



Service Repair Manual

Models

330D2 and 330D2 L Excavator

Product: MOBILE HYD POWER UNIT

Model: 330D2 MOBILE HYD POWER UNIT HER

Configuration: 330D2 L Mobile Hydraulic Power Unit HER00001-UP (MACHINE) POWERED BY C7.1 Engine

Disassembly and Assembly 330D2 Excavators Machine Systems

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i03508206

Final Drive - Disassemble

SMCS - 4050-015

Disassembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	1P-2420	Transmission Repair Stand	1
B	138-7573	Link Bracket	2
C	1P-1863	Retaining Ring Pliers	1
D	138-7575	Link Bracket	3
E	4C-8359	Eyebolt	2
F	138-7574	Link Bracket	2
G	138-7576	Link Bracket	2

Start By:

- a. Start by removing the final drive. Refer to Disassembly and Assembly, "Final Drive - Remove".

Note: Cleanliness is an important factor. Before the disassembly procedure, the exterior of the component should be thoroughly cleaned. This will prevent dirt from entering the internal mechanism.

1. Put an alignment mark across the sections of the final drive for assembly purposes. The parts must be reinstalled to the original locations.
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Illustration 1

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2. Use Tooling (G) and a suitable lifting device to position the final drive assembly onto Tooling (A). The weight of the final drive assembly is approximately 550 kg (1200 lb).
3. Remove bolts (1).

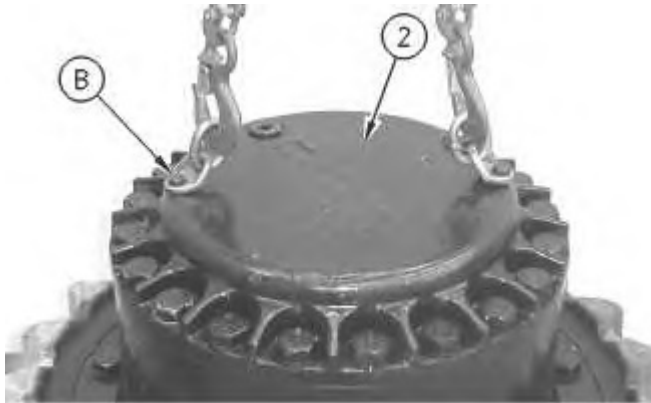


Illustration 2

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4. Use Tooling (B) and a suitable lifting device to remove cover (2). The weight of cover (2) is approximately 32 kg (70 lb).



Illustration 3

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5. Remove bolts (3) and gear (4). Check plate (6). Replace plate (6) if plate (6) is worn. Remove plugs (5) from cover (2).



Illustration 4

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6. Remove O-ring seals (7) from plugs (5).



Illustration 5

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7. Remove gear (8) and spacer (9).



Illustration 6

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8. Use Tooling (C) to remove retaining ring (10). Remove washer (11) and gear (12). Remove bearing assembly (13) and washer (14).
9. Repeat Step 8 for the other two gear assemblies.

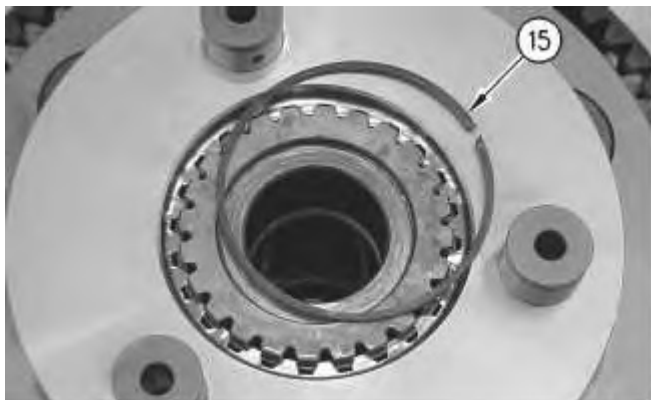


Illustration 7

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10. Remove retaining ring (15).



Illustration 8

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11. Remove carrier assembly (16).
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