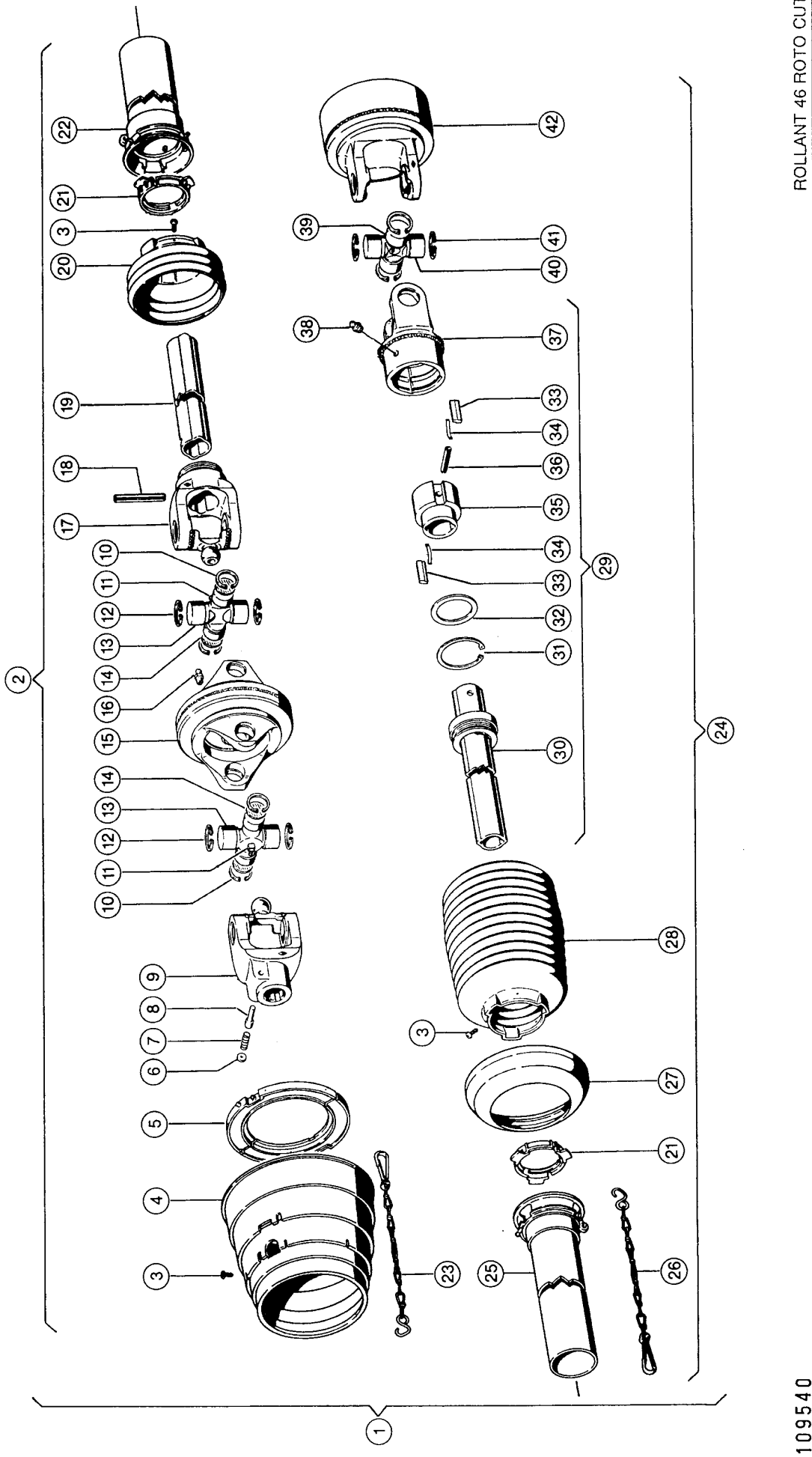


1

CLAAS

ROLLANT 46 RC



ROLLANT 46 ROTO CUT

109540

UNIVERSAL DRIVE SHAFT WITH CUT - OUT CLU 1)

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0822 967 1	DRIVE SHAFT ASSY.		1	2)
1	00 0823 995 0	DRIVE SHAFT ASSY.		1	3)
2	00 0822 961 0	DRIVE SHAFT HALF		1	4)
3	00 0242 793 0	CYCL. PLATE SCREW	C4,2X 9,5	8	
4	00 0821 097 0	PROTECT.FUNNEL		1	
5	00 0821 098 0	GLIDE RING		1	
6	00 0813 698 0	WASHER		1	
7	00 0813 697 0	COMPRESS.SPRING		1	
8	00 0813 696 0	SLIDING PIN		1	
9	00 0941 475 0	EXTENSION FORKE		1	2)
9	00 0820 426 0	EXTENSION FORKE		1	5)
9	00 0820 427 0	EXTENSION FORKE		1	3)
10	00 0972 503 0	CIRCLIP		4	
11	00 0211 636 0	GREASE NIPPLE	B M8X1-67,5°	2	
12	00 0242 908 0	CIRCLIP	32X1,2	4	
13	00 0820 421 0	CENTRE CROSS ASS.		2	
14	00 0921 267 0	WASHER		4	
15	00 0921 268 0	DOUBLE FORK		1	
16	00 0244 946 0	GREASE NIPPLE	B M8X1	1	
17	00 0941 486 0	FORK		1	
18	00 0244 581 2	SPRING PIN	10X 80	1	
19	00 0941 507 0	PROFILE TUBE		1	6)
20	00 0821 103 0	PROTECT.FUNNEL		1	
21	00 0920 671 0	GLIDE RING		2	
22	00 0824 446 0	PROTECTIVE TUBE		1	7)
23	00 0821 104 0	SUPPORTING CHAIN		1	
24	00 0822 968 1	DRIVE SHAFT HALF		1	8)
25	00 0823 180 0	GUARD HALF		1	7)
26	00 0972 297 0	SUPPORTING CHAIN		1	
27	00 0917 283 0	BACK-UP RING		1	
28	00 0813 018 1	PROTECT.FUNNEL		1	
29	00 0824 457 0	KEYOVERRUN CLUTCH		1	
30	00 0824 458 0	PROFILE TUBE		1	
31	00 0235 186 0	CIRCLIP	72X2,5	1	
32	00 0234 388 0	BACK-UP WASHER	S 56X 72	1	
33	00 0814 228 0	STOP KEY		2	
34	00 0814 229 0	FLAT SPRING		2	
35	00 0813 015 0	HUB		1	
36	00 0213 698 1	SPRING PIN	10 X 55 N-ST	1	
37	00 0823 186 0	CLUTCH HOUSING		1	
38	00 0179 838 0	GREASE NIPPLE	A M8X1	1	
39	00 0211 636 0	GREASE NIPPLE	B M8X1-67,5°	1	
40	00 0941 651 0	CENTRE CROSS ASS.		1	
41	00 0242 908 0	CIRCLIP	32X1,2	4	
42	00 0823 998 0	CAM DISK		1	9)
42	00 0940 438 0	CAM DISK		1	10)

1) Remarks VAR. 7725 = 6-TEIL. ANSCHLUSS
VAR. 9782 = 8-TEIL. ANSCHLUSS

2) Remarks 6-piece connection

3) Remarks 8-TEIL. ANSCHLUSS

4) Remarks tractor side

5) Remarks 21-TEIL. ANSCHLUSS

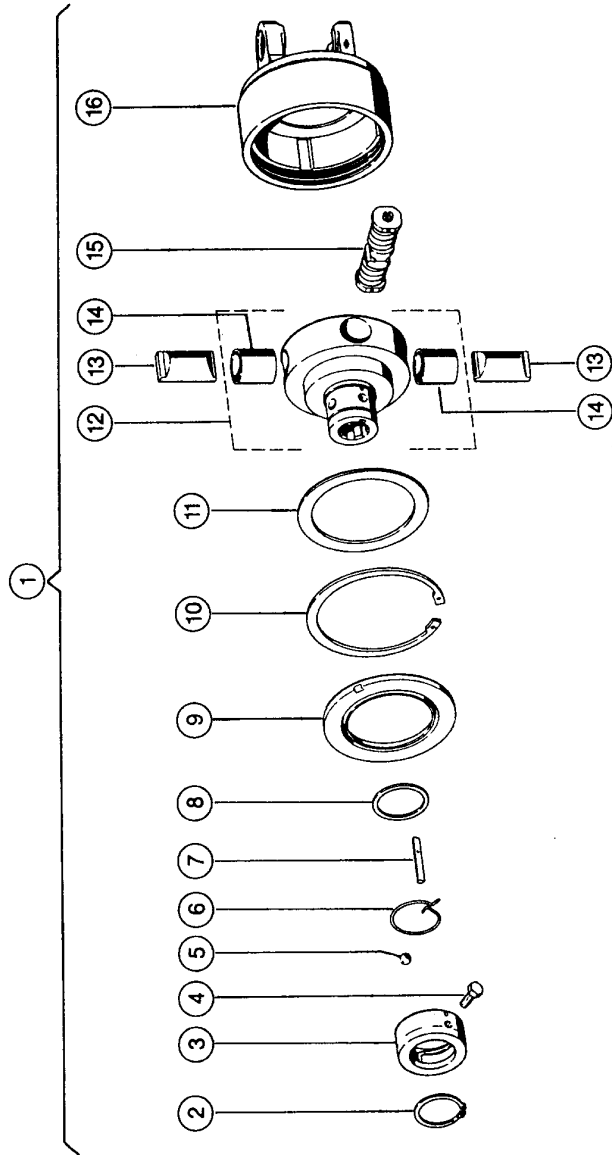
UNIVERSAL DRIVE SHAFT WITH CUT - OUT CLU 1)

6)	Remarks	1045 long
7)	Remarks	1000 long
8)	Remarks	machine side
9)	Remarks	see illustration plate 2 A from No. 04602426
10)	Remarks	SIEHE BILDTAFEL 2 BIS NR. 04602425

CLHHS

ROLLANT 46 RC

2



109541

ROLLANT 46 ROTO CUT

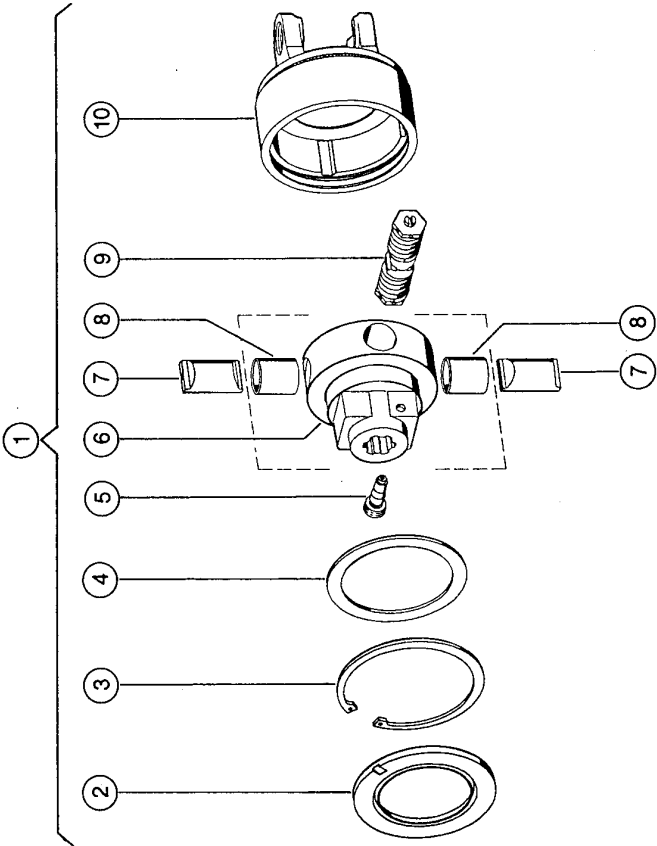
CAM - TYPE CUT - OUT CLUTCH 1)

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0940 438 0	CAM DISK		1	2)
2	00 0211 508 0	CIRCLIP	54X2	1	3)
3	00 0941 430 0	LOCKING RING		1	3)
4	00 0215 521 0	HEXAGON HEAD BOLT	M10X25-MKL	1	3)
5	00 0241 041 0	STEEL BALL	12,7 G28	3	3)
6	00 0941 431 0	TORSION SPRING		1	3)
7	00 0941 432 0	CLAMP KEY		1	3)
8	00 0941 010 0	WASHER		1	3)
9	00 0575 672 0	SEALING RING		1	
10	00 0235 196 0	CIRCLIP	150X4	1	
11	00 0613 966 0	BACK-UP WASHER	S120X150X3,5	1	
12	00 0941 012 0	HUB		1	4)
13	00 0941 491 0	CAM		2	
14	00 0941 490 0	BUSHING	35X39X40	2	
15	00 0575 674 0	SPRING KIT		1	
16	00 0940 439 0	CLUTCH HOUSING		1	
1)	Remarks	VAR. 7725 UP TO SERIAL NO. 04602425			
2)	Remarks	M=1400 Nm			
3)	Remarks				
4)	Remarks	with Item 14			

2A

CLAAS

ROLLANT 46 RC



115271

ROLLANT 46 ROTO CUT

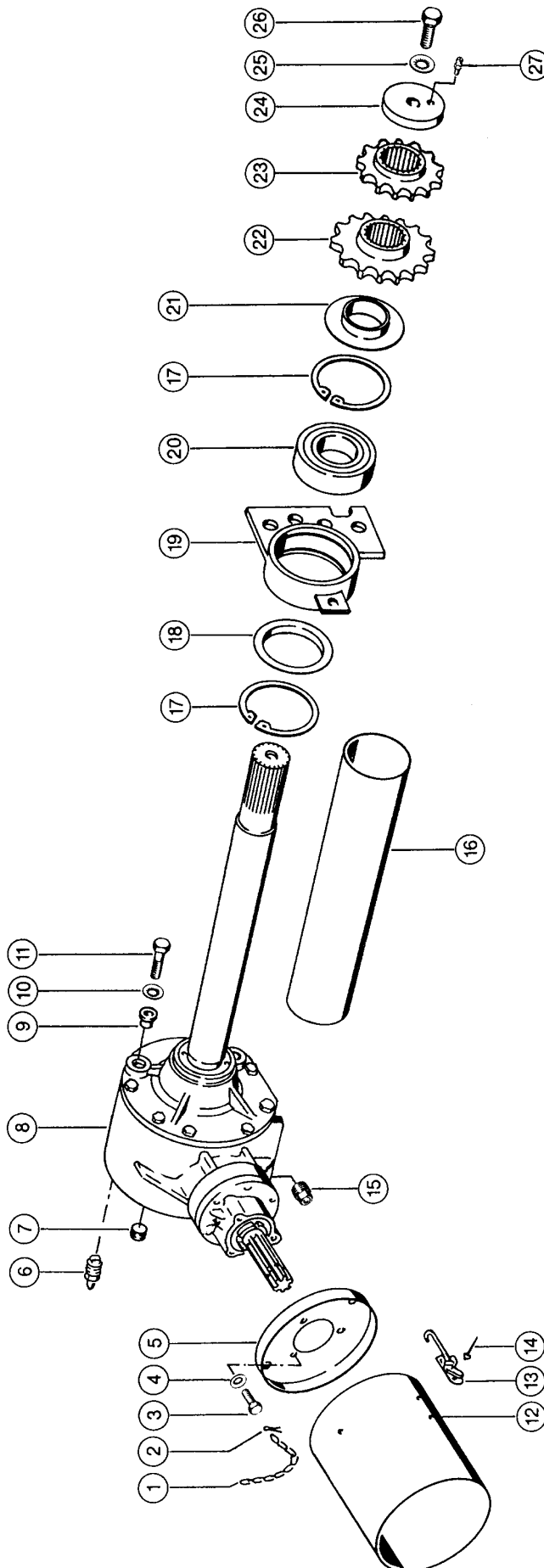
CAM - TYPE CUT - OUT CLUTCH 1)

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0823 998 1	CAM DISK		1	2)
2	00 0575 672 0	SEALING RING		1	
3	00 0235 196 0	CIRCLIP	150X4	1	
4	00 0613 966 0	BACK-UP WASHER	S120X150X3,5	1	
5	00 0838 048 0	CLAMP BRACKET		1	3)
6	00 0823 999 0	HUB COMPLETE		1	4)
7	00 0941 491 0	CAM		2	
8	00 0941 490 0	BUSHING	35X39X40	2	
9	00 0851 426 0	SPRING KIT		1	
10	00 0851 427 0	CLUTCH HOUSING		1	
1)	Remarks	VAR. 7725 FROM SERIAL NO. 04602426			
2)	Remarks	M=1400 NM			
3)	Remarks				
4)	Remarks	with Item 8			



SHAW

ROLLANT 46 RC



ROLLANT 46 ROTO CUT

109542

GEARBOX WIT INTERMEDIATE DRIVE ASSY 1)

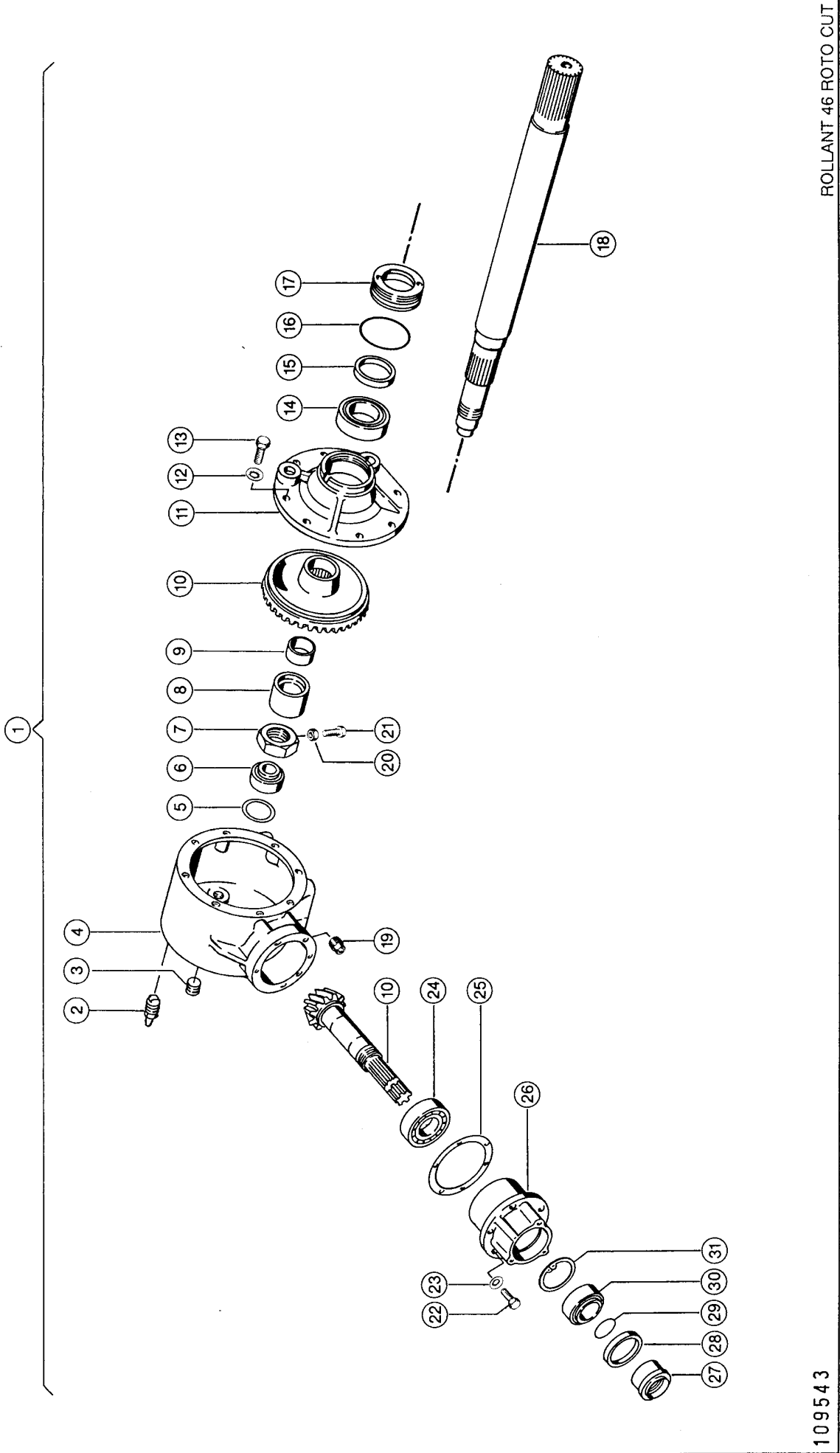
Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0608 099 0	ROUND STEEL CHAIN	G 3X16-17GL	1	
2	00 0235 089 0	SPLIT PIN	4 X 22	1	
3	00 0237 439 0	HEXAGON HEAD BOLT	M8X16	3	
4	00 0239 387 0	CONTACT WASHER	A8-8,2X18X1,4	3	
5	00 0822 995 1	GUARD CUP		1	
6	00 0712 660 0	BREATHER	M 24 X 1,5 MONT	1	
7	00 0238 082 0	SCREW PLUG	M24X1,5	1	
8	00 0823 595 0	MITRE GEAR		1	2)
8	00 0823 300 1	ANGLE DRIVE	S	1	3)
9	00 0810 117 0	BUSHING	D30X20	2	
10	00 0239 389 0	CONTACT WASHER	A12	2	
11	00 0233 244 0	HEXAGON HEAD BOLT	M12X40-MKL	2	4)
12	00 0822 996 0	PROTECT.TUBE CPL.		1	5)
13	00 0822 998 1	LOCK		2	
14	00 0237 950 1	BLIND RIVET	4,8X12	4	
15	00 0635 423 0	MAGNETIC FILTER BOLT	M24X1,5 KEG	1	4)
16	00 0821 067 1	PROTECTIVE TUBE	D 110 X 496LG	1	
17	00 0243 065 0	CIRCLIP	130X4	2	
18	00 0823 466 0	FLANGE	D128X1	1	
19	00 0823 463 0	BEARING HOUSING		1	
20	00 0215 768 0	GRVD.BALL BEARING	6312-2RS*	1	
21	00 0823 467 0	SPACER TUBE		1	4)
22	00 0823 470 0	SPROCKET	Z=15T=31,75	1	4)
23	00 0823 471 0	SPROCKET	Z=13T=31,75	1	4)
24	00 0816 069 1	WASHER	D90X14	1	
25	00 0239 391 0	CONTACT WASHER	A16	1	
26	00 0235 585 0	HEXAGON HEAD BOLT	M16X45	1	
27	00 0236 942 0	GREASE NIPPLE	A S6X1	1	

1)	Remarks	VAR. 9198 UP TO SERIAL NO. 04601275 SEE ILLUSTRATION 3 B
2)	Remarks	see illustration plate 3 C from No. 04600656
3)	Remarks	SIEHE BILDTAFEL 3 A BIS NR. 04600655
4)	Remarks	
5)	Remarks	with Item 1, 13, 14

3A

CLHHS

ROLLANT 46 RC



ROLLANT 46 ROTO CUT

109543

ANGLE DRIVE GEAR BOX 1)

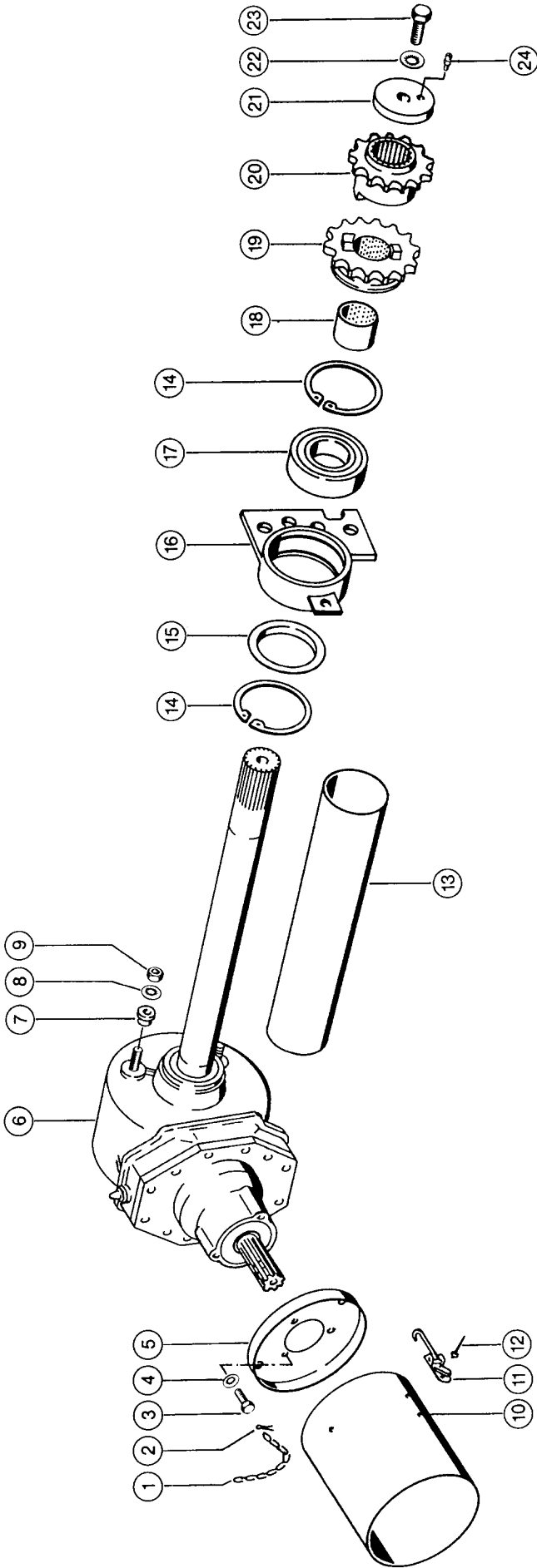
Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0823 300 1	ANGLE DRIVE	S	1	2)
2	00 0712 660 0	BREATHER	M 24 X 1,5 MONT	1	
3	00 0238 082 0	SCREW PLUG	M24X1,5	1	
4	00 0823 301 0	GEARBOX HOUSING		1	
5	00 0234 432 0	SHIM	50X62X1	1	3)
5	00 0234 424 0	SHIM	50X62X0,5	1	4)
5	00 0234 412 0	SHIM	50X62X0,3	1	5)
5	00 0239 459 0	SHIM	50X62X0,15 ERS.D. 239459	1	6)
5	00 0234 399 0	SHIM	50X62X0,1	1	7)
6	00 0235 986 0	TA.ROLLER BEARING	302 06	1	
7	00 0823 353 0	HEXAGONAL NUT	M45X1,5-M=12	1	
8	00 0823 303 0	BUSHING	D63X50	1	
9	00 0215 767 1	INNER RING	IR 45X50X20	1	
10	00 0823 528 0	WHEEL SET	I=2,88	1	
11	00 0823 302 1	GEARBOX COVER	D256	1	
12	00 0239 388 0	CONTACT WASHER	A10-10,2X22,25X1,6	8	
13	00 0237 453 0	HEXAGON HEAD BOLT	M10X30	8	
14	00 0235 989 0	TA.ROLLER BEARING	30210 - 50X90X21,75	1	
15	00 0233 262 0	SHAFT SEAL	AS 55X 70X 8	1	
16	00 0211 339 0	O-RING	85 X3 -N	1	
17	00 0823 311 0	THREADED BUSHING		1	
17	00 0811 464 0	SHIM	111X140X0,6	1	8)
18	00 0823 307 1	SHAFT	D63X849,3	1	
19	00 0635 423 0	MAGNETIC FILTER BOLT	M24X1,5 KEG	1	
20	00 0236 170 0	HEXAGONAL NUT	M8	1	
21	00 0237 759 1	HEXAGON HEAD BOLT	M 8X25-CP	1	
22	00 0237 370 0	HEXAGON HEAD BOLT	M8X30	6	
23	00 0239 387 0	CONTACT WASHER	A8-8,2X18X1,4	6	
24	00 0243 693 0	TA.ROLLER BEARING	31308	1	
25	00 0811 466 0	SHIM	111X140X0,9	1	9)
25	00 0811 465 0	SHIM	111X140X0,8	1	10)
25	00 0811 463 0	SHIM	111X140X0,5	1	4)
25	00 0811 467 0	SHIM	111 X 140 X 0,15	1	6)
26	00 0823 309 0	BUSHING	M40X1,5X30	1	
27	00 0823 306 0	ADJUSTING NUT	M40X1,5X30	1	
28	00 0233 262 0	SHAFT SEAL	AS 55X 70X 8	1	
29	00 0943 229 0	O-RING	40X1,5 -N	1	
30	00 0238 641 0	TA.ROLLER BEARING	32008X - 40X68X19	1	
31	00 0235 185 0	CIRCLIP	68X2,5	1	

1)	Remarks	UP TO SERIAL NO. 04600655
2)	Remarks	
3)	Remarks	1.0 mm
4)	Remarks	0,5 MM
5)	Remarks	0,3 MM
6)	Remarks	0,15 MM
7)	Remarks	0,1 MM
8)	Remarks	0,6 MM
9)	Remarks	0.9 mm
10)	Remarks	0,8 MM

3B

CLAAS

ROLLANT 46 RC



109544

ROLLANT 46 ROTO CUT

GEARBOX WIT INTERMEDIATE DRIVE ASSY 1)

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0608 099 0	ROUND STEEL CHAIN	G 3X16-17GL	1	
2	00 0235 089 0	SPLIT PIN	4 X 22	1	
3	00 0237 439 0	HEXAGON HEAD BOLT	M8X16	3	
4	00 0239 387 0	CONTACT WASHER	A8-8,2X18X1,4	3	
5	00 0822 995 1	GUARD CUP		1	
6	00 0823 829 0	ANGLE DRIVE	I=2,8	1	2)
7	00 0810 117 0	BUSHING	D30X20	2	
8	00 0239 389 0	CONTACT WASHER	A12	2	
9	00 0236 172 0	HEXAGONAL NUT	M12	2	3)
10	00 0822 996 0	PROTECT.TUBE CPL.		1	4)
11	00 0822 998 1	LOCK		2	
12	00 0237 950 1	BLIND RIVET	4,8X12	4	
13	00 0821 067 1	PROTECTIVE TUBE	D 110 X 496LG	1	
14	00 0243 065 0	CIRCLIP	130X4	2	
15	00 0823 466 0	FLANGE	D128X1	1	
16	00 0823 463 0	BEARING HOUSING		1	
17	00 0215 768 0	GRVD.BALL BEARING	6312-2RS*	1	
18	00 0669 487 0	BUSHING	60X 65X 40	1	3)
19	00 0823 832 1	SPROCKET	15ZX31,75	1	5)
20	00 0823 830 2	SPROCKET	13ZX31,75	1	3)
21	00 0816 069 1	WASHER	D90X14	1	
22	00 0239 391 0	CONTACT WASHER	A16	1	
23	00 0235 586 0	HEXAGON HEAD BOLT	M16X50	1	3)
24	00 0236 942 0	GREASE NIPPLE	A S6X1	1	

1) Remarks

VAR. 9198
FROM SERIAL NO. 04601276

2) Remarks

see illustration plate 3 C

3) Remarks**4) Remarks**

with Item 1, 11, 12

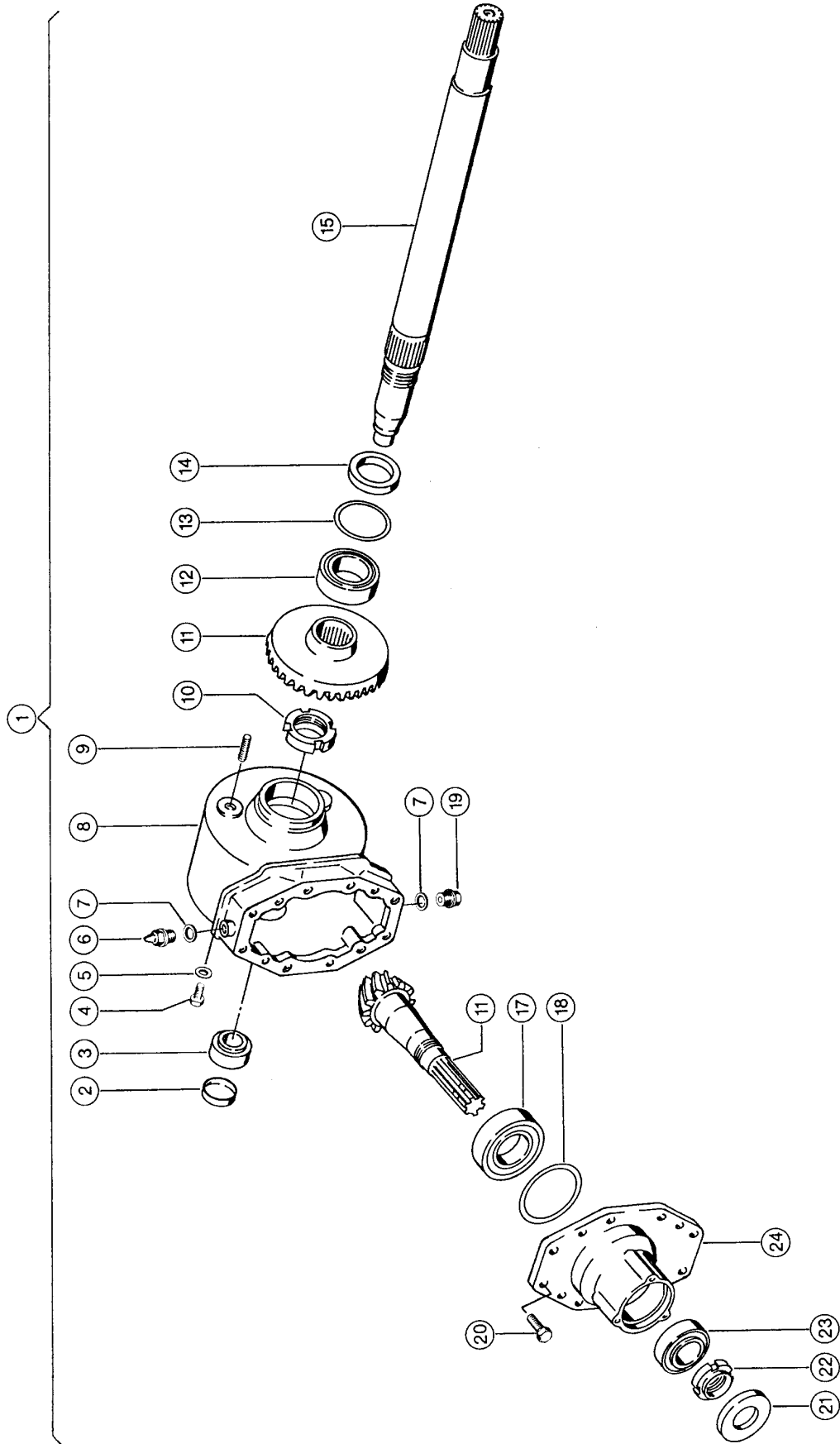
5) Remarks

with Item 18

3C

CLAHAS

ROLLANT 46 RC



ROLLANT 46 ROTO CUT

109545

ANGLE DRIVE GEAR BOX 1)

Pos.	Part No.	Description	Dimension	Quantity	Conditions
1	00 0823 829 0	ANGLE DRIVE	I=2,8	1	2)
1	00 0823 595 0	MITRE GEAR		1	3)
2	00 0213 767 0	LOCKING COVER	55X10	1	4)
3	00 0235 986 0	TA.ROLLER BEARING	302 06	1	4)
4	00 0237 570 0	HEXAGON HEAD BOLT	M10X16	2	4)
5	00 0233 426 1	SEALING RING	C10 X13,5	2	4)
6	00 0940 866 0	BREATHER VALVE	M 16X1,5 M. SPRITZROHR	1	4)
7	00 0235 786 0	SEALING RING	A16 X22	2	4)
8	00 0823 941 0	HOUSING		1	4)
9	00 0213 769 0	STUD BOLT	M12X35	2	4)
10	00 0215 195 0	SLOTTED NUT	ERS.D.213769.1 M55X1,5	1	4)
11	00 0823 942 0	BEVEL GEAR SET	I=2,88	1	4)
12	00 0212 210 0	TA.ROLLER BEARING	330 12	1	4)
13	00 0213 765 0	SHIM	85X 95X0,5	1	5)
13	00 0213 764 0	SHIM	85X 95X0,3	1	6)
13	00 0213 763 0	SHIM	85X 95X0,2	1	7)
14	00 0211 034 0	ROTARY SHAFT SEAL	AS 60X 85X 8	1	4)
15	00 0823 943 0	SHAFT	854 LANG	1	2)
15	00 0823 945 0	SHAFT	849 LANG	1	3)
17	00 0213 768 0	TA.ROLLER BEARING	313 11	1	4)
18	00 0233 010 0	SHIM	100X120X0,5	1	5)
18	00 0239 174 0	SHIM	100X120X0,3	1	6)
18	00 0211 873 0	SHIM	100X119,5X0,2	1	7)
19	00 0244 351 0	SCREW PLUG	M16X1,5	1	4)
20	00 0237 572 0	HEXAGON HEAD BOLT	M12X35	12	4)
21	00 0213 766 0	SHAFT SEAL	AS 40X 90X12	1	4)
22	00 0235 806 0	SLOTTED NUT	M45X1,5	1	4)
23	00 0234 829 0	TA.ROLLER BEARING	30209 J2/Q	1	4)
24	00 0823 944 0	BEARING HOUSING		1	4)

1)	Remarks	FROM SERIAL NO. 04600656
2)	Remarks	from No. 04601276
3)	Remarks	NR. 04600656-04601275
4)	Remarks	
5)	Remarks	0.5 mm
6)	Remarks	0,3 MM
7)	Remarks	0,2 MM

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