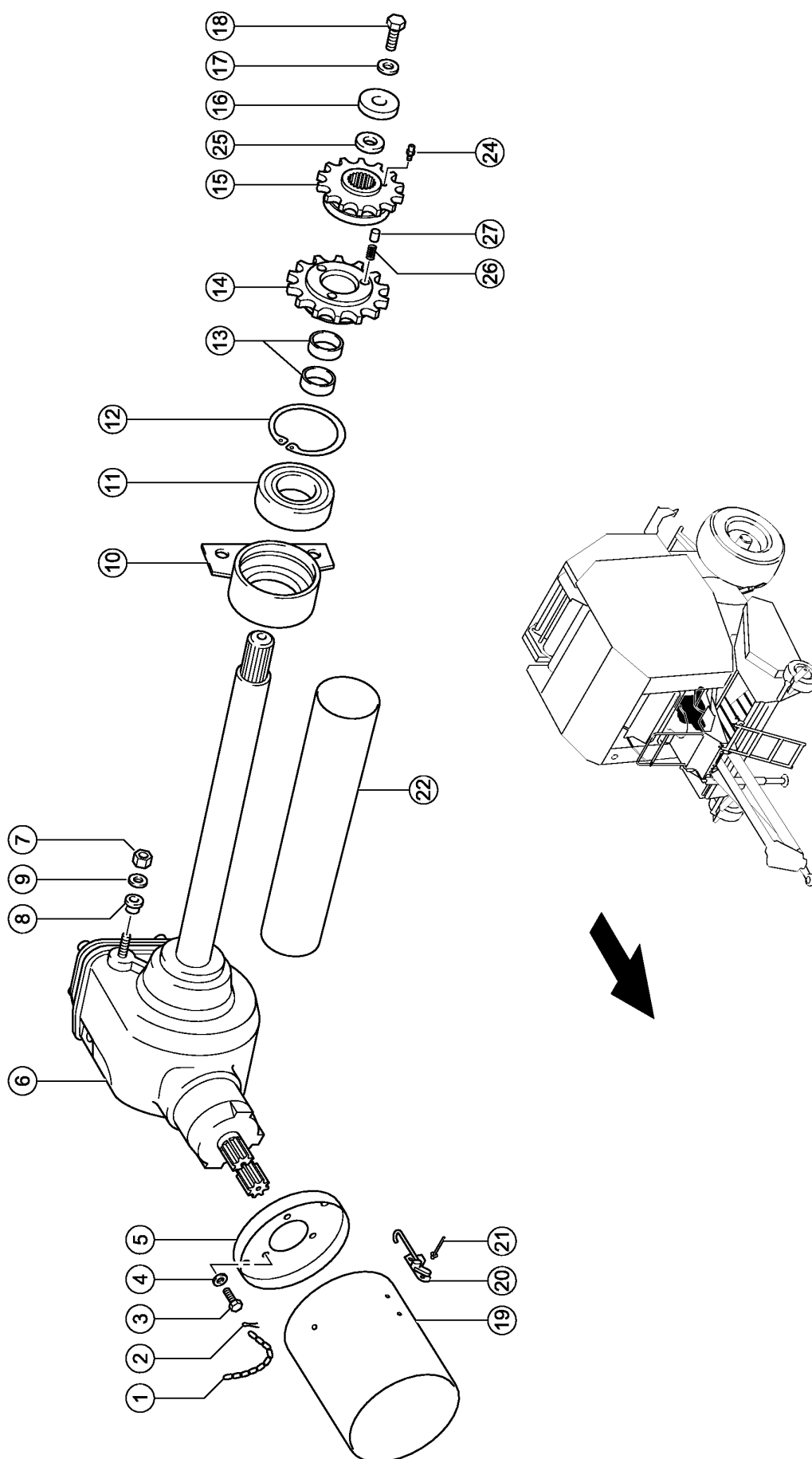


CLAS

6



61361Z01
ROLLANT 254/254RC

126710/01

GEARBOX WIT INTERMEDIATE DRIVE ASSY

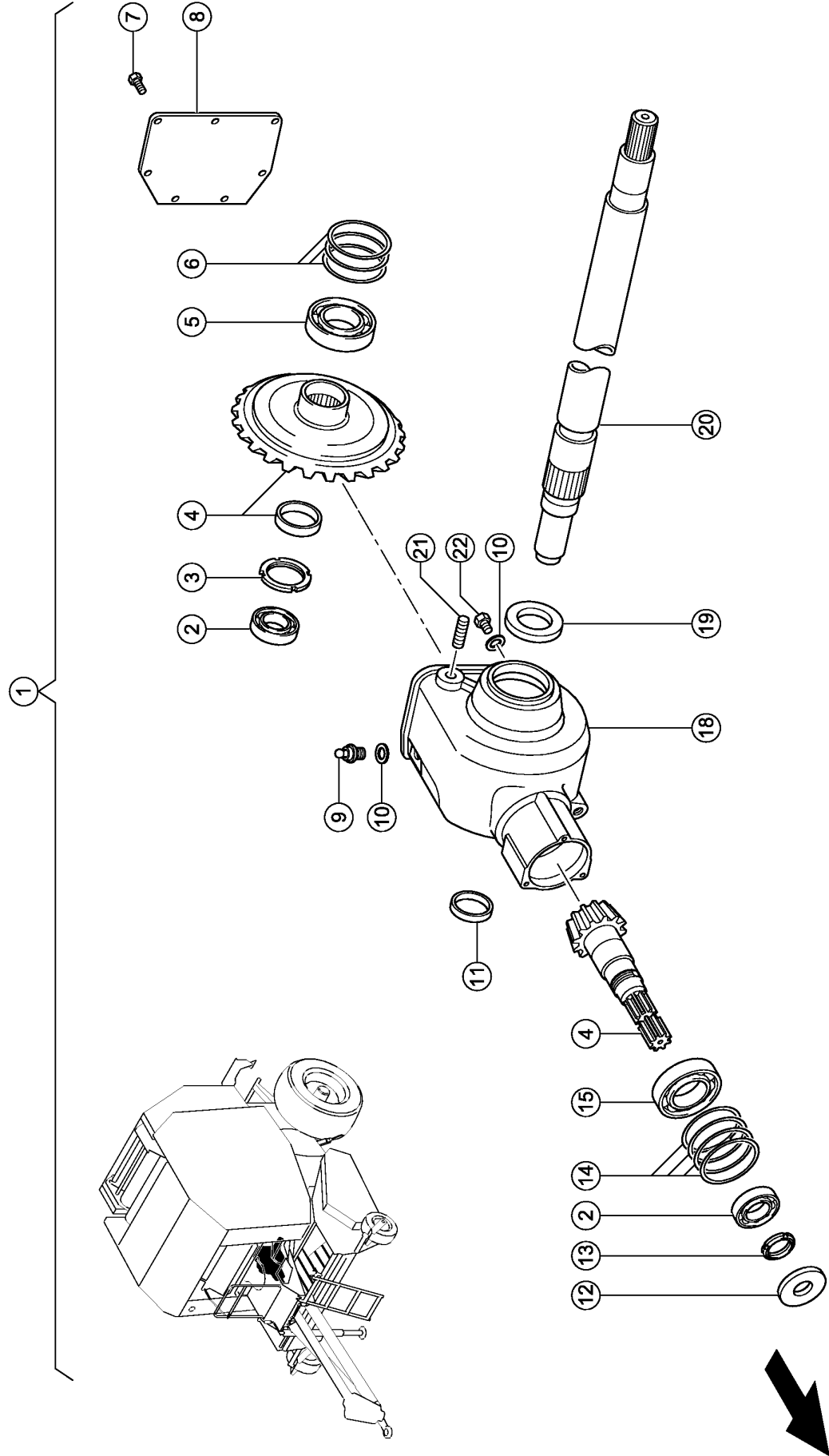
Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0608 099 0	ROUND STEEL CHAIN	G 3X16-17GL	1	
2	00 0235 089 0	SPLIT PIN	4 X 22	1	
3	00 0237 439 0	HEXAGON HEAD BOLT	M8X16	3	
4	00 0239 387 0	CONTACT WASHER	A8-8,2X18X1,4	3	
5	00 0822 995 1	GUARD CUP		1	
6	00 0837 346 1	GEARBOX	I=2,33	1	1)
6	00 0837 349 1	GEARBOX		1	2)
6	00 0837 995 1	GEARBOX	I=2,33	1	3)
6	00 0845 294 2	GEARBOX	I=2,5	1	4)
7	00 0236 172 0	HEXAGONAL NUT	M12	2	
8	00 0810 117 0	BUSHING	D30X20	2	
9	00 0239 389 0	CONTACT WASHER	A12	2	
10	00 0837 361 0	BEARING HOUSING		1	
11	00 0238 782 3	GRVD.BALL BEARING	6311-2RS-C4-55X120	1	
12	00 0243 063 0	CIRCLIP	X29 120X4	1	
13	00 0945 677 0	BUSHING	55X60X20 109985	2	
14	00 0845 250 0	SPROCKET		1	5)
15	00 0845 249 0	SPROCKET		1	5)
16	00 0837 347 0	WASHER	17X62X6	1	
17	00 0239 391 0	CONTACT WASHER	A16	1	
18	00 0235 821 0	HEXAGON HEAD BOLT	M16X40	1	
19	00 0822 996 0	PROTECT.TUBE CPL.		1	
20	00 0822 998 1	LOCK		2	
21	00 0237 922 1	BLIND RIVET	A 4X12	4	
22	00 0837 364 0	PROTECTIVE TUBE		1	
24	00 0236 942 0	GREASE NIPPLE	A S6X1	1	
25	00 0238 203 0	WASHER	16,5X33X1	1	
26	00 0845 024 0	COMPRESS.SPRING	0,8X9X61	3	
27	00 0845 023 0	PIN	D14,85X36,7	3	

1)	Remarks	540 rpm see ill. plate 7
2)	Remarks	1000 rpm see ill. plate 9
3)	Remarks	540 rpm see ill. plate 8
4)	Remarks	540 rev./min see ill. 10
5)	Remarks	at cutting rotor

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ROLLANT 254 / RC



61362z01
ROLLANT 254/254RC

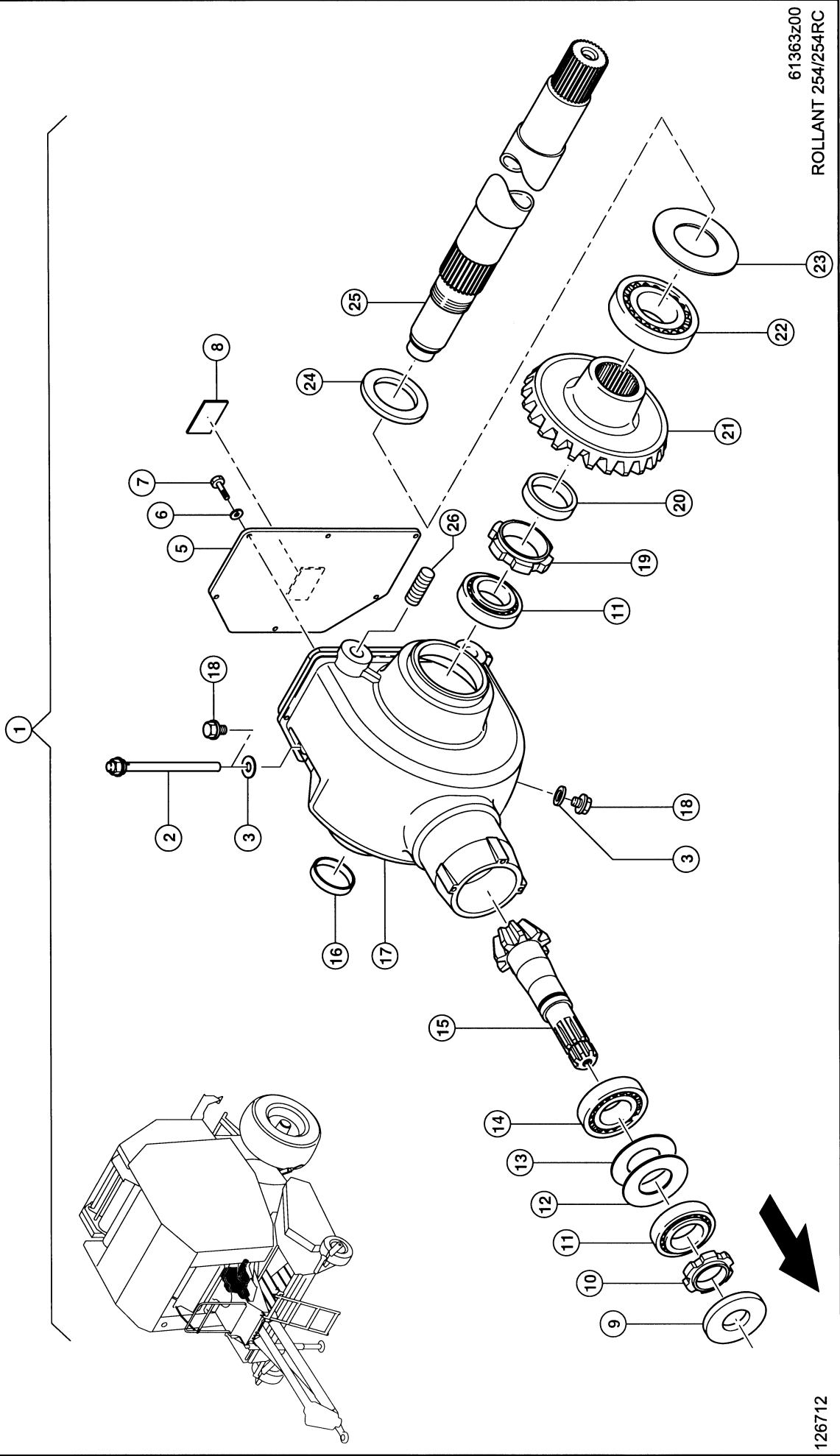
126711/01

ANGLE DRIVE, 540 RPM 1)

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0837 346 1	GEARBOX	I=2,33	1	
2	00 0235 988 0	TA.ROLLER BEARING	30208- 40X80X19,75	2	
3	00 0823 993 0	SLOTTED NUT	M55X1,5	1	
4	00 0845 373 0	WHEEL SET	I=2,33	1	
5	00 0243 661 0	TA.ROLLER BEARING	30212A	1	
6	00 0211 963 0	SHIM	100X110X0,1	2	
6	00 0211 964 0	SHIM	100X110X0,3	1	
6	00 0211 966 0	SHIM	100X110X1	1	
7	00 0236 200 0	HEXAGON HEAD BOLT	M8X20	6	
8	00 0838 054 0	COVER		1	
9	00 0827 581 0	BREATHER VALVE	1021-04-401-00	1	
10	00 0238 183 0	SEALING RING	A16 X20	2	
11	00 0213 767 0	LOCKING COVER	55X10	1	
12	00 0212 737 0	SHAFT SEAL	AS 35X 80X10	1	
13	00 0838 060 0	SLOTTED NUT	M40X1,5	1	
14	00 0233 202 0	SHIM	75X85X0,1	2	
14	00 0233 203 0	SHIM	75X85X0,3	1	
14	00 0233 204 0	SHIM	75X85X0,5	1	
14	00 0233 205 0	SHIM	75X85X1	1	
15	00 0234 829 0	TA.ROLLER BEARING	30209 J2/Q	1	
18	00 0838 051 0	HOUSING		1	
19	00 0211 034 0	ROTARY SHAFT SEAL	AS 60X 85X 8	1	
20	00 0838 053 0	SHAFT		1	
21	00 0244 014 1	STUD BOLT	M12X 45	2	
22	00 0244 351 0	SCREW PLUG	M16X1,5	1	

1) Remarks

P 08 / 10 Walterscheid



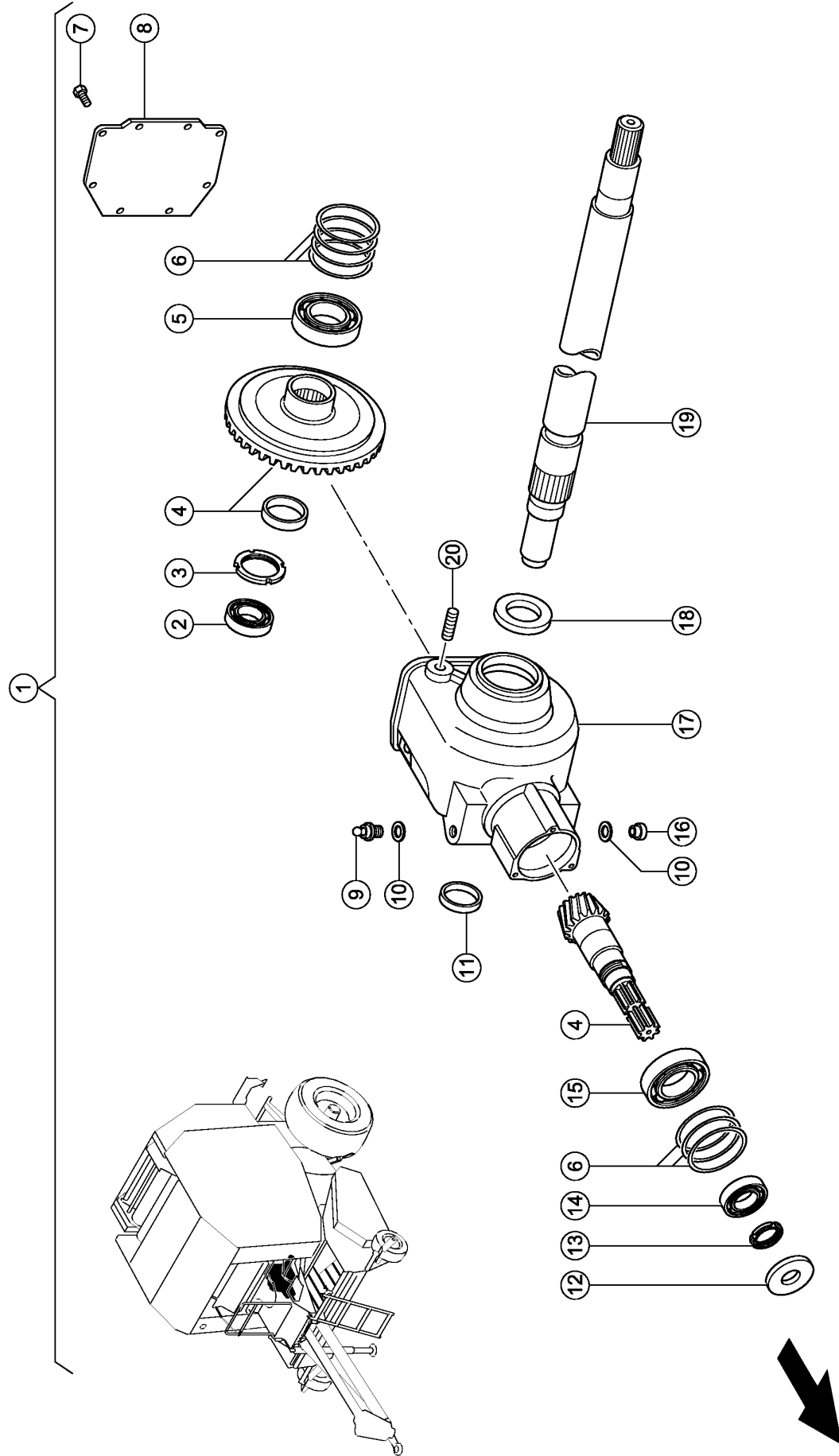
ANGLE DRIVE, 540 RPM 1)

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0837 995 1	GEARBOX	I=2,33	1	
2	00 0838 274 0	BREATHER VALVE	FUER 8379950	1	
3	00 0235 786 0	SEALING RING	A16 X22	2	
5	00 0838 268 0	HOUSING COVER	FUER 837 995.0	1	
6	00 0236 431 1	WASHER	8 -8,1X12,7X2	6	
7	00 0233 259 0	HEXAGON HEAD BOLT	M08X20-MKL	6	
8	00 0838 269 0	TYPE PLATE	FUER 837 995.0	1	
9	00 0212 737 0	SHAFT SEAL	AS 35X 80X10	1	
10	00 0838 275 0	SLOTTED NUT	M40X1.5	1	
11	00 0235 988 0	TA.ROLLER BEARING	30208- 40X80X19,75	2	
12	00 0963 017 2	SHIM	65X 85X1 ERS.D. 214774.	1	
13	00 0963 017 0	SHIM	65X 85X0,1 ERS.D. 2147	1	
14	00 0243 672 0	TA.ROLLER BEARING	32209- 45X85X24,75- T3DC	1	
15	00 0845 372 0	BEVEL GEAR SET	I=2,33	1	
16	00 0213 767 0	LOCKING COVER	55X10	1	
17	00 0838 267 0	GEARBOX HOUSING	FUER 837 995.0	1	
18	00 0244 351 0	SCREW PLUG	M16X1,5	2	
19	00 0838 276 0	SLOTTED NUT	M55X2	1	
20	00 0838 273 0	BUSHING	FUER 8379950	1	
21	00 0845 372 0	BEVEL GEAR SET	I=2,33	1	
22	00 0243 661 0	TA.ROLLER BEARING	30212A	1	
23	00 0233 517 0	SHIM	90X110X1	1	
24	00 0211 034 0	ROTARY SHAFT SEAL	AS 60X 85X 8	1	
25	00 0838 272 0	SHAFT	FUER 8379950	1	
26	00 0213 769 0	STUD BOLT	M12X35 ERS.D.213769.1	2	
1)	Remarks	P 08 / 10 Bass			

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CLAAS

ROLLANT 254 / RC



61364z01
ROLLANT 254/254RC

126713/01

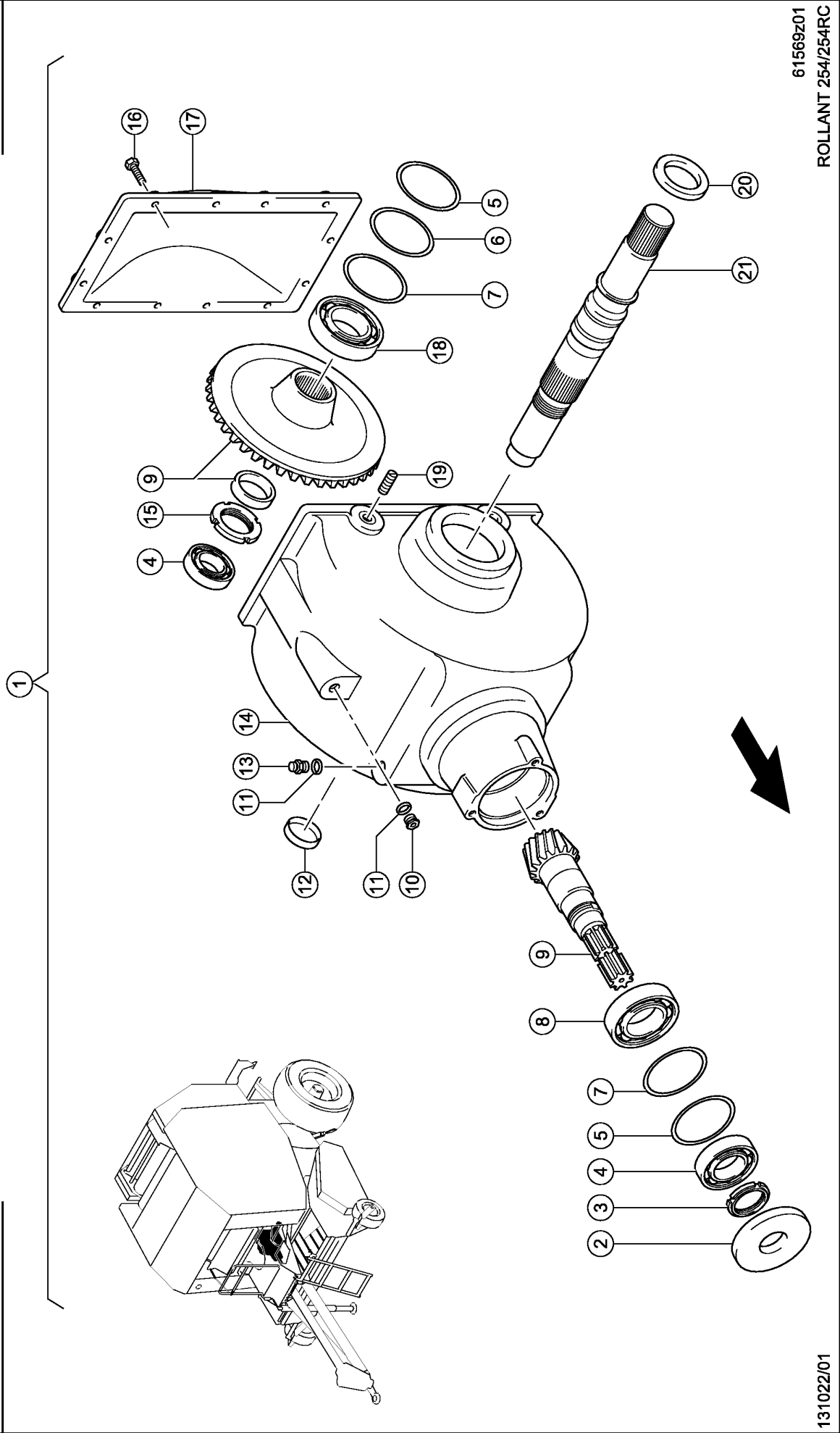
ANGLE DRIVE, 1000 RPM 1)

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0837 349 1	GEARBOX		1	
1	00 0838 221 0	GEARBOX	NACHRUESTSATZ 21TLG	1	
2	00 0235 988 0	TA.ROLLER BEARING	30208- 40X80X19,75	1	
3	00 0823 993 0	SLOTTED NUT	M55X1,5	1	
4	00 0838 057 0	BEVEL GEAR SET	I=4,33	1	
5	00 0243 661 0	TA.ROLLER BEARING	30212A	1	
6	00 0211 963 0	SHIM	100X110X0,1	4	
6	00 0211 964 0	SHIM	100X110X0,3	2	
6	00 0211 965 0	SHIM	100X110X0,5	2	
6	00 0211 966 0	SHIM	100X110X1	1	
7	00 0236 200 0	HEXAGON HEAD BOLT	M8X20	8	
8	00 0838 058 0	COVER		1	
9	00 0827 581 0	BREATHER VALVE	1021-04-401-00	1	
10	00 0238 183 0	SEALING RING	A16 X20	2	
11	00 0213 767 0	LOCKING COVER	55X10	1	
12	00 0213 766 0	SHAFT SEAL	AS 40X 90X12	1	
13	00 0823 994 0	SLOTTED NUT	M45X1,5	1	
14	00 0234 829 0	TA.ROLLER BEARING	30209 J2/Q	1	
15	00 0243 685 0	TA.ROLLER BEARING	30310 - 50X110X29,25	1	
16	00 0244 351 0	SCREW PLUG	M16X1,5	1	
17	00 0838 056 0	HOUSING		1	
18	00 0211 034 0	ROTARY SHAFT SEAL	AS 60X 85X 8	1	
19	00 0838 053 0	SHAFT		1	
20	00 0244 014 1	STUD BOLT	M12X 45	2	
1)	Remarks	Up To Serial No. 75400035			

CLAAS

WALTERSCHEID

9A



ANGLE DRIVE, 1000 RPM 1)

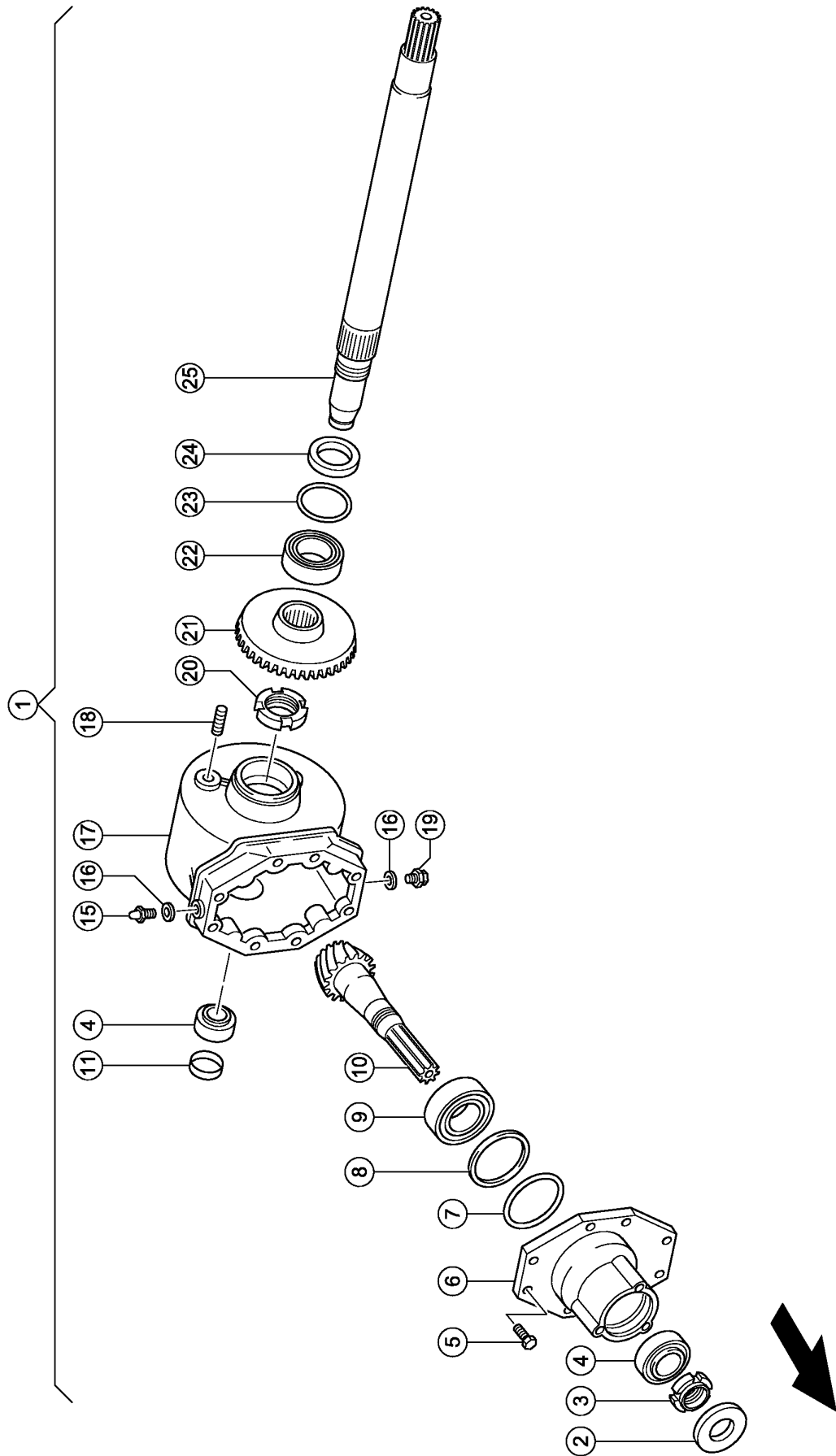
Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0851 228 0	GEARBOX	I:1/4,33	1	
2	00 0213 766 0	SHAFT SEAL	AS 40X 90X12	1	
3	00 0823 994 0	SLOTTED NUT	M45X1,5	1	
4	00 0234 829 0	TA.ROLLER BEARING	30209 J2/Q	2	
5	00 0211 963 0	SHIM	100X110X0,1	2	
6	00 0211 964 0	SHIM	100X110X0,3	1	
7	00 0211 966 0	SHIM	100X110X1	2	
8	00 0243 685 0	TA.ROLLER BEARING	30310 - 50X110X29,25	1	
9	00 0851 342 0	BEVEL GEAR SET	I=4,33	1	
10	00 0244 351 0	SCREW PLUG	M16X1,5	3	
11	00 0238 183 0	SEALING RING	A16 X20	4	
12	00 0213 767 0	LOCKING COVER	55X10	1	
13	00 0827 581 0	BREATHER VALVE	1021-04-401-00	1	
14	00 0827 577 1	HOUSING		1	
15	00 0823 993 0	SLOTTED NUT	M55X1,5	1	
16	00 0237 442 0	HEXAGON HEAD BOLT	M8X25	12	
17	00 0827 580 0	COVER		1	
18	00 0243 661 0	TA.ROLLER BEARING	30212A	1	
19	00 0244 014 1	STUD BOLT	M12X 45	2	
20	00 0211 034 0	ROTARY SHAFT SEAL	AS 60X 85X 8	1	
21	00 0851 343 0	SHAFT		1	

1) Remarks

From Serial No. 75400036

CLAAS

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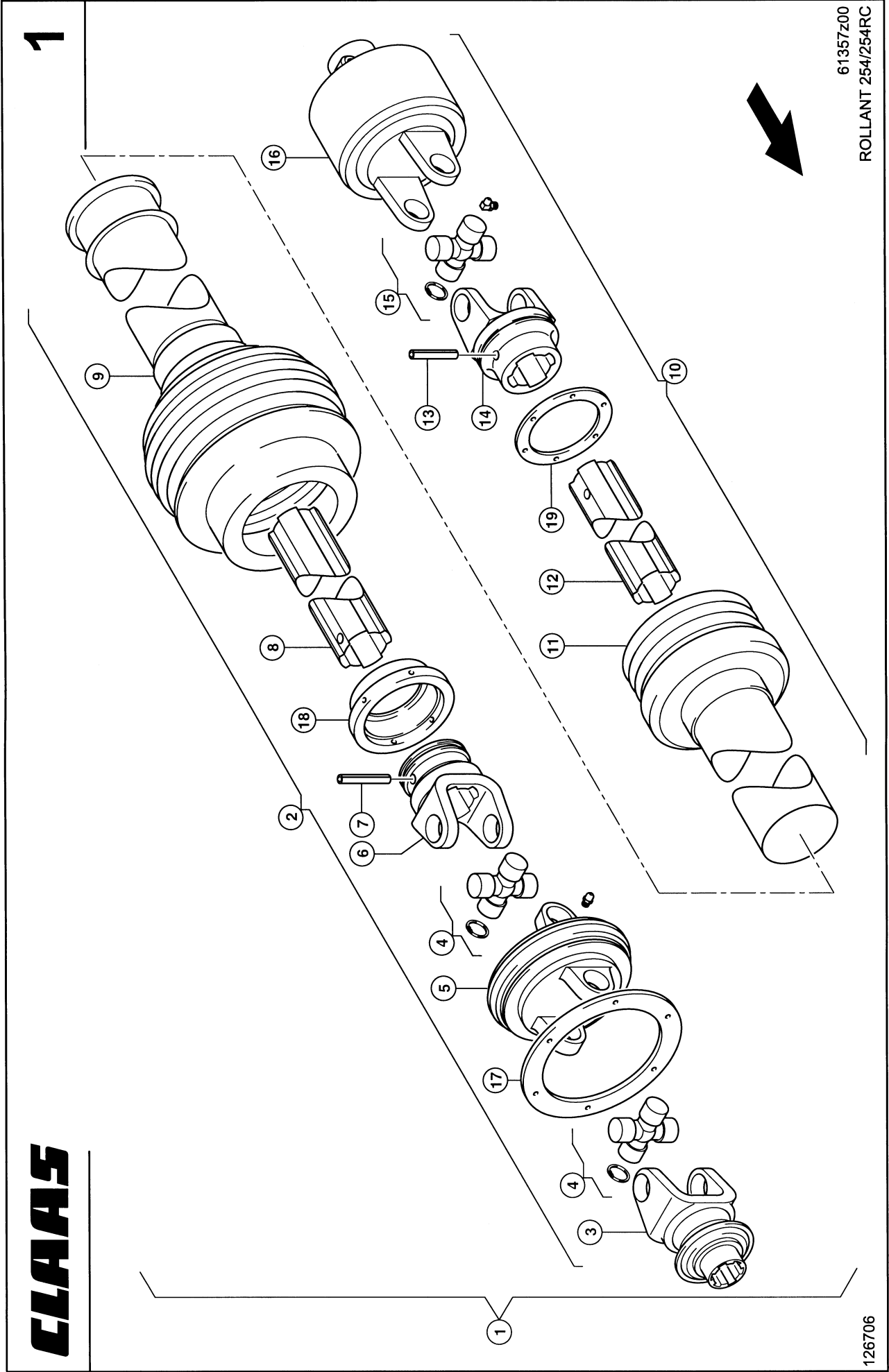
61365z01
ROLLANT 254/254RC

126714/01

ANGLE DRIVE, 540 RPM 1)

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0845 294 2	GEARBOX	I=2,5	1	
1	00 0845 294 1	GEARBOX	I=2,5	1	
2	00 0213 766 0	SHAFT SEAL	AS 40X 90X12	1	
3	00 0823 994 0	SLOTTED NUT	M45X1,5	1	
4	00 0234 829 0	TA.ROLLER BEARING	30209 J2/Q	1	
5	00 0237 572 0	HEXAGON HEAD BOLT	M12X35	8	
6	00 0844 565 0	BEARING HOUSING		1	2)
6	00 0823 944 0	BEARING HOUSING		1	3)
7	00 0214 181 0	SHIM	110X120X0,5 ERS.D. 21418	1	
7	00 0214 180 0	SHIM	110X120X0,3 ERS.D. 21418	1	
7	00 0214 179 0	SHIM	110X120X0,1 ERS.D. 21417	2	
8	00 0845 324 0	RING		1	
9	00 0243 686 0	TA.ROLLER BEARING	30311A - 55X120X31,5	1	
10	00 0845 322 0	BEVEL GEAR SET	I=2,5	1	4)
11	00 0213 767 0	LOCKING COVER	55X10	2	
15	00 0940 866 0	BREATHER VALVE	M 16X1,5 M. SPRITZROHR A16 X20	1	
16	00 0238 183 0	SEALING RING		4	
17	00 0844 564 0	HOUSING		1	2)
17	00 0823 941 0	HOUSING		1	3)
18	00 0244 014 1	STUD BOLT	M12X 45	1	2)
18	00 0213 769 0	STUD BOLT	M12X35 ERS.D.213769.1	1	3)
19	00 0244 351 0	SCREW PLUG	M16X1,5	2	
20	00 0823 993 0	SLOTTED NUT	M55X1,5	1	
21	00 0845 322 0	BEVEL GEAR SET	I=2,5	1	5)
22	00 0212 210 0	TA.ROLLER BEARING	330 12	1	
23	00 0213 765 0	SHIM	85X 95X0,5	2	
23	00 0213 764 0	SHIM	85X 95X0,3	1	
23	00 0213 962 0	SHIM	85X 95X0,1	2	
24	00 0211 034 0	ROTARY SHAFT SEAL	AS 60X 85X 8	1	
25	00 0851 337 0	SHAFT		1	6)
25	00 0845 323 0	SHAFT		1	7)

1)	Remarks	P 08 / 20 Walterscheid
2)	Remarks	at 845 294.2
3)	Remarks	at 845 294.1
4)	Remarks	with Item 21
5)	Remarks	with Item 10
6)	Remarks	from No. 845 294.1
7)	Remarks	to No. 845 294.0



UNIVERSAL DRIVE SHAFT WITH CUT - OUT CLU 1)

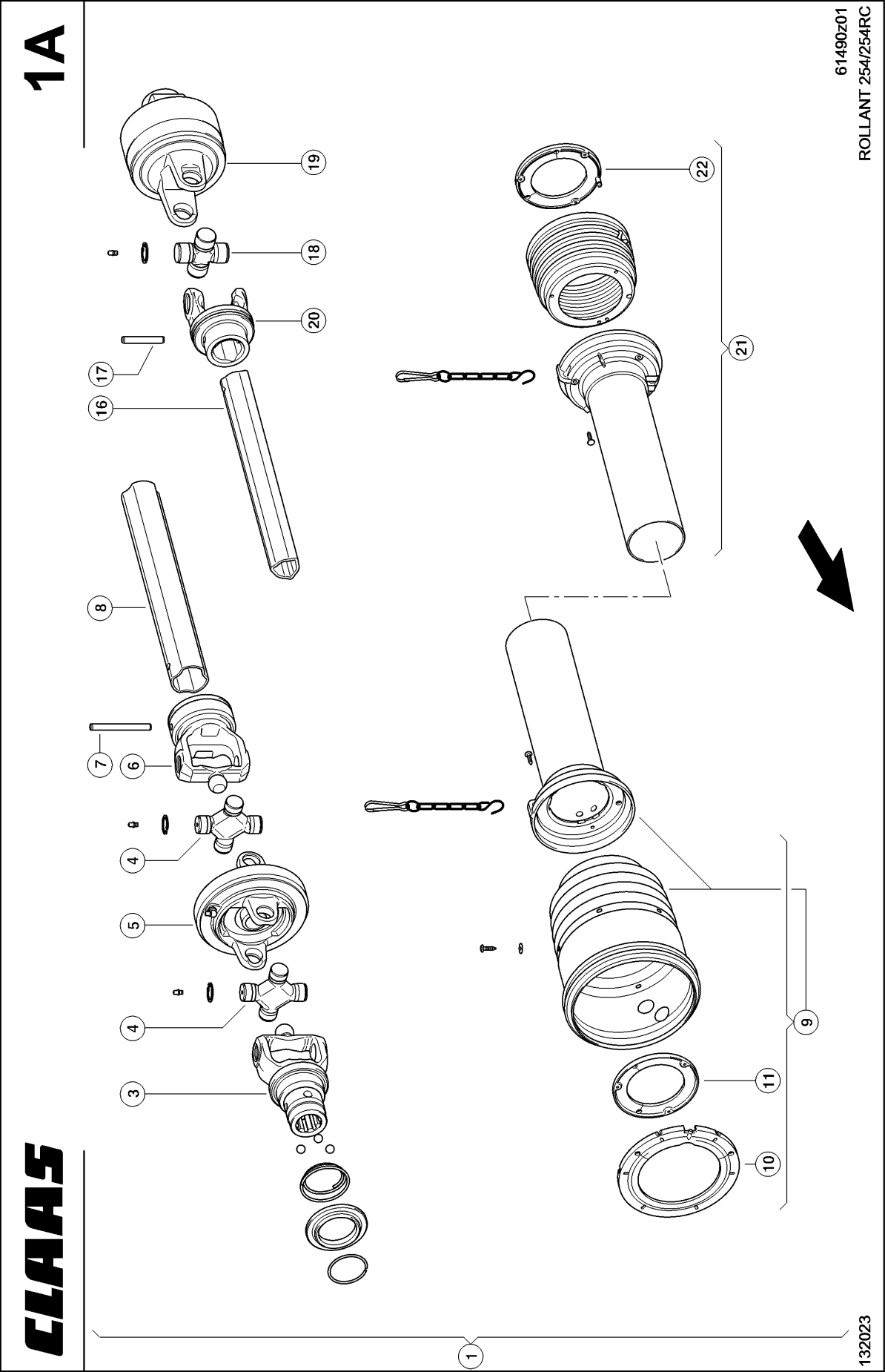
Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0834 831 0	DRIVE SHAFT		1	
2	00 0834 835 0	DRIVE SHAFT HALF		1	
3	00 0836 402 0	FORK		1	
3	00 0836 403 0	FORK		1	
4	00 0836 404 0	CENTRE CROSS ASS.		2	
5	00 0836 406 0	FORK		1	
6	00 0836 405 0	INNER FORK		1	
7	00 0244 580 0	SPRING PIN	10 X 75	1	
8	00 0836 407 0	PROFILE TUBE		1	
9	00 0836 400 0	GUARD HALF		1	
10	00 0834 837 0	DRIVE SHAFT HALF		1	
11	00 0836 401 0	GUARD HALF		1	
12	00 0836 408 0	PROFILE TUBE		1	
13	00 0237 614 2	SPRING PIN	10X 70 -ST	1	
14	00 0836 409 0	INNER FORK		1	
15	00 0836 410 0	CENTRE CROSS ASS.		1	
16	00 0836 412 0	CLUTCH		1	2)
17	00 0836 344 0	RING		1	
18	00 0836 347 0	RING		1	
19	00 0836 346 0	RING		1	

1) Remarks

Up To Serial No. 75400180

2) Remarks

see illustration plate 3

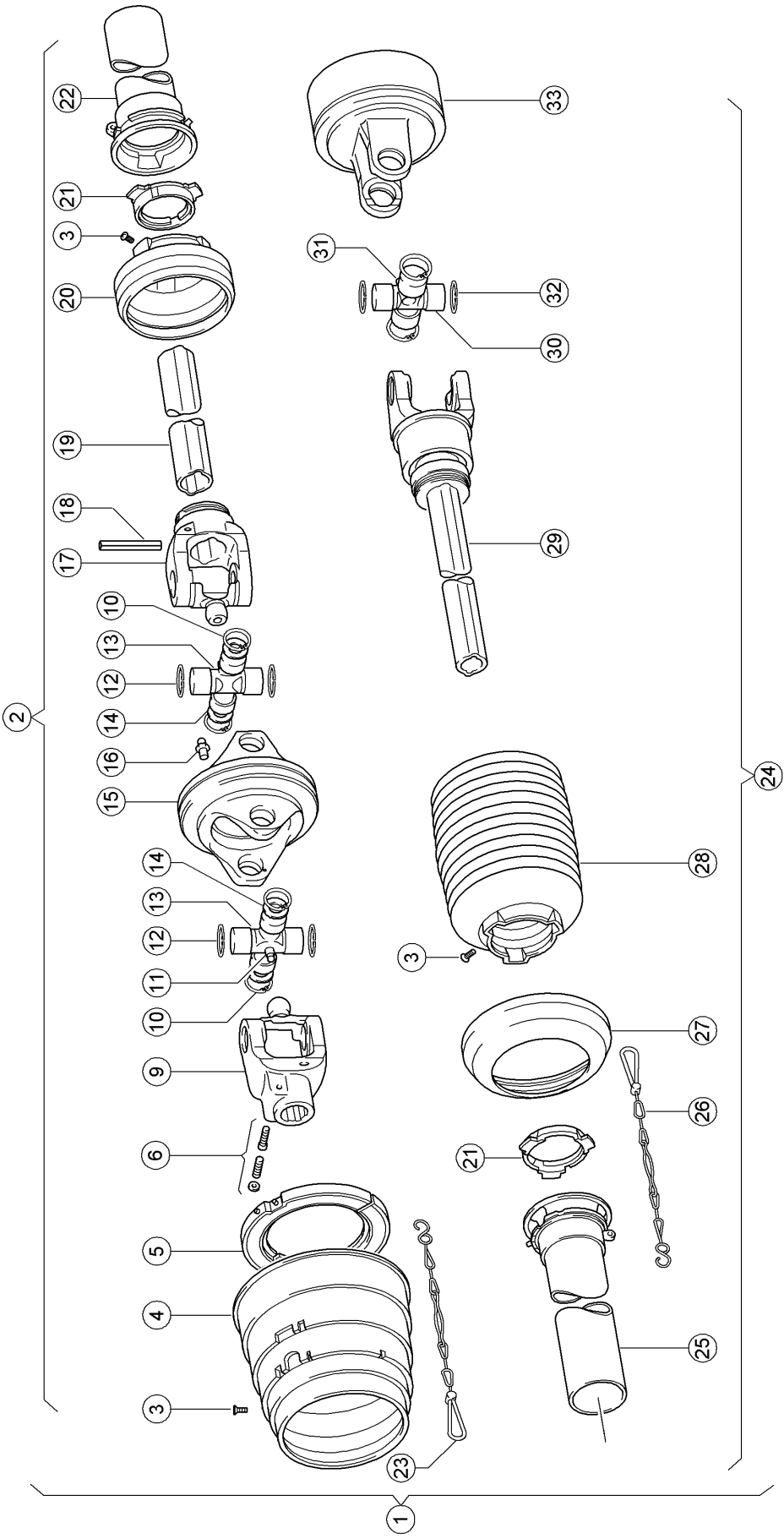


UNIVERSAL DRIVE SHAFT WITH CUT - OUT CLU 1)

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0843 702 0	DRIVE SHAFT ASSY.		1	
3	00 0843 764 0	FORK		1	
4	00 0843 765 0	CENTRE CROSS ASS.		2	
5	00 0843 767 0	FORK		1	
6	00 0843 766 0	INNER FORK		1	
7	00 0234 862 0	SPRING PIN	10 X100	1	
8	00 0843 768 0	TUBE		1	
9	00 0843 762 0	GUARD HALF		1	2)
10	00 0844 557 0	RING		1	
11	00 0844 558 0	RING		1	
16	00 0843 773 0	TUBE		1	
17	00 0244 579 0	SPRING PIN	10X65	1	
18	00 0843 771 0	CENTRE CROSS ASS.		1	
19	00 0843 778 0	CLUTCH		1	3)
20	00 0843 772 0	FORK		1	
21	00 0843 763 0	GUARD HALF		1	4)
22	00 0836 346 0	RING		1	
1)	Remarks	From Serial No. 75400181			
2)	Remarks	with Item 10. 11			
3)	Remarks	see illustration 3a			
4)	Remarks	with Item 22			

CLAAS

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61358Z01
ROLLANT 254/254RC

126707/01

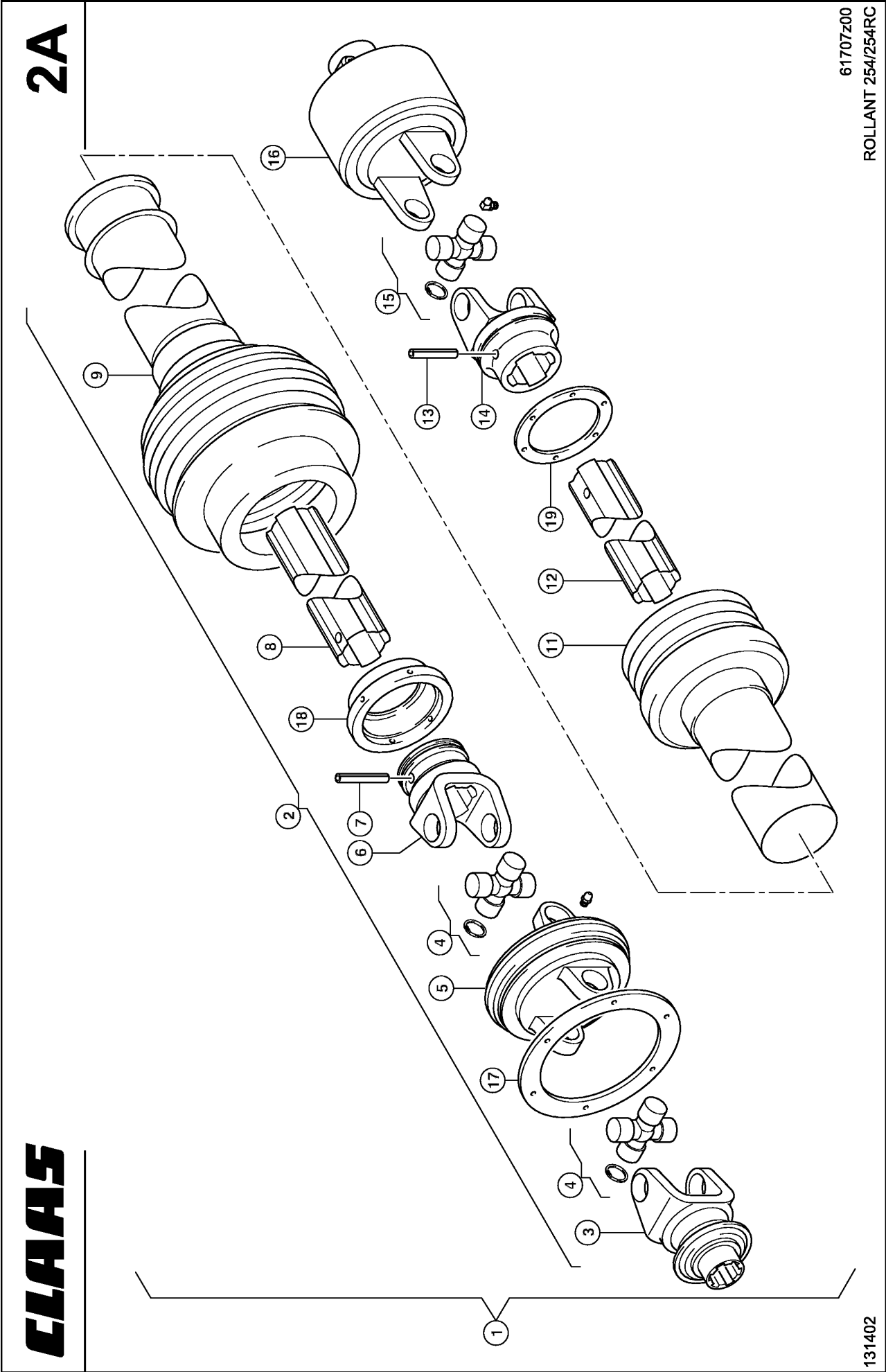
UNIVERSAL DRIVE SHAFT WITH CUT - OUT CLU 1)

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0837 880 1	DRIVE SHAFT ASSY.		1	2)
1	00 0837 881 1	DRIVE SHAFT ASSY.		1	3)
1	00 0837 882 1	DRIVE SHAFT ASSY.		1	4)
2	00 0838 045 0	DRIVE SHAFT HALF		1	2)
2	00 0822 961 0	DRIVE SHAFT HALF		1	5)
2	00 0838 044 0	DRIVE SHAFT HALF		1	6)
3	00 0242 793 0	CYCL. PLATE SCREW	C4,2X 9,5	8	
4	00 0821 097 0	PROTECT.FUNNEL		1	
5	00 0821 098 0	GLIDE RING		1	
6	00 0941 062 0	SLIDING PIN SET		2	
9	00 0820 427 0	EXTENSION FORKE		1	2)
9	00 0820 426 0	EXTENSION FORKE		1	6)
9	00 0941 475 0	EXTENSION FORKE		1	5)
10	00 0972 503 0	CIRCLIP		4	
11	00 0211 636 0	GREASE NIPPLE	B M8X1-67,5°	2	
12	00 0242 908 0	CIRCLIP	32X1,2	4	
13	00 0820 421 0	CENTRE CROSS ASS.		2	
14	00 0921 267 0	WASHER		4	
15	00 0921 268 0	DOUBLE FORK		1	
16	00 0179 838 0	GREASE NIPPLE	A M8X1	1	
17	00 0941 486 0	FORK		1	
18	00 0244 581 2	SPRING PIN	10X 80	1	
19	00 0838 042 0	PROFILE TUBE		1	
20	00 0821 103 0	PROTECT.FUNNEL		1	
21	00 0920 671 0	GLIDE RING		2	
22	00 0824 446 0	PROTECTIVE TUBE		1	7)
23	00 0821 104 0	SUPPORTING CHAIN		1	
24	00 0838 046 1	DRIVE SHAFT HALF		1	2)
24	00 0838 037 1	DRIVE SHAFT HALF		1	5)
24	00 0838 037 1	DRIVE SHAFT HALF		1	6)
25	00 0823 180 0	GUARD HALF		1	7)
26	00 0972 297 0	SUPPORTING CHAIN		1	
27	00 0917 283 0	BACK-UP RING		1	
28	00 0813 018 1	PROTECT.FUNNEL		1	
29	00 0824 457 0	KEYOVERRUN CLUTCH		1	
30	00 0941 651 0	CENTRE CROSS ASS.		1	
31	00 0211 636 0	GREASE NIPPLE	B M8X1-67,5°	1	
32	00 0242 908 0	CIRCLIP	32X1,2	4	
33	00 0838 047 1	CAM DISK		1	8)
33	00 0838 036 1	CAM DISK		1	9)
33	00 0838 036 1	CAM DISK		1	10)

1)	Remarks	Up To Serial No. 75400035
2)	Remarks	m 04 / 70
3)	Remarks	m 04 / 80, 1000rpm
4)	Remarks	m 04 / 90, 1000rpm
5)	Remarks	m 04 / 80
6)	Remarks	m 04 / 90
7)	Remarks	1000 long
8)	Remarks	M 04 / 70 see illustration plate 4
9)	Remarks	M 04 / 80 see illustration plate 4

UNIVERSAL DRIVE SHAFT WITH CUT - OUT CLU 1)

10) Remarks	m 04 / 90 see illustration plate 4
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UNIVERSAL DRIVE SHAFT WITH CUT - OUT CLU 1)

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0843 195 0	DRIVE SHAFT ASSY.		1	2)
1	00 0843 412 0	DRIVE SHAFT ASSY.		1	3)
2	00 0834 835 0	DRIVE SHAFT HALF		1	2)
2	00 0843 413 0	DRIVE SHAFT HALF	WWE-21T	1	3)
3	00 0836 402 0	FORK		1	2)
3	00 0836 403 0	FORK		1	3)
4	00 0836 404 0	CENTRE CROSS ASS.		2	
5	00 0836 406 0	FORK		1	
6	00 0836 405 0	INNER FORK		1	
7	00 0244 580 0	SPRING PIN	10 X 75	1	
8	00 0836 407 0	PROFILE TUBE		1	
9	00 0836 400 0	GUARD HALF		1	
11	00 0836 401 1	GUARD HALF		1	
12	00 0836 408 0	PROFILE TUBE		1	
13	00 0244 579 0	SPRING PIN	10X65	1	
14	00 0836 409 0	INNER FORK		1	
15	00 0836 410 0	CENTRE CROSS ASS.		1	
16	00 0843 197 0	CLUTCH		1	4)
16	00 0842 835 0	REPAIR KIT		1	
19	00 0836 346 0	RING		1	
1)	Remarks	From No. 75400036 - 75400180			
2)	Remarks	6 piece			
3)	Remarks	21 piece			
4)	Remarks	see illustration plate 3			