



# Service Repair Manual

## **Models**

330F and 330F LN Excavator

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Product: EXCAVATOR

Model: 330F EXCAVATOR JFR

Configuration: 330F & 330F LN Excavators JFR00001-UP (MACHINE) POWERED BY C7.1 Engine

## Disassembly and Assembly 326F, 329F and 330F Excavators Machine Systems

Media Number -UENR3313-07

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i05436085

## Final Drive - Disassemble

SMCS - 4050-015

## Disassembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	1P-2420	Transmission Repair Stand	1
B	138-7573	Link Bracket	2
C	1P-1863	Retaining Ring Pliers	1
D	138-7575	Link Bracket	3
E	4C-8359	Eyebolt	2
F	138-7574	Link Bracket	2
G	138-7576	Link Bracket	2
H	154-6181	Forcing Screw	3

### Start By:

- a. Remove the final drive.
    1. Put an alignment mark across the sections of the final drive for assembly purposes. The parts must be reinstalled to the original locations.
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Illustration 1

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2. Use Tooling (G) and a suitable lifting device to position the final drive assembly onto Tooling (A). The weight of the final drive assembly is approximately 550 kg (1200 lb).
3. Remove bolts (1).

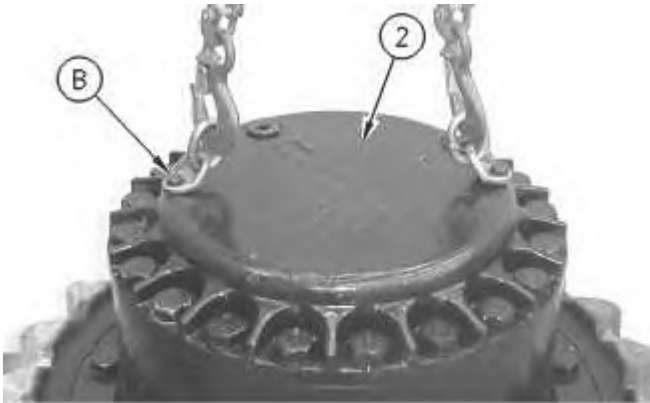


Illustration 2

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4. Use Tooling (B) and a suitable lifting device to remove cover (2). The weight of cover (2) is approximately 32 kg (70 lb).



Illustration 3

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5. Remove bolts (3) and gear (4). Check plate (6). Replace plate (6) if plate (6) is worn. Remove plugs (5) from cover (2).

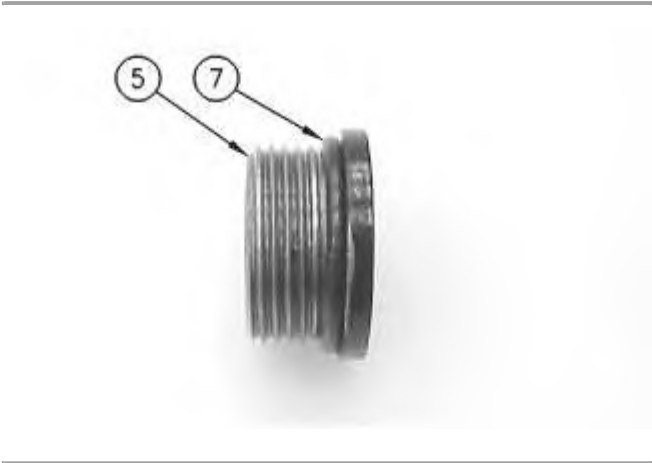


Illustration 4

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6. Remove O-ring seals (7) from plugs (5).

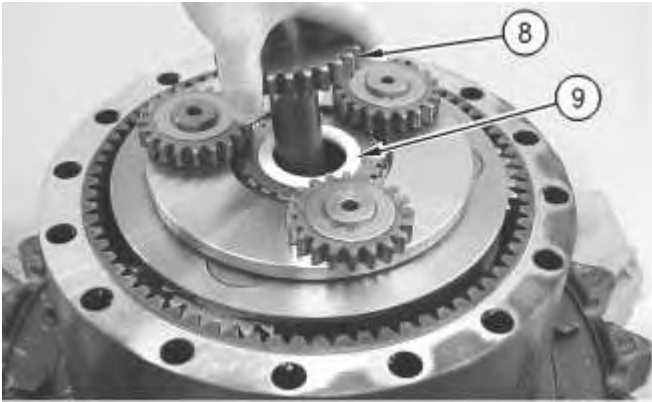


Illustration 5

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7. Remove gear (8) and spacer (9).



Illustration 6

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8. Use Tooling (C) to remove retaining ring (10). Remove washer (11) and gear (12). Remove bearing assembly (13) and washer (14).
9. Repeat Step 8 for the other two gear assemblies.

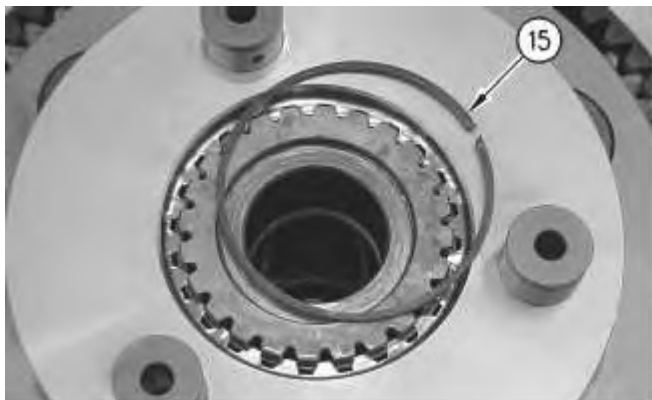


Illustration 7

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10. Remove retaining ring (15).



Illustration 8

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11. Remove carrier assembly (16).
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