
45	00 0850 570 0	BEARING		1	
46	00 0850 561 0	O-RING		1	
47	00 0238 197 0	TA.ROLLER BEARING	30309- 45X100X27,25	1	
48	00 0850 564 0	PLUG	M24X2	1	
49	00 0243 663 0	TA.ROLLER BEARING	302 14 - 70X125X26,251		
50	00 0215 793 0	SHAFT SEAL	AS - 65X 90X10	1	
51	00 0833 856 0	GASKET	165X125X0.2	1	
52	00 0833 852 0	HOUSING COVER	FUER 8320160	1	

500 MAIN GEARBOX

Pos.	Part No.	Description	Dimension	Quantity	Conditions
53	00 0833 860 0	SHAFT NUT	M70X2	1	
54	00 0850 577 0	CLAMPING RING	M70X2	1	
55	00 0212 779 0	CIRCLIP	140X4	1	
56	00 0863 274 0	SPUR GEAR	Z=13 ; M=8,25	1	
57	00 0863 243 0	SPUR GEAR	Z=22 ; M=3,75	1	
58	00 0850 126 0	SHAFT		1	

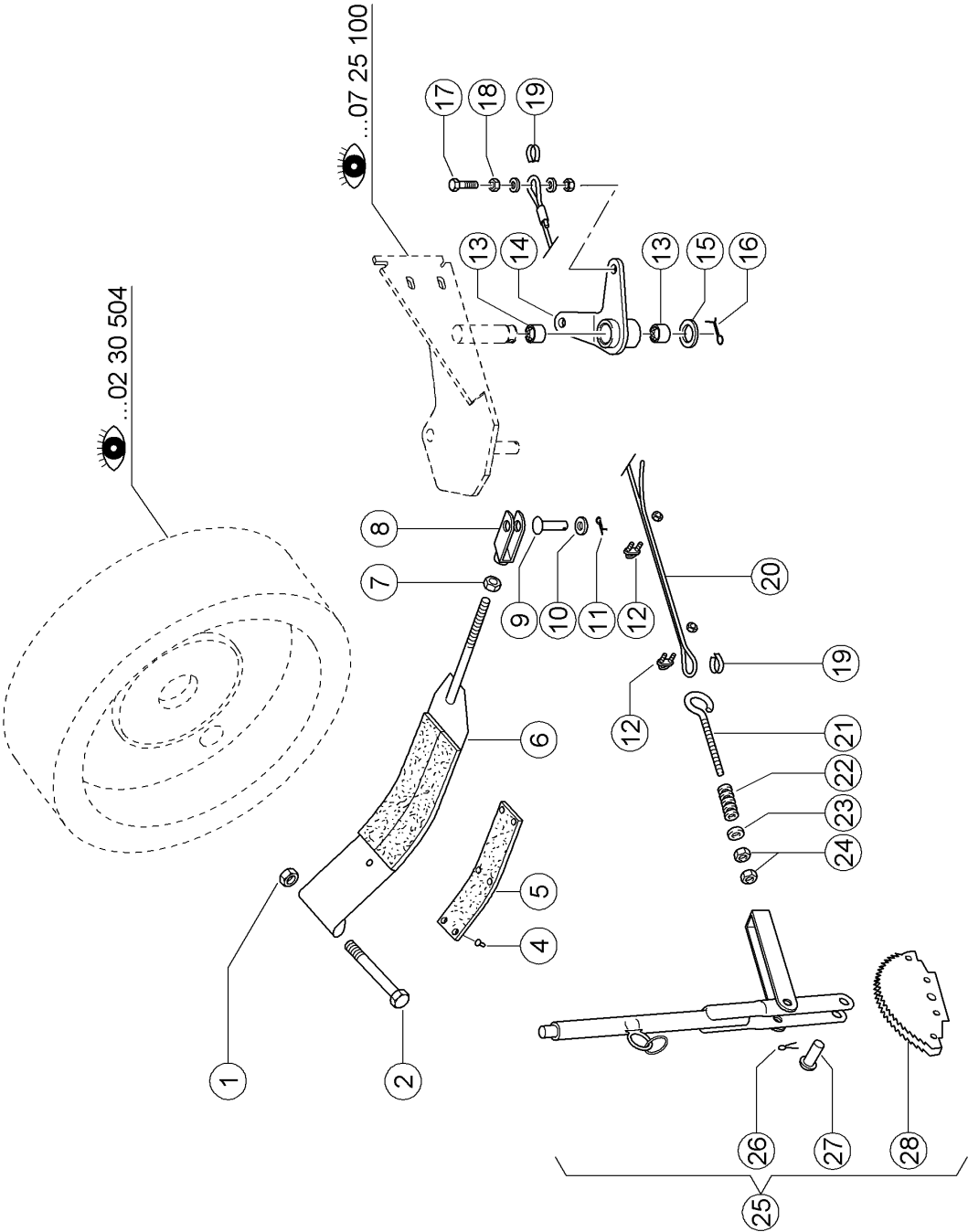
E0223 0230A504A 1



504 FLYWHEEL

Pos.	Part No.	Description	Dimension	Quantity	Conditions
9	00 0242 380 0	HEXAGON HEAD BOLT	M12X120	3	
10	00 0239 389 0	CONTACT WASHER	A12	3	
11	00 0235 810 0	SOCKET HEAD SCREW	M12X 80	3	
12	00 0242 824 1	WASHER	12 -12,2X18,3X2,5	3	
13	00 0233 570 1	GRVD.BALL BEARING	6210-2RS* 50X90X20	1	
14	00 0234 432 0	SHIM	50X62X1	1	
15	00 0832 017 1	WASHER	60X21X10	1	
16	00 0212 191 0	CONTACT WASHER	A20	1	
17	00 0212 310 0	HEXAGON HEAD BOLT	M20X1,5X 65	1	
20	00 0846 193 2	FLYWHEEL		1	1)
21	00 0213 991 0	GRVD.BALL BEARING	6212-2RS*	1	
1)	Remarks	with Item 13, 14			

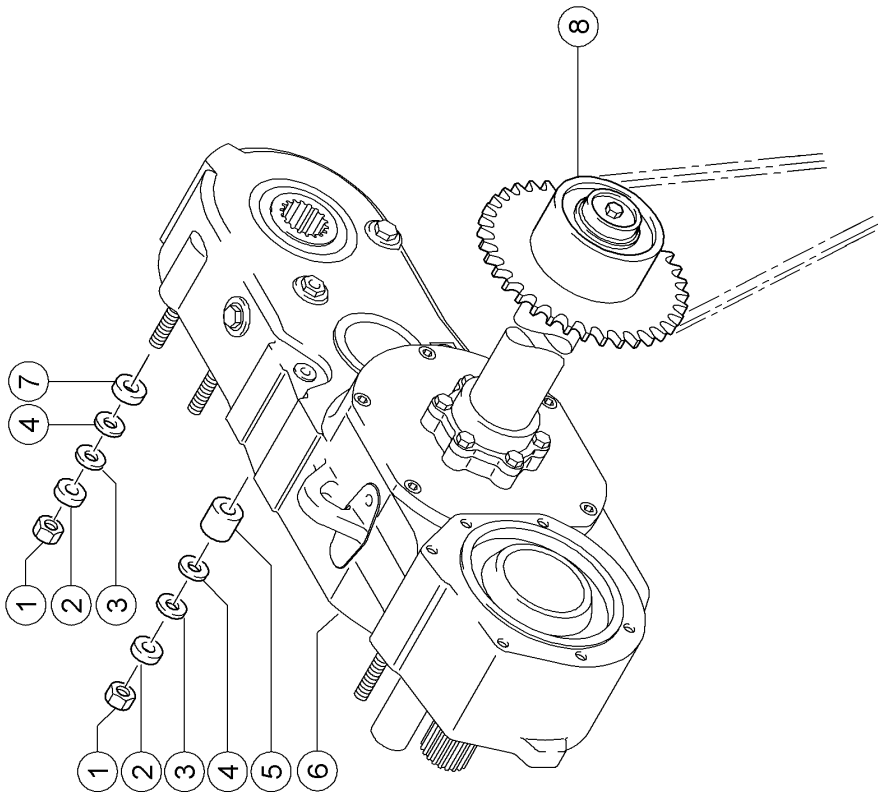
E0223 0230A505A 1



505 FLYWHEEL BRAKE

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0238 047 0	LOCK NUT	M16	1	
2	00 0242 795 0	HEXAGON HEAD BOLT	M16X140	1	
4	00 0235 765 0	RIVET	A 4X13	12	
5	00 0830 148 0	BRAKE LINING		1	
6	00 0830 144 2	BRAKE BAND		1	
7	00 0236 171 0	HEXAGONAL NUT	M10	1	
8	00 0632 127 0	FORK HEAD	G 10X40	1	
9	00 0632 133 0	PIN	B-10A12X28X4,5	1	
10	00 0238 292 0	WASHER	10,5X 22 X1	1	
11	00 0235 089 0	SPLIT PIN	4 X 22	1	
12	00 0940 002 0	WIRE ROPE CLAMP	A 3 M4X9X12X20	2	
13	00 0008 515 0	BUSHING	20 X 23 X21	2	
14	00 0846 145 0	LEVER		1	
15	00 0234 318 0	WASHER	21X30X2	1	
16	00 0237 026 0	SPLIT PIN	5X32	1	
17	00 0235 218 1	HEXAGON HEAD BOLT	M10X40	1	
17	00 0239 394 1	CONTACT WASHER	B10	2	
17	00 0237 947 0	HEX. NUT WITH CLAMP. PART	M10	1	
18	00 0236 171 0	HEXAGONAL NUT	M10	1	
19	00 0239 067 1	THIMBLE	8	2	
20	00 0831 554 0	WIRE ROPE	D4X 590 LG	1	
21	00 0751 026 0	EYE BOLT	M10X135	1	
22	00 0800 444 1	COMPRESS.SPRING	4,5 X 15 X 30	1	
23	00 0234 325 0	WASHER	11 X 21 X3	1	
24	00 0236 171 0	HEXAGONAL NUT	M10	2	
25	00 0830 167 1	BRAKE LEVER		1	
26	00 0236 152 0	SPLIT PIN	3,2X22	1	
27	00 0244 515 0	PIN	B12H11X 45	1	
28	00 0830 149 0	TOOTHED SEGMENT		1	

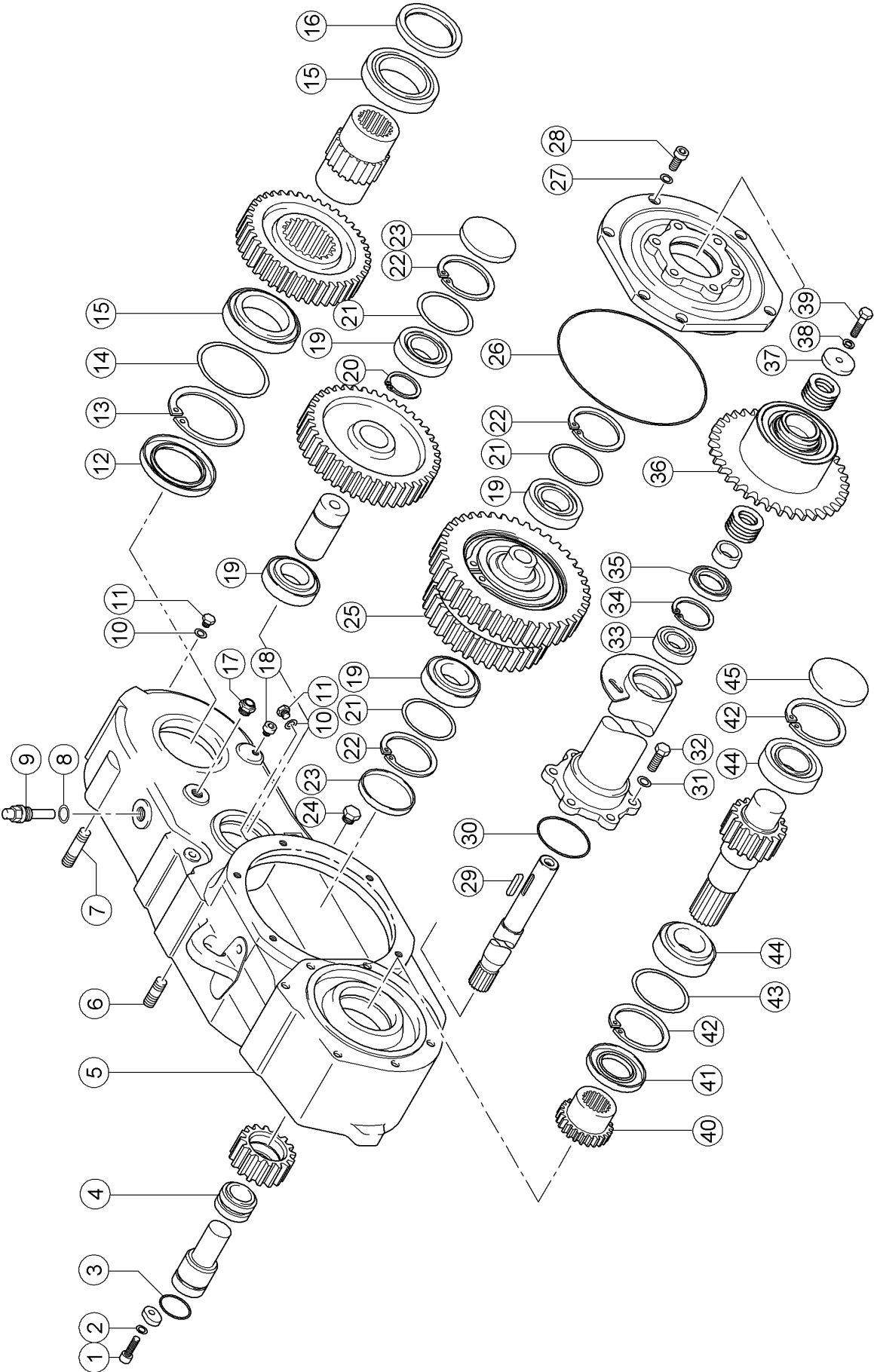
E0223 0230A600B 1



600 TRANSFER GEARBOX, ROTOR / FEED RAKE

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0236 173 0	HEXAGONAL NUT	M16	8	
2	00 0239 391 0	CONTACT WASHER	A16	8	
3	00 0238 205 0	WASHER	16,5X33X2	6	
4	00 0238 203 0	WASHER	16,5X33X1	6	
5	00 0832 509 0	BUSHING	Ø35×Ø17×32	5	
6	00 0846 200 0	TRANSFER CASE	I=3	1	
7	00 0832 508 0	BUSHING	D35X17X10	3	
8	00 0850 090 0	OVERLOAD CLUTCH		1	

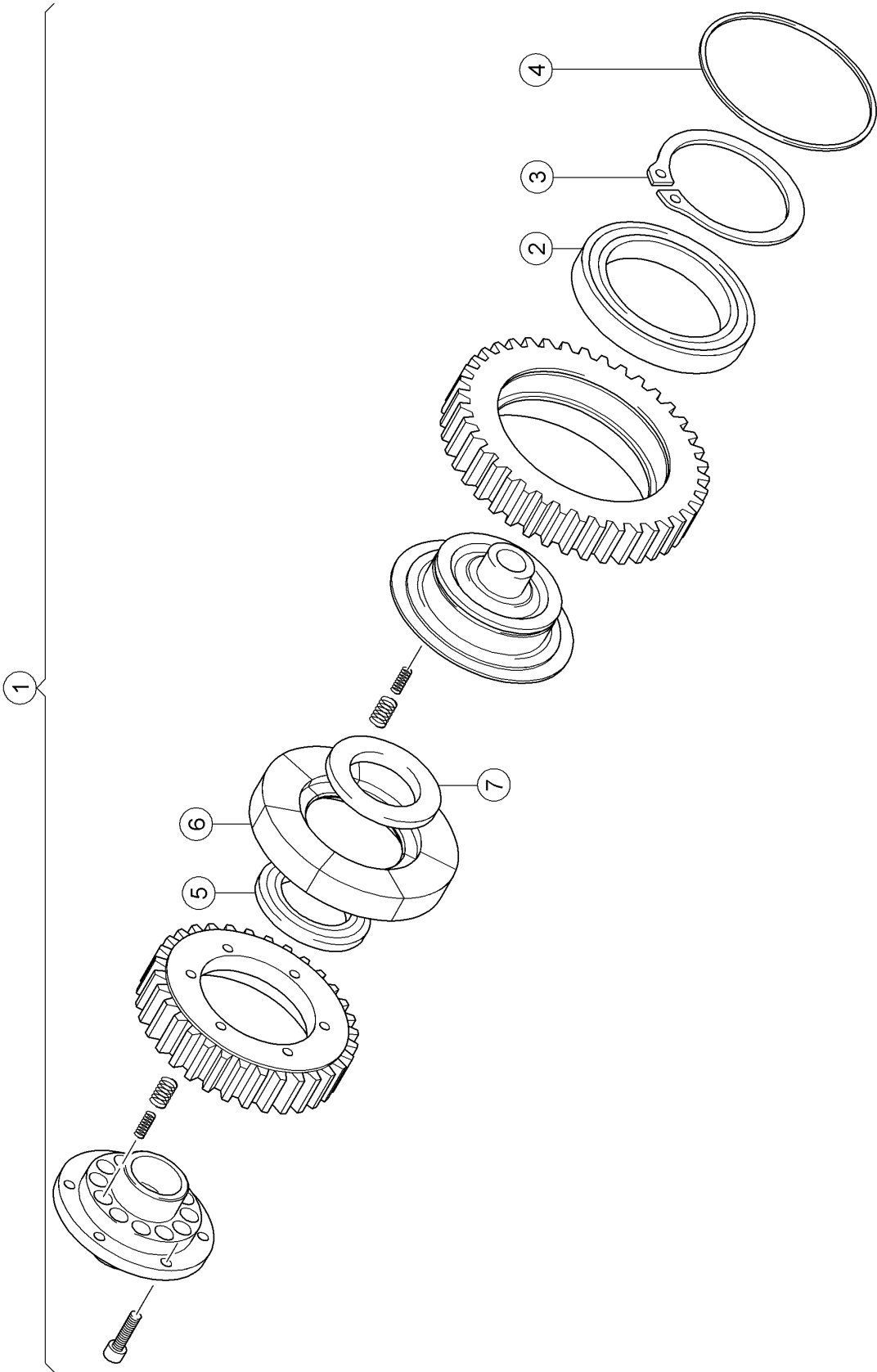
E0223 0230A600B 2



600 TRANSFER GEARBOX, ROTOR / FEED RAKE

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0850 646 0	SCREW	M12X25X1.5 12.9	1	
2	00 0850 651 0	LOCK WASHER	S 10-10,5X16X0,9	1	
3	00 0850 645 0	O-RING	42.86X3.53	1	
4	00 0850 625 0	BEARING		1	
5	00 0846 200 0	TRANSFER CASE	I=3	1	
6	00 0214 178 0	STUD BOLT	M16X45	1	
7	00 0214 177 0	STUD BOLT	M16X 65	5	
8	00 0238 533 1	SEALING RING	C18 X22	1	
9	00 0817 304 0	BREATHER VALVE	M18X1,5	1	
10	00 0850 665 0	GASKET		2	
11	00 0850 664 0	PLUG		2	
12	00 0850 660 0	SEALING RING	AS 75X115X12	1	
13	00 0235 195 0	CIRCLIP	115X4	1	
14	00 0850 657 0	SPACER		1	
15	00 0850 624 0	BEARING		2	
16	00 0213 720 0	SHAFT SEAL	AS 75X100X10	1	
17	00 0850 663 0	INSPECTION GLASS	M18X1,5	1	
18	00 0841 168 0	SCREW PLUG	3/8G KONISCH+MAG.	1	
19	00 0243 672 0	TA.ROLLER BEARING	32209- 45X85X24,75- T3DC	4	
20	00 0234 452 0	CIRCLIP	45X2,5	1	
21	00 0850 655 0	SPACER		3	
22	00 0233 141 0	CIRCLIP	85X4	3	
23	00 0850 661 0	LOCK CAP	85X 10	2	
24	00 0244 352 0	SCREW PLUG	M18X1,5	1	
25	00 0850 091 0	CLUTCH		1	
26	00 0850 644 0	O-RING	228.2X3.53	1	
27	00 0850 652 0	LOCK WASHER		6	
28	00 0850 647 0	SCREW	M12X25X1.75 10.9	6	
29	00 0950 001 5	PARALLEL KEY	A 8X7X40	1	
30	00 0850 621 0	O-RING	75.80X3.53	1	
31	00 0850 650 0	LOCK WASHER		6	
32	00 0850 648 0	SCREW	M12X35X1.75 10.9	6	
33	00 0235 914 0	GRVD.BALL BEARING	6206	1	
34	00 0211 040 0	CIRCLIP	62X3	1	
35	00 0237 891 0	SHAFT SEAL	B1SL40X62X10/12	1	
36	00 0850 090 0	OVERLOAD CLUTCH		1	
37	00 0850 618 0	WASHER		1	
38	00 0850 649 0	SPRING WASHER	10,2X18,1X1,8 ERS.D.235	1	
39	00 0850 619 0	SCREW		1	
40	00 0850 653 0	HOLLOW GEAR	Z=21 M=3,75	1	
41	00 0212 631 0	ROTARY SHAFT SEAL	AS 50X90X10	1	
42	00 0235 190 0	CIRCLIP	90X3	2	
43	00 0850 656 0	SPACER		1	
44	00 0239 476 0	TA.ROLLER BEARING	33210/3DE -50X90X32	2	
45	00 0850 662 0	LOCK CAP		1	

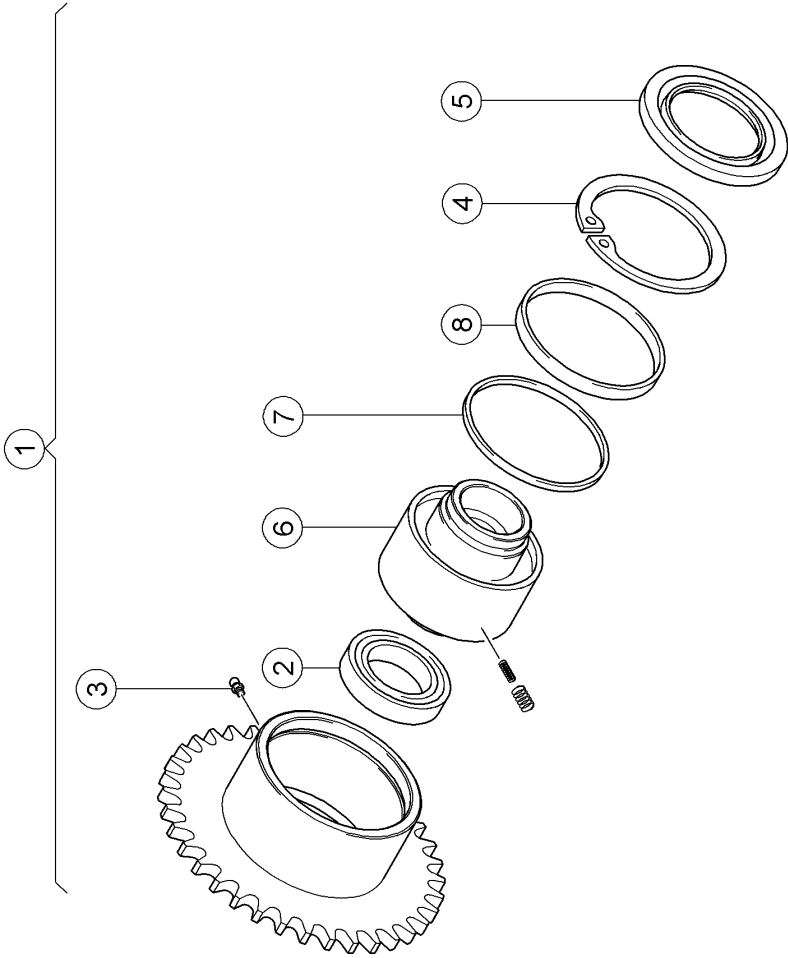
E0223 0230A600B 3



600 TRANSFER GEARBOX, ROTOR / FEED RAKE

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0850 091 0	CLUTCH	120 X4	1	
2	00 0850 623 0	GRVD.BALL BEARING		1	
3	00 0218 878 0	CIRCLIP		1	
4	00 0850 654 0	SNAP RING		1	
5	00 0850 627 0	WASHER		1	
6	00 0850 630 0	CAM		7	
7	00 0850 629 0	BLOCK, BODY		1	

E0223 0230A600B 4



600 TRANSFER GEARBOX, ROTOR / FEED RAKE

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0850 090 0	OVERLOAD CLUTCH		1	
2	00 0215 166 0	GRVD.BALL BEARING	6010-RS*-C3	1	
3	00 0850 658 0	GREASE NIPPLE		1	
4	00 0213 971 0	CIRCLIP	112X4	1	
5	00 0850 659 0	SEALING RING		1	
6	00 0850 626 0	HUB		1	
7	00 0850 629 0	BLOCK, BODY		1	
8	00 0850 631 0	RING		1	

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