



# Service Repair Manual

## **Models**

# 323 Excavator

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Product: EXCAVATOR

Model: 323 EXCAVATOR YBL

Configuration: 323 Excavator YBL00001-UP (MACHINE) POWERED BY C7.1 Engine

## Disassembly and Assembly C7.1 Engines

Media Number -UENR0633-19

Publication Date -01/07/2015

Date Updated -29/10/2018

i05292388

## Rear Power Take-Off (RPTO) - Install

SMCS - 1165-012-RE

### Installation Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	1P-0520	Driver Group	1

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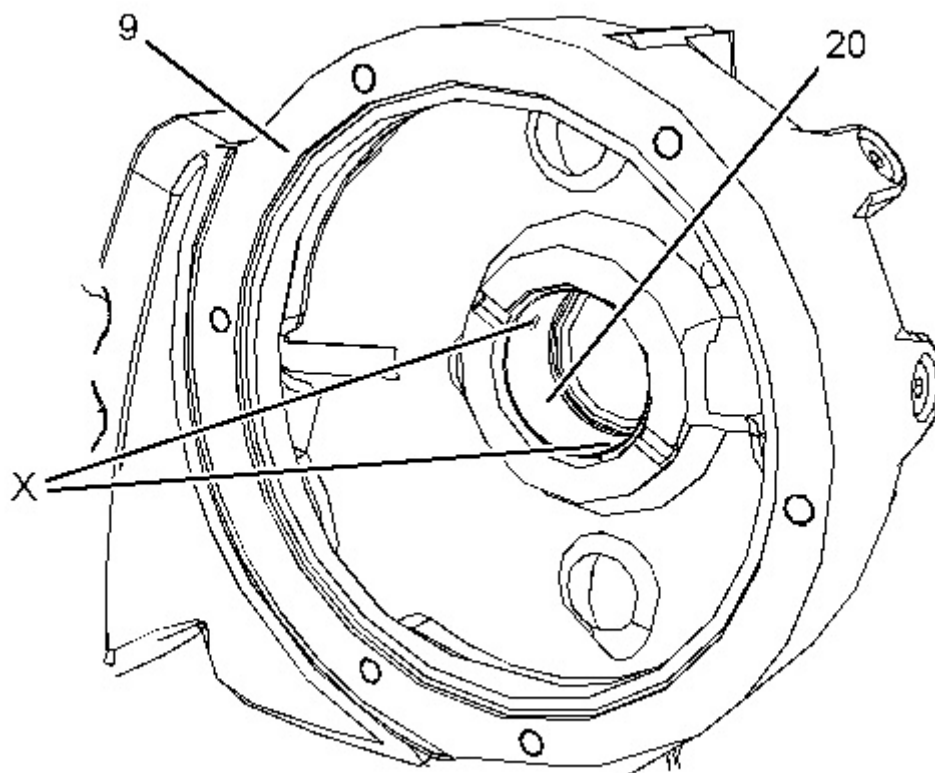
### NOTICE

**Keep all parts clean from contaminants.**

**Contaminants may cause rapid wear and shortened component life.**

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1. Ensure that all components of the rear power take-off (RPTO) are clean and free from wear and damage.
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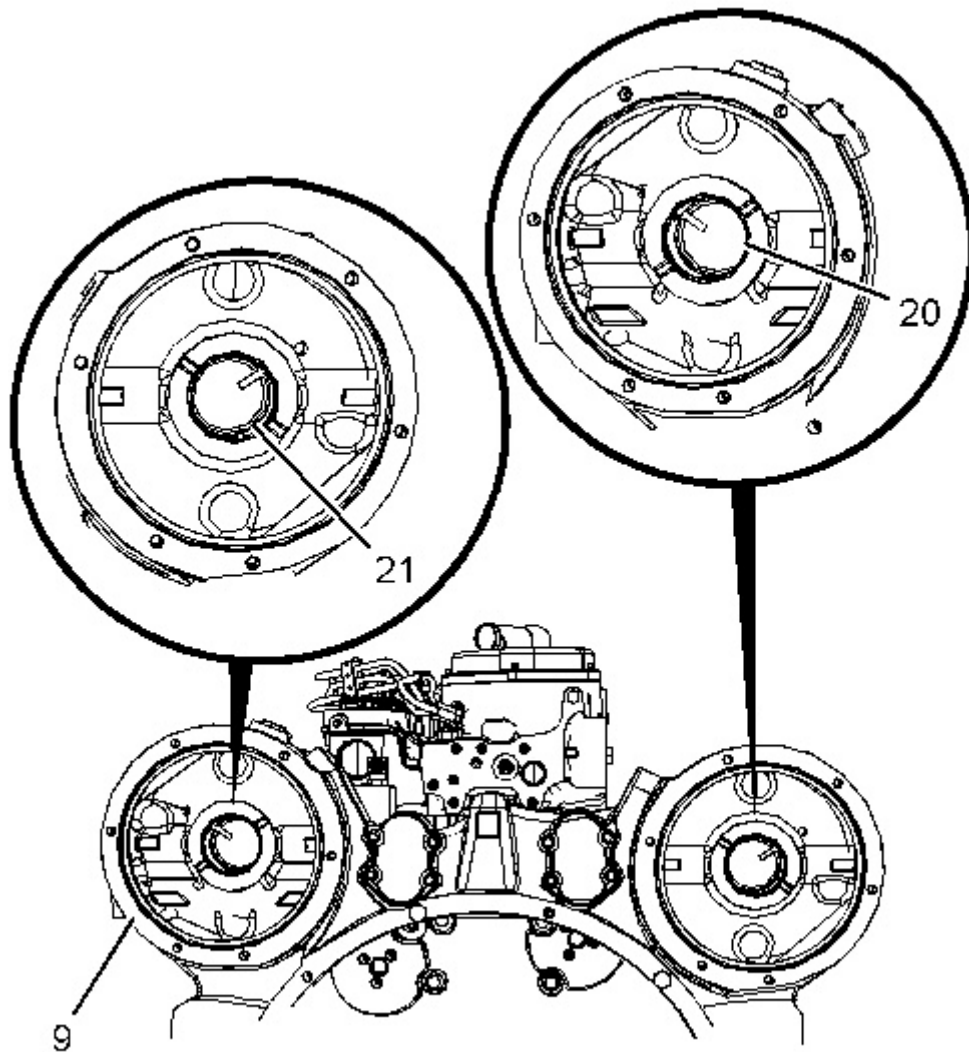


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Illustration 1

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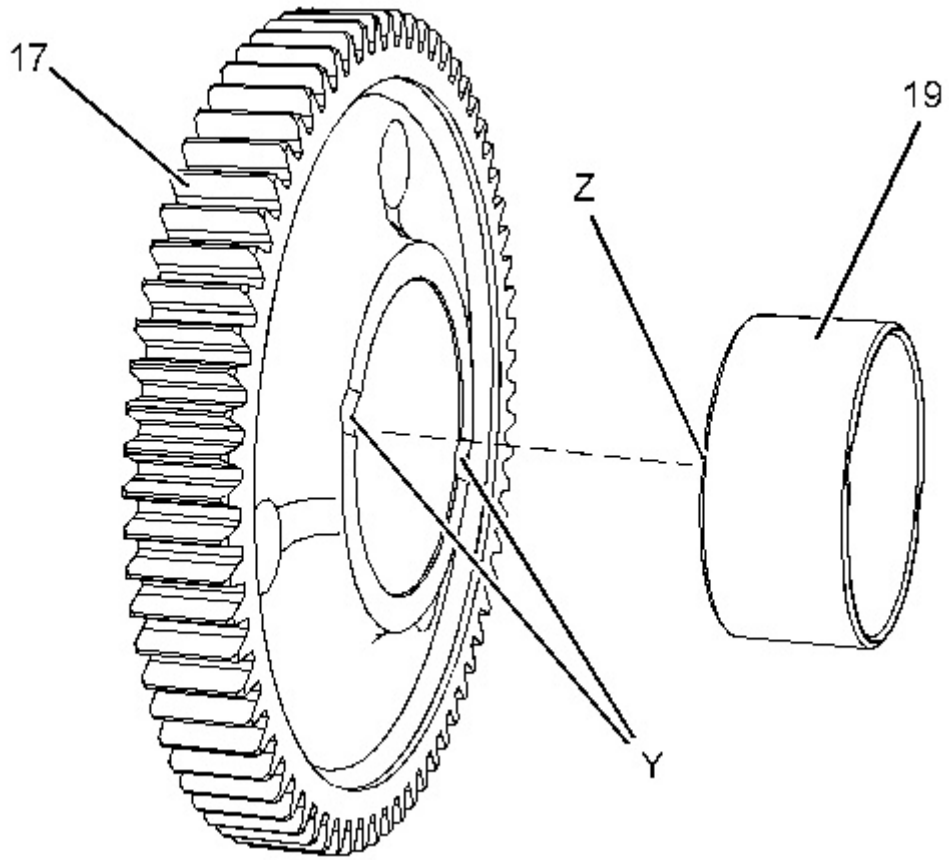
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Illustration 2

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2. If necessary, follow Steps 2.a through Steps 2.c in order to install the sleeve bearing from the flywheel housing.
    - a. Accurately align oil Holes (X) in sleeve bearing (20) with the oil holes in flywheel housing (9).
    - b. Use Tooling (A) in order to install sleeve bearing (20) into flywheel housing (9).

**Note:** Ensure that the oil holes are correctly aligned. If the oil holes are not correctly aligned, the sleeve bearing should be removed.
    - c. Repeat Step 2.a through Steps 2.c in order to install sleeve bearing (21) to flywheel housing (9).
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Illustration 3

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