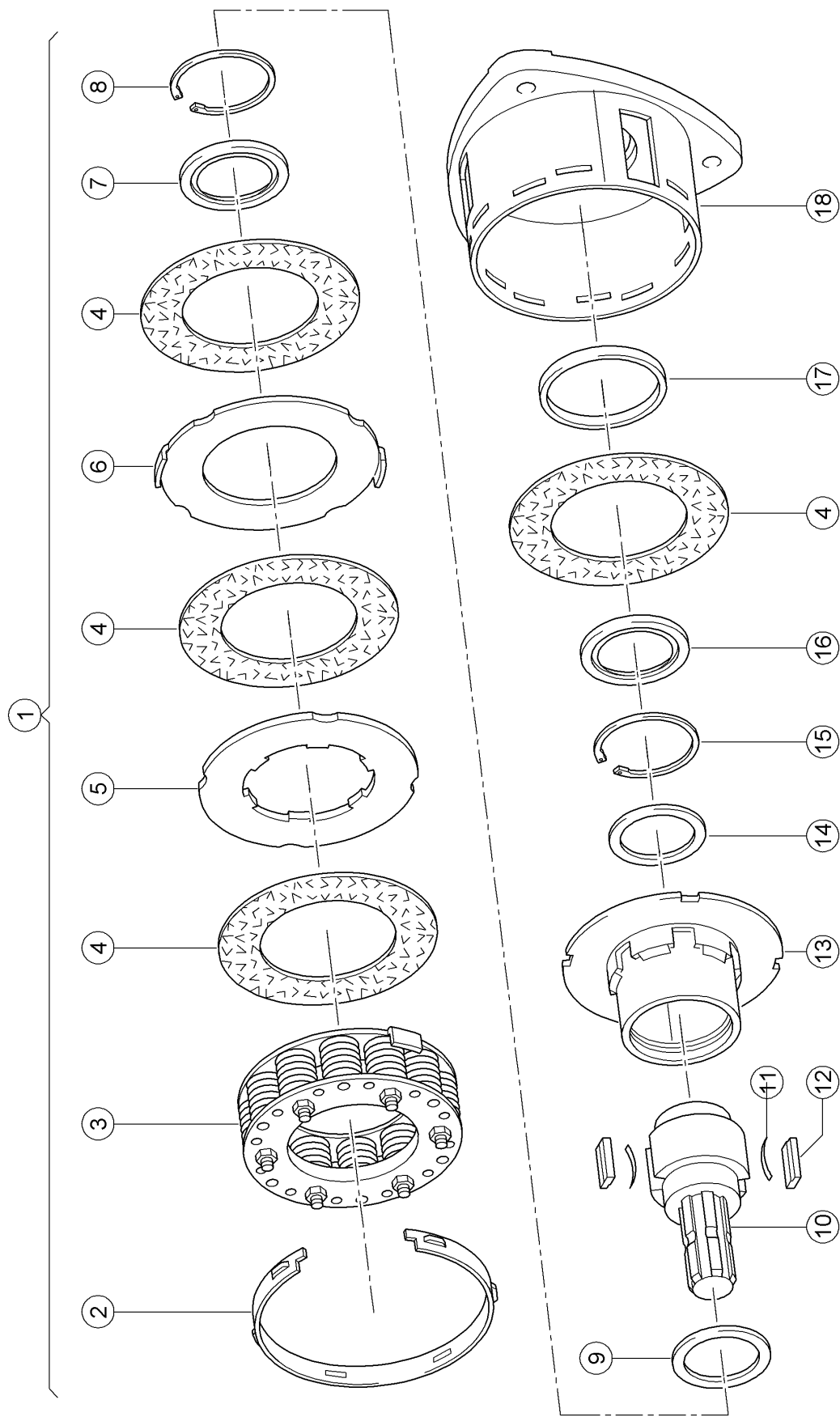


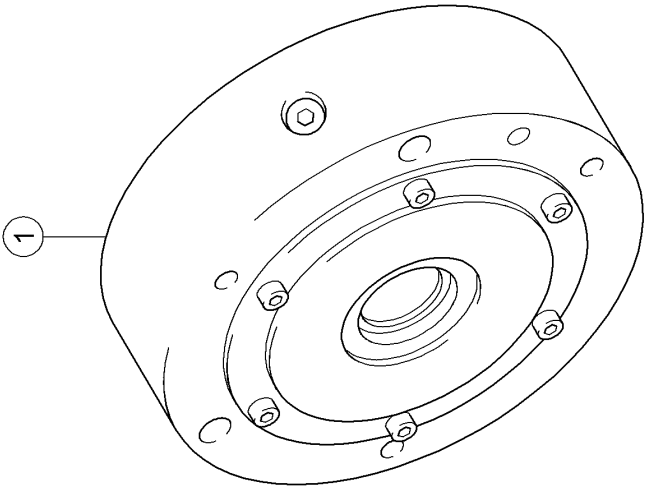


E0212 0215A200A 1

200 OVERLOAD CLUTCH

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0846 204 0	FRICTION CLUTCH		1	
2	00 0828 171 0	ADJUSTING RING		1	
3	00 0828 172 0	SPRING KIT		1	
4	00 0828 173 0	FRICTION PLATE		4	
5	00 0828 174 0	DRIVE PLATE		1	
6	00 0828 175 0	DRIVE PLATE		1	
7	00 0921 795 0	SEALING RING		1	
8	00 0235 186 0	CIRCLIP	72X2,5	1	
9	00 0828 176 0	WASHER		1	
10	00 0828 177 0	HUB		1	
11	00 0941 080 0	FLAT SPRING		2	
12	00 0814 764 0	STOP KEY		2	
13	00 0828 178 0	COUPLER		1	
14	00 0234 388 0	BACK-UP WASHER	S 56X 72	1	
15	00 0235 186 0	CIRCLIP	72X2,5	1	
16	00 0215 308 1	RADIAL SEAL RING	ASWFLD 55X80X 8	1	
17	00 0941 110 0	RING		1	
18	00 0850 104 0	CLUTCH HOUSING	EK97/4R TK248/13	1	

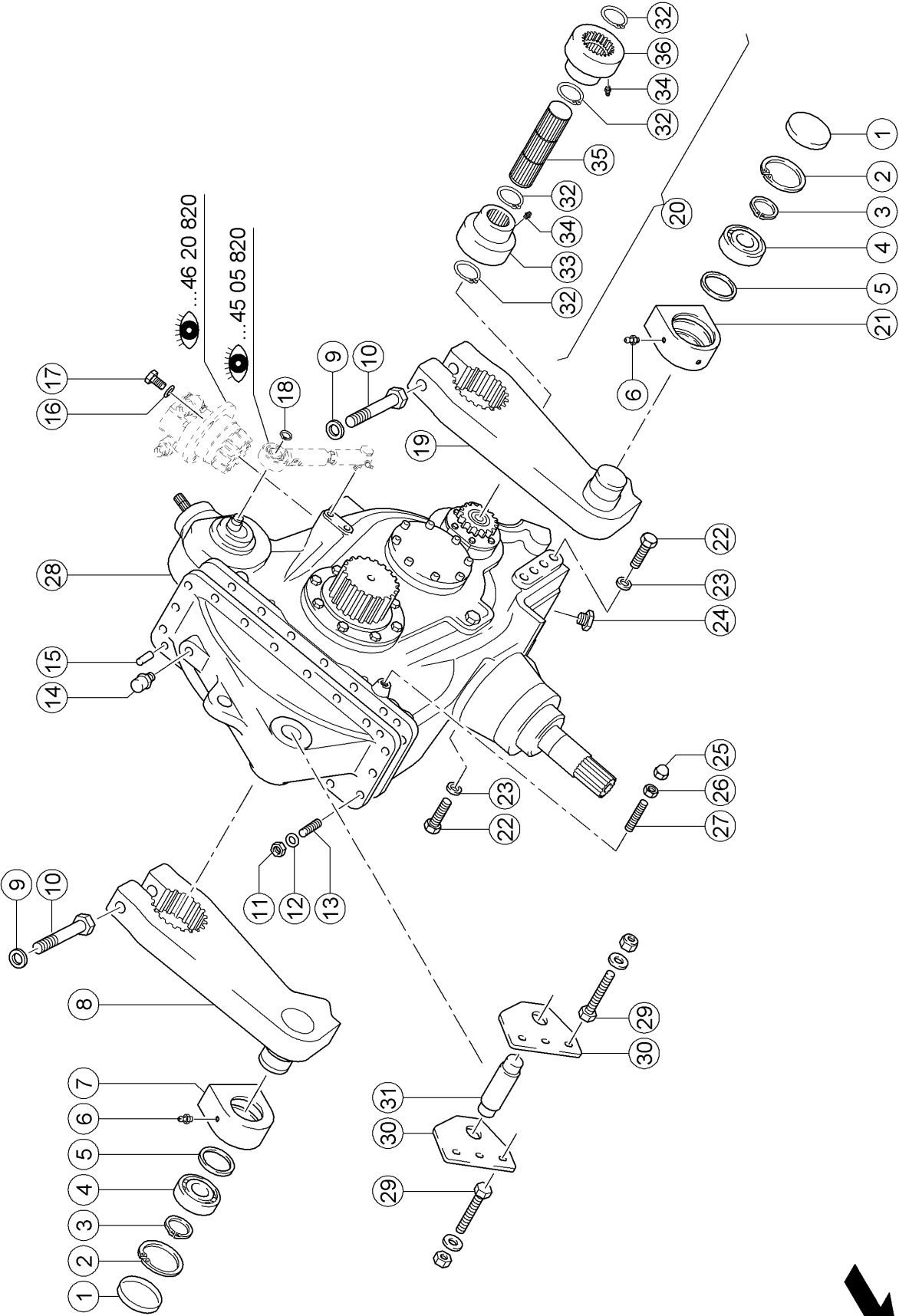
E0212 0215A200A 2



200 OVERLOAD CLUTCH

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0832 053 2	OVERLOAD CLUTCH		1	

E0212 0230A500A 1

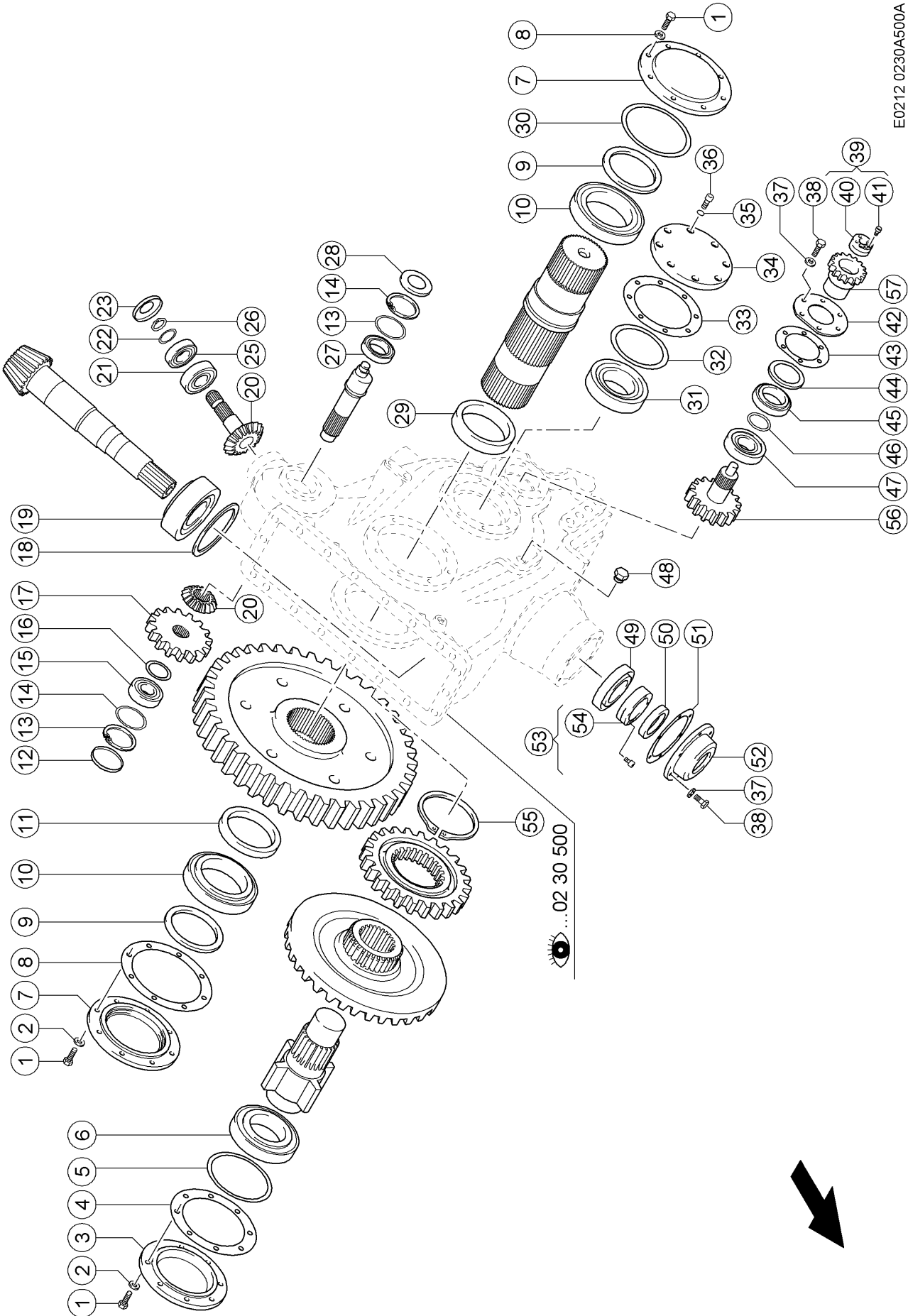


500 MAIN GEARBOX

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0214 037 0	LOCK CAP	125X12	2	
2	00 0243 064 0	CIRCLIP	125X4	2	
3	00 0235 172 0	CIRCLIP	70X2,5	2	
4	00 0243 618 0	SPHERICAL ROLLER BEARING	22214 EAW33	2	
5	00 0233 932 0	SHAFT SEAL	AS 80X100X10	2	
6	00 0244 948 0	GREASE NIPPLE	C M8X1	2	
7	00 0850 554 0	BEARING BOX		1	
8	00 0850 551 0	CRANK	RECHTS	1	
9	00 0850 139 0	CIRCLIP		2	
10	00 0850 141 0	HEXAGON HEAD SCREW		2	
11	00 0235 601 0	HEXAGONAL NUT	M14	18	
12	00 0850 137 0	LOCK WASHER		18	
13	00 0850 575 0	STUD BOLT	M14 X48X C12.9	2	
13	00 0850 576 0	STUD BOLT	M14 X40X C12.9	16	
14	00 0841 823 0	FILTER	A-M24X2	1	
15	00 0850 135 0	CYLINDRICAL PIN		2	
16	00 0850 136 0	LOCK WASHER		3	
17	00 0239 252 0	HEXAGON HEAD BOLT	M12X30-SC	3	
18	00 0244 216 0	CIRCLIP	25X2	1	
19	00 0850 572 0	CRANK	LINKS	1	
20	00 0853 309 0	CONNECTING SHAFT		1	
21	00 0863 810 0	BEARING BOX	D125 - MONTIERT	1	
22	00 0211 111 0	HEXAGON HEAD BOLT	M20X55	8	
23	00 0212 191 0	CONTACT WASHER	A20	8	
24	00 0850 563 0	MAGNETIC FILTER BOLT	M24X2	1	
25	00 0211 370 0	CAP NUT	M12-SW18	1	
26	00 0236 172 0	HEXAGONAL NUT	M12	1	
27	00 0850 092 0	THREADED ROD	M12X50	1	
28	00 0853 303 0	MAIN GEARBOX	I=19,5;6,5;2,17	1	1)
28	00 0178 394 0	MAIN GEARBOX	AT - HAUPTGETRIEBE -1 Q21	1	2)
29	00 0235 554 0	HEXAGON HEAD BOLT	M12X50	6	
29	00 0239 389 0	CONTACT WASHER	A12	6	
29	00 0238 234 0	LOCK NUT	M12	6	
30	00 0846 223 0	PLATE	12X153X210	2	
31	00 0846 224 0	PIN	D53X175	1	
32	00 0212 111 0	CIRCLIP	50X3	4	
33	00 1327 538 0	SLEEVE	Z=22 M=3,75	1	
34	00 0179 838 0	GREASE NIPPLE	A M8X1	2	
35	00 1327 541 0	SHAFT	Z=21/Z=22 L=186 M=3,75	1	
36	00 1327 539 0	SLEEVE	Z=21 M=3,75	1	

1) Remarks without Item 20,29-31

2) Remarks Exchange / Reman



E0212 0230A500A 2

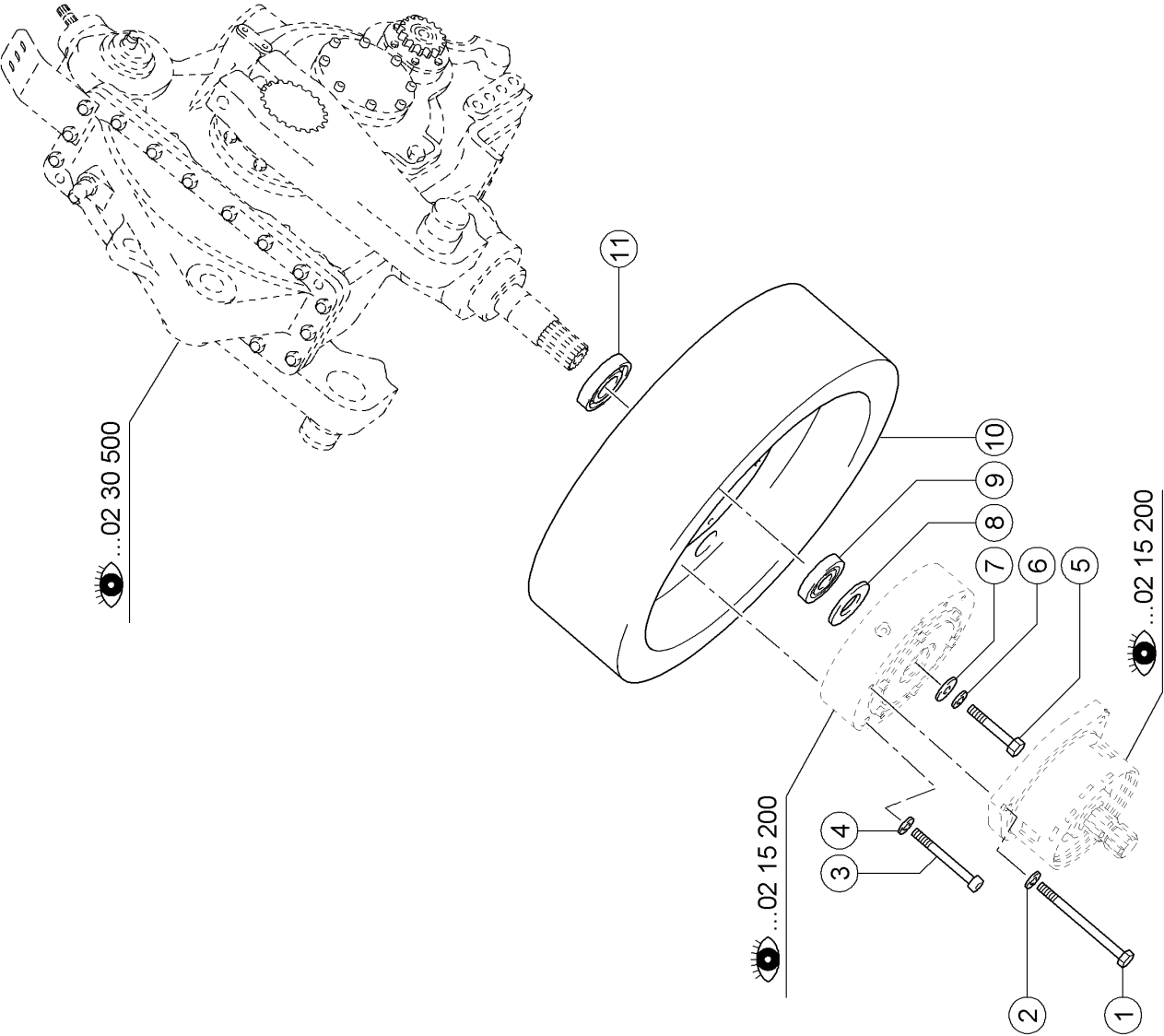
500 MAIN GEARBOX

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0237 572 0	HEXAGON HEAD BOLT	M12X35	24	
2	00 0850 136 0	LOCK WASHER		24	
3	00 0850 557 0	COVER		1	
4	00 0833 857 0	GASKET	226X170X0.2	1	
5	00 0850 133 0	SPACER		1	
6	00 0214 782 0	TA.ROLLER BEARING	302 19 -95X170X34,5	1	
7	00 0850 558 0	COVER		2	
8	00 0850 569 0	GASKET	180X236X0.2	2	
9	00 0850 562 0	SEALING RING	AS120X150X12	2	
10	00 0214 783 0	TA.ROLLER BEARING	320 24	2	
11	00 0850 574 0	SPACER RING		1	
12	00 0212 260 0	LOCKING COVER	80X12	1	
13	00 0214 263 0	CIRCLIP	80X4,0	2	
14	00 0850 580 0	SHIM	69,3X79,7 = 8 TEILE	2	
15	00 0239 220 0	GRVD.BALL BEARING	6307-2RS*-C3	1	
16	00 0850 578 0	SPACER RING		1	
17	00 0841 164 0	SPUR GEAR		1	
18	00 0850 582 0	SPACER		1	
19	00 0215 806 0	TA.ROLLER BEARING	323 15 UPX1-75X160X58	1	
20	00 0833 851 0	PINION SHAFT	448077401	1	
21	00 0244 289 0	GRVD.BALL BEARING	6308-2RS*	1	
22	00 0850 579 0	SPACER RING		1	
23	00 0213 411 0	ROTARY SHAFT SEAL	AS 40X 80X10	1	
25	00 0238 504 0	GRVD.BALL BEARING	6208-2RS* -40X80X18	1	
26	00 0244 058 0	CIRCLIP	40X2,5	1	
27	00 0233 570 1	GRVD.BALL BEARING	6210-2RS* 50X90X20	1	
28	00 0211 446 0	RADIAL SEAL RING	DFS 50X80X11/11	1	
29	00 0850 573 0	SPACER RING		1	
30	00 0850 134 0	SPACER		1	
31	00 0243 679 0	TA.ROLLER BEARING	32217- 85X150X38,5	1	
32	00 0850 581 0	SPACER	133,4X149,7=4TEILE	1	
33	00 0850 568 0	GASKET	150X206X0.2	1	
34	00 0850 556 0	COVER		1	
35	00 0850 138 0	LOCK WASHER		8	
36	00 0215 418 0	SOCKET HEAD SCREW	M12X 30-MK	8	
37	00 0235 132 1	SPRING WASHER	8 -8,1X14,8X1,6	12	
38	00 0237 442 0	HEXAGON HEAD BOLT	M8X25	12	
39	00 0850 553 0	RING	M20X1.5	1	
40	00 0850 559 0	RING	M20X1.5	1	
41	00 0850 140 0	SCREW		1	
42	00 0850 555 0	COVER		1	
43	00 0850 565 0	GASKET	101X140X0.2	1	
44	00 0211 448 0	RADIAL SEAL RING	B1SL 68X 90X13	1	
45	00 0850 570 0	BEARING		1	
46	00 0850 561 0	O-RING		1	
47	00 0238 197 0	TA.ROLLER BEARING	30309- 45X100X27,25	1	
48	00 0850 564 0	PLUG	M24X2	1	
49	00 0243 663 0	TA.ROLLER BEARING	302 14 - 70X125X26,25	1	
50	00 0215 793 0	SHAFT SEAL	AS - 65X 90X10	1	
51	00 0833 856 0	GASKET	165X125X0.2	1	
52	00 0833 852 0	HOUSING COVER	FUER 8320160	1	
53	00 0833 860 0	SHAFT NUT	M70X2	1	

500 MAIN GEARBOX

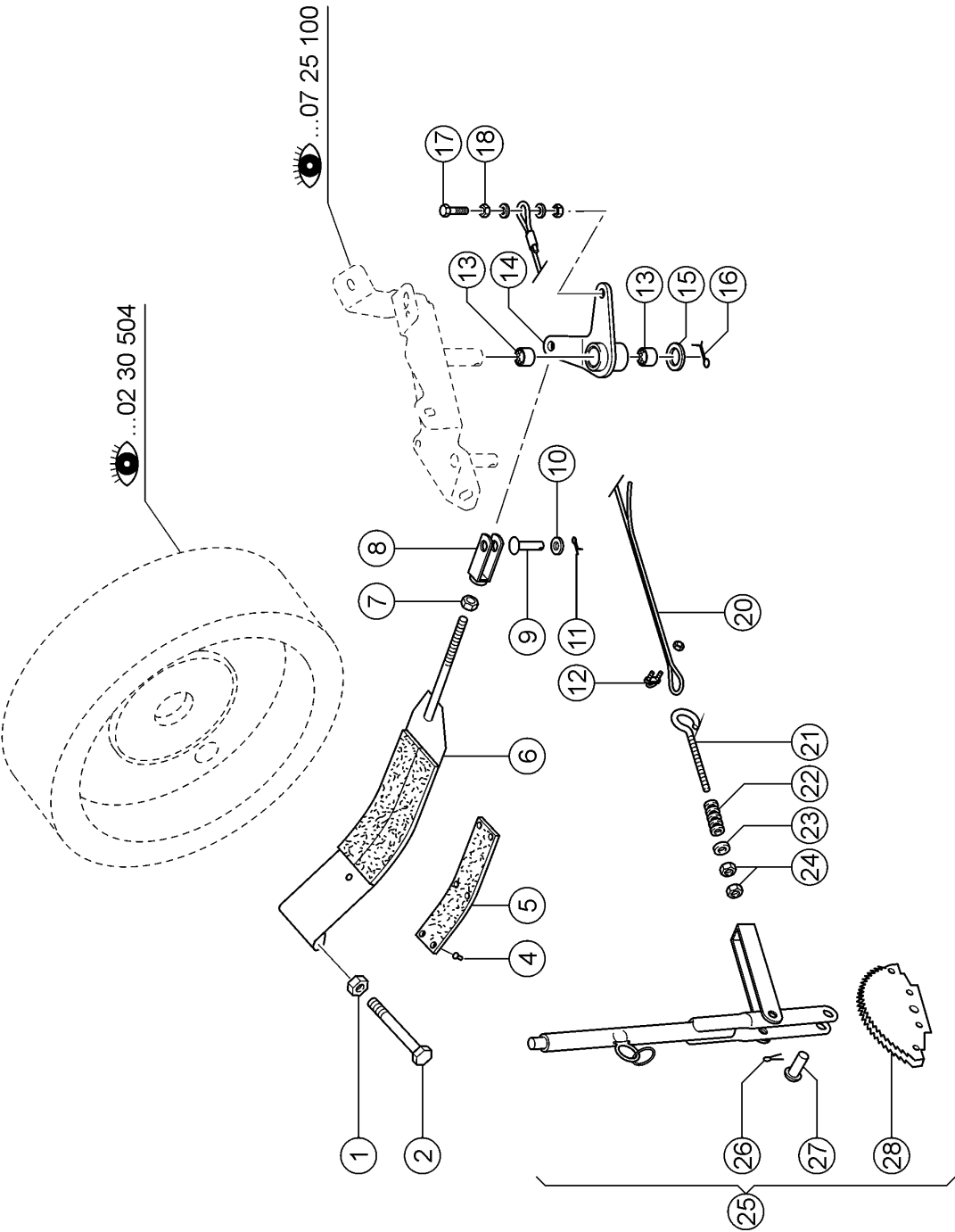
Pos.	Part No.	Description	Dimension	Quantity	Conditions
54	00 0850 577 0	CLAMPING RING	M70X2	1	
55	00 0212 779 0	CIRCLIP	140X4	1	
56	00 0863 274 0	SPUR GEAR	Z=13 ; M=8,25	1	
57	00 0863 243 0	SPUR GEAR	Z=22 ; M=3,75	1	

E0212 0230A504A 1



504 FLYWHEEL

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0242 380 0	HEXAGON HEAD BOLT	M12X120	3	
2	00 0239 389 0	CONTACT WASHER	A12	3	
3	00 0235 810 0	SOCKET HEAD SCREW	M12X 80	3	
4	00 0242 824 1	WASHER	12 -12,2X18,3X2,5	3	
5	00 0212 310 0	HEXAGON HEAD BOLT	M20X1,5X 65	1	
6	00 0212 191 0	CONTACT WASHER	A20	1	
7	00 0832 017 1	WASHER	60X21X10	1	
8	00 0234 432 0	SHIM	50X62X1	1	
9	00 0233 570 1	GRVD.BALL BEARING	6210-2RS* 50X90X20	1	
10	00 0853 305 0	FLYWHEEL		1	1)
11	00 0213 991 0	GRVD.BALL BEARING	6212-2RS*	1	
1)	Remarks	with Item 9,11			



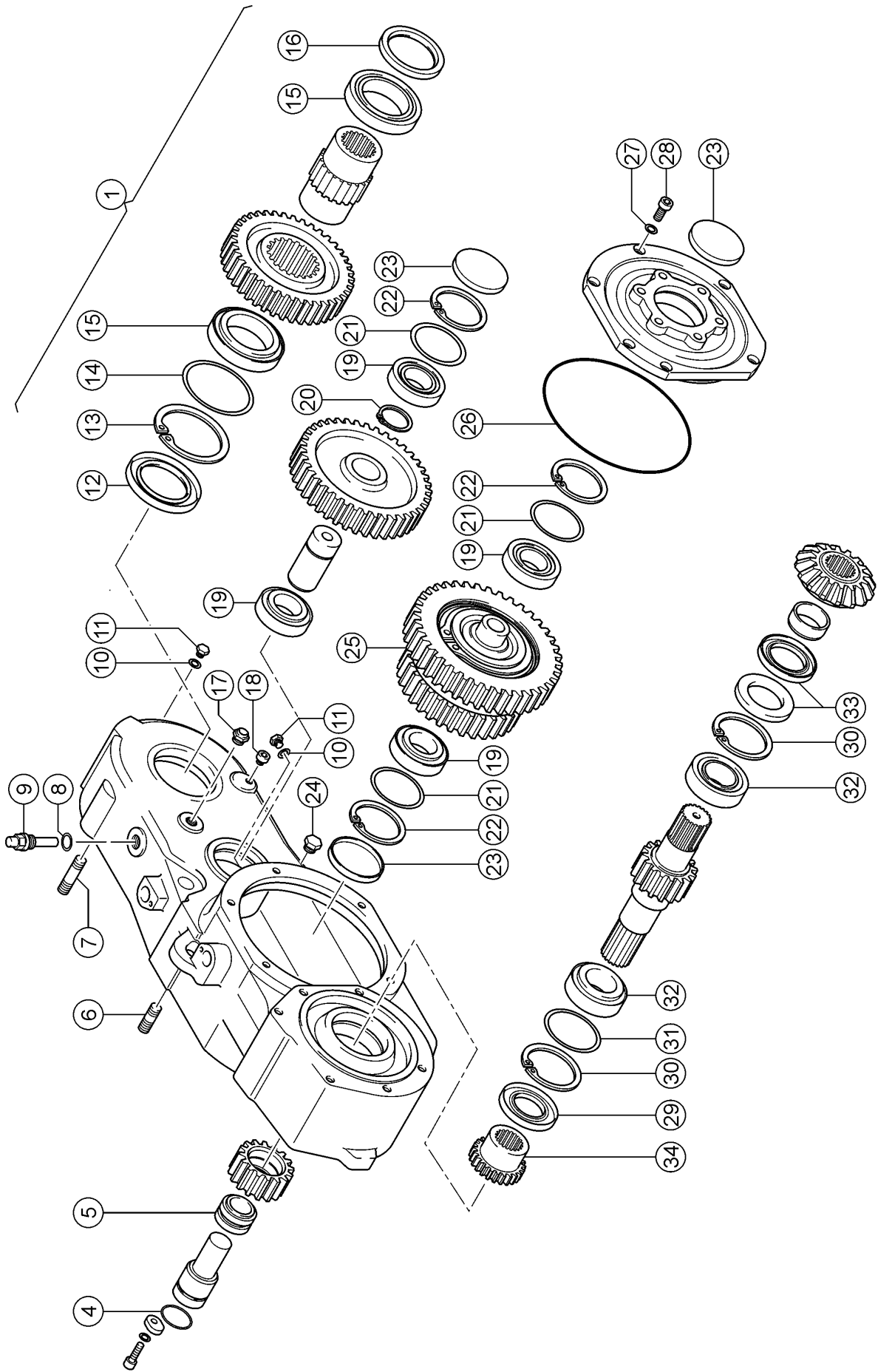
505 FLYWHEEL BRAKE

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0238 047 0	LOCK NUT	M16	1	
2	00 0242 795 0	HEXAGON HEAD BOLT	M16X140	1	
4	00 0235 765 0	RIVET	A 4X13	12	
5	00 0830 148 0	BRAKE LINING		2	
6	00 0830 144 2	BRAKE BAND		1	
7	00 0236 171 0	HEXAGONAL NUT	M10	1	
8	00 0632 127 0	FORK HEAD	G 10X40	1	
9	00 0632 133 0	PIN	B-10A12X28X4,5	1	
10	00 0238 292 0	WASHER	10,5X 22 X1	1	
11	00 0235 089 0	SPLIT PIN	4 X 22	1	
12	00 0509 212 0	WIRE ROPE CLAMP	A 5-M5X12X13X25	3	1)
12	00 0940 002 0	WIRE ROPE CLAMP	A 3 M4X9X12X20	2	2)
13	00 0008 515 0	BUSHING	20 X 23 X21	2	
14	00 0853 747 0	LEVER		1	
15	00 0234 318 0	WASHER	21X30X2	1	
16	00 0237 026 0	SPLIT PIN	5X32	1	
17	00 0235 218 1	HEXAGON HEAD BOLT	M10X40	1	
17	00 0239 394 1	CONTACT WASHER	B10	2	
17	00 0237 947 0	HEX. NUT WITH CLAMP. PART	M10	1	
18	00 0236 171 0	HEXAGONAL NUT	M10	1	
20	00 0831 554 0	WIRE ROPE	D4X 590 LG	1	
21	00 0751 026 0	EYE BOLT	M10X135	1	
22	00 0800 444 1	COMPRESS.SPRING	4,5 X 15 X 30	1	
23	00 0234 325 0	WASHER	11 X 21 X3	1	
24	00 0236 171 0	HEXAGONAL NUT	M10	2	
25	00 0848 342 0	BRAKE LEVER		1	
26	00 0236 152 0	SPLIT PIN	3,2X22	1	
27	00 0244 515 0	PIN	B12H11X 45	1	
28	00 0830 149 0	TOOTHED SEGMENT		1	

1) machine no. + from 74300128

2) machine no. + up to 74300127

E0212 0230A600A 1



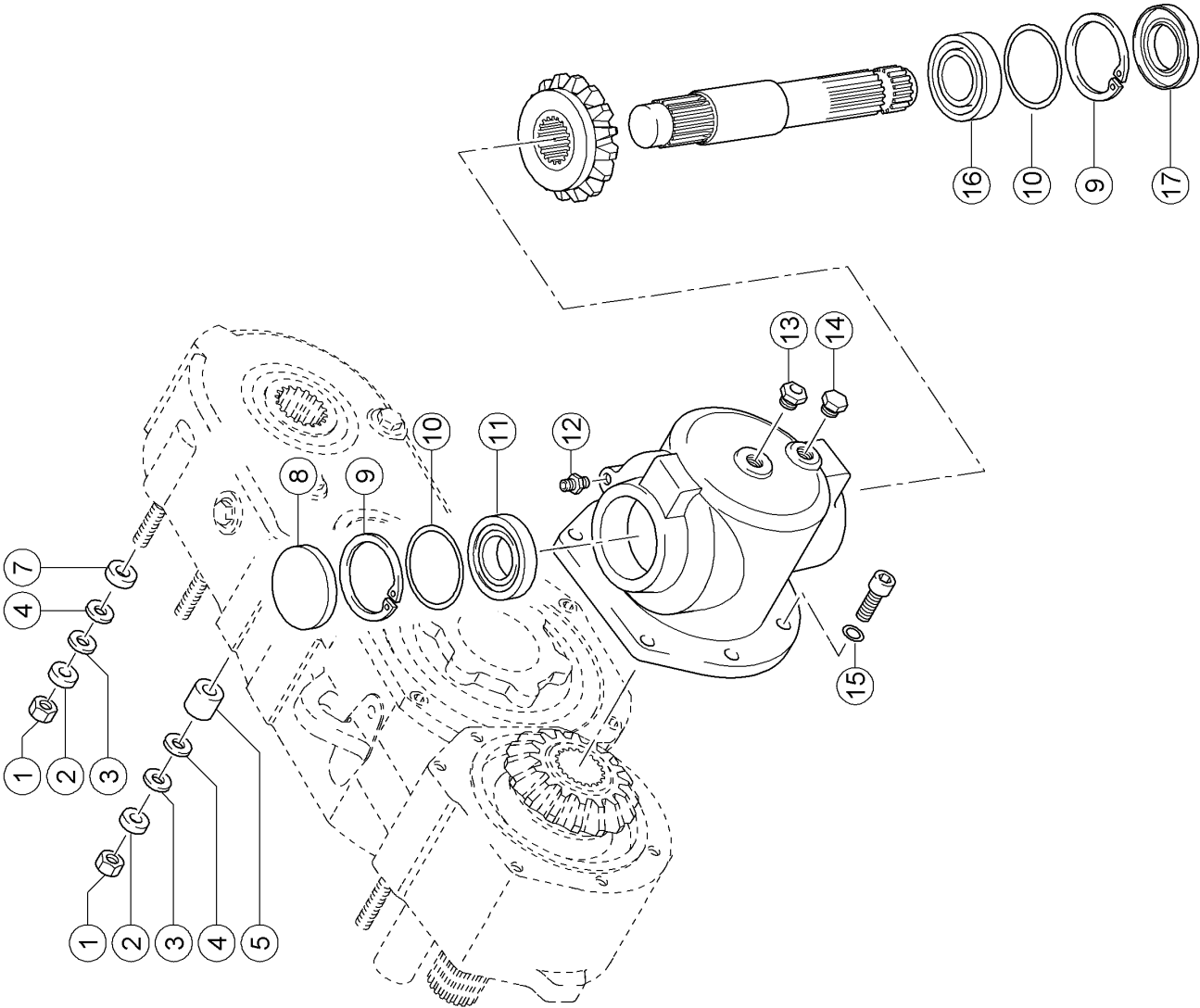
600 TRANSFER GEARBOX, ROTOR / FEED RAKE 1)

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0853 834 0	TRANSFER CASE	I=3	1	
2	00 0850 646 0	SCREW	M12X25X1.5 12.9	1	
2	00 0235 137 1	SPRING WASHER	20	1	
4	00 0850 645 0	O-RING	42.86X3.53	1	
5	00 0850 625 0	BEARING		1	
6	00 0214 178 0	STUD BOLT	M16X45	3	
7	00 0214 177 0	STUD BOLT	M16X 65	5	
8	00 0238 533 1	SEALING RING	C18 X22	1	
9	00 0817 304 0	BREATHER VALVE	M18X1,5	1	
10	00 0850 665 0	GASKET		2	
11	00 0850 664 0	PLUG		2	
12	00 0850 660 0	SEALING RING	AS 75X115X12	1	
13	00 0235 195 0	CIRCLIP	115X4	1	
14	00 0850 657 0	SPACER		1	
15	00 0850 624 0	BEARING		2	
16	00 0213 720 0	SHAFT SEAL	AS 75X100X10	1	
17	00 0850 663 0	INSPECTION GLASS	M18X1,5	1	
18	00 0841 168 0	SCREW PLUG	3/8G KONISCH+MAG.	1	
19	00 0243 672 0	TA.ROLLER BEARING	32209- 45X85X24,75- T3DC	4	
20	00 0234 452 0	CIRCLIP	45X2,5	1	
21	00 0850 655 0	SPACER		3	
22	00 0233 141 0	CIRCLIP	85X4	3	
23	00 0850 661 0	LOCK CAP	85X 10	3	
24	00 0244 352 0	SCREW PLUG	M18X1,5	1	
25	00 0850 093 0	CLUTCH		1	
26	00 0850 644 0	O-RING	228.2X3.53	1	
27	00 0235 134 1	SPRING WASHER	12	6	
28	00 0850 647 0	SCREW	M12X25X1.75 10.9	6	
29	00 0212 631 0	ROTARY SHAFT SEAL	AS 50X90X10	1	
30	00 0219 949 0	CIRCLIP	90X4	2	
31	00 1327 349 0	SLEEVE		1	
32	00 0239 476 0	TA.ROLLER BEARING	33210/3DE -50X90X32	2	
33	00 0850 142 0	SEALING RING	060X090X008	2	
34	00 0850 653 0	HOLLOW GEAR	Z=21 M=3,75	1	

1) machine no.

+ up to 74300126

E0212 0230A600A 2



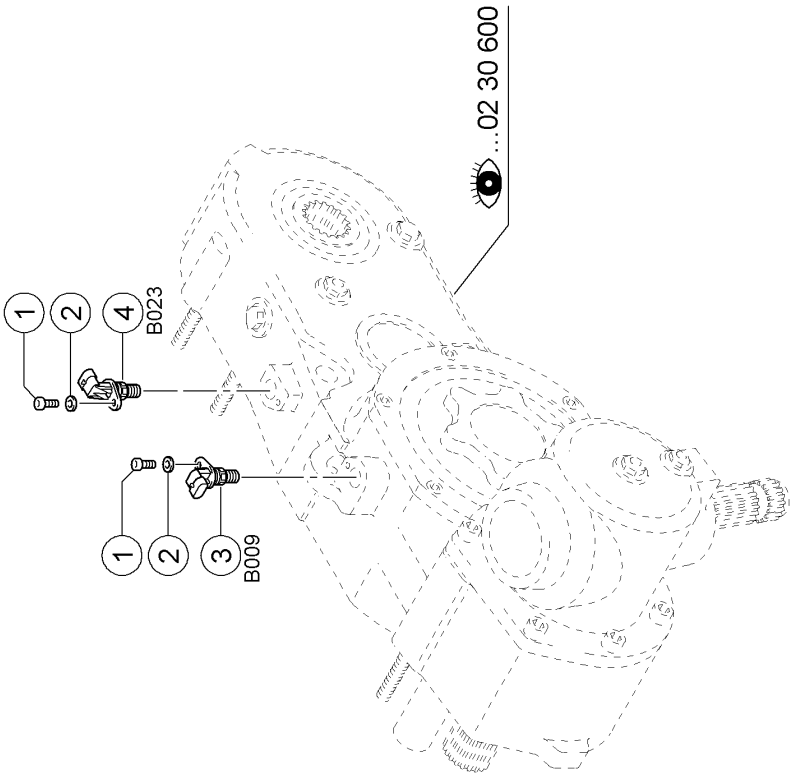
600 TRANSFER GEARBOX, ROTOR / FEED RAKE 1)

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0236 173 0	HEXAGONAL NUT	M16	8	
2	00 0239 391 0	CONTACT WASHER	A16	8	
3	00 0238 205 0	WASHER	16,5X33X2	6	
4	00 0238 203 0	WASHER	16,5X33X1	6	
5	00 0832 509 0	BUSHING	Ø35×Ø17×32	5	
7	00 0832 508 0	BUSHING	D35X17X10	3	
8	00 0850 661 0	LOCK CAP	85X 10	1	
9	00 0233 141 0	CIRCLIP	85X4	2	
10	00 0850 655 0	SPACER		2	
11	00 0234 829 0	TA.ROLLER BEARING	30209 J2/Q	1	
12	00 0850 143 0	BREATHER VALVE	1/4"	1	
13	00 0850 663 0	INSPECTION GLASS	M18X1,5	1	
14	00 0244 352 0	SCREW PLUG	M18X1,5	1	
15	00 0236 496 1	SPRING WASHER	14- 14,1X24,1X2,4	6	
16	00 0211 152 0	GRVD.BALL BEARING	6209-C3 -45X85X19	1	
17	00 0238 477 0	RADIAL SEAL RING	B1 45X85X10	1	

1) machine no.

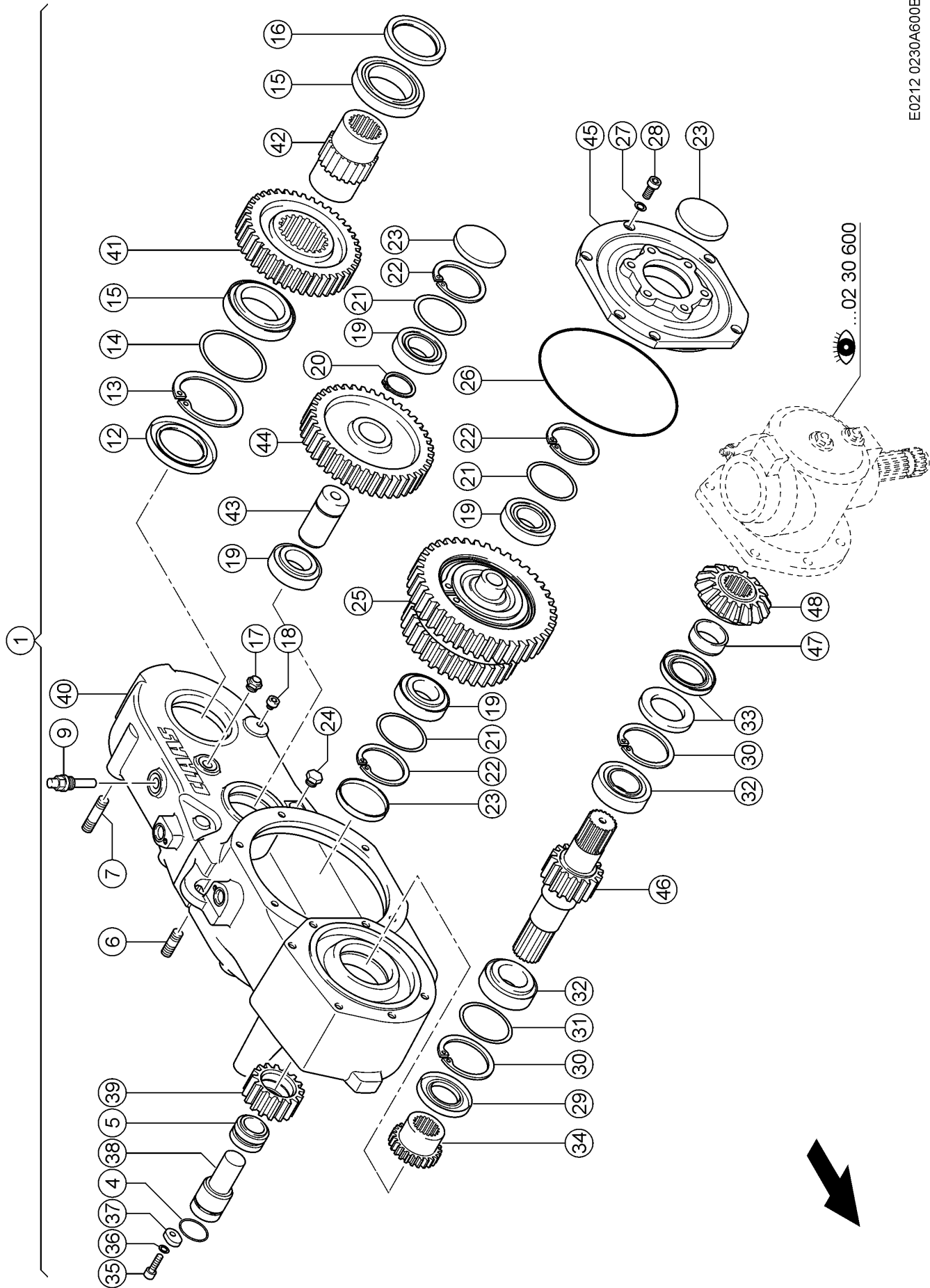
+ up to 74300126

E0212 0230A600A 3



600 TRANSFER GEARBOX, ROTOR / FEED RAKE 1)

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0237 464 0	HEXAGON HEAD BOLT	M06X12	2	
2	00 0239 386 0	CONTACT WASHER	A 6	2	
3	00 0011 799 2	SPEED SENSOR	GETRIEBE HALL	1	2)
4	00 0011 799 2	SPEED SENSOR	GETRIEBE HALL	1	3)
1)	machine no.	+ up to 74300126			
2)	CCN	CCN-B009	drive speed sensor		
3)	CCN	CCN-B023	feed rake speed sensor		



E0212 0230A600B 1

600 TRANSFER GEARBOX, ROTOR / FEED RAKE 1)

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0853 480 0	TRANSFER CASE	I=3	1	
4	00 0850 645 0	O-RING	42.86X3.53	1	
5	00 0850 625 0	BEARING		1	
6	00 0214 178 0	STUD BOLT	M16X45	3	
7	00 0214 177 0	STUD BOLT	M16X 65	3	
9	00 1339 595 0	PLUG		1	
12	00 0850 660 0	SEALING RING	AS 75X115X12	1	
13	00 0235 195 0	CIRCLIP	115X4	1	
14	00 0850 657 0	SPACER		1	
15	00 0244 315 0	TA.ROLLER BEARING	32015-X	2	
16	00 0213 720 0	SHAFT SEAL	AS 75X100X10	1	2)
16	00 0850 660 0	SEALING RING	AS 75X115X12	1	3)
17	00 0850 663 0	INSPECTION GLASS	M18X1,5	1	
18	00 1327 337 0	BREATHER SCREW	R3/8" DIN 906 ERS.D.0213	1	
19	00 0243 672 0	TA.ROLLER BEARING	32209- 45X85X24,75- T3DC	4	
20	00 0234 452 0	CIRCLIP	45X2,5	1	
21	00 0850 655 0	SPACER		3	4)
22	00 0233 141 0	CIRCLIP	85X4	3	
23	00 0850 661 0	LOCK CAP	85X 10	3	
24	00 0826 308 0	MAGNETIC FILTER BOLT	M18X1, 5-DK=22-SW22-PM	1	
25	00 0850 093 0	CLUTCH		1	5)
26	00 0850 644 0	O-RING	228.2X3.53	1	
27	00 0850 138 0	LOCK WASHER		6	
28	00 1339 593 0	SCREW	M12X25	6	
29	00 0212 631 0	ROTARY SHAFT SEAL	AS 50X90X10	1	
30	00 0219 949 0	CIRCLIP	90X4	2	
31	00 1327 349 0	SLEEVE		1	
32	00 0239 476 0	TA.ROLLER BEARING	33210/3DE -50X90X32	2	
33	00 0850 142 0	SEALING RING	060X090X008	2	
34	00 0850 653 0	HOLLOW GEAR	Z=21 M=3,75	1	
35	00 0863 288 0	SOCKET HEAD SCREW	M14X35	1	
36	00 0249 319 0	LOCK WASHER	S 14	1	
37	00 1335 183 0	STRAP		1	
38	00 0863 284 0	SPINDLE		1	
39	00 0863 280 0	SPUR GEAR	Z=21 ; M=5	1	
40	00 0853 287 0	HOUSING		1	
41	00 0863 281 0	SPUR GEAR	Z=36 ; M=5	1	
42	00 0863 283 0	SHAFT		1	
43	00 0863 285 0	SHAFT		1	
44	00 0863 282 0	SPUR GEAR	Z=39 ; M=5	1	
45	00 0863 277 0	COVER		1	
46	00 0863 279 0	SPUR GEAR	Z=15 ; M=5	1	
47	00 0863 287 0	SPACER	D50XD60X23	1	
48	00 0853 284 0	BEVEL GEAR SET		1	6)

1)	machine no.	+ from 74300127
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2)	machine no.	+ from 74300128
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3)	machine no.	+ up to 74300127
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4)	Remarks	KIT
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5)	Remarks	assembly
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