



# Service Repair Manual

## **Models**

# 330B L EXCAVATOR

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Product: EXCAVATOR

Model: 330B L EXCAVATOR 6DR

Configuration: 330B L Excavator 6DR00001-UP (MACHINE) POWERED BY 3306 Engine

## **Disassembly and Assembly 3304B and 3306B Engines for Caterpillar Built Machines**

Media Number -SEN5598-09

Publication Date -01/01/2013

Date Updated -25/01/2013

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# **Compression Brake - Install**

SMCS - 1119-012

## **Installation Procedure**

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### **NOTICE**

**Keep all parts clean from contaminants.**

**Contaminants may cause rapid wear and shortened component life.**

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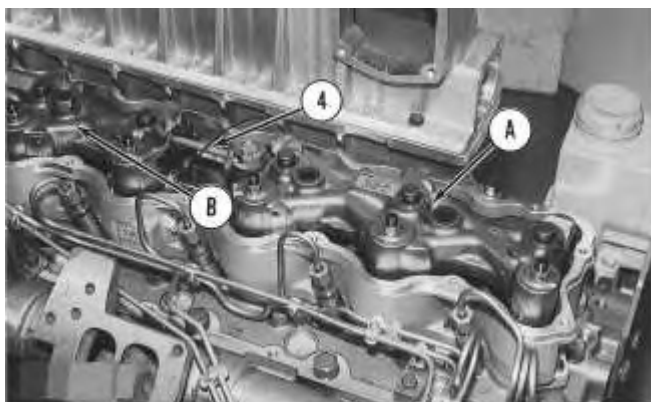
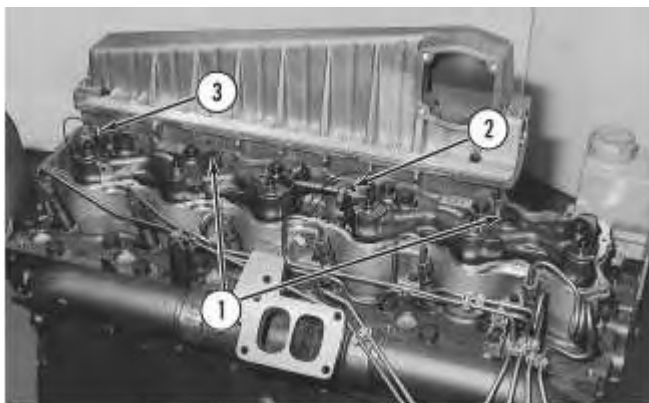


Illustration 1

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1. Install Compression Brake (B) and oil tube (4) .
2. Install Compression Brake (A) .



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Illustration 2

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3. Connect wires (3) and (2). Install four bolts (1) .

**End By:** Install the valve mechanism cover. Refer to Disassembly and Assembly, "Valve Mechanism Cover - Remove and Install".

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## Rocker Shaft and Pushrod - Remove

SMCS - 1102-011; 1208-011

### Removal Procedure

#### Start By:

- A. Remove the valve mechanism cover. Refer to Disassembly and Assembly, "Valve Mechanism Cover - Remove and Install".

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### NOTICE

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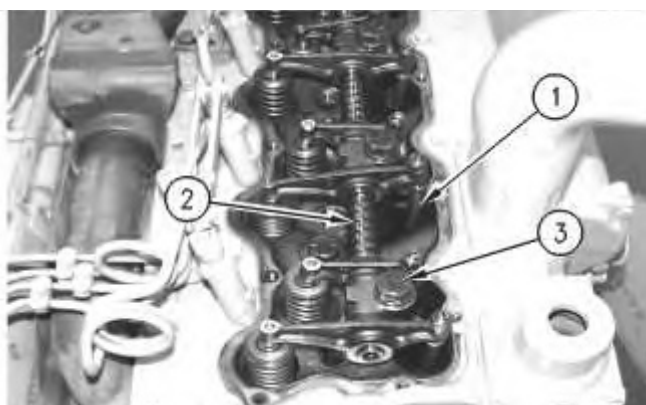


Illustration 1

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1. Remove six bolts (3) and rocker shaft assembly (2). Remove the O-ring seal from the rear rocker shaft support.
2. Put identification marks on pushrods (1) in order to identify the location of the pushrods in the engine. Remove pushrods (1) from the engine. Repeat this process for each pushrod.

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