



Service Repair Manual

Models

336 Excavator

Product: EXCAVATOR

Model: 336 EXCAVATOR DKS

Configuration: 336 Excavator DKS00001-UP (MACHINE) POWERED BY C9.3B Engine

Disassembly and Assembly C9.3B Engines for Caterpillar Built Machines

Media Number -M0095651-00

Publication Date -01/06/2018

Date Updated -20/06/2018

i07024720

Lifter Group - Remove and Install

SMCS - 1209-010

Removal Procedure

Reference: Special Instruction, "Visual Service Procedures - Colors and Symbols" , M0066576

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	FT-2730	Hook	1
B	8T-2998	Lubricant	1

Start By:

- Remove the cylinder head.
-

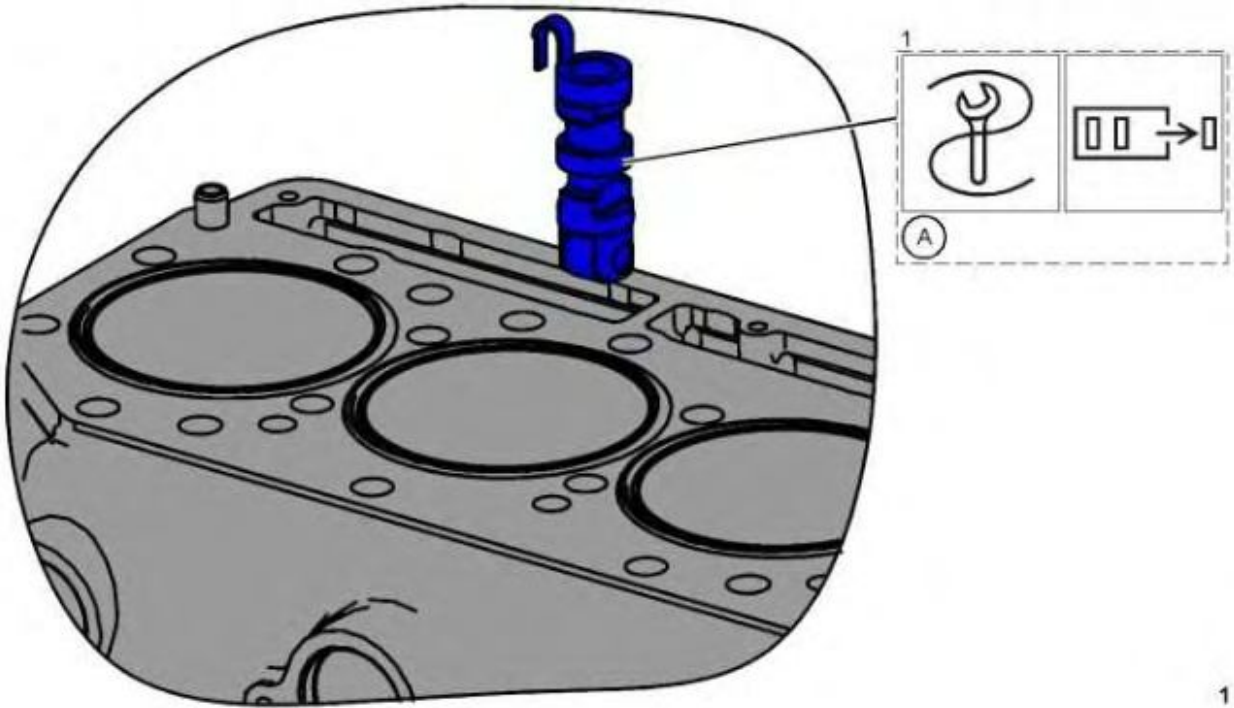


Illustration 1

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Installation Procedure

Install the lifters in the reverse order of removal.

Apply Tooling (B) to the lifters prior to installation.

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i07026677

Camshaft - Remove

SMCS - 1210-011

Removal Procedure

Reference: Special Instruction, "Visual Service Procedures - Colors and Symbols" M0066576

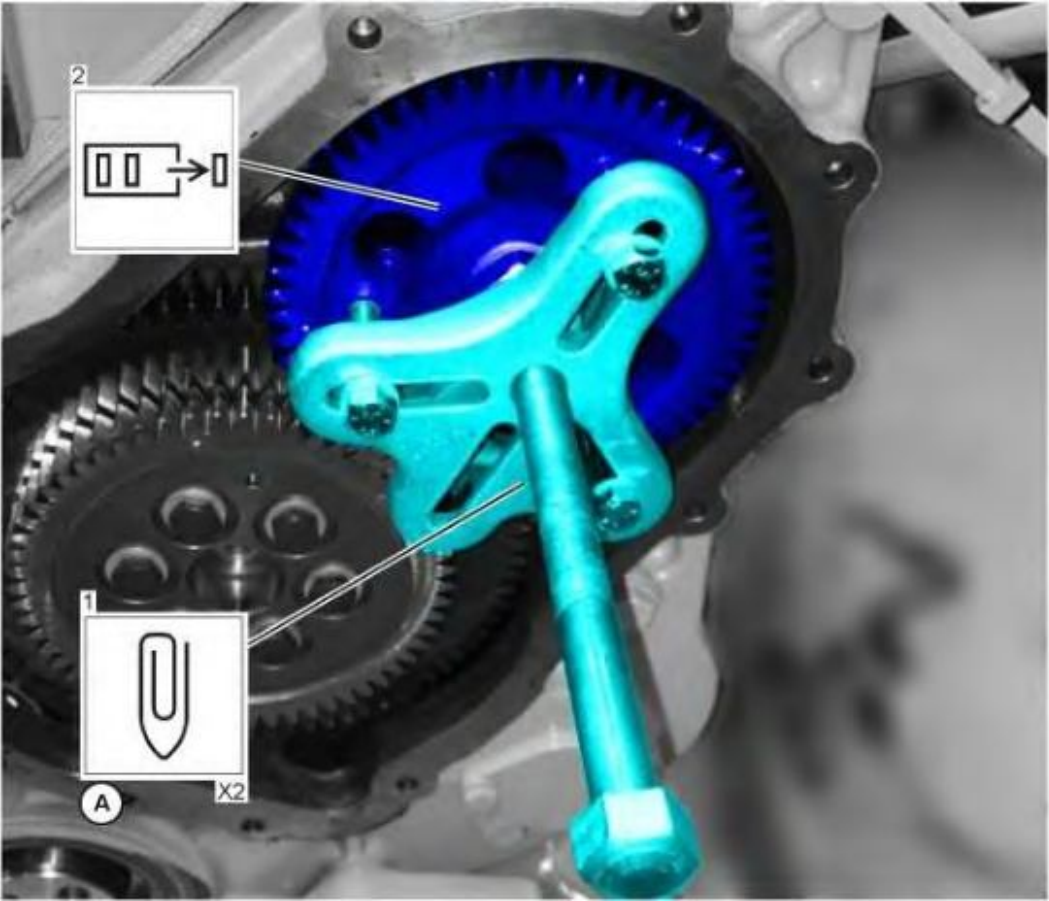
Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	8T-2998	Lubricant	-

Start By:

- Remove the rocker arm and shaft.
- Remove the front cover.
- Remove the valve lifters.

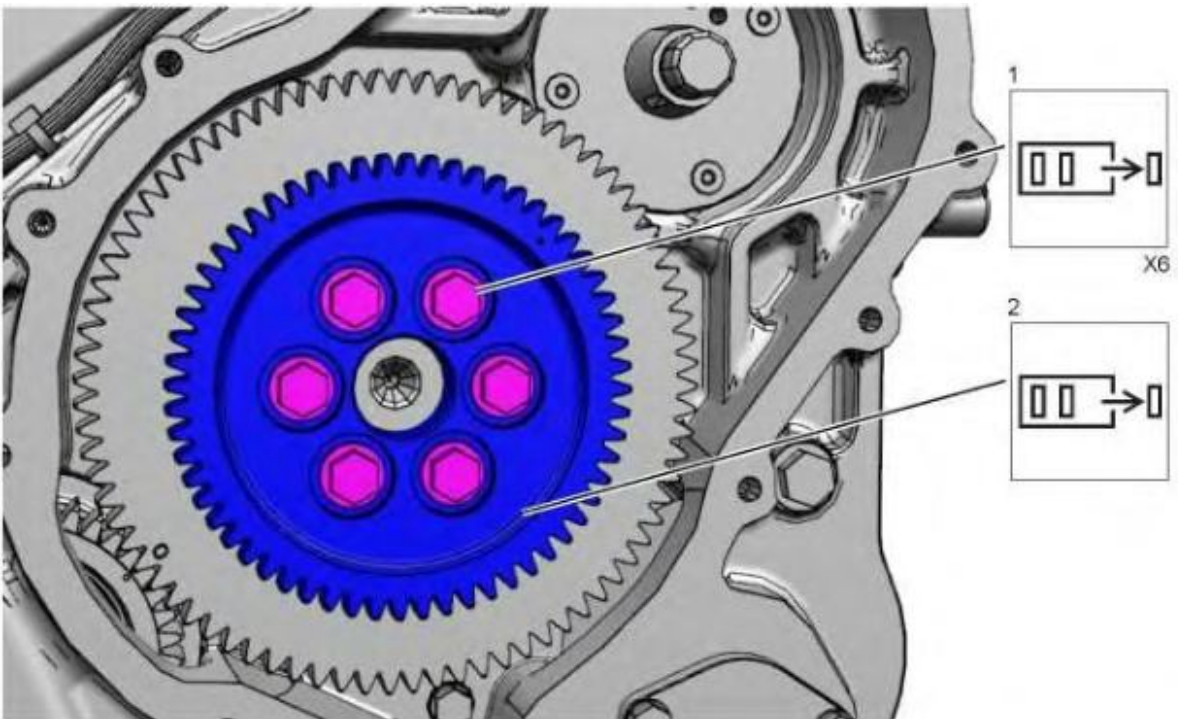
Set the number one piston to top center on the compression stroke. Refer to Testing and Adjusting, "Finding Top Center for No. 1 Piston."



1

Illustration 1

g06201787



2

Illustration 2

g06201802

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