



Service Repair Manual

Models

14L Motor Grader

Product: MOTOR GRADER

Model: 14L MOTOR GRADER B94

Configuration: 14L Motor Grader - All Wheel Drive B9400001-UP (MACHINE) POWERED BY C9 Engine

Disassembly and Assembly

14L Motor Grader

Machine Systems

Media Number -UENR4606-01

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i02649334

Piston Pump (Hydraulic and Steering) - Disassemble

SMCS - 4306-015; 5070-015

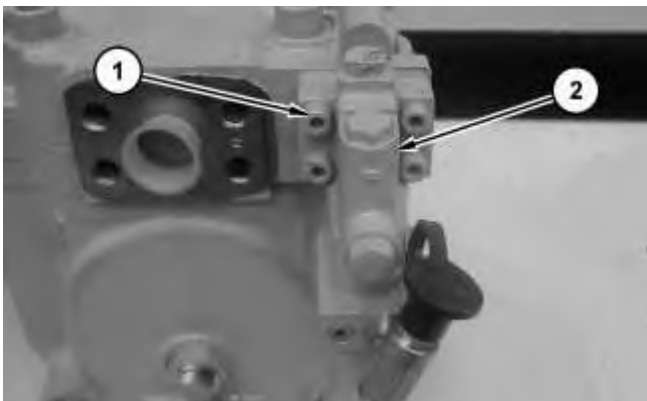
Disassembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	1P-0510	Driver Gp	1
B	1P-1857	Retaining Ring Pliers	1
C	1P-1861	Retaining Ring Pliers	1

Start By:

- Remove the piston pump. Refer to Disassembly and Assembly, "Piston Pump (Hydraulic and Steering) - Remove".



1. Remove bolts (1) and valve (2).

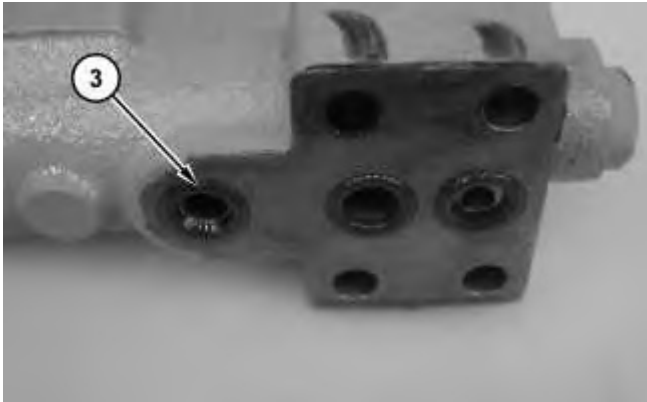


Illustration 2

2. Remove O-ring seals (3).

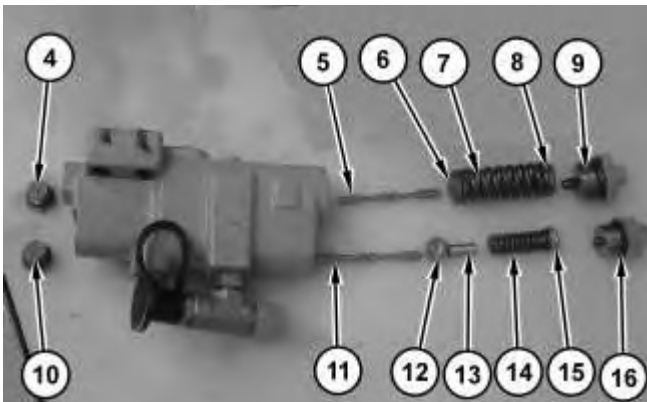


Illustration 3



Personal injury can result from being struck by parts propelled by a released spring force.

Make sure to wear all necessary protective equipment.

Follow the recommended procedure and use all recommended tooling to release the spring force.

3. Remove plug (9), the O-ring seal, retainer (8), spring (7), retainer (6), spool (5), plug (4), and the O-ring seal.

4. Remove plug (16), the O-ring seal, retainer (15), spring (14), rod (13), retainer (12), spool (11), plug (10), and the O-ring seal.

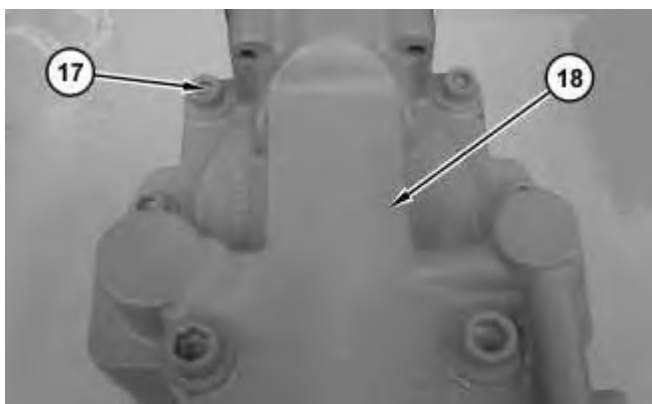


Illustration 4

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Personal injury can result from being struck by parts propelled by a released spring force.

Make sure to wear all necessary protective equipment.

Follow the recommended procedure and use all recommended tooling to release the spring force.

5. Remove bolts (17) and head (18).

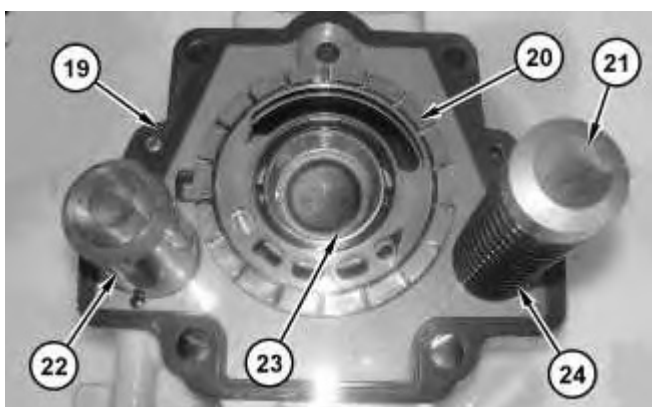


Illustration 5

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6. Remove piston (22), piston (21), spring (24), gasket (19), port plate (20), and bearing cup (23).
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Illustration 6

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7. Remove bearing cone (25).



Illustration 7

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8. Remove shim (26), barrel (27), and dowel (28).

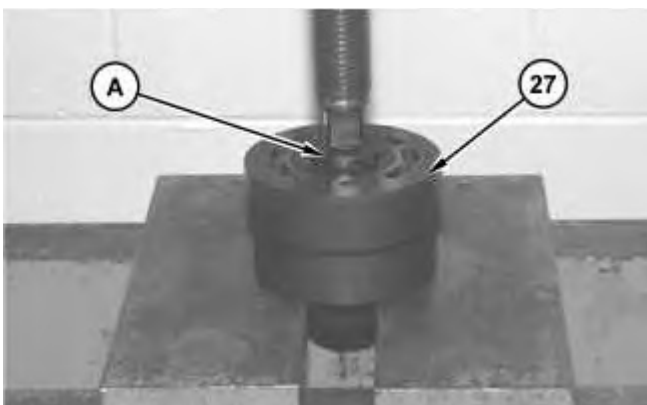


Illustration 8

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